

HIGH PRESSURE CARBON DIOXIDE SYSTEMS

Design, Installation, Recharge and Maintenance Manual



A Tyco International Company
 One Stanton Street
 Marinette, WI 54143-2542
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Bulletin

Bulletin No. 5795

DATE: January 28, 2012
 TO: Authorized ANSUL INERGEN and High Pressure Carbon Dioxide System Distributors
 FROM: Product Management, Engineered Systems
 SUBJECT: NEW Pressure-Operated Siren Introduction

We are pleased to offer a newly designed pressure-operated siren as a component of ANSUL INERGEN 150-Bar and 200-Bar Systems, Marine INERGEN 150-Bar and 200-Bar Systems, High Pressure CO₂ Systems, and Marine High Pressure CO₂ Systems. This new Pressure-Operated Siren (Part No. 437616) will replace the current Pressure-Operated Siren (Part No. 419700).

The pressure-operated siren is used to warn personnel prior to a system discharge. The siren will operate upon activation of the pilot cylinder(s) and will continue to sound through most of the discharge time.

The design requirements for the pressure-operated siren are as follows:

- Maximum Pipe Length:** 240 ft (73.2 m) of 3/4 in. Schedule 40 pipe, 430 ft (131.1 m) of 1/2 in. Schedule 40 pipe, or 675 ft (205.7 m) of 3/8 in. Schedule 40 pipe
- Maximum Elbows:** 30
- Maximum Sirens:** 5

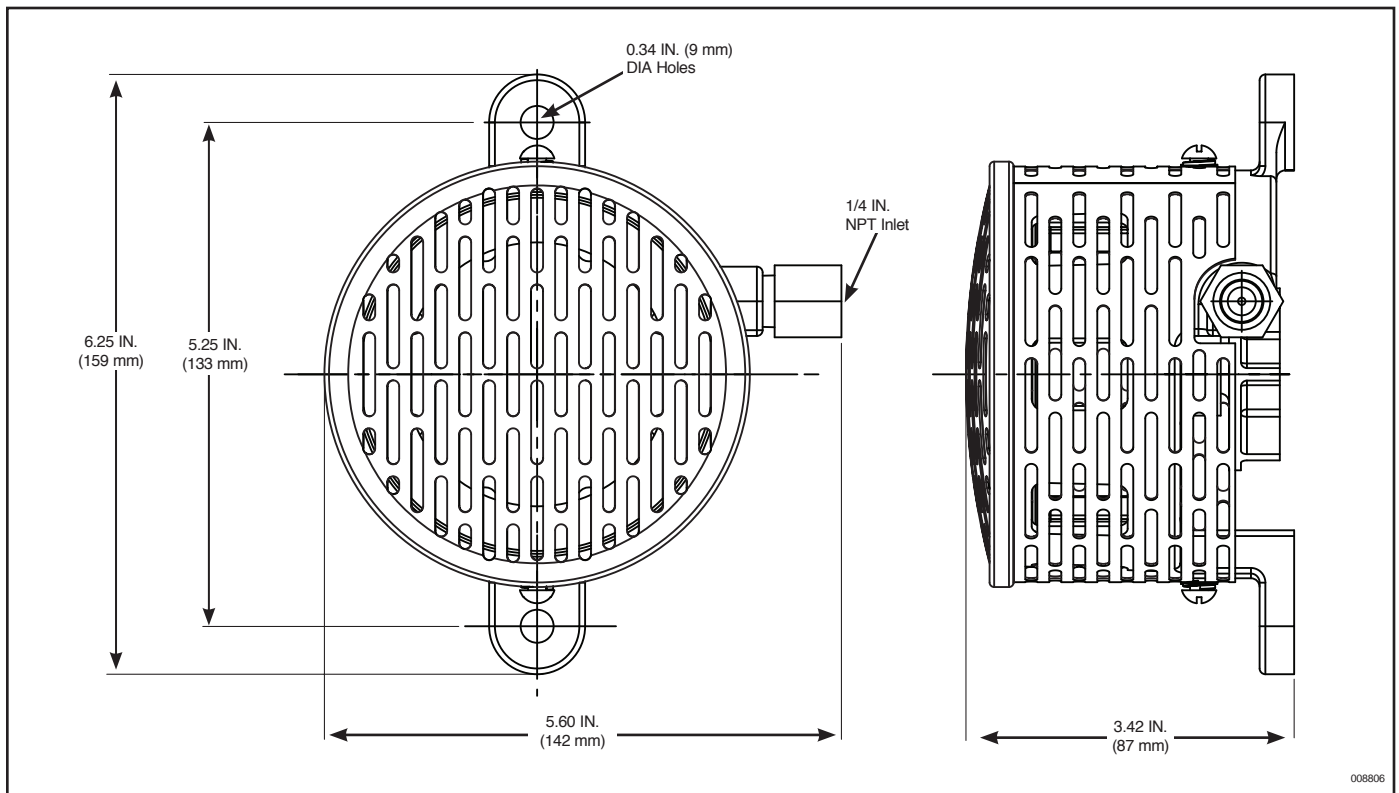
*Design of the system must include agent through the siren if the siren is not located in the hazard area.

System	Flow Rate	Approvals
INERGEN 150-Bar	144 ft ³ /min (4.1 m ³ /min)	UL Listed; Listed for use with FM Approved Systems
Marine INERGEN 150-Bar	144 ft ³ /min (4.1 m ³ /min)	UL Listed; USCG Approved
INERGEN 200-Bar	413 ft ³ /min (11.7 m ³ /min)	UL Listed
Marine INERGEN 200-Bar	413 ft ³ /min (11.7 m ³ /min)	UL Listed; USCG Approved
High Pressure Carbon Dioxide	14.4 lb/min (6.5 kg/min)	UL Listed; Listed for use with FM Approved Systems
Marine High Pressure Carbon Dioxide	14.4 lb/min (6.5 kg/min)	UL Listed; USCG Approved

NOTE: For commercial INERGEN 150-Bar and 200-Bar systems, the pressure-operated siren is not recommended for use in data center applications.

INERGEN: UL EX-4510
High Pressure CO₂: UL EX-2968

Main Telephone Numbers: 1-800-862-6785 or 1-715-735-7415
 Customer Services: Press 2 • Technical Services: Press 4 • Training Services: Press 6 • Quality Assurance: Press 8
Literature Fax Orders: 1-800-543-9822 or 1-715-732-3474



This bulletin is a supplement to the following ANSUL Design, Installation, Operation and Maintenance Manuals:

- INERGEN 150-Bar (Part No. 416655-12) dated July 12, 2011
- Marine INERGEN 150-Bar (Part No. 426313-01) dated December 18, 2009
- INERGEN 200-Bar (Part No. 430149-03) dated July 12, 2011
- Marine INERGEN 200-Bar (Part No. 432033-01) dated March 1, 2011
- High Pressure CO₂ (Part No. 427604-04) dated July 19, 2011
- Marine High Pressure CO₂ (Part No. 76011-01) dated January 19, 2009

The information contained in this bulletin will be added to the manuals at the next issue date.

Should you have questions regarding this bulletin, please contact your Engineered Systems Territory Manager, or call Technical Services as noted below.

INERGEN: UL EX-4510
High Pressure CO₂: UL EX-2968



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High Pressure Carbon Dioxide

ANSUL
HIGH PRESSURE CARBON DIOXIDE SYSTEMS
DESIGN, INSTALLATION, RECHARGE AND MAINTENANCE MANUAL
PART NO. 427604-03

SEPTEMBER 1, 2010
UL EX-2968



A Tyco International Company

High Pressure Carbon Dioxide

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High Pressure Carbon Dioxide

CV-98 Cylinder Shipping Assembly

Description

The CV-98 cylinder is factory filled with carbon dioxide. A single cylinder may be used or multiple cylinders can be manifolded together to obtain the required quantity of agent for total flooding or local application methods. The CV-98 cylinder can be actuated electrically, pneumatically, and/or manually with approved valve actuation components.

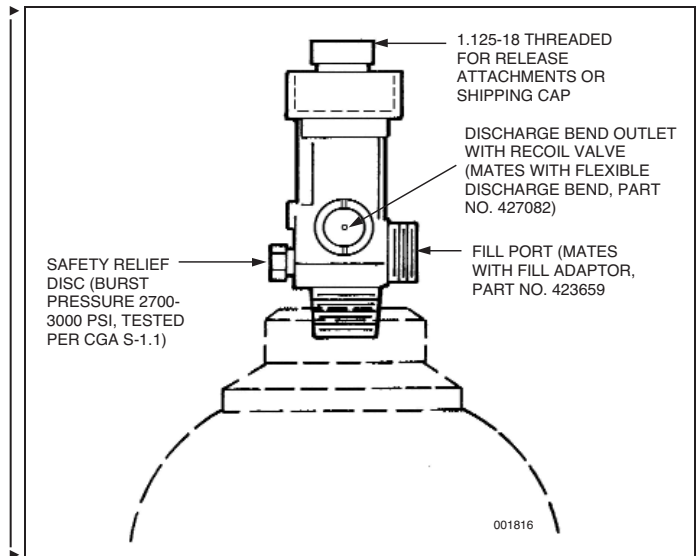
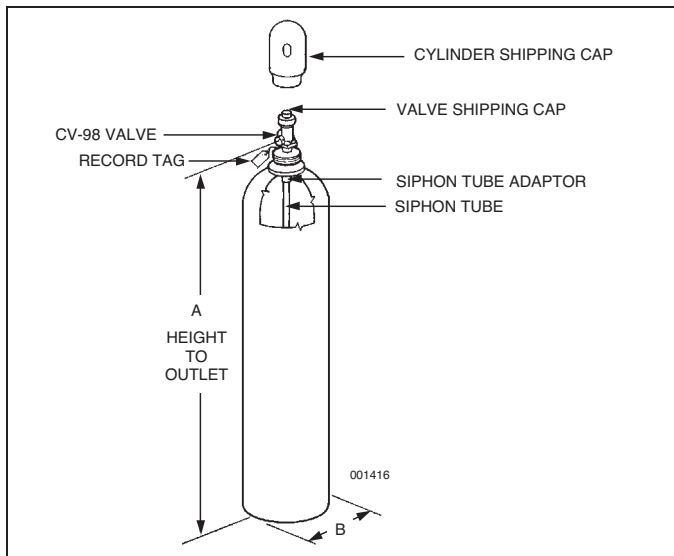
- ▶ **Note:** Operational temperature range of 0-130 °F (-17.8-54.4 °C).

The cylinders are shipped with a maintenance record card and protective shipping cap attached to the threaded neck of each cylinder. This cap entirely encloses and protects the valve while in shipment.

- ▶ The 35 and 50 lb (15.9 and 22.7 kg) cylinders are manufactured with a bent siphon tube which allows for either horizontal or vertical mounting. When mounting the cylinders in any position other than vertical, the safety relief of the valve must face upwards so the bottom opening of the siphon tube is directly downward, at the lowest point in the cylinder.

Component	Material	Thread Size/Type	Approvals and Standards
Cylinder	Steel	1-11 1/2 NPT, Female	Meets DOT 3A1800, 3AA1800, or 3AA2300. Also meets TC3AM138, TC3AAM138, TC3AM176, or TC3AAM176.
CV-98 Valve	Brass	1-11 1/2 NPT, Male x 1 5/16-12UN-3A Outlet Thread – Male	
Valve/Tank Assembly			UL; ULC (EX-2968) and listed for use with FM Approved Systems
Protective Shipping Cap	Steel	3.125-11 NS1, Female	

Shipping Assembly Part No.	Weight of CO ₂		Approximate Weight		Dimension A		Dimension B	
	lb	(kg)	lb	(kg)	in.	(cm)	in.	(cm)
Finish: Red Enamel Paint								
426246	75	(34.0)	215	(97.5)	57 3/4	(146.7)	9 1/4	(23.5)
426612	100	(45.4)	286	(129.7)	60 1/4	(153.0)	10 1/2	(26.7)
428421	120*	(54.4)	390	(176.9)	66 5/8	(169.2)	11	(27.9)
Finish: Red Epoxy Paint								
426243	35	(15.9)	110	(49.9)	35 3/4	(90.8)	8 1/2	(21.6)
426245	50	(22.7)	155	(70.3)	52 3/4	(133.9)	8 1/2	(21.6)
426247	75	(34.0)	215	(97.5)	57 3/4	(146.7)	9 1/4	(23.5)
426613 (LC)	100	(45.4)	255	(115.7)	60 1/4	(153.0)	10 1/2	(26.7)
428422	120	(54.4)	342	(155.1)	66 5/8	(169.2)	11	(27.9)



Note: Use Flexible Discharge Bend, Part No. 427082, when attaching valve to supply pipe or manifold.

CV-98 CO₂ VALVE

The CV-98 valve has a ten (10) year warranty. The valve requires no internal maintenance. The valve is sealed closed and must never be disassembled. If there is ever a malfunction of the CV-98 valve, the complete valve must be sent back to ANSUL for warranty replacement. If the external seal is broken, the warranty is voided.

High Pressure Carbon Dioxide

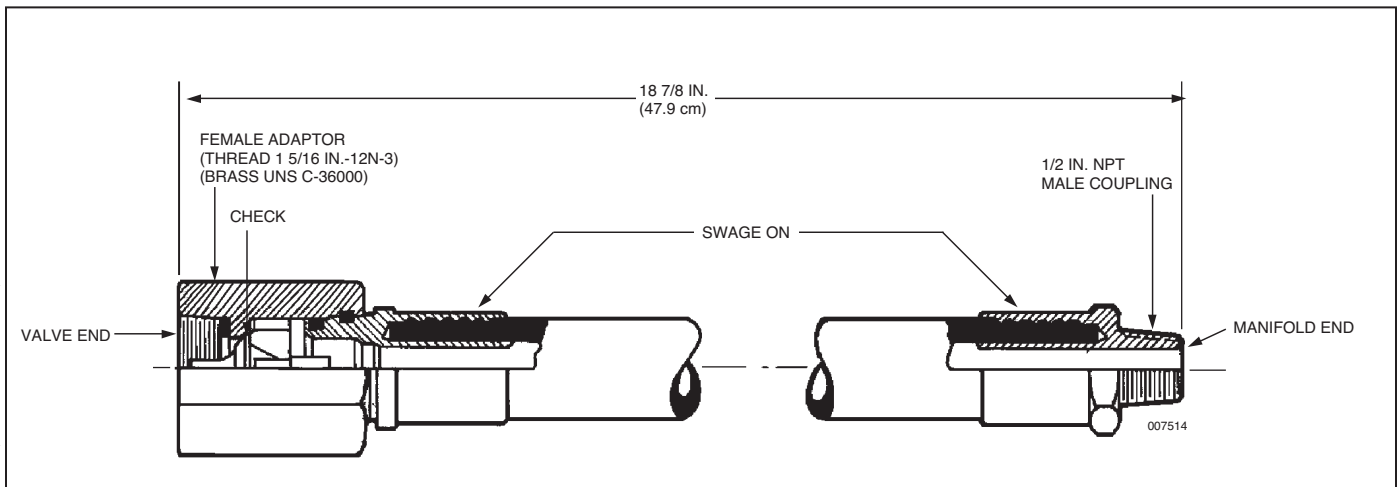
CV-98 Valve Flexible Discharge Bend

Description

- ▶ The CV-98 valve Flexible Discharge Bend (Part No. 427082) is a 5/8 in. (1.59 cm) I.D. extra-heavy flexible hose which connects the valve discharge outlet to the fixed piping or header manifold. The discharge bend has a female 1 5/16-12-UN-3B thread for connecting to the valve outlet and a male 1/2 in. NPT thread for connecting to the fixed piping or manifold. The discharge bend will withstand a pressure of 9000 psi (621 bar). Its flexible connection allows for easy alignment of multiple cylinder banks to fixed piping. Each bend has a built-in check valve that prevents loss of agent should the system discharge while any cylinder is removed.
- ▶ The female adaptor should only be hand tight plus a half turn with a wrench
- ▶ The minimum bend radius is 7.5 in. (19 cm).

Shipping Assembly Part No.	Description
427082	Flexible discharge bend
42430	Washer

Component	Material	Thread Size/Type		Approvals
		Valve End	Manifold End	
5/8 in. Flexible Discharge Bend	SAE 100 R2 Type AT	1 5/16-12-UN-3B Female	1/2 NPT Male	UL (EX-2968); Listed for use with FM Approved systems



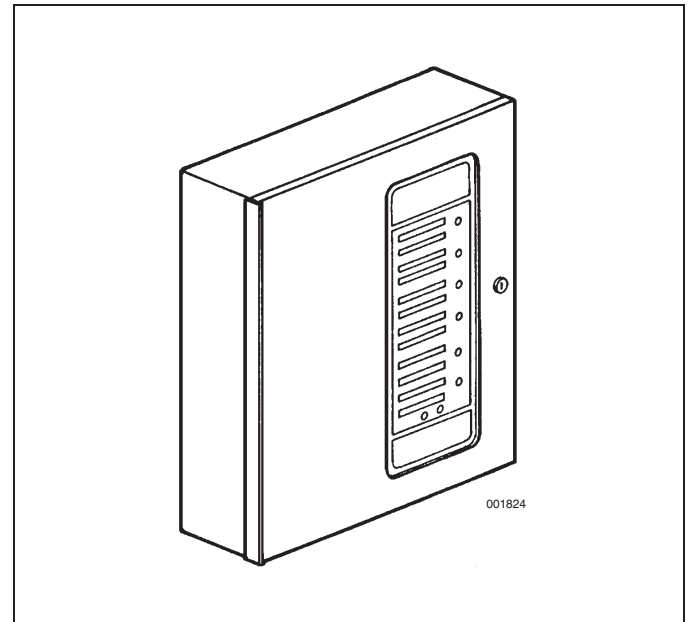
High Pressure Carbon Dioxide

AUTOPULSE Control System

Description

- ▶ The AUTOPULSE Control System consists of a several models of microprocessor-based control panels. Depending on the model, field programming options include cross-zoning, counting-zone, and independent or
- ▶ priority-zone detection. The AUTOPULSE Control System is ideal for industrial, commercial and institutional facilities where an automatic electronic control system is required to actuate a fixed suppression system. The control system is
- ▶ listed by UL and ULC (meets UL 864), approved by FM, and has been tested to the applicable FCC Rules and Regulations for Class "A" computing devices. The design meets the National Fire Protection Association (NFPA) 72 "National Fire Alarm Code."

Component	Approvals
AUTOPULSE Control System	UL (S-2374) ULC FM Approved FCC CSFM MEA



See Price List and Installation Maintenance Manual for details and part numbers of individual shipping assemblies.

High Pressure Carbon Dioxide

HF Electric Actuator/Booster Actuator

Description

Electrical actuation of an agent cylinder is accomplished by an HF electric actuator interfaced through an AUTOPULSE Control System. This actuator can be used in hazardous environments where the ambient temperature range is between -65°F to 130°F (-54°C to 54°C). The HF electric actuator meets the requirements of N.E.C. Class I, Div. 1, Groups B, C, D and Class II, Div. 1, Groups E, F, G. A maximum of two HF electric actuators connected in series can be used on a single 24 VDC AUTOPULSE release circuit. When utilizing only one HF electric actuator, an in-line resistor (Part No. 73606) must be used in place of the second actuator in the series connected circuit.

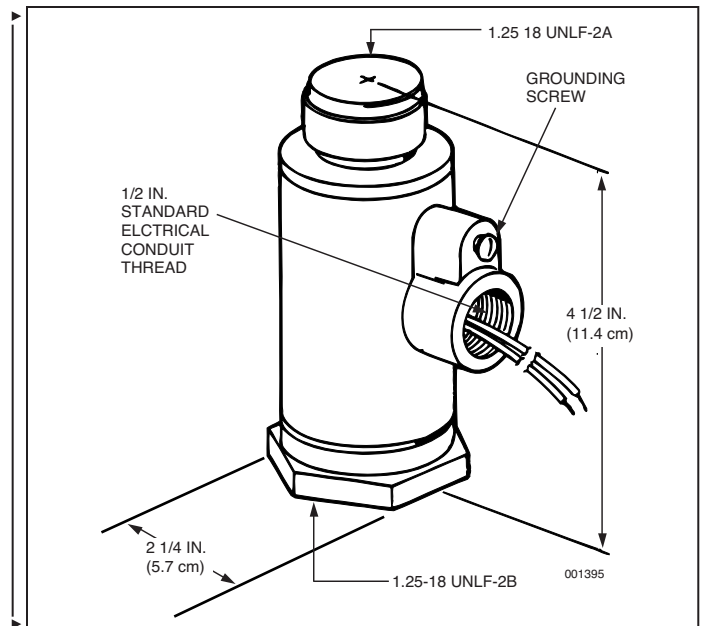
The actuator specifications (single actuator) are:

Nominal Voltage	Rated Voltage	
	Minimum	Maximum
12 VDC @ 0.57 amps	10.4 VDC*	14.0 VDC

In auxiliary or override applications, a lever release valve actuator (Part No. 70846) can be installed on top of the HF electric actuator by removing the safety cap.

The actuator contains a standard 1/2 in. threaded female straight connector for electrical conduit hookup. A reset tool is required to reset the actuator after operation.

Shipping Assembly Part No.	Description
73327	HF Electric Actuator
75433	HF Reset Tool
73886	In-Line Resistor Shipping Assembly



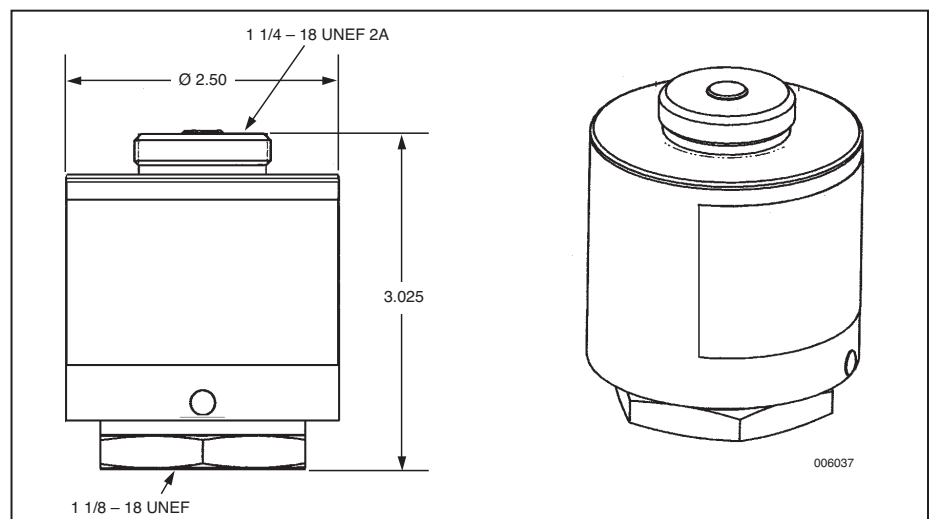
Component	Material	Thread Size/Type	Approvals
HF Electric Actuator	Body: Brass Plunger: Stainless Steel	1/2 in. Straight Female	UL (EX-2968); Listed for use with FM Approved systems

*Minimum operating voltage is 9.0 VDC.

Description

The Booster Actuator, Part No. 428949, is used when electric actuation is required on the selector valve or the CV-98 cylinder valve. The actuator mounts directly to the CV-98 valve or selector valve and then a HF electric actuator mounts to the top of the booster actuator.

The Booster Actuator requires resetting after actuation. A Reset Tool, Part No. 429847, is required for this use, the actuator cannot be reset without it.





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High Pressure Carbon Dioxide

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High Pressure Carbon Dioxide

Pressure Operated Stackable Actuator

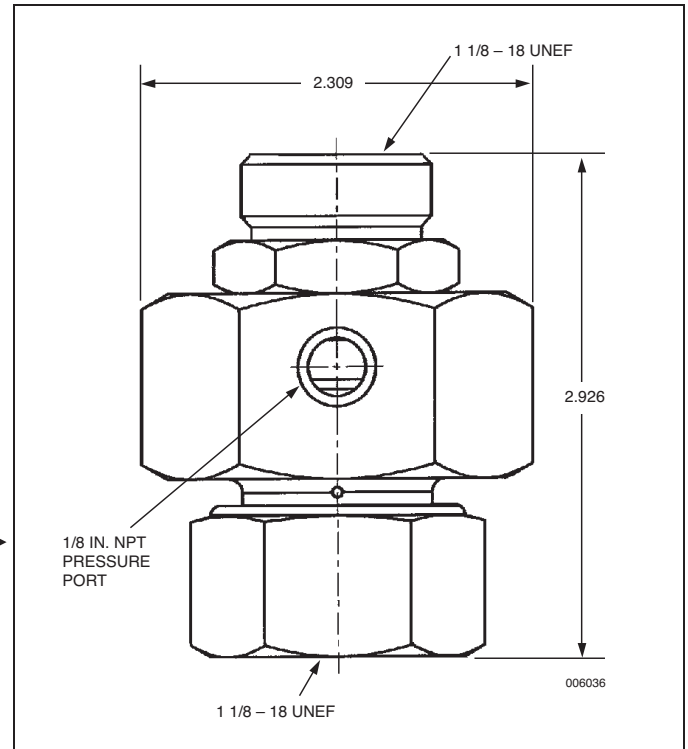
Description

The pressure operated stackable actuator, Part No. 428566, is necessary when pneumatic actuation is required on any selector valve. This actuator is installed directly on top of the selector valve, a lever release (Part No. 427207) must be installed on top of the actuator, and a 1/4 in. pressure line must be attached to the 1/8 in. pressure port on the side of the actuator. The actuator must be manually reset after use by pushing the stem back up into the actuator body. The actuator is constructed of brass.

When installed in actuation line, Selector Valve Pneumatic Actuation Line Kit, Part No. 436127, must also be utilized.

Component	Material	Approvals
Pressure Operated Stackable Actuator	Brass	Listed for use with FM Approved systems; UL Listed (EX-2968)

Shipping Assembly Part No.	Description
428566	Pressure operated stackable actuator
436127	Selector valve pneumatic actuation line kit



High Pressure Carbon Dioxide

Selector Valves

Description

Selector valves are used to direct the flow of CO₂ into a single hazard or a multiple hazard system.

When pneumatic actuation is required for any selector valve, the following must be ordered separately: a Stackable Actuator Assembly, Part No. 428566, and Selector Valve Pneumatic Actuation Line Kit, Part No. 436127.

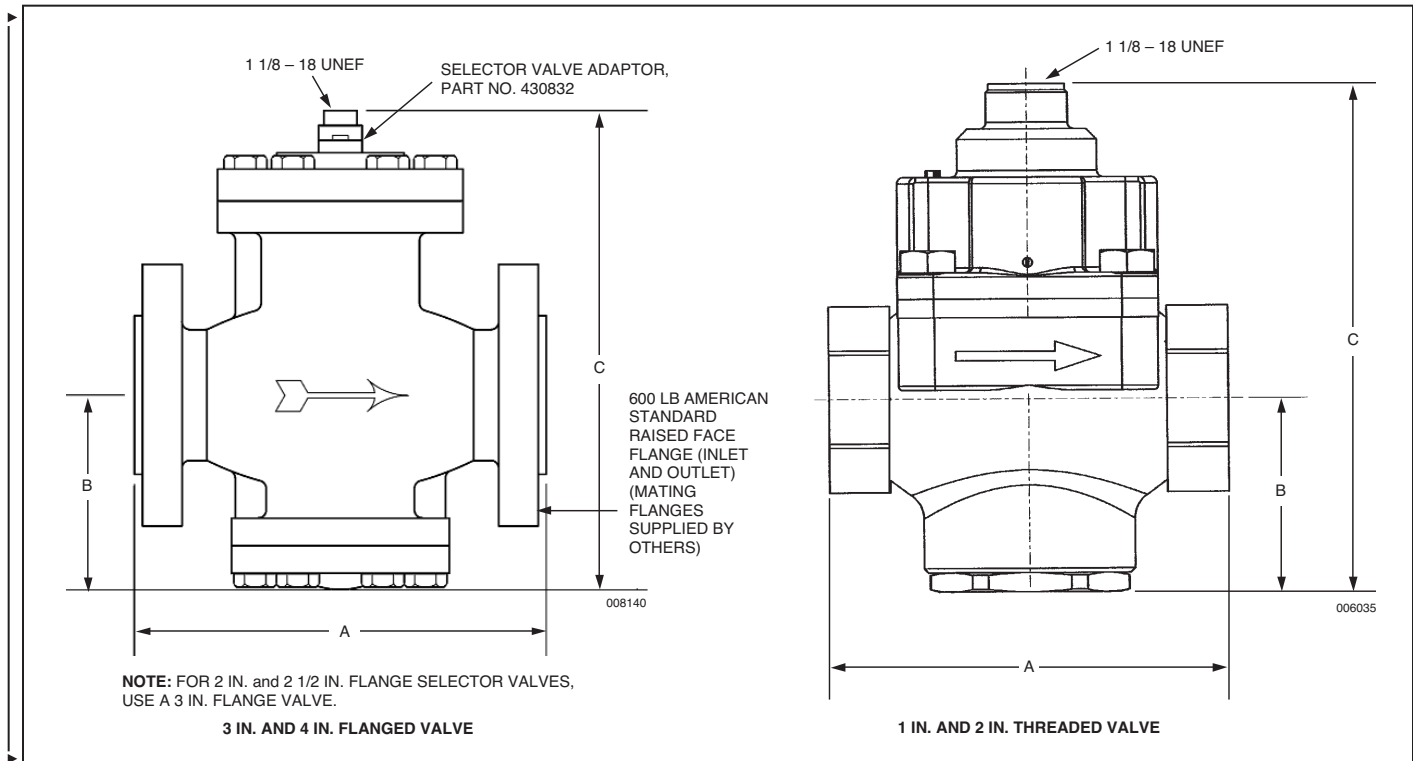
When electric actuation is required for any selector valve, a Booster Actuator, Part No. 428949, and HF electric actuator, Part No. 73327, must be ordered separately.

Selector valves can be manually operated by mounting a lever actuator either directly onto the valve, onto the top of the pressure operated stackable actuator, or onto the top of the electric actuator. See Lever Release Actuator Component Sheet for correct actuator.

Note: The Selector Valve Adaptor, Part No. 430832, can also be used to retrofit older model 1/2 in. through 2 1/2 in. selector valves, Part Nos. 57428-57433, when used in conjunction with Lever Release, Part No. 427207 and the Pressure Operated Stackable Actuator, Part No. 428566.

Component	Material	Thread Size/Type	Approvals
1 in. Selector Valve (Used for 1/2 in., 3/4 in. and 1 in. pipe sizes)	Bronze	1 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
2 in. Selector Valve (Used for 1 1/4 in., 1 1/2 in. and 2 in. pipe sizes)	Bronze	2 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
2 in., 2 1/2 in., 3 in. Selector Valve	Ductile Iron	3 in. Flange American Standard Raised Face	UL (EX-2968); Listed for use with FM Approved systems
4 in. Selector Valve	Ductile Iron	4 in. Flange American Standard Raised Face	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
427185	1 in. selector valve – threaded
427150	2 in. selector valve – threaded
57433	2, 2 1/2, 3 in. selector valve – flanged
57445	4 in. selector valve – flanged
428566	Pressure operated stackable actuator
428949	Booster Actuator



Shipping Selector Valve Sizes	Shipping Assembly Part No.	Body	A	B	C	Shipping Weight
1 in.	427185	Threaded – 1 in. NPT female	5 1/2 in. (140 mm)	2 9/16 (67 mm)	7 (178 mm)	16 lb (7.3 kg)
2 in.	427150	Threaded – 2 in. NPT female	7 1/2 in. (191 mm)	3 1/2 (89 mm)	8 9/16 (218 mm)	33 lb (15.0 kg)
2 in., 2 1/2 in., 3 in.	57433	Flanged – 3 in.	13 in. (330 mm)	6 1/8 (156 mm)	14 1/2 (368 mm)	117 lb (53.0 kg)
4 in.	57445	Flanged – 4 in.	16 (406 mm)	8 3/4 (222 mm)	18 1/8 (460 mm)	262 lb (118.8 kg)

High Pressure Carbon Dioxide

Lever Release Actuator

Description

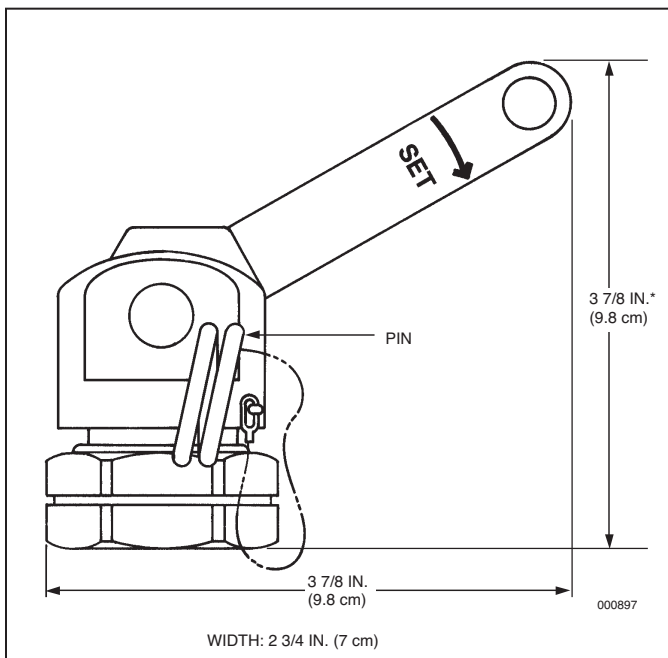
The manual lever release actuator provides a manual means of actuating cylinder valves and selector valves. This can be accomplished by direct manual actuation of its pull lever or cable actuation when used in conjunction with a remote manual pull station. When used with a remote manual pull station, the pull station must contain the components necessary to meet the actuator lever traveling requirements of 7 in. (178 mm) and not exceed 40 lb (18 kg) to operate.

The actuator is shipped with ring pin and chain attached. If the ring pin is not required, it must be removed. Failure to remove the ring pin/chain assembly will prevent system actuation if a remote cable pull actuation system is employed and the ring pin is accidentally installed in the actuator.

Three actuators are available. Each is designed for a specific component.

Component	Material	Approvals
All Manual Cable-pull Actuators	Brass with Stainless Steel Pin	Listed for use with FM Approved systems; UL Listed (EX-4510)

Shipping Assembly Part No.	Description
423309	Lever Release (1 1/8-18 mounting thread) – Mounts directly to a CV-98 cylinder valve.
70846	Lever Release (1 1/4-18 mounting thread) – Mounts directly to an HF electric actuator.
427207	Lever Release (1 1/8-18 mounting thread) – Mounts directly to the 1 in., 2 in., 3 in., and 4 in. selector valves. Mounts directly to pressure operated stackable actuator (Part No. 428566). Actuator has the handle painted red.



* Add 1 9/16 in. (3.9 cm) to height when lever is in the straight up position.

Note: The lever actuator used on a CV-90 valve must not be used on a CV-98 valve.



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High Pressure Carbon Dioxide

Discharge Nozzle – Type “D”

Description

The type “D” nozzle is used primarily for local application and is also listed and approved for use as a total flooding nozzle. The nozzle shell is drawn mild or stainless sheet steel and the insert is brass or stainless steel. The “D” type nozzle is available in orifice sizes ranging from 1 through 7. The discharge rate of the nozzle depends on the orifice size and nozzle pressure.

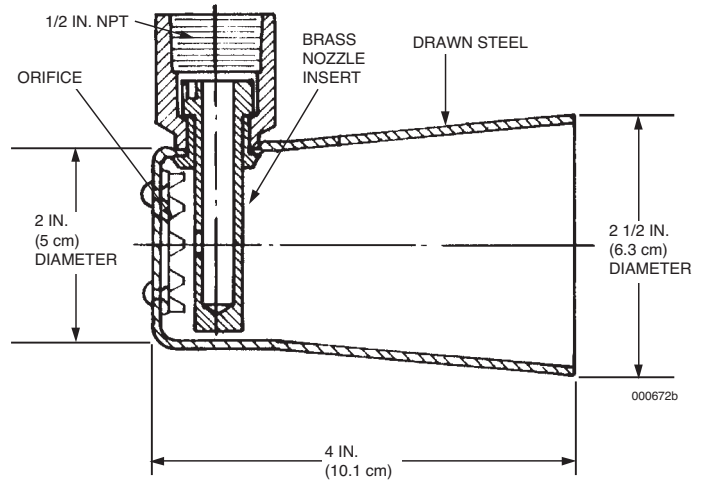
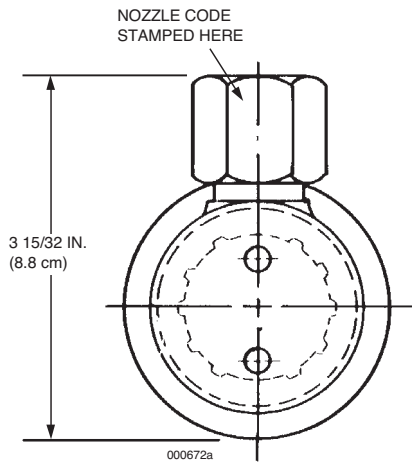
The area covered in local application is dependent upon the discharge rate and the height of the nozzle above the surface being protected. Height range: 15 to 91 1/2 in. (38 to 232 cm). Discharge rate: 11 to 48.5 lb per minute (5 to 22 kg per minute). See carbon dioxide design manual for UL and FM listed area coverage and required flow rates.

Component	Material	Shell Finish	Thread Size/Type	Orifice Size	Approvals
Type “D” nozzle	Shell: Steel Insert: Brass Strainer: Monel	Red Enamel	1/2 in. NPT Female	1 through 7	UL (EX-2968); Listed for use with FM Approved systems (non-stainless steel only)

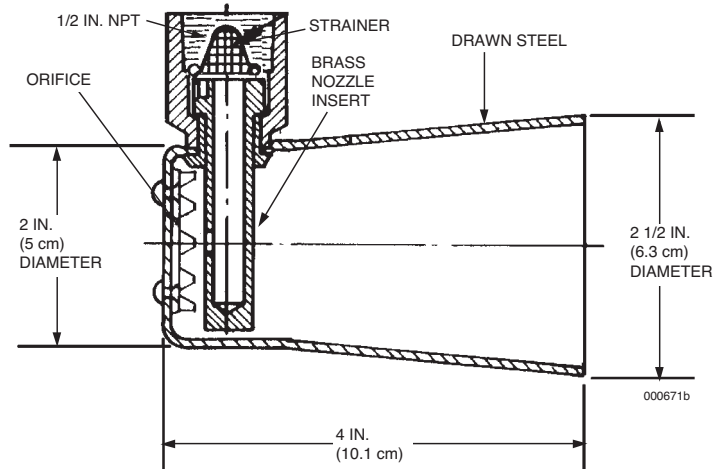
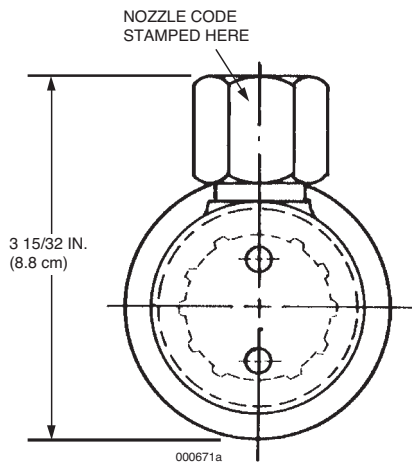
Shipping Assembly Part No.	Description	Orifice Code
426100	Type “D” nozzle with strainer	1 – 3
426101	Type “D” nozzle	3.5 – 7
428103	Stainless steel type “D” nozzle with strainer	1 – 3
428104	Stainless steel type “D” nozzle	3.5 – 7

Note: When ordering, specify orifice code required: Example – Part No. 426100 – 2.5.

Carbon Dioxide Type "D" Discharge Nozzle



Carbon Dioxide Type "D" Discharge Nozzle with Strainer



High Pressure Carbon Dioxide

Discharge Nozzle – Type “D” (Corrosion Resistant)

Description

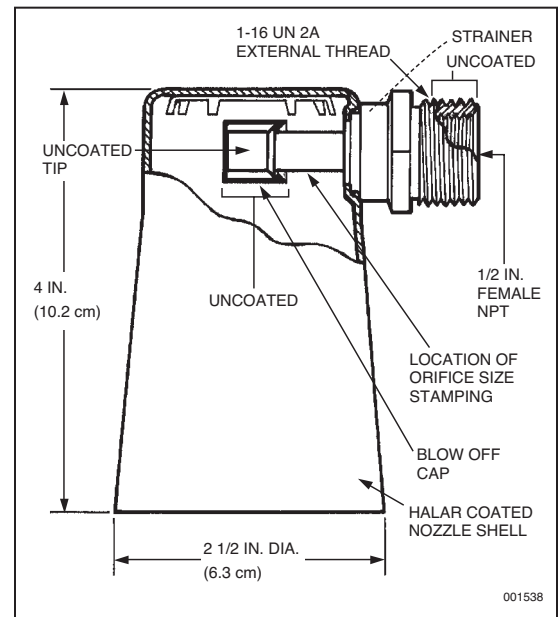
- The corrosion resistant (CR) type “D” nozzle is used primarily for local application wet bench protection but is also approved for use as a total flooding nozzle. The nozzle shell is drawn sheet steel and the insert is stainless steel.
- ▶ The shell is coated with a corrosion resistant material which is not effected by the acid type environment of a typical wet bench hazard. The CR “D” type nozzle is available in orifice sizes ranging from 1 through 7. A blow off cap is used to seal the uncoated tip.
 - ▶ A plastic pipe seal adaptor is also available which can be threaded on the external nozzle threads so plastic tubing can be attached to this to cover the discharge piping within the corrosive environment.

The last 3/8 in. of the 1-16 UN2A external threads are not coated to allow the use of stainless steel tubing or installation of the pipe seal adaptor. If an adaptor is not used, the exposed thread must be wrapped with a CR material to seal the exposed threads.

The discharge rate of the nozzle depends on the orifice size and nozzle pressure. The area covered in local application is dependent upon the discharge rate and the height of the nozzle above the surface being protected. Height range: 15 to 91 1/2 in. (38 to 232 cm). Discharge rate: 11 to 48.5 lb per minute (5 to 22 kg per minute). See carbon dioxide design manual for FM listed area coverage and required flow rates.

Component	Material	Thread Size/Type	Orifice Size	Approvals
▶ Type “D” nozzle	Shell: Steel	1/2 in. NPT Female	1 through 7	Listed for use with FM Approved systems
▶	External Thread: Steel			
▶	Insert: Stainless Steel			
▶	Strainer: Monel (internal)			
▶	Shell coated with acid resistant material (Halar® ECTFE)			
Blow Off Cap	Teflon® (TFE)			

Shipping Assembly Part No.	Description	Orifice Code
422647	Type “D” nozzle with strainer	1
422648	Type “D” nozzle with strainer	1+
422649	Type “D” nozzle with strainer	2
422650	Type “D” nozzle with strainer	2+
422651	Type “D” nozzle with strainer	3
422652	Type “D” nozzle	3+
422653	Type “D” nozzle	4
422654	Type “D” nozzle	4+
422655	Type “D” nozzle	5
422656	Type “D” nozzle	5+
422657	Type “D” nozzle	6
422658	Type “D” nozzle	6+
422659	Type “D” nozzle	7
422888	Pipe Seal Adaptor	
422890	Spare Blow Off Cap (1)	



Note: For non-typical wet bench environments, contact Technical Services.

Halar is a registered trademark of Ausimont, Teflon is a registered trademark of DuPont.

High Pressure Carbon Dioxide

Sealed Nozzle With Strainer

Description

The sealed nozzle is used primarily in ducts and enclosed machinery spaces. The seal portion of the nozzle is a combination line seal and strainer unit. It is used to prevent dirt or vapors from entering the system piping and also to function as a strainer for the system piping. On operation of the carbon dioxide system, the high pressure of the gas released from the cylinders ruptures the thin sealing disc,

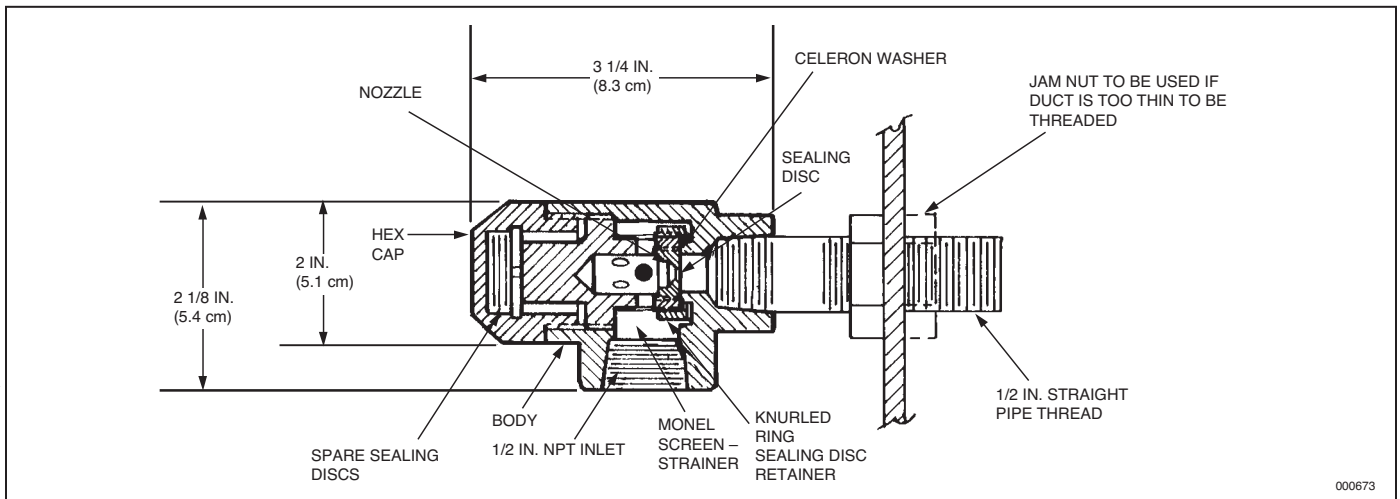
allowing an unobstructed flow of gas to the internal discharge nozzle.

The advantage of the sealed nozzle is that it does not require disassembly of the system piping to clean the strainer or replace a ruptured sealing disc. This is accomplished by removing the hex cap on the nozzle.

Component	Material	Thread Size/Type	Orifice Size	Approvals
Sealed Nozzle	Body: Brass Strainer: Monel	1/2 in. NPT Female (inlet and outlet)	2 through 7	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description	Orifice Code
426102	Sealed nozzle with strainer	2 – 7
45699	Replacement Seal (Package of 10)	

Note: When ordering, specify orifice code required: Example – Part No. 426102 – 2.5.





A Tyco International Company

High Pressure Carbon Dioxide

Discharge Nozzle – Type “A”

Description

The type “A” nozzle is used primarily for local application and is also listed and approved for use as a total flooding nozzle. The nozzle shell is drawn sheet steel and the insert is brass; the nozzle is painted red. The “A” type nozzle is available in orifice sizes ranging from 1 through 7. The discharge rate of the nozzle depends on the orifice size and nozzle pressure. The area covered in local application is

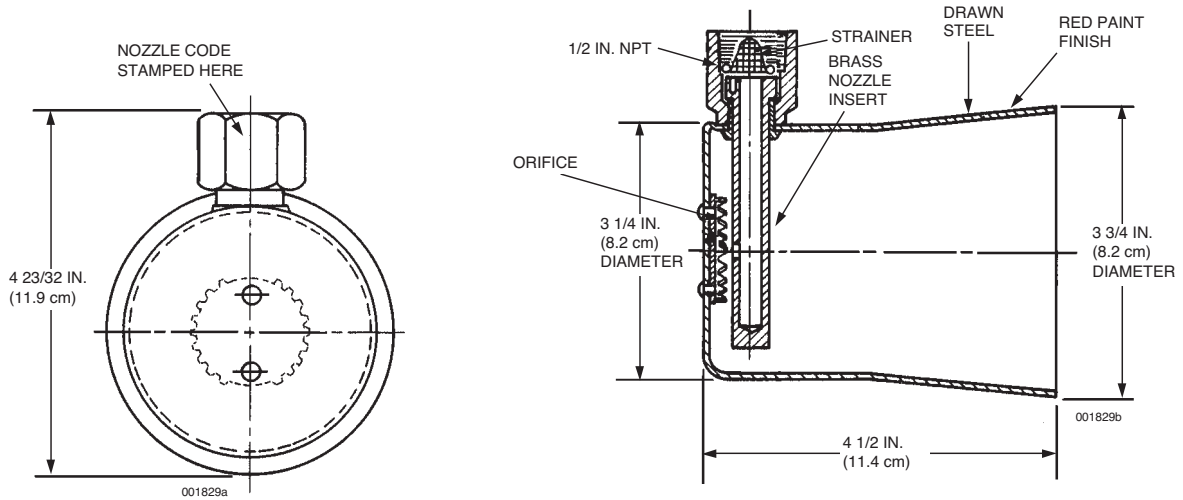
dependent on the discharge rate of the height of the nozzle above the surface being protected. Height range: 18 to 72 in. (46 to 183 cm). Discharge rate: 14 to 48.5 lb per minute (6 to 22 kg per minute). See carbon dioxide design manual for area coverage and required flow rates.

Component	Material	Shell Finish	Thread Size/Type	Orifice Size	Approvals
Type “A” Nozzle	Shell: Steel Insert: Brass Strainer: Monel	Red Enamel	1/2 in. NPT Female	1 through 7	UL (EX-2968); Listed for use with FM Approved systems

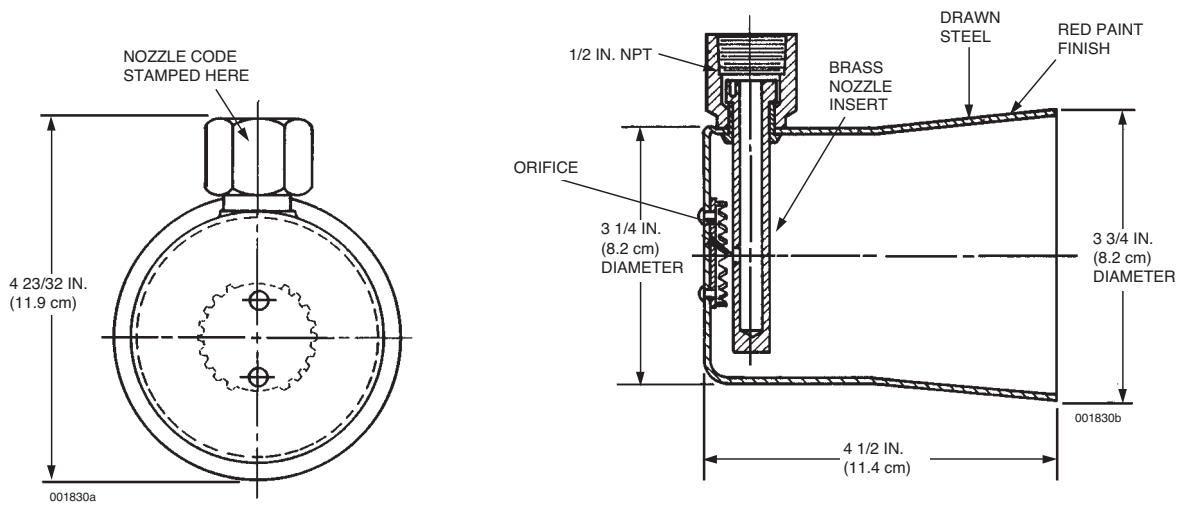
Shipping Assembly Part No.	Description	Orifice Code
426103	Type “A” nozzle with strainer	1 – 3
426104	Type “A” nozzle	3.5 – 7

Note: When ordering, specify orifice code required: Example – Part No. 426103 – 2.5.

Carbon Dioxide Type "A" Discharge Nozzle with Strainer



Carbon Dioxide Type "A" Discharge Nozzle



High Pressure Carbon Dioxide

Discharge Nozzle – Cone Type

Description

The cone nozzle is used primarily for local application and also listed and approved for use as a total flooding nozzle. The nozzle insert is stainless steel and the body is sheet steel; the nozzle is painted red. The nozzle is available in orifice sizes ranging from 3 through 11. The discharge rate of the nozzle depends on the orifice size and nozzle pressure. The area covered in local application is dependent

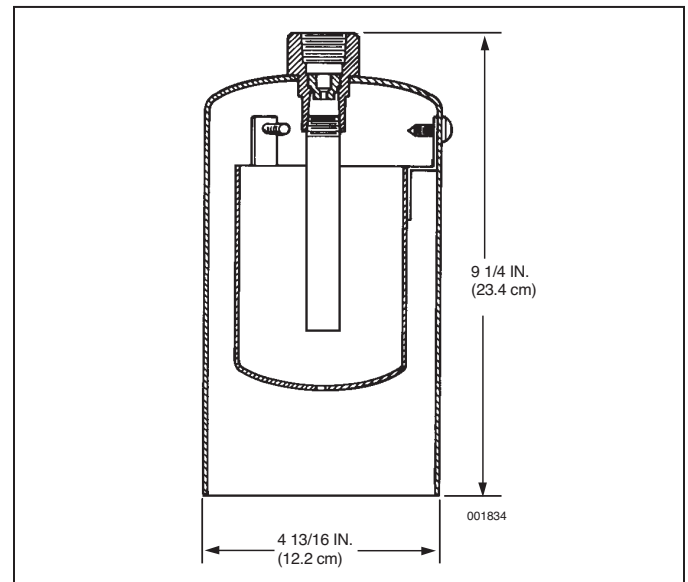
upon the discharge rate and the height above the surface being protected.

Height range: 42 to 108 in. (107 to 274 cm). Discharge rate: 21 to 132 lb per minute (10 to 60 kg per minute). See carbon dioxide design manual for area coverage and required flow rates.

Component	Material	Shell Finish	Thread Size/Type	Orifice Size	Approvals
Cone nozzle	Shell: Steel Insert: Stainless Steel	Red Enamel	1/2 in. NPT Female	3 through 11	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description	Orifice Code
426105	Cone nozzle	3 – 11

Note: When ordering, specify orifice code required:
Example – Part No. 426105 – 3.5.





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High Pressure Carbon Dioxide

Discharge Nozzle – 4 in. Multi-Discharge Type

Description

The 4 in. multi-discharge nozzle is used only for total flooding applications. The nozzle insert is brass and the remainder of the nozzle is steel; the nozzle is painted red. The

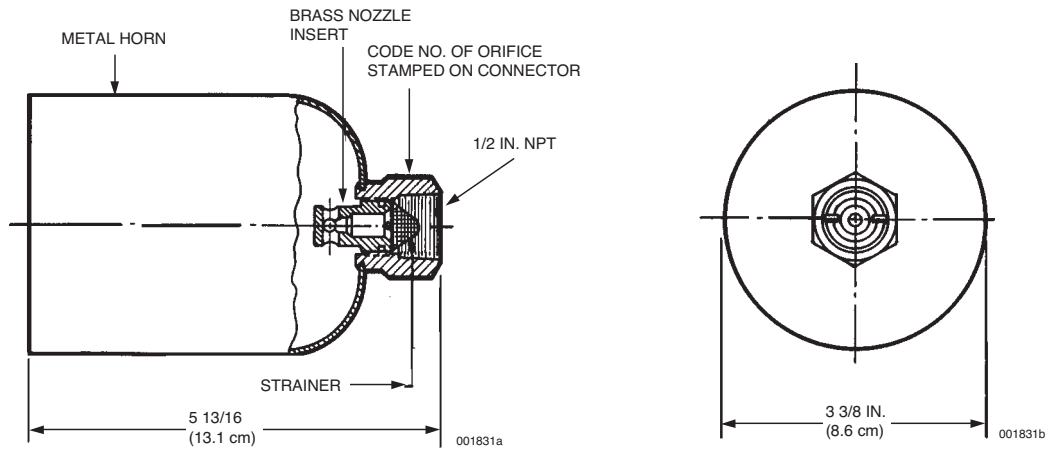
nozzle is available in orifice sizes ranging from 2 through 18. The discharge rate of the nozzle depends on the orifice size and the nozzle pressure.

Component	Material	Shell Finish	Thread Size/Type	Orifice Size	Approvals
4 in. MD Nozzle w/Strainer	Nozzle: Steel Insert: Brass	Red Enamel	1/2 in. NPT Female	2 through 4.5	UL (EX-2968); Listed for use with FM Approved systems
4 in. MD Nozzle	Nozzle: Steel Insert: Brass	Red Enamel	1/2 in. NPT Female	5 through 10	UL (EX-2968); Listed for use with FM Approved systems
4 in. MDL Nozzle	Nozzle: Steel Insert: Brass	Red Enamel	3/4 in. NPT Female	8 through 18	UL (EX-2968); Listed for use with FM Approved systems

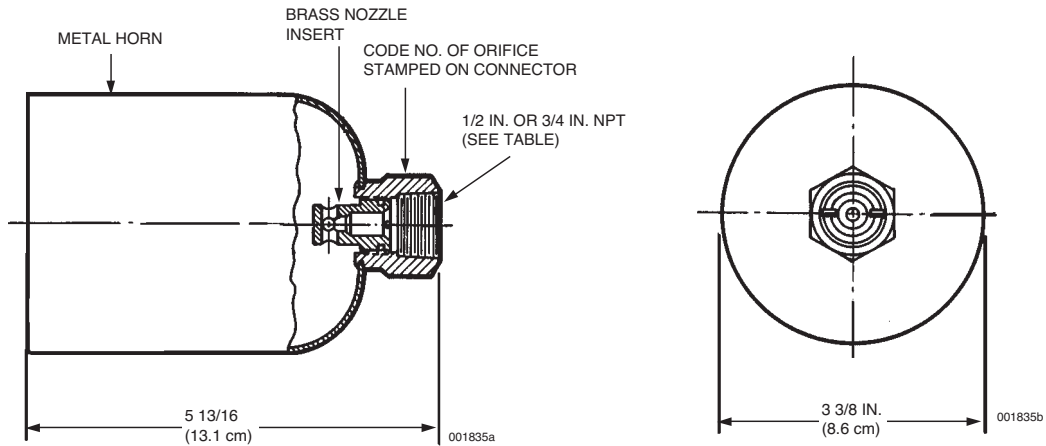
Shipping Assembly Part No.	Description	Orifice Code
426106	4 in MD nozzle with strainer	2 – 4.5
426107	4 in MD nozzle	5 – 10
426108	4 in MD nozzle	8 – 18

Note: When ordering, specify orifice code required: Example – Part No. 426107 – 6.5.

Multi-Discharge Nozzle – 4 MD with Strainer



Multi-Discharge Nozzle – 4 MD and 4 MDL





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High Pressure Carbon Dioxide

Discharge Nozzle – 6 in. Multi-Discharge Type

Description

The 6 in. multi-discharge nozzle is used primarily for local application and it is also listed and approved for use as a total flooding nozzle. The nozzle insert is brass and the remainder of the nozzle is steel; the nozzle is painted red. The nozzle is available in orifice sizes ranging from 2 through 18. The discharge rate of the nozzle depends on the orifice size and the nozzle pressure. The area covered

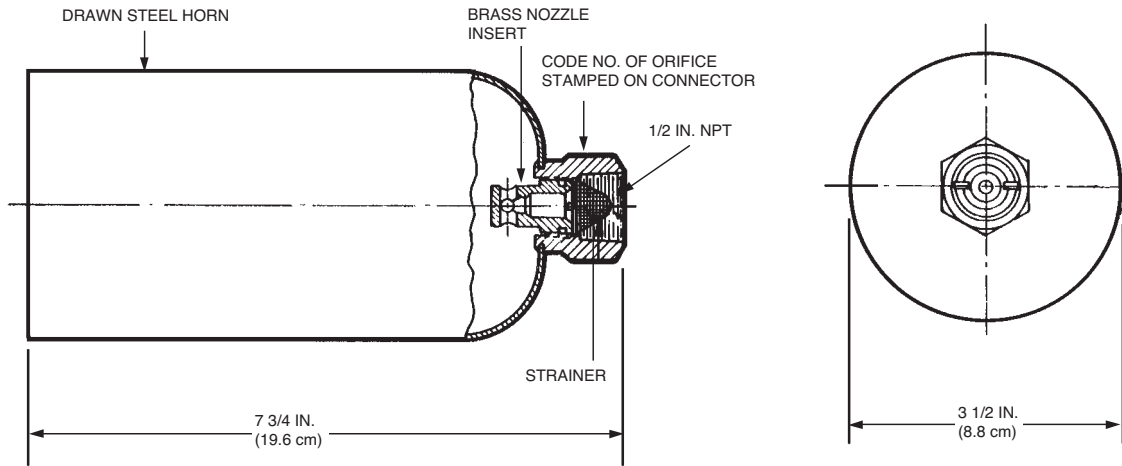
in local application is dependent upon the discharge rate and the height above the surface being protected. Height range: 36 to 144 in. (91 to 366 cm). Discharge rate: 28.5 to 108 lb per minute (13 to 49 kg per minute). See carbon dioxide design manual for area coverage and required flow rates.

Component	Material	Shell Finish	Thread Size/Type	Orifice Size	Approvals
6 in. MD Nozzle w/Strainer	Nozzle: Steel Insert: Brass	Red Enamel	1/2 in. NPT Female	2 through 4.5	UL (EX-2968); Listed for use with FM Approved systems
6 in. MD Nozzle	Nozzle: Steel Insert: Brass	Red Enamel	1/2 in. NPT Female	5 through 10	UL (EX-2968); Listed for use with FM Approved systems
6 in. MDL Nozzle	Nozzle: Steel Insert: Brass	Red Enamel	3/4 in. NPT Female	8 through 18	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description	Orifice Code
426109	6 in MD nozzle with strainer	2 – 4.5
426110	6 in MD nozzle	5 – 10
426111	6 in MDL nozzle	8 – 18

Note: When ordering, specify orifice code required: Example – Part No. 426111 – 17.5.

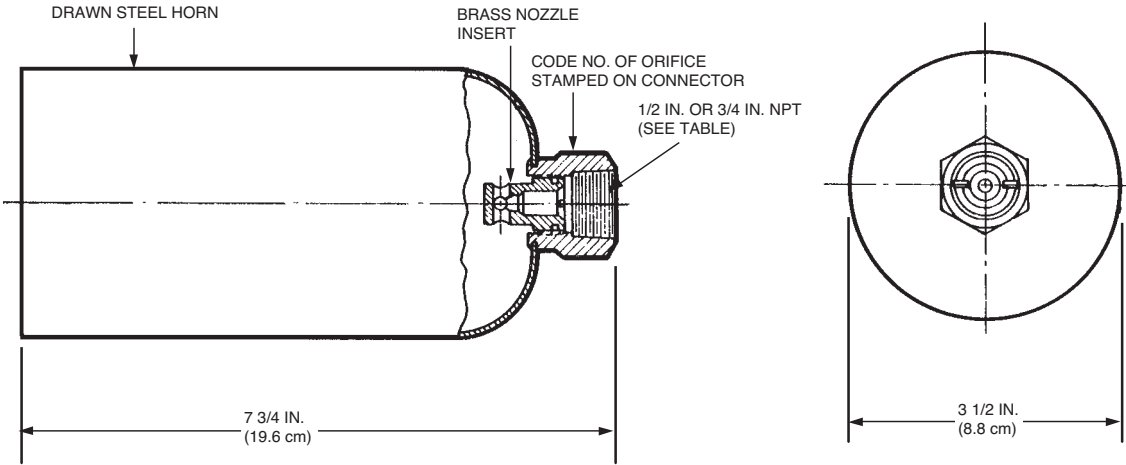
Multi-Discharge Nozzle – 6 MD with Strainer



000737a

000737b

Multi-Discharge Nozzle – 6 MD and 6 MDL



000669a

000669b

High Pressure Carbon Dioxide

Bulkhead Mounting Flange

Description

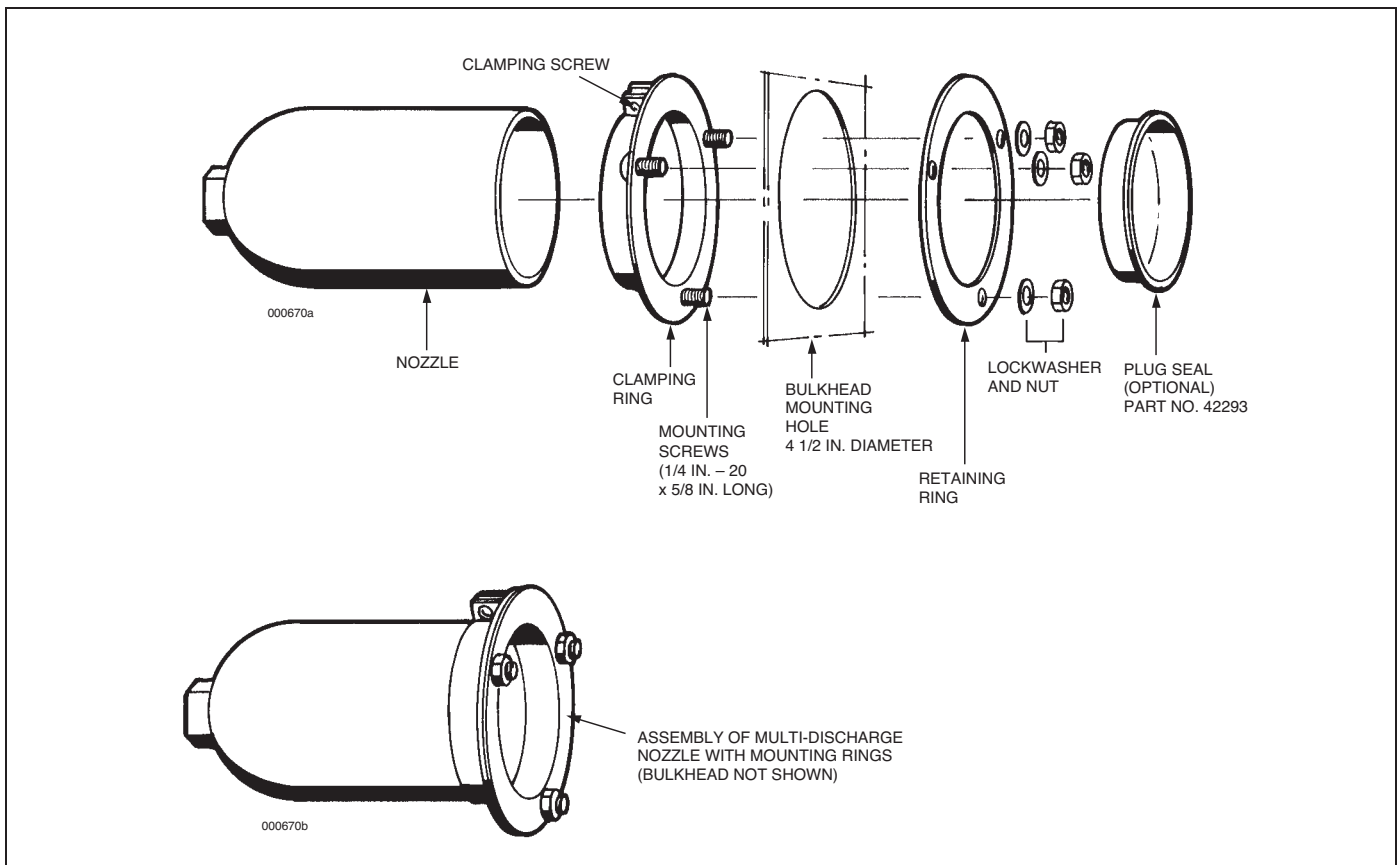
The bulkhead mounting flange, Part No. 42806, is used on the 6 in. multi-discharge nozzle. The flange allows the nozzle to be rigidly fastened against a wall or bulkhead of a hazard area, keeping the nozzle outside of the area. This is an advantage on hazard areas where the nozzle cannot be mounted inside the area because of space limitations or interference with moving parts. A typical application is a large exhaust duct where access into the duct is limited.

Also available is a sealing plug, Part No. 42293, which is ordered and shipped as a separate unit.

Component	Material	Approvals
Mounting Flange	Steel	UL (EX-2968); Listed for use with FM Approved systems

- 5 in. (12.7 cm) outside diameter
- 4.125 in. (10.478 cm) bolt hole diameter
- 3.5 in. (8.89 cm) inside diameter

Shipping Assembly Part No.	Description
42806	Bulkhead Mounting Flange
42293	Plug Seal





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High Pressure Carbon Dioxide

Discharge Nozzle – Regular Type

Description

The regular type nozzle is used for total flooding applications only. The nozzle is available in seven different configurations: regular (1/2 in.), regular RL (3/4 in.), regular sealed with strainer, regular sealed, regular sealed with flange and strainer, regular sealed with flange, and regular RSFL sealed with flange. The sealed type has a sealing disc retaining ring and a frangible seal to prevent foreign matter from entering and plugging the nozzle orifice. The discharge rate of the regular nozzle depends on nozzle

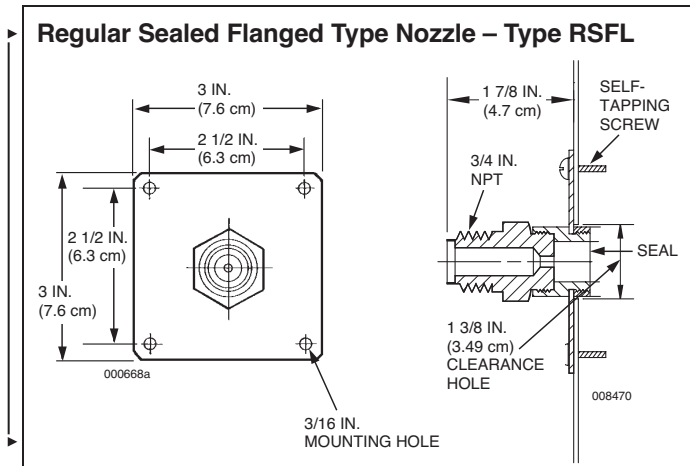
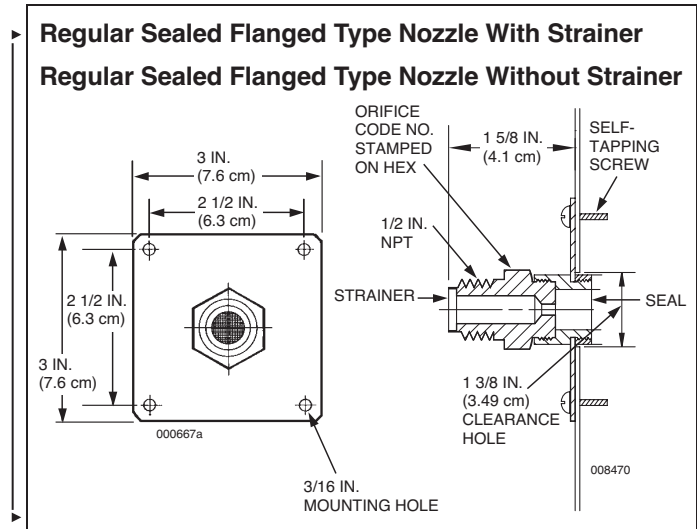
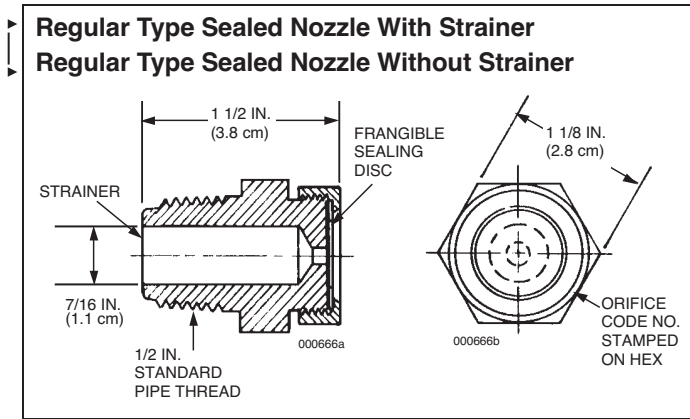
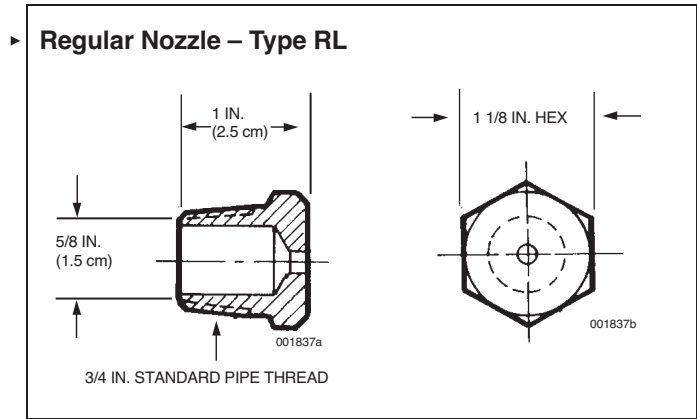
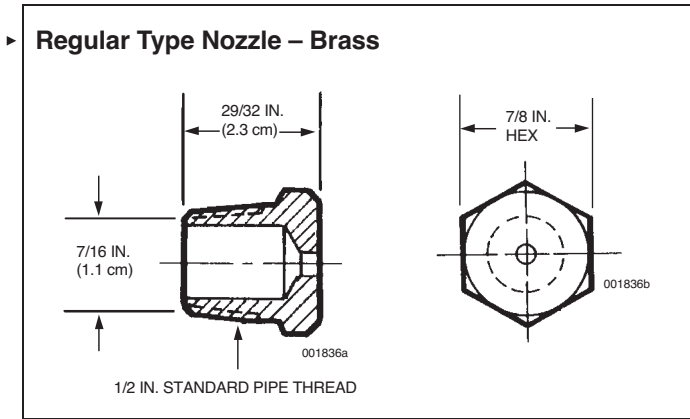
pressure and orifice size. The regular type nozzle provides orifice sizes of 1 through 18.

The nozzle is available with 1/2 in. NPT threads for orifice sizes 1 through 12 and 3/4 in. NPT threads for orifice sized 8 through 18. Nozzles with orifices of 1 through 2+ are supplied with a strainer.

▶ The nozzle is supplied in natural brass. Stainless steel nozzles are also available. All nozzles are UL (EX-2968) approved and listed for use with FM Approved systems.

Shipping Assembly Part No. Brass	Shipping Assembly Part No. Stainless Steel	Description	Orifice Code
426112		Regular type nozzle	3 – 12
426113		Regular RL type nozzle	8 – 18
▶ 426114	437230	Regular sealed with strainer nozzle	1 – 2.5
▶ 426115	437231	Regular sealed nozzle	3 – 12
426116		Regular sealed with flange and strainer nozzle	1 – 2.5
426117		Regular sealed with flange nozzle	3 – 12
426118		Regular RSFL sealed with flange nozzle	8 – 18
▶ 426299		Regular sealed with flange and strainer nozzle 3 oz (stainless steel)	1 – 2.5
426300		Regular sealed with flange nozzle 3 oz (stainless steel)	3 – 12
▶ 45699		Spare Seal Kit (10 disks and 2 washers)	

Note: When ordering, specify orifice code required: Example – Part No. 426118 – 9.5.





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High Pressure Carbon Dioxide

Discharge Nozzle – Baffle Type

Description

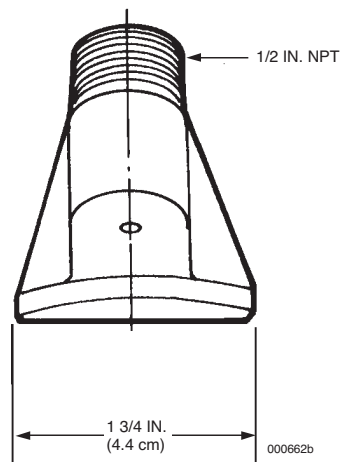
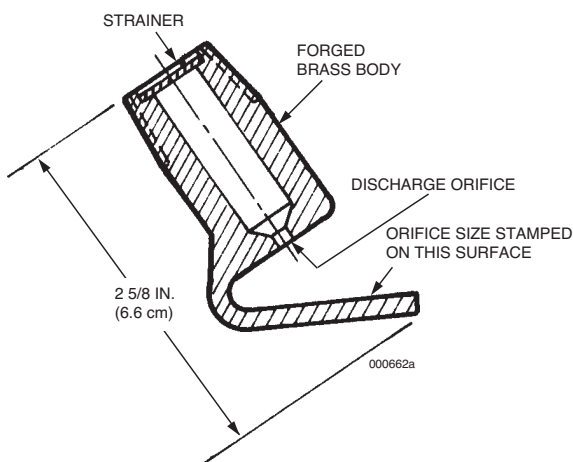
The baffle type nozzle is used in total flood applications only. Placed around the outside edge or placed near the ceiling approximately 15 to 20 ft (4.6 to 6.1 m) on centers in a room or any enclosed space, each nozzle provides a 180° fan spray of CO₂, spreading the extinguishing gas quickly and efficiently throughout the protected space.

Discharge rate depends upon nozzle pressure and orifice size. Baffle type nozzles are available in orifice sizes 1 through 16. The nozzle is supplied in natural brass.

Note: When ordering, specify orifice code required:
Example – Part No. 426121 – 10.5.

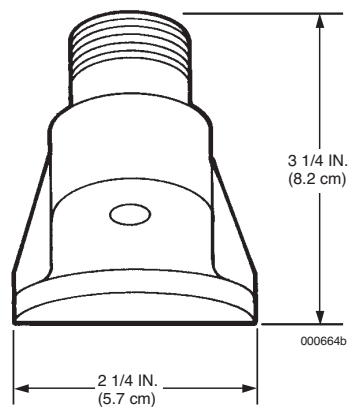
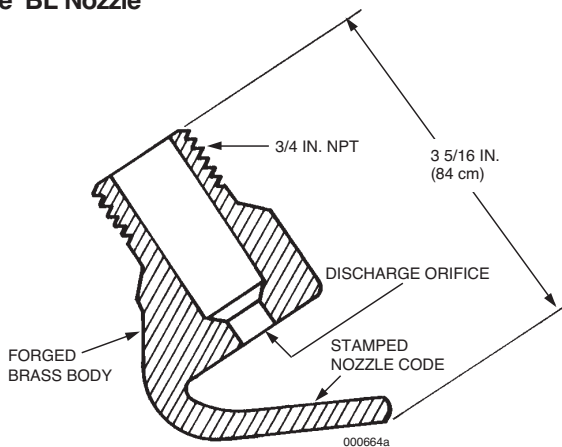
Component	Material	Thread Size/Type	Orifice Size	Approvals
Baffle Type with Strainer	Nozzle: Brass Strainer: Monel	1/2 in. NPT Male	1 through 3	UL (EX-2968); Listed for use with FM Approved systems
Baffle Type	Brass	1/2 in. NPT Male	3.5 through 14	UL (EX-2968); Listed for use with FM Approved systems
Baffle Type BL	Brass	3/4 in. NPT Male	9 through 16	UL (EX-2968); Listed for use with FM Approved systems

Baffle Type Nozzle With or Without Strainer (Baffle Type with Strainer)



Shipping Assembly Part No.	Description	Orifice Code
426119	Baffle type with strainer nozzle	1 – 3
426120	Baffle type without strainer	3.5 – 14

Baffle Type BL Nozzle



Shipping Assembly Part No.	Description	Orifice Code
426121	Baffle type BL nozzle	9 – 16

High Pressure Carbon Dioxide

Cylinder Bracketing

Description

The cylinder bracketing is designed to rigidly support the installed carbon dioxide cylinders. The bracketing components are constructed of heavy structural steel. Bracket assemblies are available in modules for two to six cylinders and can also be mated together for any combination over six. Bracketing can be assembled to support single row, double row or back-to-back rows of cylinders. Bracketing uprights and weigh rail supports are also available for weighing cylinders in place. Bracketing components are painted with a red enamel coating. Uprights and back frame assemblies can be bolted (fasteners are not

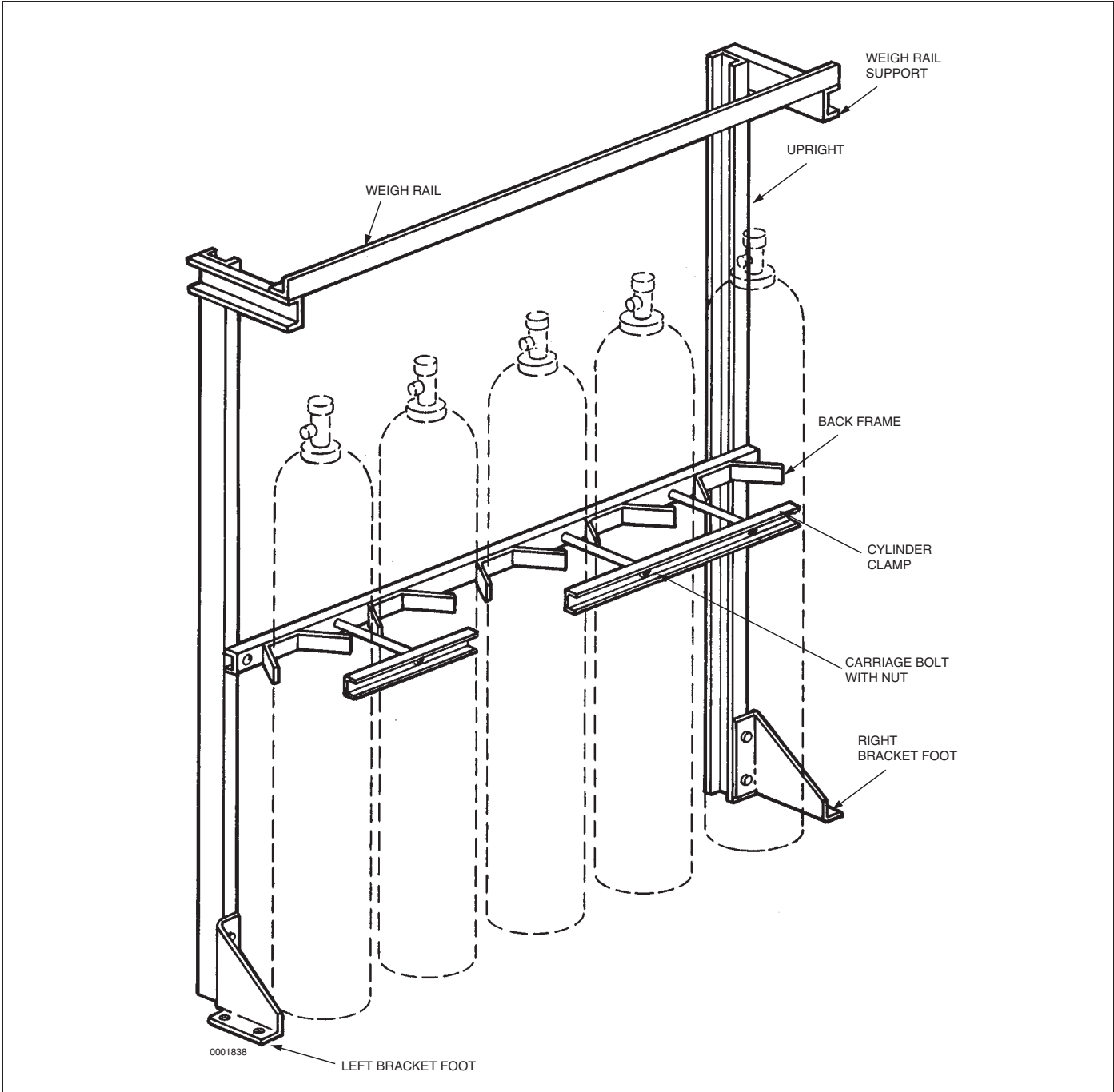
included) or welded together, which ever makes the installation more convenient. For weighing cylinders, a scale and lifting yoke is also available.

- ▶ Refer to the Installation and Appendix sections of the Design manual for further details.

Component	Material	Finish	Approvals
Bracketing	Steel	Red Paint	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
▶ 45120	35 lb (15.9 kg) and 50 lb (22.7 kg) cylinder strap (single cylinder)
▶ 45244	35 lb (15.9 kg) and 50 lb (22.7 kg) cylinder channel with nuts and bolts (single cylinder)
45121	75 lb (34 kg) cylinder strap (single cylinder)
45261	75 lb (34 kg) cylinder channel with nuts and bolts (single cylinder)
▶ 45122	100 lb (45.4 kg) cylinder strap (single cylinder)
45245	100 lb (45.4 kg) cylinder channel with nuts and bolts (single cylinder)
427704	120 lb (54.4 kg) cylinder strap (single cylinder)
▶ 427705	120 lb (54.4 kg) cylinder channel with nuts and bolts (single cylinder)
79638	Back frame assembly (2 cylinder)
79639	Back frame assembly (3 cylinder)
79640	Back frame assembly (4 cylinder)
79641	Back frame assembly (5 cylinder)
79642	Back frame assembly (6 cylinder)
73257	Upright (used either for right or left side)
▶ 426592	120 lb (54.4 kg) upright (used either for right or left side)
73553	Single row or back-to-back row bracket foot (left side)
73554	Single row or back-to-back row bracket foot (right side)
73555	Double row bracket foot (left side)
73556	Double row bracket foot (right side)
73256	Center upright (required when weighing seven or more cylinders in a row)
79413	Connector (required to hook together back frames for seven or more cylinders)
▶ 73250	10.5 in. (26.7 cm) carriage bolt with nut (for single row 50 lb (22.7 kg) cylinders)
73251	11 in. (27.9 cm) carriage bolt with nut (for single row 75 lb (34 kg) cylinders)
73252	12.5 in. (31.8 cm) carriage bolt with nut (for single row 100 lb (45.4 kg) cylinders)
418502	13 in. (33.0 cm) carriage bolt with nut (for single row 120 lb (54.4 kg) cylinders)
73253	21 in. (53.3 cm) carriage bolt with nut (for double row 50 lb (22.7 kg) cylinders)
73254	22 in. (55.9 cm) carriage bolt with nut (for double row 75 lb (34 kg) cylinders)
73255	26 in. (66 cm) carriage bolt with nut (for double row 100 lb (45.4 kg) cylinders)
▶ 418503	27 in. (68.6 cm) carriage bolt with nut (for double row 120 lb (54.4 kg) cylinders)
73266	Weigh rail (two cylinder)
73267	Weigh rail (three cylinder)
73268	Weigh rail (four cylinder)
73269	Weigh rail (five cylinder)
73270	Weigh rail (six cylinder)

Shipping Assembly Part No.	Description
73091	Cylinder clamp (2 cylinders)
73092	Cylinder clamp (3 cylinders)
71683	Weigh rail support (single row)
71682	Weigh rail support (double row)
71684	Weigh rail support (back-to-back)
74241	Scale
69877	Lifting yoke



High Pressure Carbon Dioxide

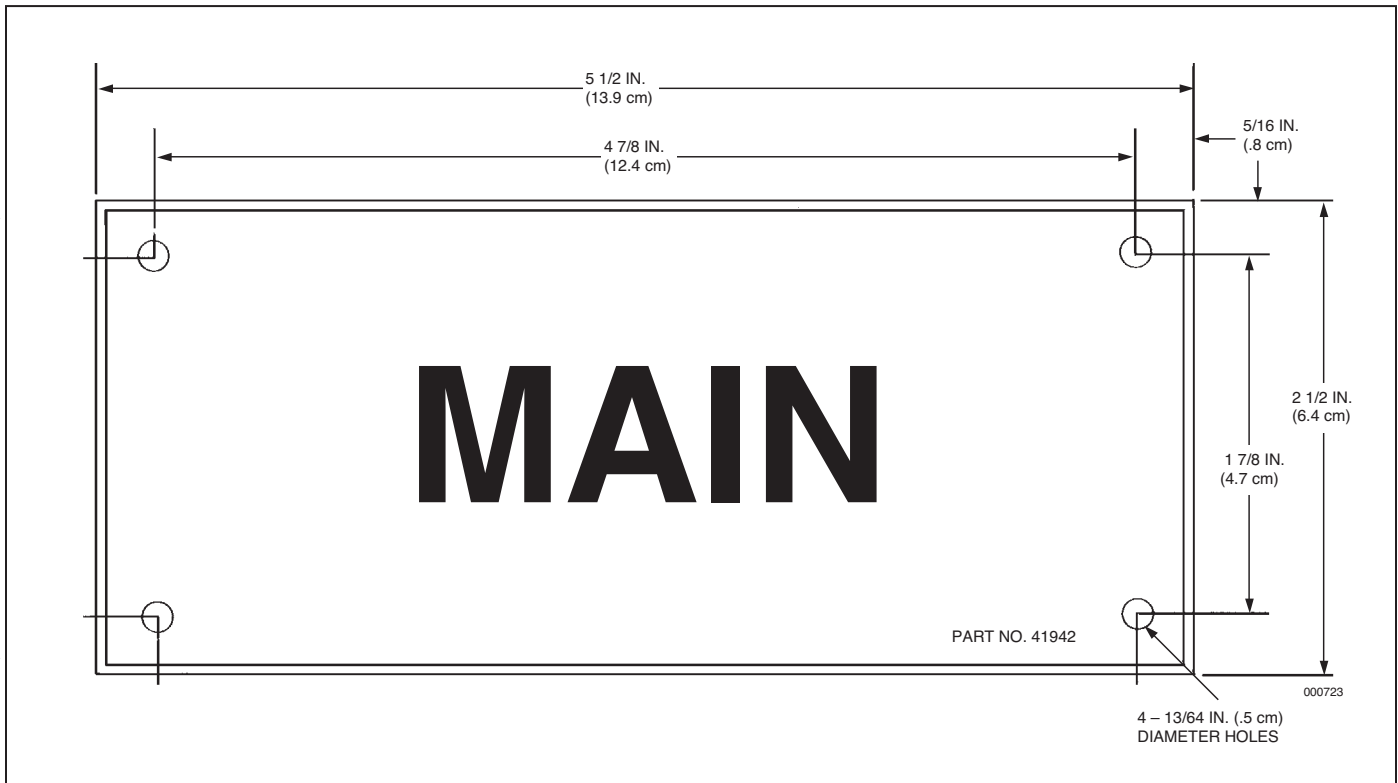
Nameplate – MAIN

Description

The “MAIN” nameplate is available for labeling components and/or remote pull stations to distinguish them from reserve system components. The nameplate is furnished with four mounting holes for ease of installation.

Shipping Assembly Part No.	Description
41942	Nameplate – MAIN

Component	Material	Mounting Hole Size	Approvals
Nameplate	Aluminum	13/64 in. (0.52 cm)	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

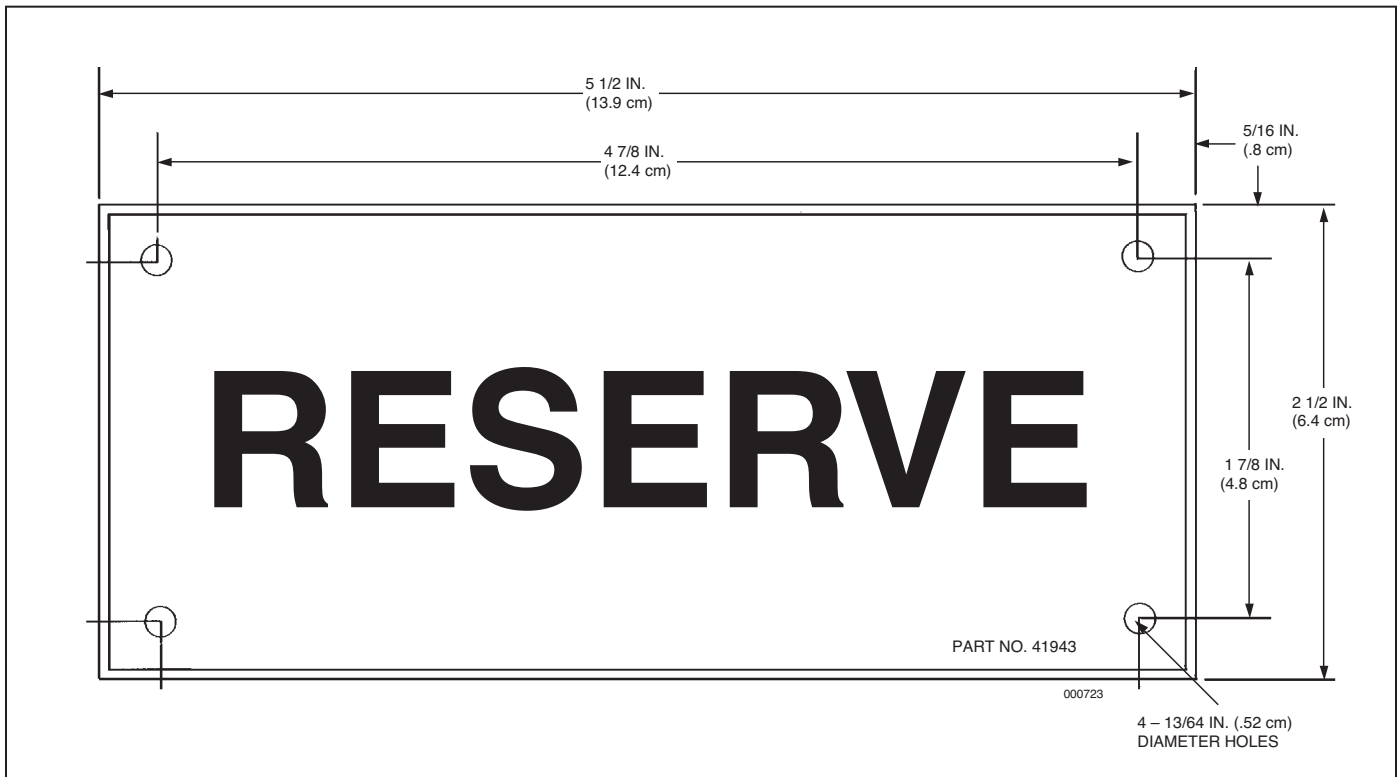
Nameplate – RESERVE

Description

The “RESERVE” nameplate is available for labeling components and/or remote pull stations to distinguish them from main system components. The nameplate is furnished with four mounting holes for ease of installation.

Shipping Assembly Part No.	Description
41943	Nameplate – RESERVE

Component	Material	Mounting Hole Size	Approvals
Nameplate	Aluminum	13/64 in. (0.52 cm)	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

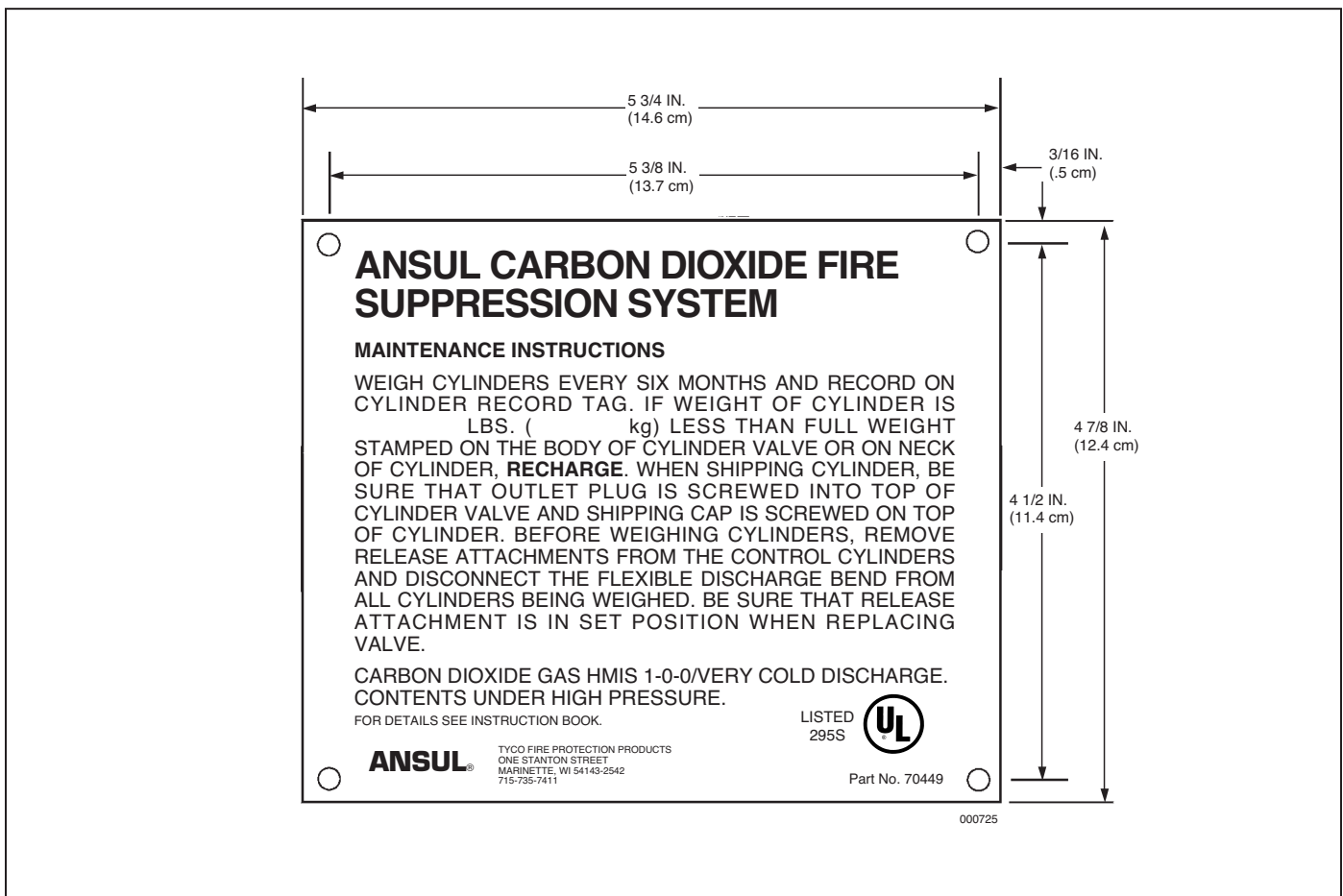
Nameplate – Maintenance

Description

The maintenance nameplate is available for mounting near the system cylinders. This plate gives instructions for performing the semi-annual cylinder weighing requirements. The nameplate is furnished with four mounting holes for ease of installation.

Shipping Assembly Part No.	Description
70449	Nameplate – maintenance

Component	Material	Mounting Hole Size	Approvals
Nameplate	Aluminum	5/32 in. (0.40 cm)	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

Warning Signs

Description

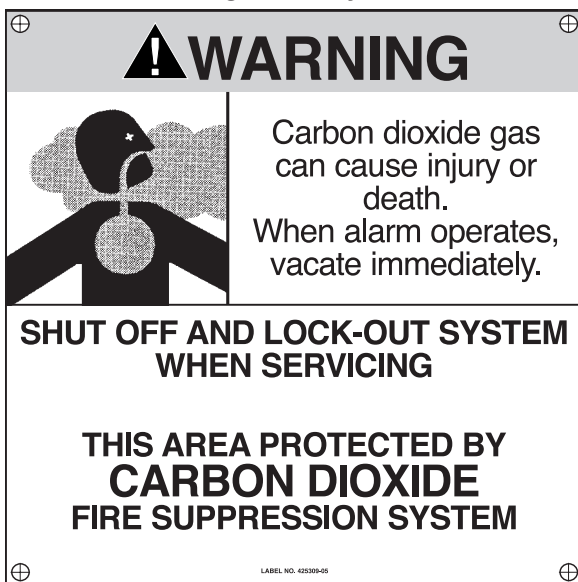
The following warning plates are required either inside or outside the hazard area to warn personnel that the space is protected by a carbon dioxide system and no one should enter after a discharge without being properly protected. The warning plates are furnished with four mounting holes for ease of installation.

Mounting Hole Size: 7/32 in. (0.56 cm)

Approvals: UL (EX-2968), listed for use with FM Approved systems

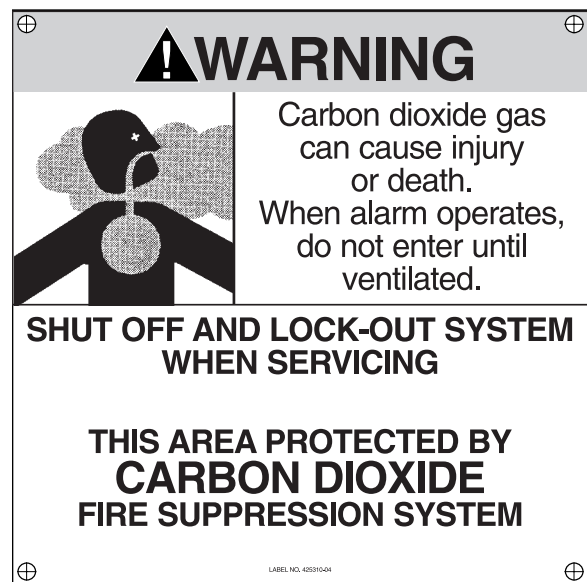
Material: Aluminum

Part No. 425309 Sign In Every Protected Area



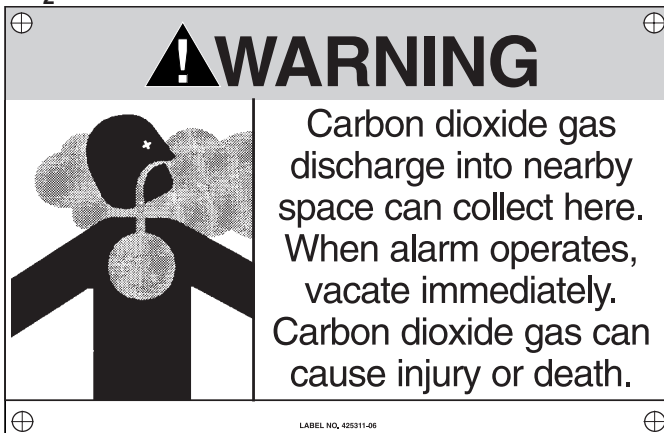
10 in. (25 cm) x 10 in. (25 cm)

Part No. 425310 Sign at Every Entrance to Protected Space



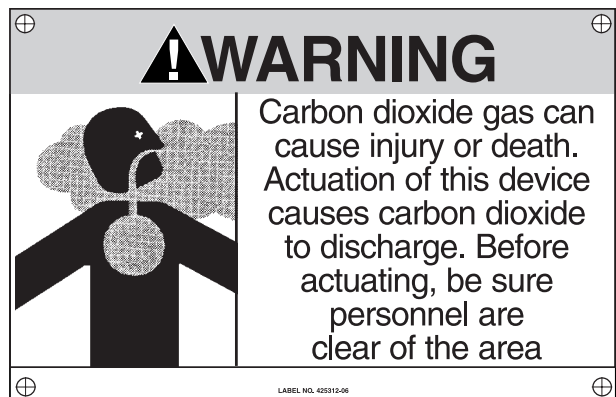
10 in. (25 cm) x 10 in. (25 cm)

Part No. 425311 Sign In Every Nearby Space Where CO₂ Can Accumulate to Hazardous Levels



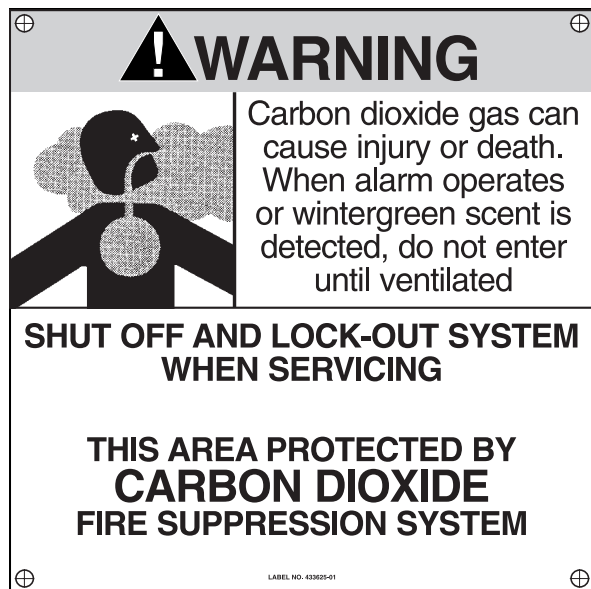
10 in. (25 cm) x 10 in. (25 cm)

Part No. 425312 Sign at Each Manual Actuation Station



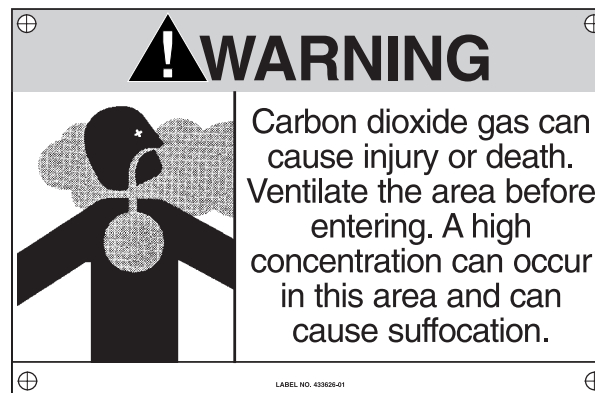
10 in. (25 cm) x 6.5 in. (16.5 cm)

Part No. 433625 Sign at Every Entrance to Protected Space for Systems Provided with Wintergreen Odorizer



10 in. (25 cm) x 10 in. (25 cm)

Part No. 433626 Sign Outside Each Entrance to Carbon Dioxide Storage Room



10 in. (25 cm) x 6.5 in. (16.5 cm)

High Pressure Carbon Dioxide

Connecting Link

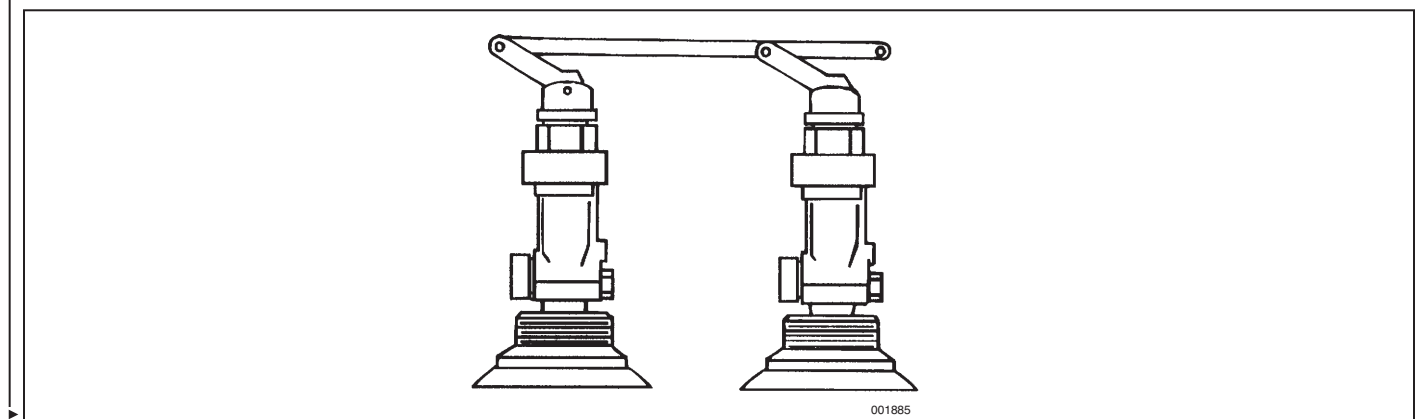
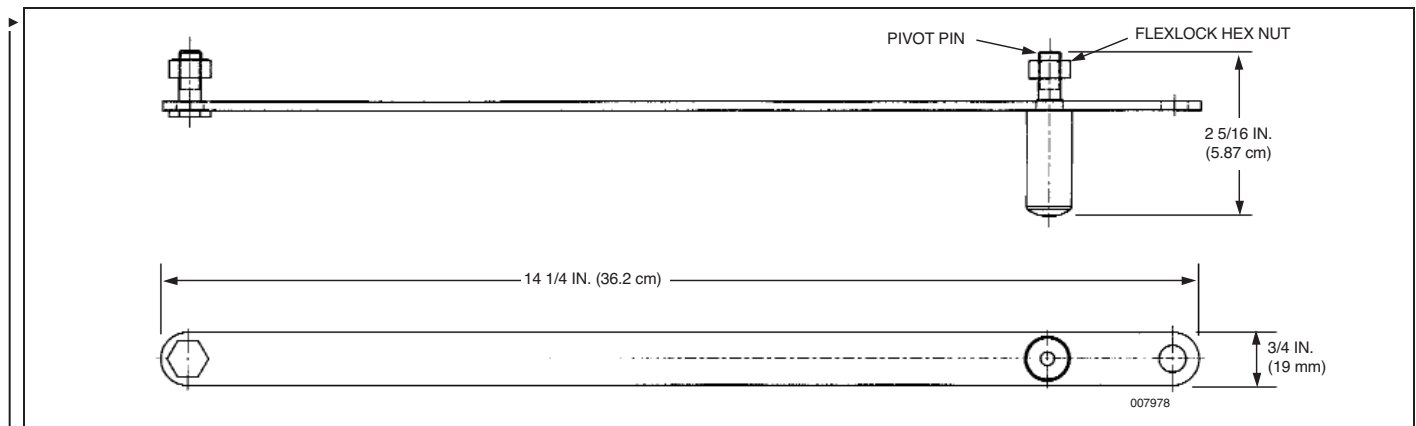
Description

- ▶ The connecting link is used to connect two lever releases together when two pilot cylinders are required for actuation. The connecting link can be used on lever releases installed on CV-98 ANSUL carbon dioxide valves.
- ▶ One size connecting link is available for all size cylinders.

One size connecting link is available for all size cylinders.

Shipping Assembly Part No.	Description
42514	Connecting link

Component	Material	Paint	Approvals
Connecting Link	Steel	Red Enamel	UL (EX-2968)



High Pressure Carbon Dioxide

Lock Handle Stop Valve

Description

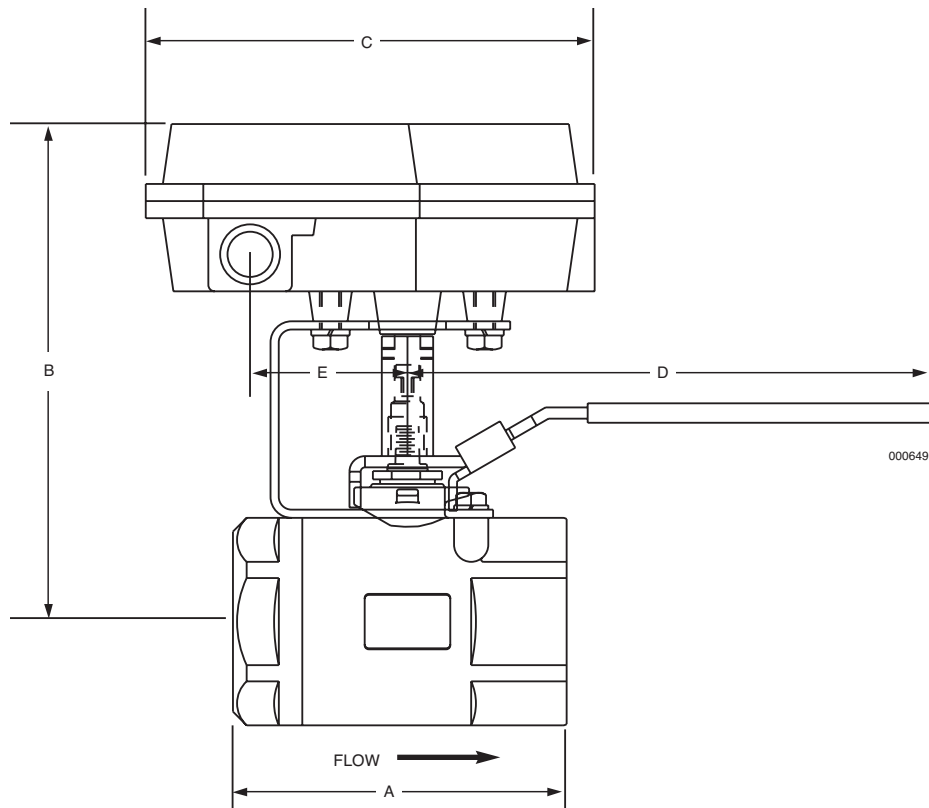
- ▶ The lock handle stop valve is a manually operated ball valve
- ▶ installed in various locations of the piping system. The valve is used to inhibit the discharge of CO₂ into an entire system
- ▶ or a specific area of a system when maintenance of the
- ▶ system or entry into the protected space is required. The valve is equipped with a slide locking device to padlock the
- ▶ valve in the open or closed position. Each valve is equipped
- ▶ with two monitoring switches to provide constant supervision of the valve at the control panel with contacts for the open and closed positions. Install warning sign, Part No. 428974, in easily visible location near valve.

Approvals

- UL (EX2968)
- ▶ Listed for use with FM Approved systems

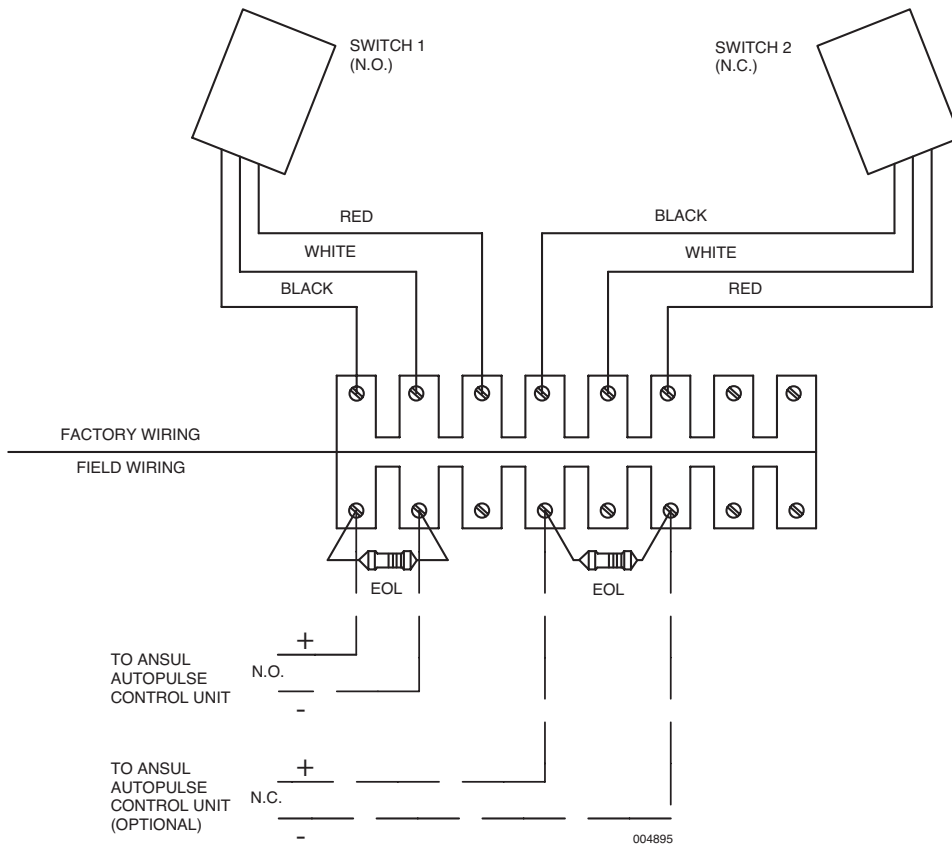
Valve Material

- 316 SS Body, ball, and stem reinforced Teflon seats and seals
- ▶ Tamperproof latch locking SS handle



		Dimensions											
Size	Part No.	A		B		C		D		E		Weight	
		in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	lb	(kg)
1/2"	428153	2.36	(60)	7.07	(179)	6.56	(167)	4.19	(106)	2.3	(58)	6	(2.7)
3/4"	428154	2.80	(71)	7.25	(184)	6.56	(167)	5.75	(146)	2.3	(58)	7	(3.2)
1"	428155	3.23	(82)	7.41	(188)	6.56	(167)	5.75	(146)	2.3	(58)	7	(3.2)
1 1/4"	428156	3.62	(92)	7.55	(192)	6.56	(167)	7.63	(194)	2.3	(58)	8	(3.6)
1 1/2"	428157	4.06	(103)	7.75	(197)	6.56	(167)	7.63	(194)	2.3	(58)	9	(4.1)
2"	428158	4.63	(118)	8.02	(204)	6.56	(167)	7.63	(194)	2.3	(58)	11	(5.0)

Depth: 6 in. (152 mm)



CARBON DIOXIDE SYSTEM LOCK-OUT VALVE

VALVE MUST BE CLOSED AND LOCKED PRIOR TO ENTRY OF PROTECTED SPACE

NOTIFY PROPER PERSONNEL PRIOR TO CLOSING VALVE (TROUBLE ALARM WILL SOUND)

ALTERNATE FIRE PROTECTION MUST BE PROVIDED WHILE THIS VALVE IS CLOSED

VALVE MUST BE RESET AFTER EXIT FROM PROTECTED SPACE TO RETURN PROTECTION AND ALARM SYSTEMS TO STAND-BY STATUS



CARBON DIOXIDE DOES NOT SUPPORT LIFE. FAILURE TO LOCK-OUT THE CARBON DIOXIDE SYSTEM BY CLOSING AND LOCKING THIS VALVE BEFORE ENTRY INTO THE PROTECTED SPACE MAY CAUSE INJURY OR DEATH IF THE SYSTEM ACTUATES.

TYCO FIRE PROTECTION PRODUCTS, MARINETTE, WI 54143-2542

LABEL NO. 428974

High Pressure Carbon Dioxide

3 in. – 4 in. Lock-Out Valve

Description

The lock-out valve is a manually operated ball valve installed in various locations of the piping system. The valve is used to inhibit the discharge of CO₂ into an entire system or a specific area of a system when maintenance of the system or entry into the protected space is required. The valve is equipped with a locking device to padlock the valve in the open or closed position. Each valve is equipped with a monitoring switch to provide constant supervision of the valve at the control panel with contacts for the open and closed positions. Install warning sign, Part No. 428974, in an easily visible location near valve.

Approvals

UL (EX2968)

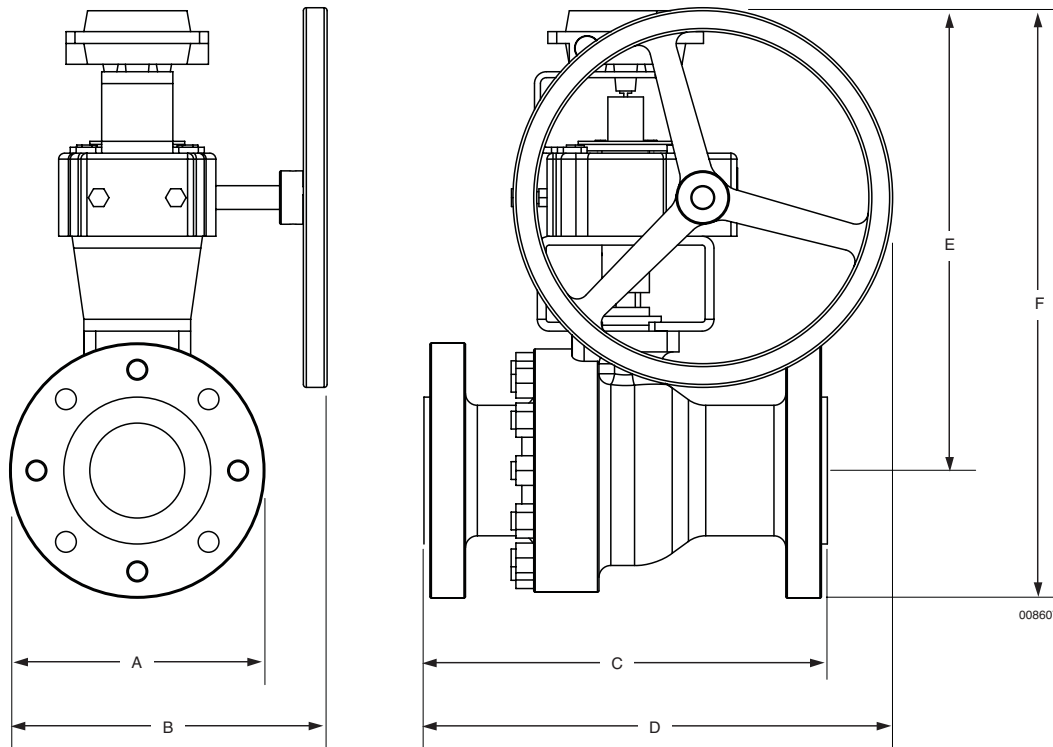
Listed for use with FM Approved systems

Valve Material

Corrosion-Resistant Painted Steel Body

316 SS Ball, Stem, and Hardware

Reinforced Teflon Seats



008607

Dimensions								
Size	Part No.	A in. (mm)	B in. (mm)	C in. (mm)	D in. (mm)	E in. (mm)	F in. (mm)	Weight lb (kg)
3"	437216	8.25 (210)	12.43 (316)	14 (356)	16.13 (410)	17.03 (433)	21.15 (537)	137 (62.1)
4"	437217	10.75 (273)	13.38 (340)	17 (432)	19.75 (502)	19.51 (496)	24.88 (632)	247 (112.0)



A Tyco International Company

High Pressure Carbon Dioxide

Check Valves

Description

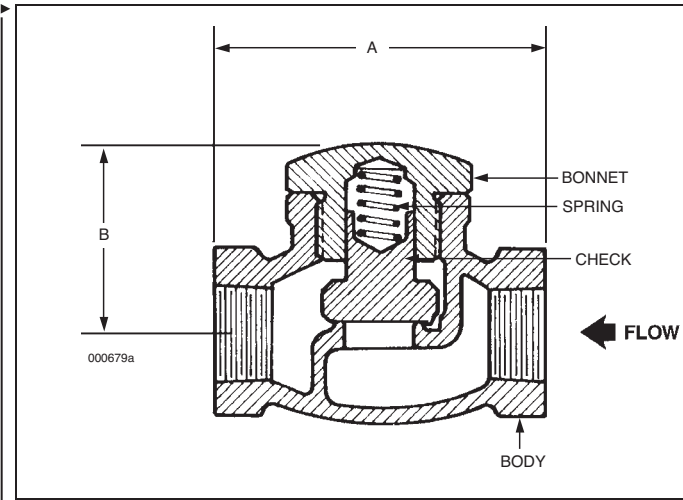
Check valves are used in main/reserve systems and on systems protecting multiple hazards of different volumes using selector valves to control the direction of agent flow. On main/reserve systems the check valve prevents pressurization of the reserve system manifold by blocking the flow of carbon dioxide from the main system. The check valve allows gas flow from the reserve (if actuated) to pass through into the distribution piping.

On selector valve systems, the check valve prevents the cylinders from the selected hazard from pressurizing the manifold of the cylinders required for protecting a larger hazard. Only the cylinders needed for the particular hazard are activated.

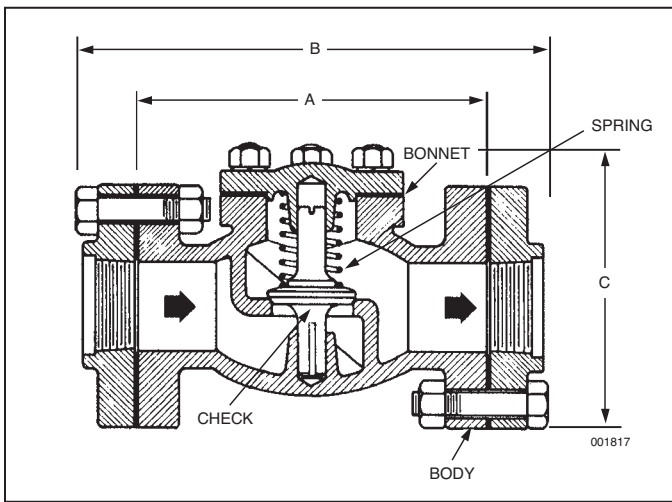
The check valves are available in sizes from 1/2 in. through 3 in. Two body styles are available: threaded and threaded > flange.

Component	Material	Thread Size/Type	Body Type	Approvals
Check Valve 40860	Bronze	1/2 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 40852	Bronze	3/4 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 41470	Bronze	1 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 41549	Bronze	1 1/4 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 41463	Bronze	1 1/2 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 40649	Bronze	2 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 40656	Bronze	2 1/2 in. NPT Female	Threaded	UL (EX-2968) (See Note)
Check Valve 40665	Check Valve: Bronze Flange: Steel	3 in. NPT Female	Threaded Flanged	UL (EX-2968) (See Note)
Check Valve 40672	Check Valve: Bronze Flange: Steel	3 in. NPT Female	Threaded Flanged	UL (EX-2968) (See Note)

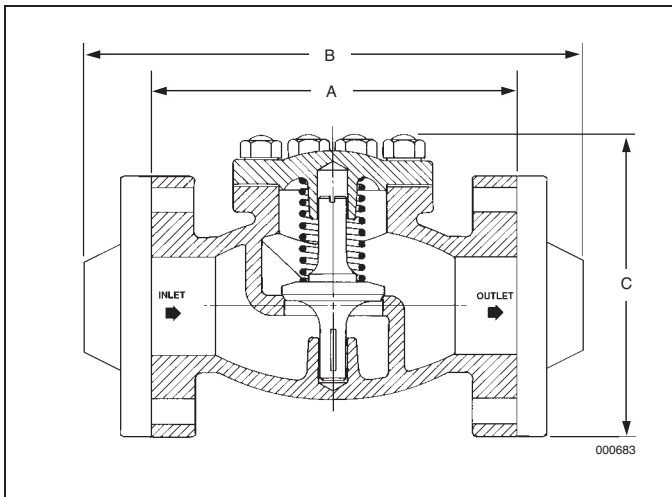
▶ **NOTE:** All check valves shown are listed for use with FM Approved systems



Check Valve – Threaded				
Valve Size	Dimension A		Dimension B	
	in.	(cm)	in.	(cm)
1/2 in.	3	(7.6)	1 3/4	(4.45)
3/4 in.	3 5/8	(9.2)	2 1/16	(5.24)
1 in.	4 1/8	(10.4)	2 5/16	(5.87)
1 1/4 in.	5	(12.7)	2 13/16	(7.14)
1 1/2 in.	5 1/2	(13.9)	3 1/4	(8.26)
2 in.	6 1/2	(16.5)	3 1/2	(8.9)
2 1/2 in.	8	(20.3)	4 1/16	(10.32)



Check Valve – Threaded Flange				
Valve Size	Dimension A		Dimension B	Dimension C
	in.	(cm)	in.	(cm)
3 in.	11 1/2	(29.2)	15	(38.1)
	9 1/2	(24.1)		



Check Valve – Weld Neck Flange				
Valve Size	Dimension A		Dimension B	Dimension C
	in.	(cm)	in.	(cm)
3 in.	11 1/2	(29.2)	18	(45.7)
	9 1/2	(24.1)		

High Pressure Carbon Dioxide

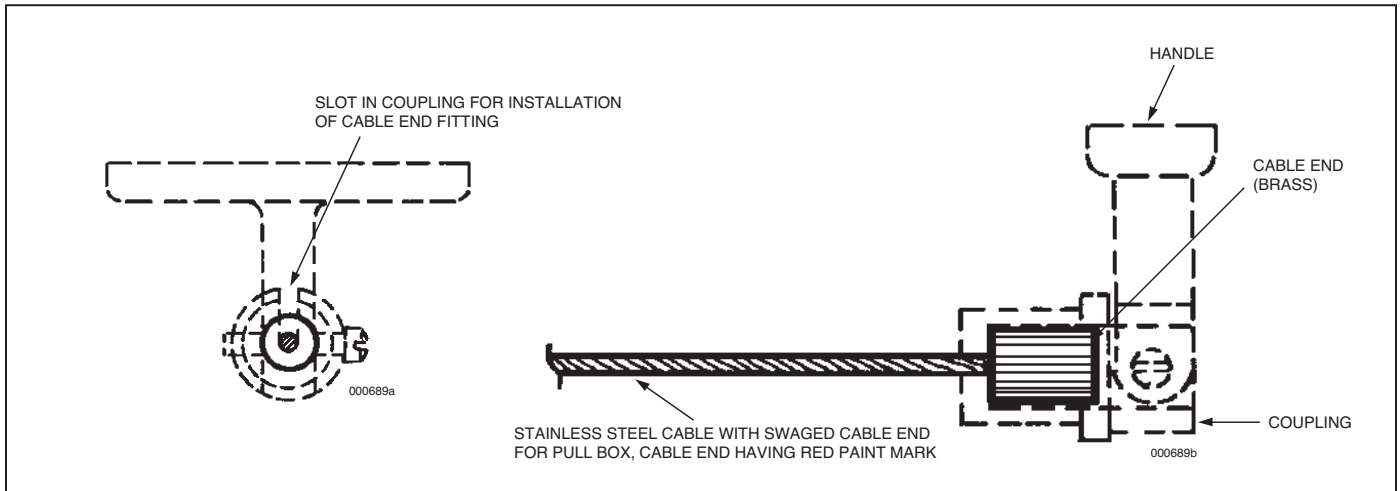
Cable With Swaged End Fitting

Description

The 1/16 in. diameter cable is used to attach remote manual pull boxes to cylinder valves, pull equalizers, control boxes and selector valves. The cable is constructed of stranded, stainless steel wire. The cable is available in lengths of 50, 100, 150, and 200 ft (15.2, 30.5, 45.7, and 60.9 m). The cable assemblies include a brass swaged end fitting for attaching to the remote pull box.

Component	Material	Approvals
Cable Assembly	Cable: Stainless Steel Swaged Fitting: Brass	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
42104	50 ft (15.2 m) 1/16 in. (0.16 cm) cable with swaged end fitting
42109	100 ft (30.5 m) 1/16 in. (0.16 cm) cable with swaged end fitting
42113	150 ft (45.7 m) 1/16 in. (0.16 cm) cable with swaged end fitting
42128	200 ft (60.9 m) 1/16 in. (0.16 cm) cable with swaged end fitting



Note: The strength of the end fitting exceeds the breaking point of the cable.

High Pressure Carbon Dioxide

Corner Pulley

Description

The corner pulley is required on a carbon dioxide system whenever a mechanical release pull cable run involves a change in direction. Corner pulleys are installed as part of the cable housing (pipe or conduit) and provide 90° direction changes with minimal force loss and no induced kinking.

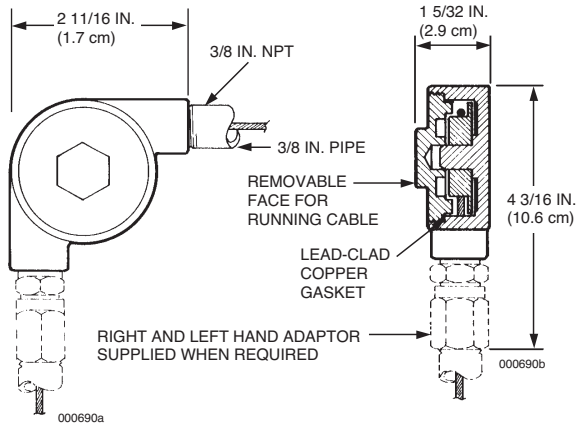
Two types of corner pulleys are available. One is made of die cast aluminum, has a ball bearing roller, and uses compression fittings for 1/2 in. EMT connections.

The second type is made of forged brass and is threaded for 3/8 in. NPT pipe. Two styles of forged brass corner pulleys are available: one with a brass wheel and one with a nylon wheel. Both styles of brass pulleys are watertight. The brass wheel corner pulley is designed for location inside or outside the protected space. The nylon wheel corner pulley is designed for location only outside the hazard space. Thread adaptors are available to simplify the installation.

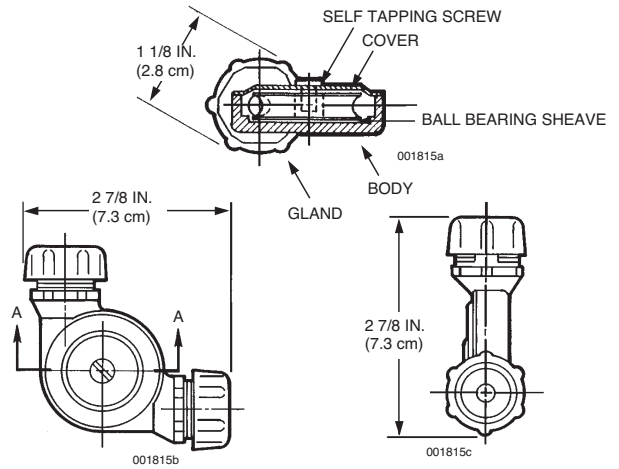
Component	Material	Thread Size/Type	Approvals
▶ Corner Pulley	Body: Aluminum Roller: Stainless Steel	1/2 in. EMT	UL (EX-2968); Listed for use with FM Approved systems
▶ Corner Pulley	Body: Brass Wheel: Brass	3/8 in. NPT	UL (EX-2968); Listed for use with FM Approved systems
▶ Corner Pulley	Body: Brass Wheel: Nylon	3/8 in. NPT	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
▶ 423250	Aluminum corner pulley
▶ 45515	Brass corner pulley (brass wheel) – water-tight
▶ 40696	Thread adaptor – Right/left hand (brass pulley only)
▶ 42678	Brass corner pulley (nylon wheel) – water-tight

**Forged Brass Watertight Corner Pulley, Sheave Type,
Part No. 45515 (Brass Wheel) or
Part No. 42678 (Nylon Wheel)**



Corner Pulley For 1/2" EMT, Part No. 423250



High Pressure Carbon Dioxide

Dual/Triple Control Boxes

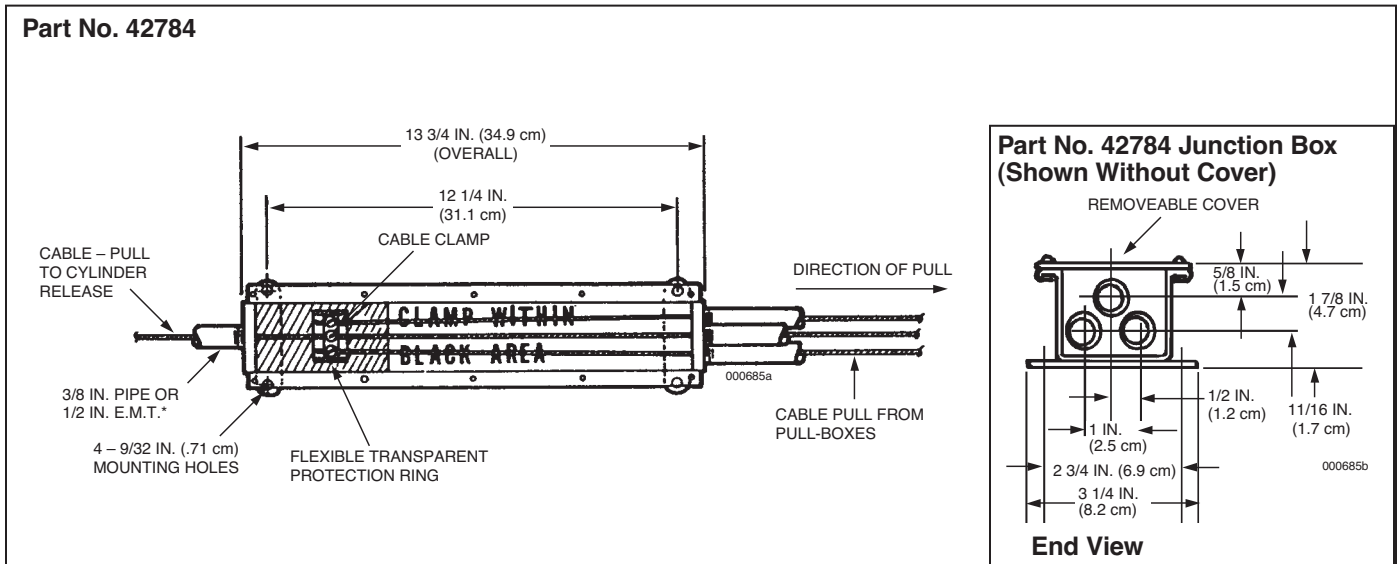
Description

The dual/triple control boxes allow manual actuation of a cylinder valve or a sector valve from two or three remote pull boxes. Two styles of control boxes are available. Part No. 42784 is 13 3/4 in. (34.9 cm) and Part No. 43166 is 20 3/4 in. (52.7 cm) long. Both styles can be used for cylinder valve actuation but only Part No. 43166 can be used for sector valve operation. The sector valve operation requires a longer cable travel which can only be accomplished by the longer control box. The inlet and outlet connections are threaded for 3/8 in. pipe. If 1/2 in. EMT conduit connections are required, adaptor Part No. 45780 is available.

- ▶ All operated components must use the same travel distance
- ▶ when the dual/triple control boxes are employed.

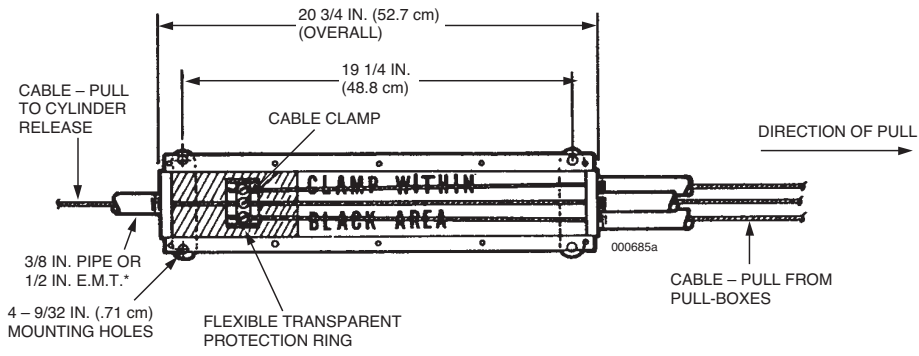
Shipping Assembly Part No.	Description
42784	Dual/triple control box (short)
43166	Dual/triple control box (long)

Component	Material	Thread Size/Type	Approvals
Control Box (short)	Steel	3/8 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Control Box (long)	Steel	3/8 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems

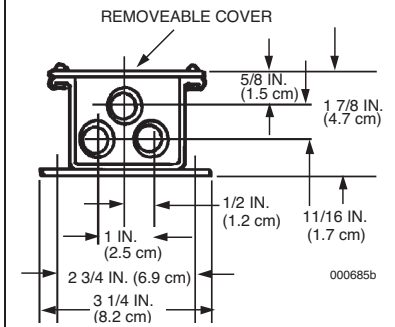


* Adaptors furnished for use with 1/2 in. EMT – Part No. 45780

Part No. 43166



**Part No. 43166 Junction Box
(Shown Without Cover)**



End View

* Adaptors furnished for use with 1/2 in. EMT - Part No. 45780

High Pressure Carbon Dioxide

Remote Cable Pull Equalizer

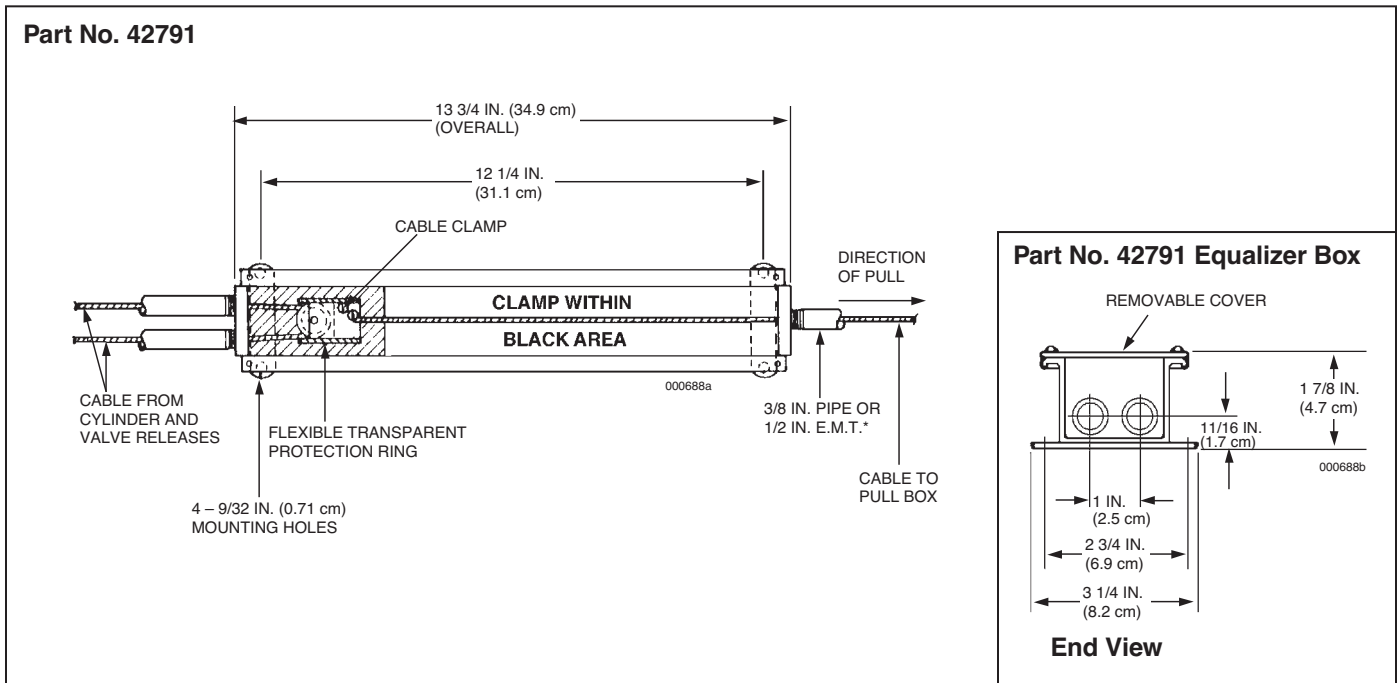
Description

The remote cable pull equalizer is used in systems where manual actuation of the cylinder valve and operation of a selector valve must be accomplished at the same time. The pull equalizer is mounted in the remote pull station cable line. By pulling the remote pull box, the cable attached to the pull equalizer will pull the internal cable clamp in the pull equalizer which in turn will pull the cables attached to the cylinder valve and selector valve, causing them to operate. Two styles of pull equalizers are available. Part No. 42791 is 13 3/4 in. (34.9 cm) long and Part No. 43168 is 20 3/4 in. (52.7 cm). Only the longest equalizer, Part No. 43168, can be used for valves utilizing

sectors. The inlet and outlet connections are threaded for 3/8 in. pipe. If 1/2 in. EMT conduit connections are required, adaptor Part No. 45780 is available.

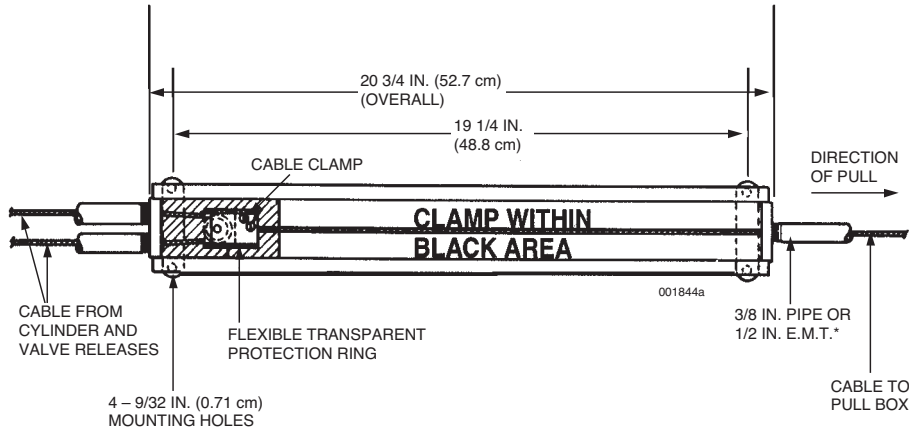
Shipping Assembly Part No.	Description
42791	Remote cable pull equalizer (short)
43168	Remote cable pull equalizer (long)

Component	Material	Thread Size/Type	Approvals
Pull Equalizer (short)	Steel	3/8 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Pull Equalizer (long)	Steel	3/8 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems

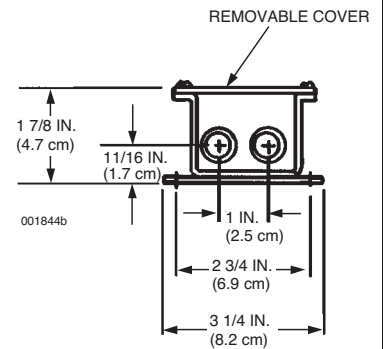


* Adaptors furnished for use with 1/2 in. E.M.T. – Part No. 45780

Part No. 43168



Part No. 43168 Equalizer Box



End View

* Adaptors furnished for use with 1/2 in. E.M.T. – Part No. 45780

High Pressure Carbon Dioxide

Manual Pull Box

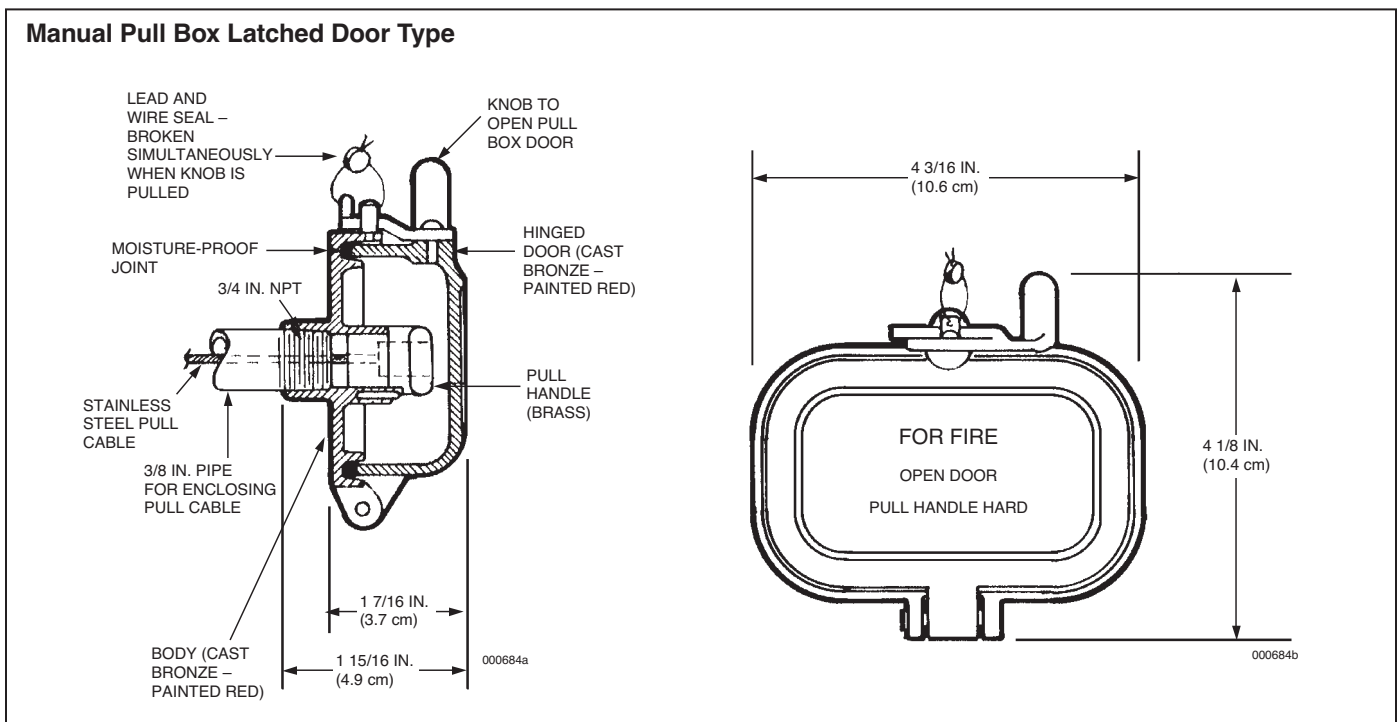
Description

The pull box on a carbon dioxide system is used to provide mechanical release of the system or directional valve from a manually operated remote station. Two types of pull boxes are available. The latched door type has a solid cast brass door which must be opened to reach the pull handle. The second type has a break glass window and a spring mounted handle which rotates forward for use when the glass is broken. A 3/8 in. female NPT opening is provided at the back of each enclosure for connection of the cable housing. Both types are painted red.

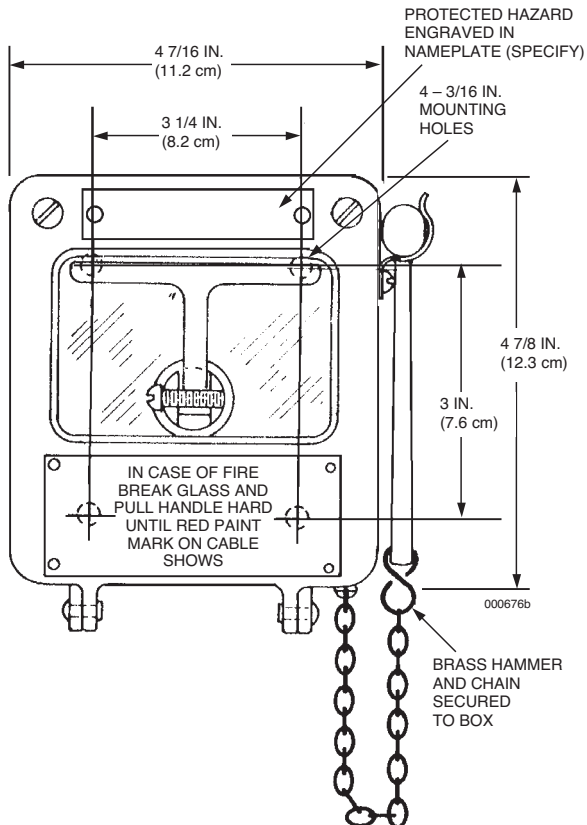
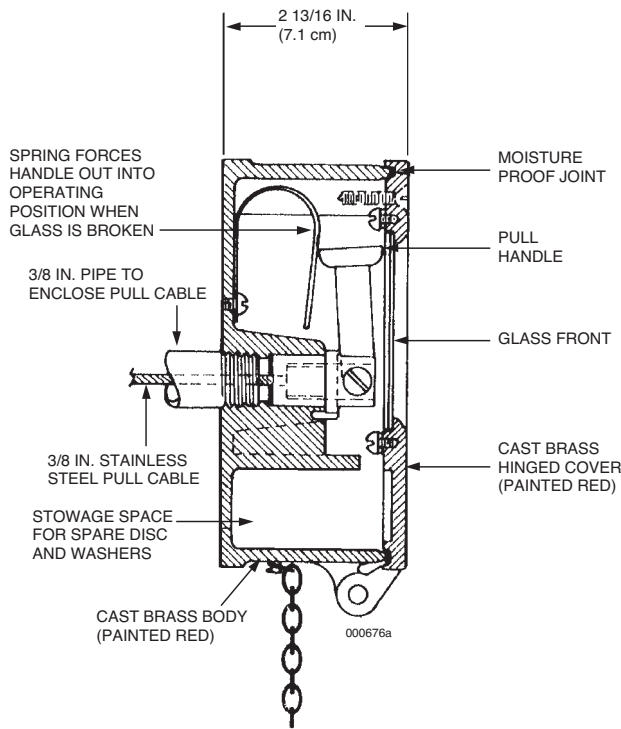
A pulley elbow may be attached directly to the back of the pull box, if necessary, to provide immediate changes in pull cable direction. With this option, the pull box can be extended an additional 3 1/2 in. from the mounting surface by using support legs attached to the back of the pull box (one set for latched door type, two sets for break-glass type).

Component	Material	Approvals
Latched door pull box	Brass	UL (EX-2968); Listed for use with FM Approved systems
Break glass window pull box	Brass	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
45062	Latched door type pull box
41527	Break-glass window pull box
41542	Support legs
40209	Glass Window (Type A)



Manual Pull Box Break Glass Type "A"





A Tyco International Company

High Pressure Carbon Dioxide

Quartzoid Bulb Actuator

Description

- ▶ The Quartzoid Bulb Actuator (QBA-5) is a self-contained, automatic actuating device designed to be mounted directly in the hazard area.
- ▶ It actuates the system pilot cylinder valves by supplying actuation pressure when the hazard temperature reaches the fixed rating of the quartzoid bulb and causes it to break, releasing the pressure in the actuator. The pressure is routed to the carbon dioxide cylinders through a maximum of 100 ft (30.5 m) of 1/8 in. pipe. The QBA-5 is available temperature ratings of 135, 175, and 250 °F (57, 79, and 121 °C).

The QBA-5 is a rugged, completely self-contained actuating device, well suited for rough environments.

The QBA-5 is available with or without a mounting bracket.

- ▶ The mounting bracket and cylinder are painted red.

▶ **Note:** The Quartzoid Bulb Actuator is not part of the FM Approved system.

Component	Material	Thread Size/Type	Approvals
▶ QBA-5 135 °F (57 °C)	Cylinder: Steel Valve: Brass	1/4 in. NPT Male	UL (EX-2968)
QBA-5 175 °F (79 °C)	Cylinder: Steel Valve: Brass	1/4 in. NPT Male	UL (EX-2968)
▶ QBA-5 250 °F (121 °C)	Cylinder: Steel Valve: Brass	1/4 in. NPT Male	UL (EX-2968)

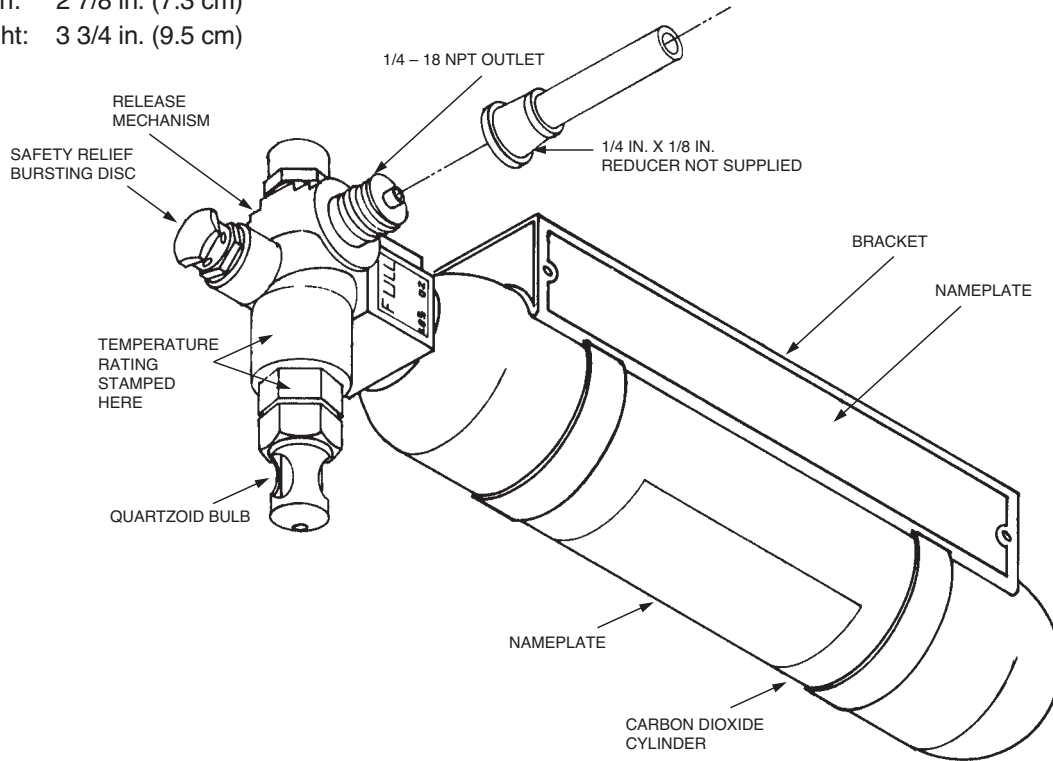
Shipping Assembly Part No.	Description
42267	QBA-5 – 135 °F (57 °C) with bracket
42274	QBA-5 – 175 °F (79 °C) with bracket
42276	QBA-5 – 250 °F (121 °C) with bracket
41893	QBA-5 – 135 °F (57 °C) without bracket
41894	QBA-5 – 175 °F (79 °C) without bracket
▶ 41895	QBA-5 – 250 °F (121 °C) without bracket
41651	Replacement Bulb – 135 °F (57 °C)
41657	Replacement Bulb – 175 °F (79 °C)
▶ 41659	Replacement Bulb – 250 °F (121 °C)

Component Dimensions

Length: 10 in. (25.4 cm)

Width: 2 7/8 in. (7.3 cm)

Height: 3 3/4 in. (9.5 cm)



001400



A Tyco International Company

High Pressure Carbon Dioxide

Pneumatic Time Delay

Description

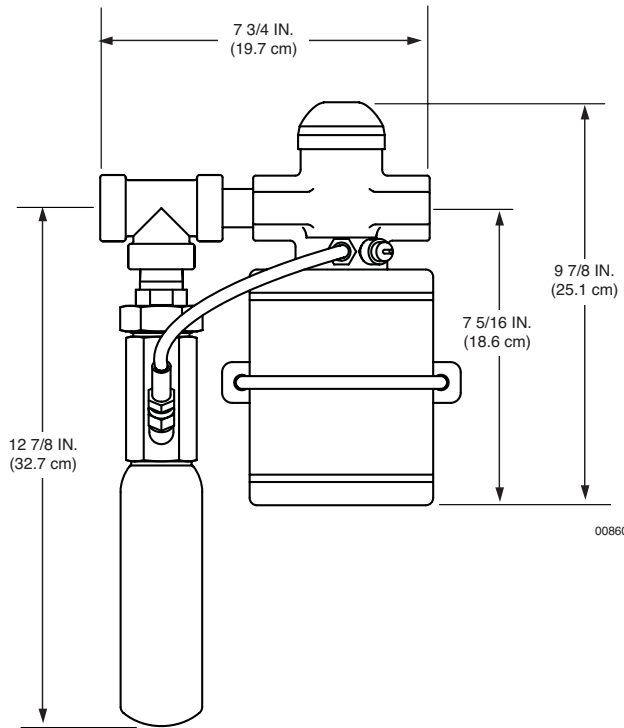
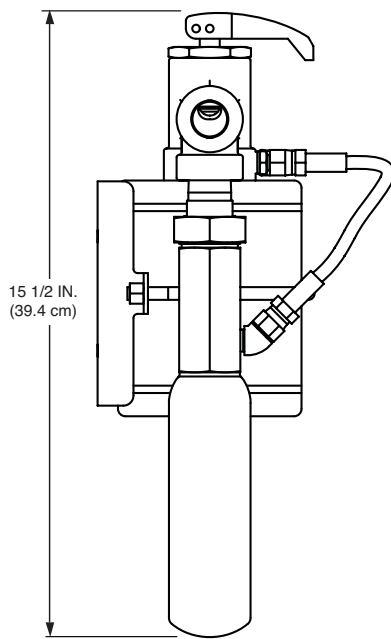
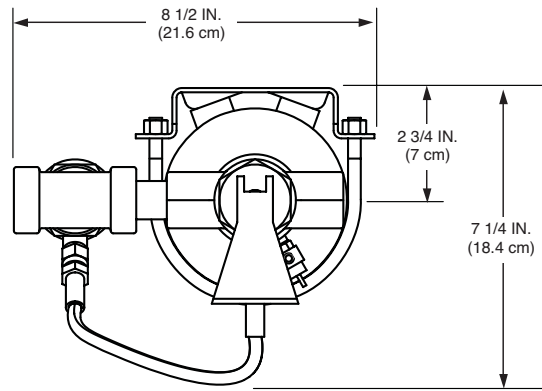
To meet the requirements of NFPA 12, a mechanical time delay is required for all carbon dioxide systems that protect “Normally Occupied” or “Occupiable” spaces protected with total flooding systems, or local application systems where the discharge exposes personnel to concentrations of carbon dioxide in excess of 7.5 percent. These are areas where it is necessary to evacuate personnel prior to the discharge of a carbon dioxide system. For improved accuracy, the time delay uses nitrogen from an LT-10 cartridge (Part No. 423423) to power the factory set delay mechanism. The time delay is installed in the discharge piping, either directly after the control (pilot) cylinder, or further along the piping.

The time delay is activated by pressure from the pilot cylinders when they are released. After discharge is completed, the time delay can be returned to service by following the procedure in the Resetting and Recharge section of the ANSUL Carbon Dioxide Design, Installation, Recharge and Maintenance Manual. The length of time is factory set and is not adjustable. A manual release is incorporated on the time delay valve to allow instant override of the time delay. The time delay is available in delay settings of 10, 30, 68, and 88 seconds.

Caution: Use only approved LT-10-R nitrogen cartridges (Part No. 423423). Use of unapproved cartridges will result in improper system operation.

Component	Material	Thread Size/Type	Approvals
Time Delay (10, 30, 68, and 88 second)	Valve: Brass Accumulator: Steel Booster: Brass	3/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
437715	10 second pneumatic time delay
437716	30 second pneumatic time delay
437717	68 second pneumatic time delay
437718	88 second pneumatic time delay
423423	LT-10-R cartridge shipping assembly



▶ LT-10-R, Part No. 423423, needs to be ordered separately.

High Pressure Carbon Dioxide

Hose Reels

Description

The carbon dioxide hose reel can be used in areas that normally do not require fixed pipe systems, or as a back up to a fixed pipe system. When used as a back up, provisions must be made to have self-contained breathing apparatus available for anyone entering the hazard area immediately after the fixed system discharge. Hose reels are available

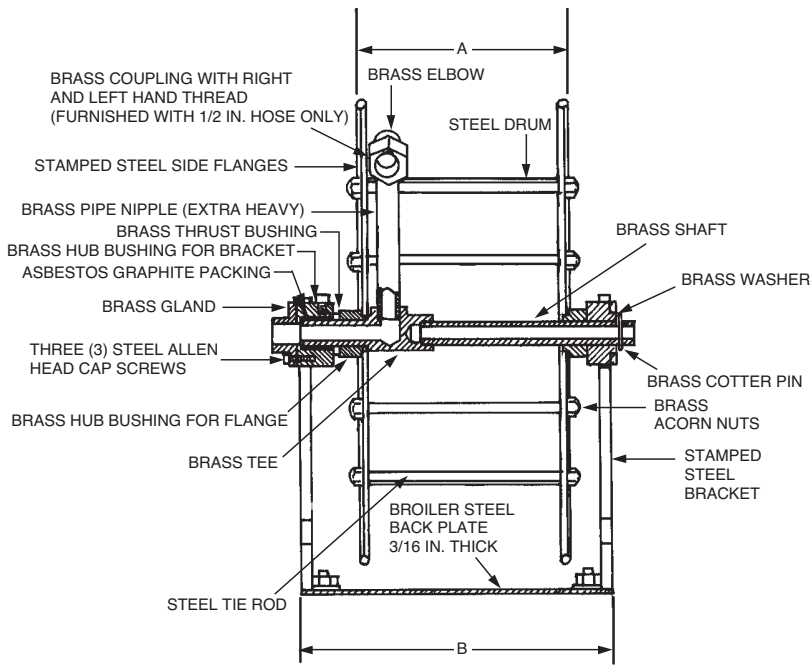
- ▶ with hose lengths ranging from 50 ft to 100 ft (15.2 m to 30.5 m).

The complete hose reel is finished in red enamel.

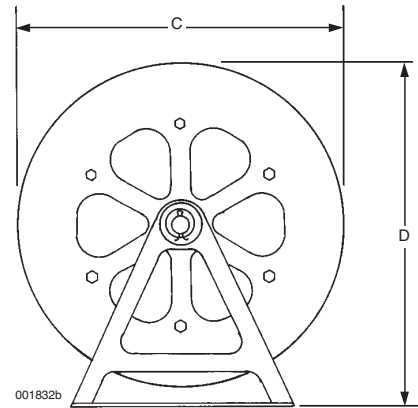
Component	Material	Thread	Approvals
Hose Reel	Steel With Brass Fittings	3/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
▶ 41519	Hose reel with 50 ft (15.2 m) of 1/2 in. (1.3 cm) hose
▶ 41520	Hose reel with 75 ft (22.9 m) of 1/2 in. (1.3 cm) hose
▶ 41524	Hose reel with 50 ft (15.2 m) of 3/4 in. (1.9 cm) hose
▶ 44967	Hose reel with 100 ft (30.5 m) of 3/4 in. (1.9 cm) hose
▶ 42303	Volume discharge horn for 1/2 in. hose – 75 lb (34 kg) systems and larger
▶ 40237	Upper bracket (one required)
▶ 41807	Lower bracket (Use two per projector horn and one per volume discharge horn)
▶ 41924	Operating instructions – for systems less than 100 lb (45.4 kg)
▶ 41923	Operating instructions – for systems 100 lb (45.4 kg) or larger
▶ 42227	1/2 in. hose assembly – 25 ft (7.6 m) (replacement)
▶ 42228	1/2 in. hose assembly – 50 ft (15.2 m) (replacement)
▶ 42224	1/2 in. hose assembly – 75 ft (22.9 m) (replacement)
▶ 42222	3/4 in. hose assembly – 50 ft (15.2 m) (replacement)
▶ 46604	3/4 in. hose assembly – 100 ft (30.5 m) (replacement)

Hose Reel – Sectional View

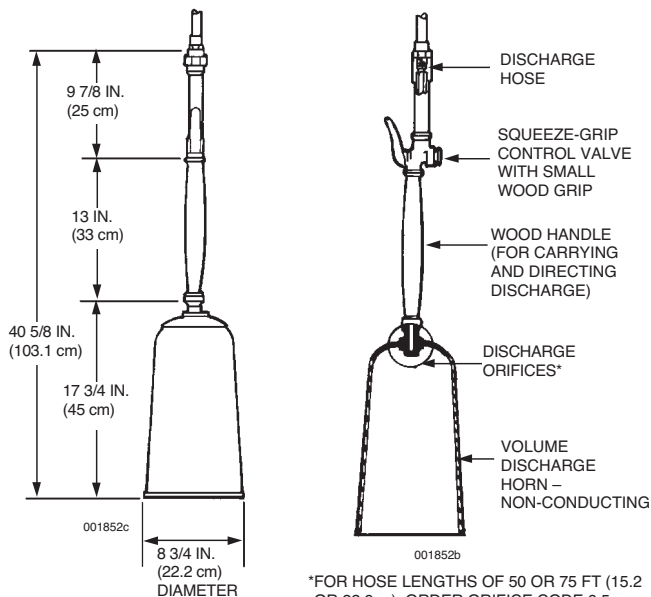


Hose Reel – Side View

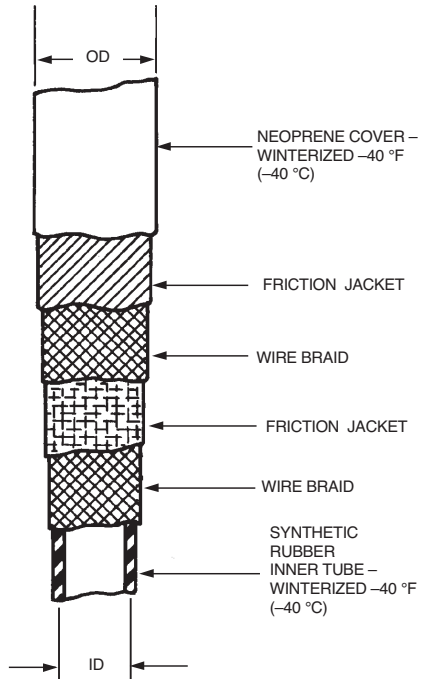


Hose Capacity	Hose Reel Dimensions							
	A		B		C		D	
	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
Up to 75 ft (22.9 m) of 1/2 in. (1.3 cm) hose	8	(20)	12 3/8	(31)	20	(51)	21 1/2	(55)
Up to 50 ft (15.2 m) of 3/4 in. (1.9 cm) hose	8	(20)	12 3/8	(31)	20	(51)	21 1/2	(55)
75 to 100 ft (22.8 to 30.4 m) of 1/2 in. (1.2 cm) hose	12	(31)	16 3/8	(42)	20	(51)	21 1/2	(55)
50 to 75 ft (15.2 to 22.8 m) of 3/4 in. (1.9 cm) hose	12	(31)	16 3/8	(42)	20	(51)	21 1/2	(55)
75 to 100 ft (22.8 to 30.4 m) of 3/4 in. (1.9 cm) hose	14	(36)	20 1/4	(51)	23 1/2	(60)	25 3/4	(65)

Volume Discharge Horn – Part No. 42303 for 1/2 in. Hose



**Extra Heavy Flexible Hose –
Wire Reinforced High Pressure Type**



001843

Flexible Hose	OD		ID	
	in.	(cm)	in.	(cm)
1/2 in. Hose	1	(2.5)	1/2	(1.3)
3/4 in. Hose	1 1/4	(3.2)	3/4	(1.9)

High Pressure Carbon Dioxide

Pressure Trip

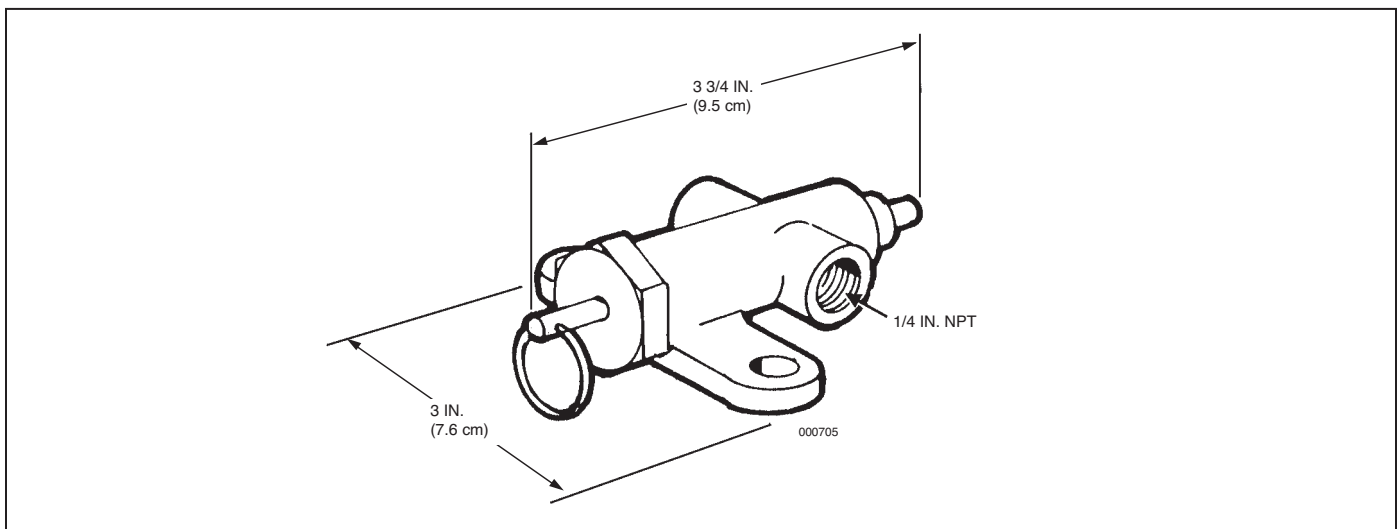
Description

The pressure trip is connected to the actuation or discharge line of a carbon dioxide system. By either pneumatic or manual actuation, the pressure trip can release spring or weight powered devices to close doors and windows, open fuel dump valves, close fire dampers or close fuel supply valves. The pressure trip is constructed of brass with two 1/4 in. NPT fittings for connection to discharge or actuation lines. The link on the pressure switch is released either pneumatically, by agent discharge pressure; or manually, by use of the pull ring. The link then releases the device which performs the auxiliary functions.

Note: Operating pressure must be a minimum of 75 psi (5.2 bar) with a maximum load of 70 lb (31.8 kg).

Shipping Assembly Part No.	Description
5156	Pressure trip

Component	Material	Thread Size/Type	Approvals
Pressure Trip	Brass	1/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

Direction/Stop Valves

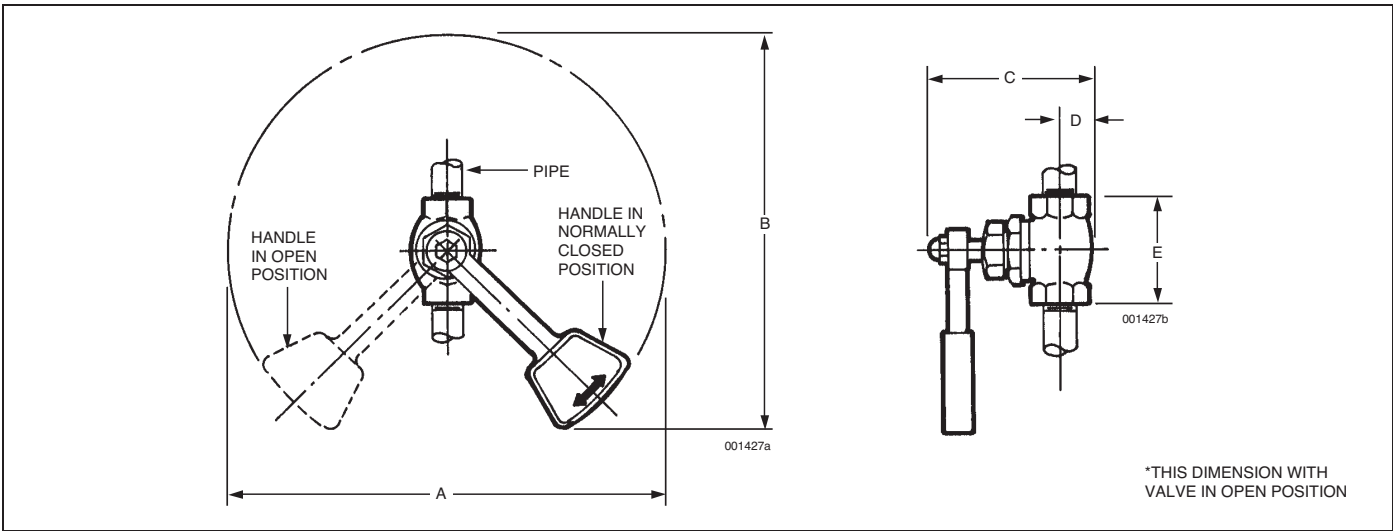
Description

Direction/stop valves are used to either manually control the flow of carbon dioxide into a hazard area or to manually control the flow into one of several hazards being protected by a common bank of carbon dioxide cylinders. These valves are operated manually, either by the use of a hand lever attached directly to the valve or by means of a remote manual pull box which will operate a sector

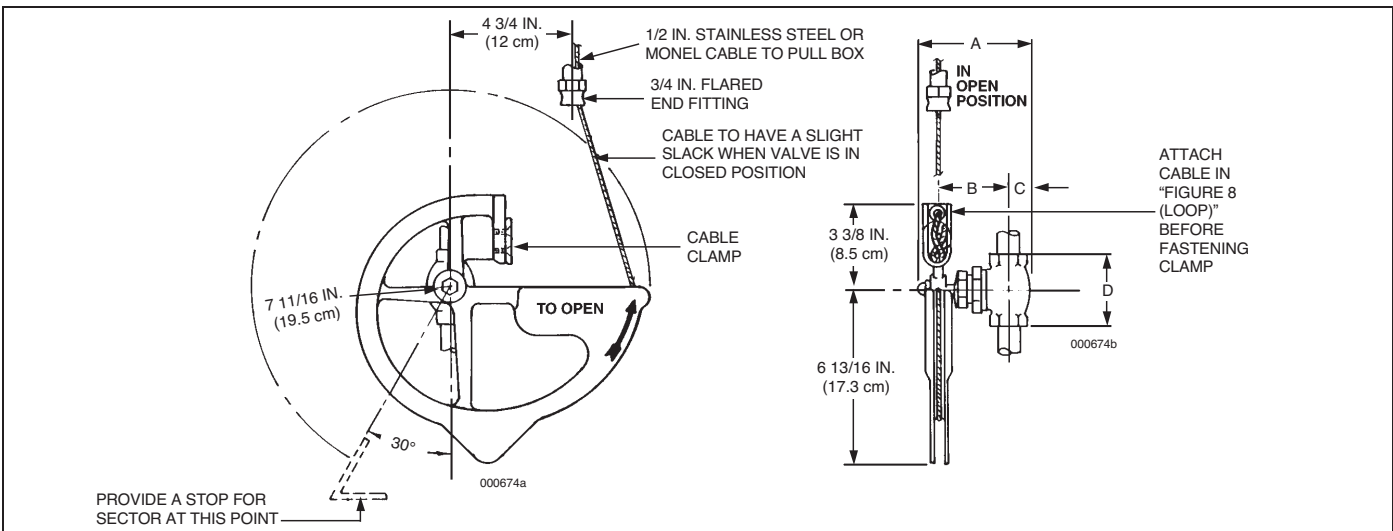
▶ attached to the valve. The valves are available in sizes ranging from 1/2 in. to 1 1/2 in. Each size can be used with a hand lever or a sector.

Component	Material	Thread Size/Type	Approvals
Direction/Stop Valve	Forged Brass	1/2 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Direction/Stop Valve	Forged Brass	3/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Direction/Stop Valve	Forged Brass	1 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Direction/Stop Valve	Forged Brass	1 1/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems
Direction/Stop Valve	Forged Brass	1 1/2 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems

Shipping Assembly Part No.	Description
41451	1/2 in. direction/stop valve (valve only)
41102	3/4 in. direction/stop valve (valve only)
41354	1 in. direction/stop valve (valve only)
41338	1 1/4 in. direction/stop valve (valve only)
41424	1 1/2 in. direction/stop valve (valve only)
40248	Handle – normally open (for use with 1/2 in. valve)
40267	Handle – normally open (for use with 3/4 in. and 1 in. valves)
46393	Handle – normally open (for use with 1 1/4 in. and 1 1/2 in. valves)
40238	Handle – normally closed (for use with 1/2 in. valve)
40239	Handle – normally closed (for use with 3/4 in. and 1 in. valves)
40259	Handle – normally closed (for use with 1 1/4 in. and 1 1/2 in. valves)
40276	Sector (for use with 1/2 in. valve)
40279	Sector (for use with 3/4 in. and 1 in. valves)
40281	Sector (For use with 1 1/4 in. and 1 1/2 in. valves)



Valve Size	A		B		C		D		E	
	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
1/2 in.	10	(25.4)	9 3/8	(23.8)	4 3/4	(12)	7/8	(2.2)	2 15/16	(7.4)
3/4 in.	14	(35.5)	12 3/4	(32.3)	5 5/8	(14.2)	1 1/8	(2.8)	3 5/8	(9.2)
1 in.	14	(35.5)	12 3/4	(32.3)	6 3/8	(16.1)	1 7/16	(3.6)	4 1/8	(10.4)
1 1/4 in.	17	(43.1)	15 5/8	(39.6)	7 7/8	(20)	1 11/16	(4.2)	5	(12.7)
1 1/2 in.	17	(43.1)	15 5/8	(39.6)	8 1/4	(20.9)	1 7/8	(4.7)	5 1/2	(13.9)



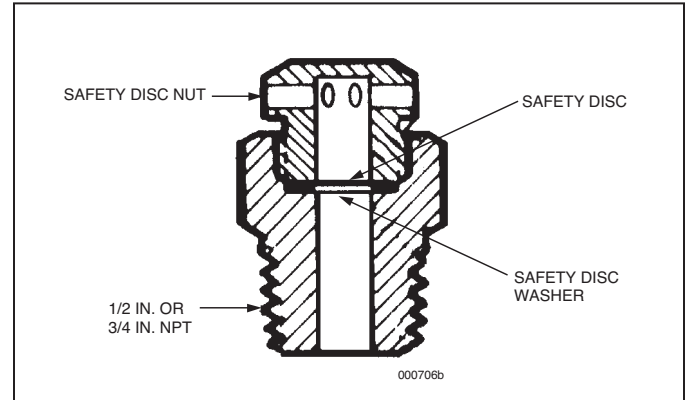
Valve Size	A		B		C		D	
	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
1/2 in.	4 3/4	(12)	3	(7.6)	7/8	(2.2)	2 15/16	(7.4)
3/4 in.	5 5/8	(14.2)	3 5/8	(9.3)	1 1/8	(2.8)	3 5/8	(9.2)
1 in.	6 5/16	(16)	4 1/8	(10.4)	1 7/16	(3.6)	4 1/8	(10.4)
1 1/4 in.	8 1/8	(20.6)	5 1/4	(13.3)	1 11/16	(4.2)	5	(12.7)
1 1/2 in.	8 1/4	(20.9)	5 3/8	(13.6)	1 7/8	(4.7)	5 1/2	(13.9)

High Pressure Carbon Dioxide

Header Safety

Description

The header safety is a device used to relieve high pressure build-up in a closed section of piping. If actuation pressure should get inadvertently trapped and should an increase in temperature cause the pressure to rise to a dangerous level, the burst disc in the header safety will rupture, allowing the pressure to escape. The header safety is available with 1/2 in. or 3/4 in. NPT threads.



Shipping Assembly Part No.	Description
40094	1/2 in. header safety
40076	3/4 in. header safety
78756	Replacement burst disc, rupture at 2400 to 2800 psi (165.5 to 193 bar)

Component	Material	Thread Size/Type	Approvals
Header Safety	Brass	1/2 or 3/4 in. NPT Male	UL (EX-2968); Listed for use with FM Approved systems

High Pressure Carbon Dioxide

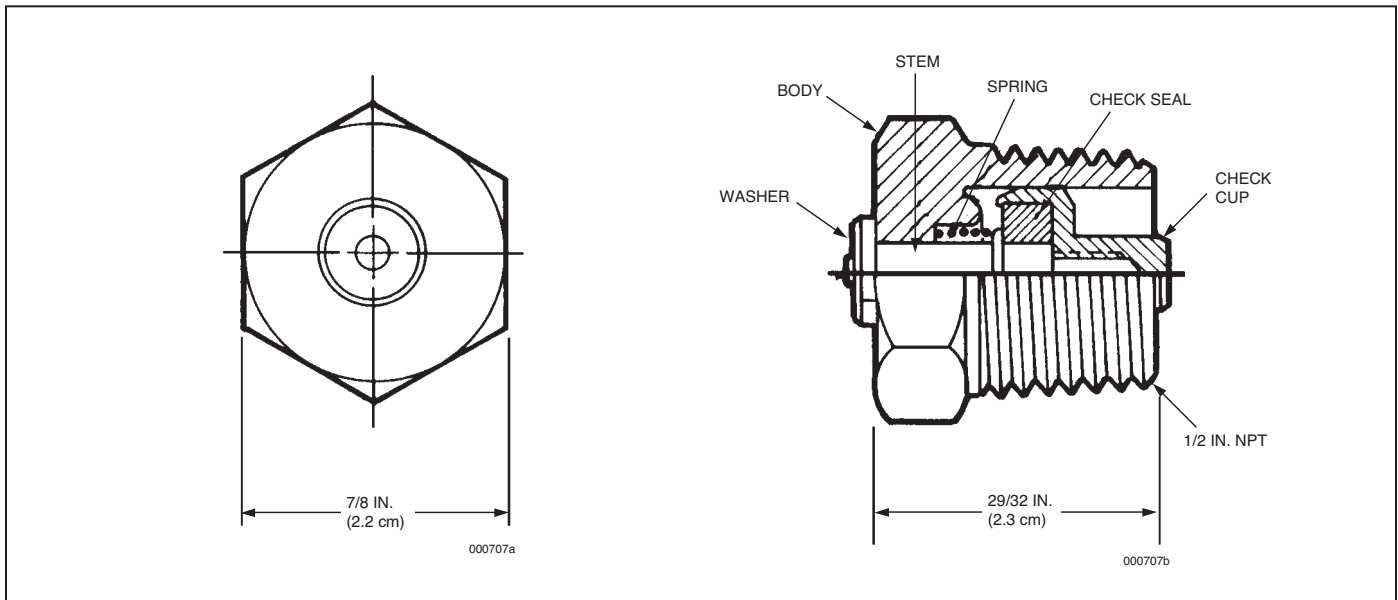
Header Vent Plug

Description

The header vent plug is used to release low pressure build up that may occur in a closed system utilizing time delays or selector valves. The header vent plug functions by releasing small amounts of pressure caused by a leaking valve that would otherwise cause back-pressure actuation of the system. When high pressures are encountered, as in a system discharge, the seal contacts the seat, stopping the flow of agent from the header vent plug. The header vent plug should also be installed on the cylinder sides of the check valves on both main and reserve systems to relieve any pressure that may leak past the check valve and accidentally actuate the reserve system while the main system is discharging.

Shipping Assembly Part No.	Description
40309	Header vent plug

Component	Material	Thread Size/Type	Approvals
Vent Plug	Body: Brass Spring: Bronze Seal: Neoprene	1/2 IN. NPT Male	UL (EX-2968); Listed for use with FM Approved systems



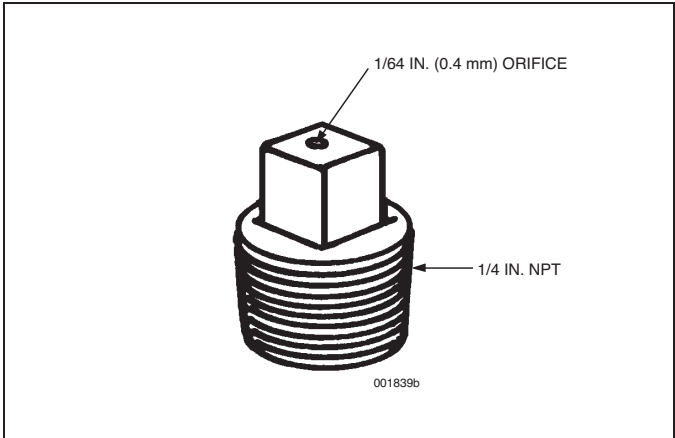
High Pressure Carbon Dioxide

Pressure Bleeder Plug – 1/4 in.

Description

The pressure bleeder plug can be used to relieve the pressure in closed actuation lines. The plug relieves the pressure through a small 1/64 in. (0.4 mm) orifice. This slow relief of pressure does not affect the function of the actuation line.

- ▶ This device must not be installed in the actuation line of a pressure-operated selector valve. Such use may prevent proper operation of the selector valve.



Shipping Assembly Part No.	Description
42175	Pressure bleeder plug

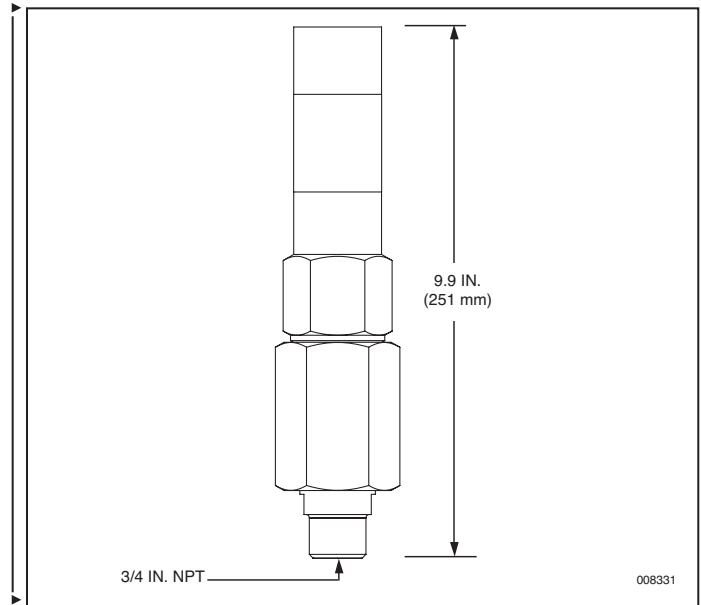
Component	Material	Mounting Hole Size	Approvals
▶ Bleeder Plug	Brass	1/4 in. NPT Male	UL (EX-2968); Listed for use with FM Approved systems

High Pressure Carbon Dioxide

Odorizer

Description

The odorizer is used to inject a small amount of wintergreen scent into the carbon dioxide while flowing through the piping network. When the carbon dioxide discharges into the hazard area, it will carry a scent of wintergreen with it. This wintergreen scent is a warning to personnel entering the hazard area that the area contains a concentration of carbon dioxide and precautions must be taken, either leave the area immediately or secure proper breathing apparatus. The internal ampoule containing the oil of wintergreen in the odorizer must be replaced after each system discharge.



Shipping Assembly Part No.	Description
42278	Odorizer
42284	Replacement ampoule (includes burst disc)
428271	Replacement burst disc assembly (included with 42284)

Component	Material	Thread Size/Type	Approvals
Odorizer	Steel	3/4 in. NPT Male	UL (EX-2968); Listed for use with FM Approved systems

ODORIZING UNIT

Part No. 42278

INSTALL UNIT UPRIGHT

AFTER USE, REMOVE ASSEMBLY AND UNSCREW RUPTURED BURST DISC. REMOVE CAP AND CLEAN OUT BROKEN AMPOULE. USING REPLACEMENT KIT PART NO. 42284 REPLACE AMPOULE AND BURST DISC. SCREW CAP DOWN TIGHT AND REINSTALL ASSEMBLY.

TYCO FS&BP
MARINETTE, WI 54143-2542
715-735-7411

LABEL NO. 42280-05

High Pressure Carbon Dioxide

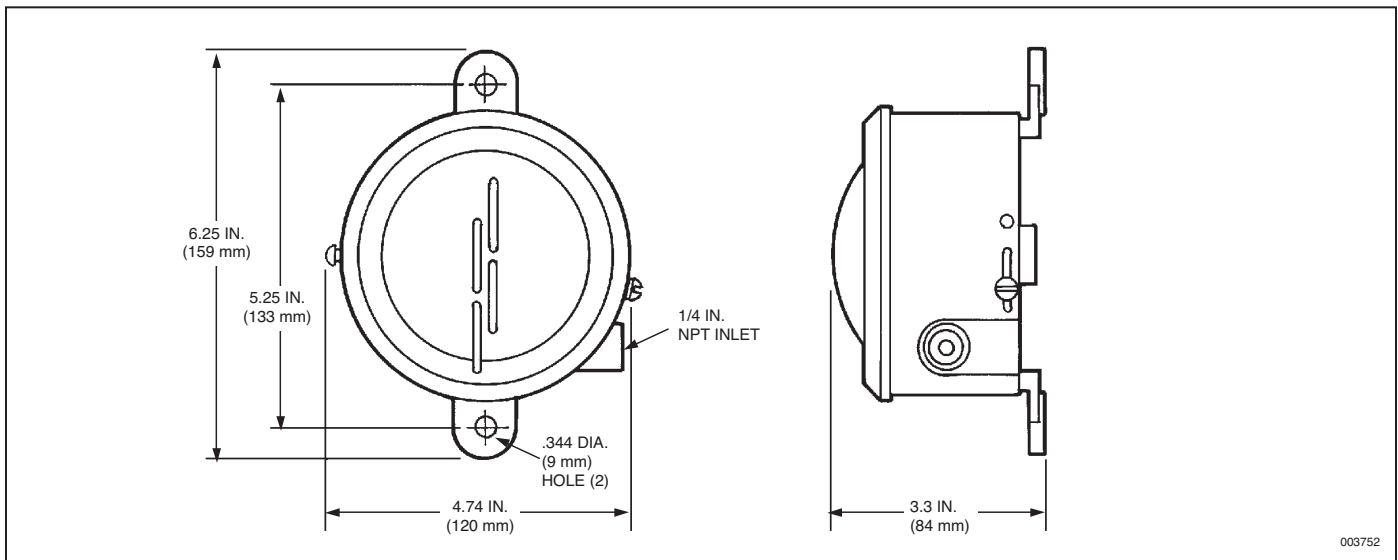
Pressure Operated Siren

Description

The pressure operated siren is used to warn personnel prior to a system discharge. The siren is operated with the carbon dioxide pressure from the system. The siren will operate upon activation of the pilot cylinder(s) and will continue through most of the discharge time. The minimum decibel level at 10 ft (3 m) is 90 dB with a flow rate of 13.6 lb/minute (6.1 kg/minute). A pipe hanger or bracket must be installed within one foot of the siren. The siren is painted red.

Shipping Assembly Part No.	Description
419700	Pressure operated siren

Component	Material	Specifications	Approvals
Siren	Body: Brass Grill: Steel Screen: Stainless Steel	Required Pipe: 1/4 in., Schedule 40 Maximum Sirens: 4 Maximum Pipe Length: 200 ft (61 m) minus 1 ft (0.3 m) for every elbow used Flow Rate: 13.6 lb/minute (6.1 kg/minute) Design of system must include agent used through siren if siren is not located in hazard area.	UL Listed (EX-4510) Listed for use with FM Approved systems



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High Pressure Carbon Dioxide

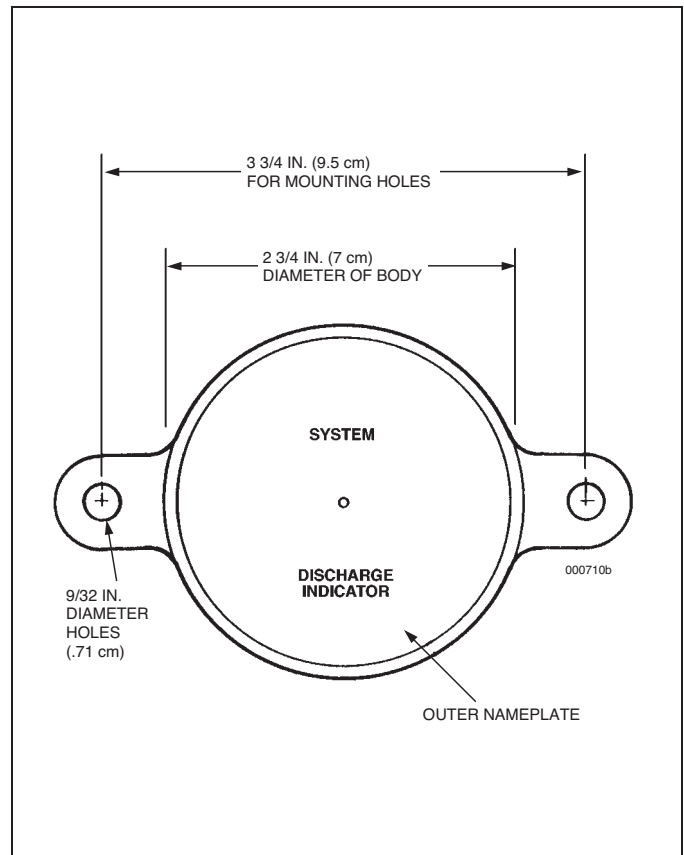
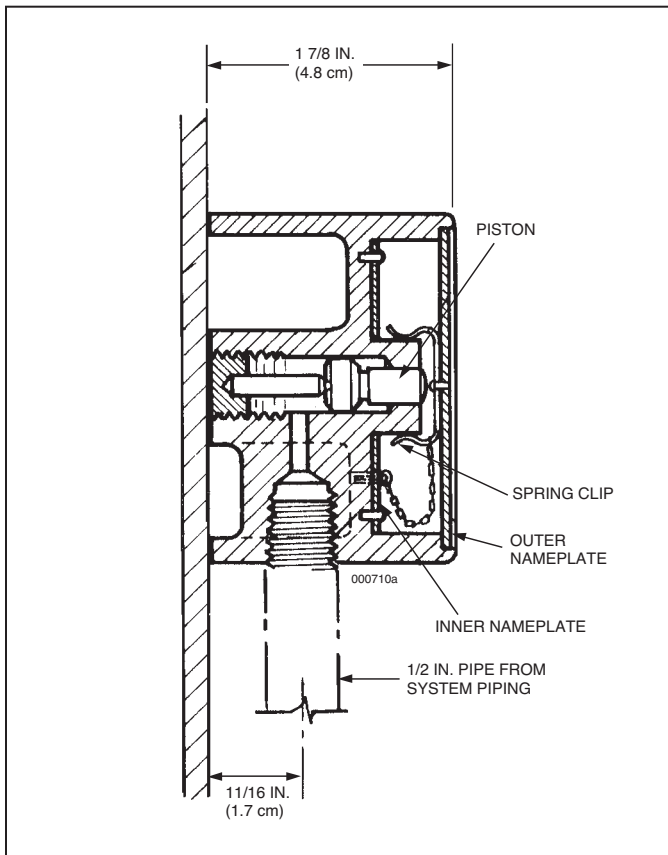
Discharge Indicator

Description

The system discharge indicator is used to visually indicate, at a remote location, when the carbon dioxide system has discharged. Pressure from the system is piped to the discharge indicator with 1/4 in. piping. When the system discharges, pressure operates a piston in the indicator which pushes off a cover plate and exposes the wording "System Discharged."

Shipping Assembly Part No.	Description
40765	Discharge indicator

Component	Material	Thread Size/Type	Approvals
Discharge Indicator	Housing: Bronze Piston: Stainless Steel	1/4 in. NPT Female	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

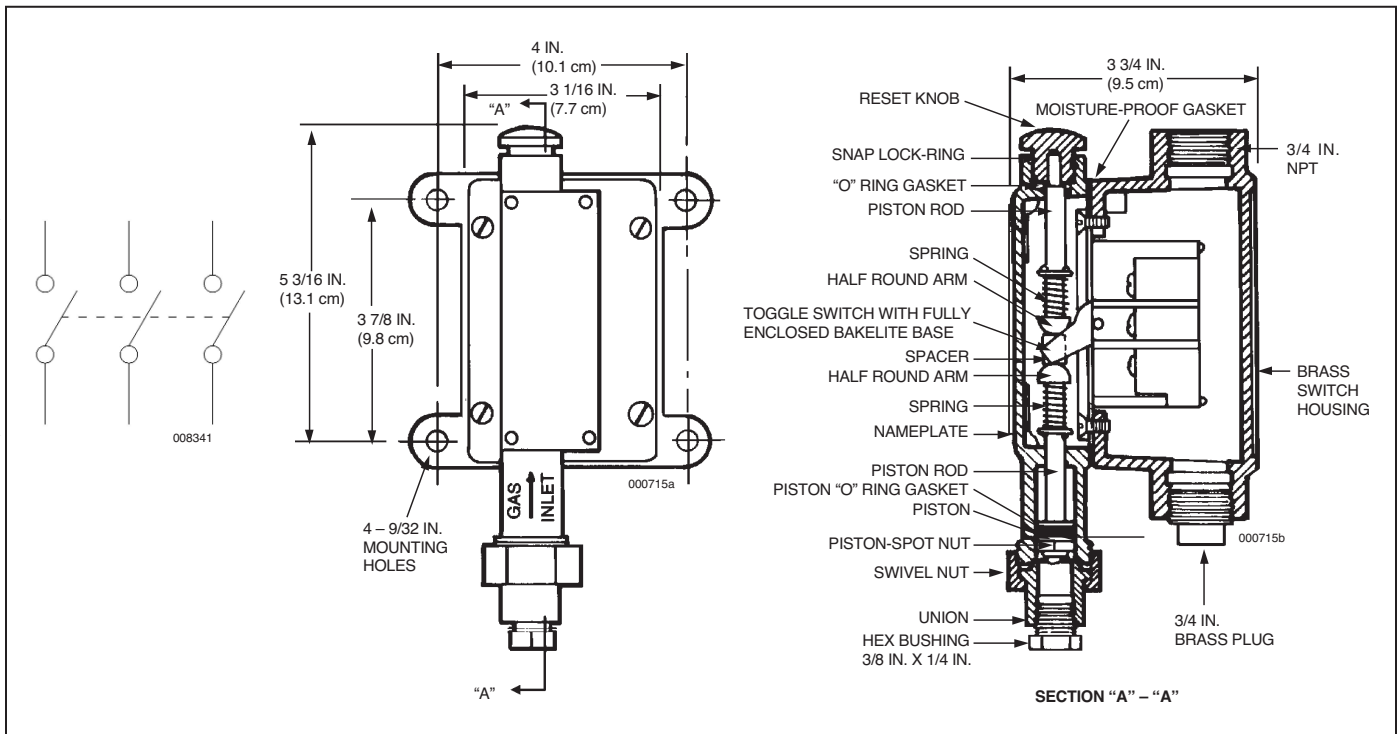
Pressure Switch – 3PST

Description

- ▶ The pressure switch is operated by the carbon dioxide pressure when the system is discharged. This pressure switch
- ▶ can be used to open or close three-phase electrical circuits to either shut down equipment or turn on lights or alarms. The three pole, single throw (3PST) pressure switch is constructed with a gasketed, water tight housing. The housing is constructed of malleable iron, painted red. A 1/4 in. NPT pressure inlet is used to connect the 1/4 in. pipe from the carbon dioxide system. Minimum operating pressure is
- ▶ 50 psi (3.5 bar).

Shipping Assembly Part No.	Description
42344	Pressure Switch – 3PST

Component	Material	Thread Size/Type	Electric Rating	Approvals
Pressure Switch 3PST	Switch: BAKELITE Housing: Malleable Iron Piston: Brass	Conduit Inlet: 3/4 in. NPT Female Pressure Inlet: 1/4 in. NPT Female	30A – 240 VAC 20A – 600 VAC 3 HP – 120 VAC 7.5 HP – 240 VAC 15 HP – 600 VAC 3 PHASE AC	UL (EX-2968); Listed for use with FM Approved systems



BAKELITE is a trademark of Union Carbide Corp.

High Pressure Carbon Dioxide

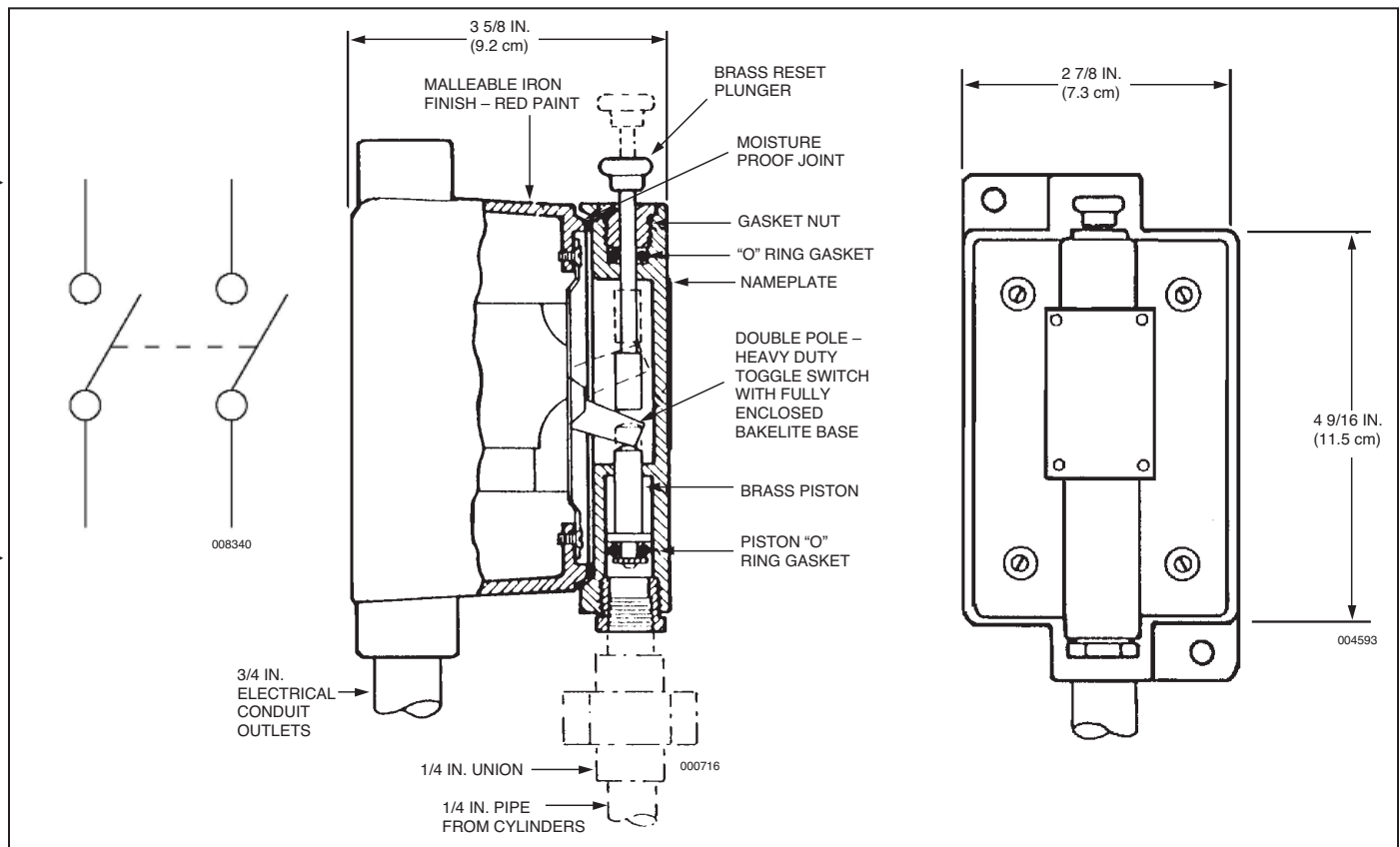
Pressure Switch – DPST

Description

- ▶ The pressure switch is operated by the carbon dioxide pressure when the system is discharged. The pressure switch can be used to open or close electrical circuits to either shut down equipment or turn on lights or alarms. The double pole, single throw (DPST) pressure switch is constructed with a gasketed, water tight housing. The housing is constructed of malleable iron, painted red. A 1/4 in. NPT pressure inlet is used to connect the 1/4 in. pipe from the carbon dioxide system. Minimum operating pressure is 50 psi (3.5 bar).

Shipping Assembly Part No.	Description
46250	Pressure Switch – DPST

Component	Material	Thread Size/Type	Electric Rating	Approvals
Pressure Switch DPST	Switch: BAKELITE Housing: Malleable Iron Piston: Brass	Conduit Inlet: 3/4 in. NPT Female Pressure Inlet: 1/4 in. NPT Female	2 HP – 240 VAC/ 480 VAC 2 HP – 250 VDC, 30A 250V AC/DC 5A 480V AC/DC	UL (EX-2968); Listed for use with FM Approved systems



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High Pressure Carbon Dioxide

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High Pressure Carbon Dioxide

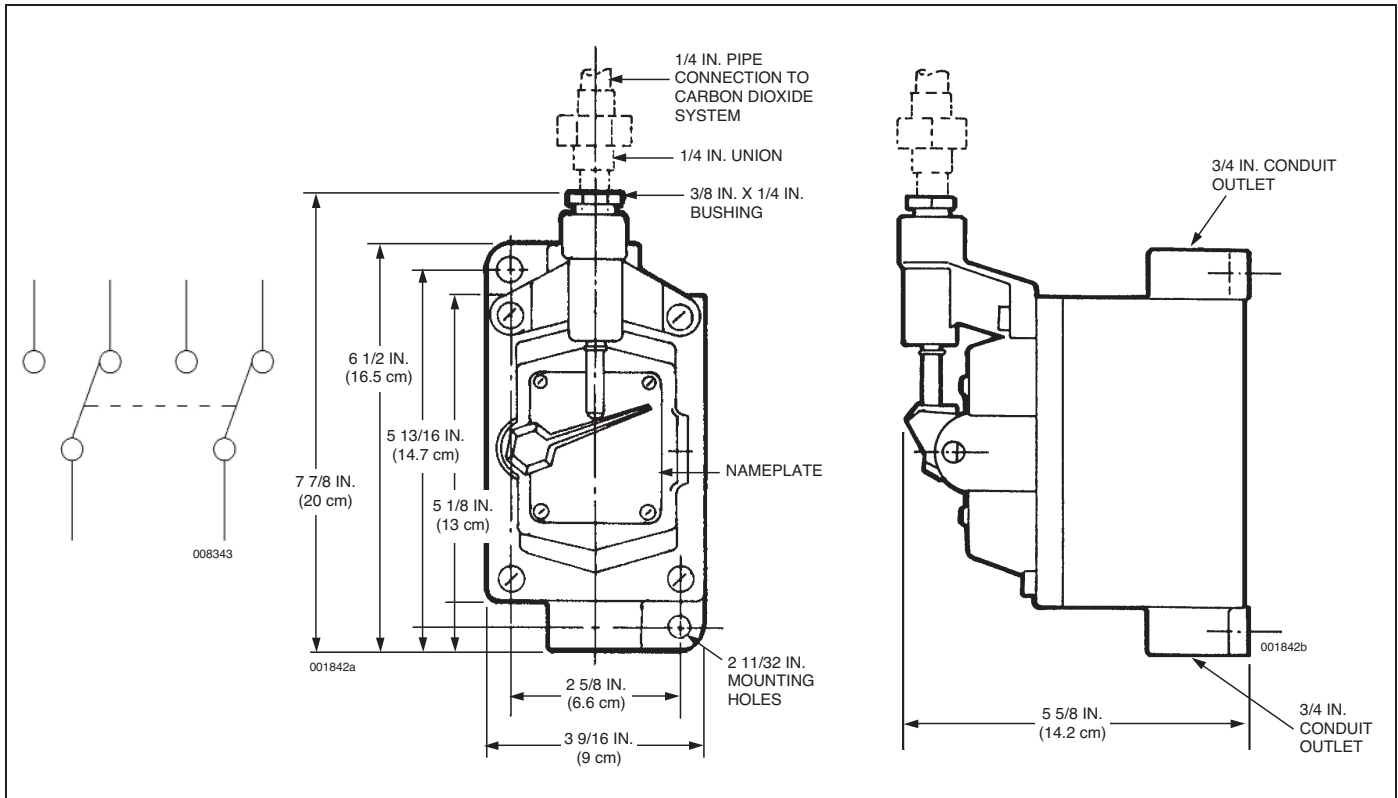
Pressure Switch – DPDT

Description

- ▶ The pressure switch is operated by the carbon dioxide pressure when the system is discharged. The pressure switch can be used to open or close electrical circuits to either shut down equipment or turn on lights or alarms. The double pole, double throw (DPDT) pressure switch is constructed with a sealed enclosure. A 1/4 in. NPT pressure inlet is used to connect the 1/4 in. pipe from the carbon dioxide system. Minimum operating pressure is 50 psi (3.5 bar).

Shipping Assembly Part No.	Description
43241	Pressure Switch – DPDT

Component	Material	Thread Size/Type	Electric Rating	Approvals
Pressure Switch DPDT	Housing: Malleable Iron	Conduit Inlet: 3/4 in. NPT Female Pressure Inlet: 1/4 in. NPT Female	10A 125 VAC 5A 250 VAC	UL (EX-2968); Listed for use with FM Approved systems



High Pressure Carbon Dioxide

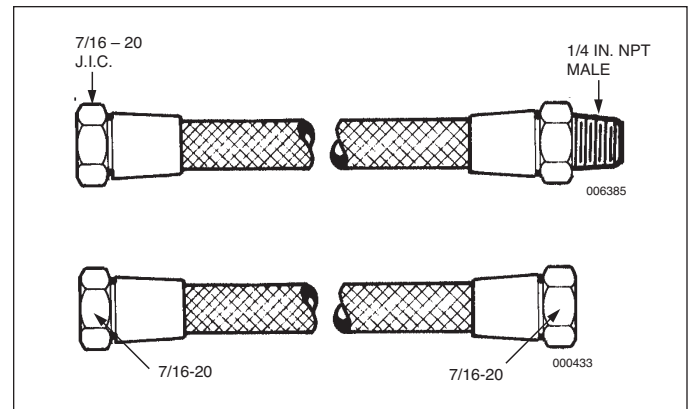
Actuation Components

Description

The Stainless Steel Actuation Hose is used to connect the actuation line flared tees between each agent tank. The hose has the same thread, 7/16-20, as the flared tees. The actuation hose allows flexibility between the rigid actuation piping and the tank valve.

Minimum Bend Radius: 27/32 in. (21 mm)

Shipping Assembly Part No.	Description
31809	Stainless Steel Braided Hose, 16 in. (40.6 cm) Female-to-Female
32335	Stainless Steel Braided Hose, 20 in. (50.8 cm) Female-to-Female
32336	Stainless Steel Braided Hose, 24 in. (60.9 cm) Female-to-Female
73596	Stainless Steel Braided Hose, 12 in. (30.5 cm) Male-to-Female
73597	Stainless Steel Braided Hose, 16 in. (40.6 cm) Male-to-Female
73598	Stainless Steel Braided Hose, 20 in. (60.9 cm) Male-to-Female
415142	Stainless Steel Braided Hose, 32 in. (81.3 cm) Male-to-Female
430815	Stainless Steel Braided Hose, 42 in. (107cm) Male-to-Female



Additional Actuation Fittings

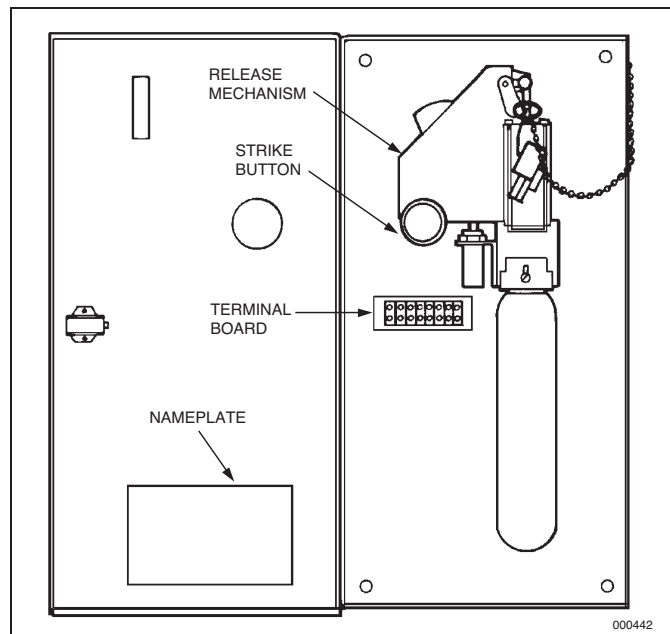
Part No.	Description
73236	CV-98 Actuation Adapter
32338	Male Straight Connector (7/16-20 JIC x 1/4 in. NPT)
32334	Male Elbow (7/16-20 JIC x 1/8 in. NPT)
31810	Male Elbow (7/16-20 JIC x 1/4 in. NPT)
418359	Male Branch Tee (7/16-20 JIC x 1/8 in. NPT)
31811	Male Branch Tee (7/16-20 JIC x 1/4 in. NPT)

High Pressure Carbon Dioxide

ANSUL AUTOMAN II-C Releasing Device

Description

The ANSUL AUTOMAN II-C Releasing Device consists of a metal enclosure which contains a spring-loaded puncture pin release mechanism, an actuation cartridge, electrical circuitry, and an input/output terminal strip for making electrical connections. The ANSUL AUTOMAN II-C releasing device provides automatic pneumatic actuation of the system. When wired to an AUTOPULSE Control System, it will provide supervised electric detection and release. It also provides manual actuation using the strike button on the release enclosure and with the optional remote manual cable pull station. When an AUTOPULSE Control System is used, manual actuation is accomplished using an electric manual pull station.



Component	Approvals
ANSUL AUTOMAN II-C Releasing Device	UL Listed (R5998)
ANSUL AUTOMAN II-C Releasing Device (Explosion-Proof)	FM Approved*

Shipping Assembly Part No.	Description
17728	ANSUL AUTOMAN II-C Releasing Device, 24 VDC
31492	ANSUL AUTOMAN II-C Releasing Device, Explosion-Proof, 24 VDC
32525	ANSUL AUTOMAN II-C Releasing Device, Explosion-Proof, 120 VAC
32526	ANSUL AUTOMAN II-C Releasing Device, Explosion-Proof, 240 VAC
5373	LT-30-R Nitrogen Cartridge

* Part Nos. 32525 and 32526 are not FM Approved.



A Tyco International Company

High Pressure Carbon Dioxide

MSDS



by Tyco Fire Suppression & Building Products

MATERIAL SAFETY DATA SHEET

CARBON DIOXIDE

Issue Date: 11-19-2010

1. Product and Company Identification

Material name	CARBON DIOXIDE
Version #	01
Revision date	11-19-2010
CAS #	124-38-9
Product use	Fire extinguishing agent
Manufacturer / Importer / Supplier	
Name	Tyco Fire Suppression and Building Products
Address	One Stanton Street Marinette, WI 54143-2542
Phone	715-735-7411
Internet	http://www.ansul.com
Emergency Phone Number	CHEMTREC 800-424-9300 or 703-527-3887

2. Hazards Identification

Emergency overview	DANGER
	Contents under pressure. Heat may cause the containers to explode.
OSHA regulatory status	This product is considered not hazardous under 29 CFR 1910.1200 (Hazard Communication).
Potential health effects	
Routes of exposure	Inhalation.
Eyes	None known.
Skin	None known.
Inhalation	Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels.
Ingestion	Not a likely route of entry.
Potential environmental effects	Ecological injuries are not known or expected under normal use.

3. Composition / Information on Ingredients

Components	CAS #	Percent
CARBON DIOXIDE	124-38-9	90 - 100

4. First Aid Measures

First aid procedures	
Eye contact	Flush thoroughly with water for at least 15 minutes. Get medical assistance.
Skin contact	Rinse with water.
Inhalation	Remove to fresh air.
Ingestion	Not likely, due to the form of the product.
General advice	If you feel unwell, seek medical advice (show the label where possible).

5. Fire Fighting Measures

Flammable properties	The product is not flammable. No unusual fire or explosion hazards noted.
Extinguishing media	
Suitable extinguishing media	This product is not flammable. Use fire-extinguishing media appropriate for surrounding materials.

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Protection of firefighters	
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may explode when exposed to heat or flame.
Specific methods	None known.

6. Accidental Release Measures

Personal precautions	None known.
Environmental precautions	No special environmental precautions required.
Methods for containment	Move the cylinder to a safe and open area if the leak is irreparable.
Methods for cleaning up	Not applicable.
Other information	Clean up in accordance with all applicable regulations.

7. Handling and Storage

Handling	Handle and open container with care.
Storage	Contents under pressure. Use care in handling/storage.

8. Exposure Controls / Personal Protection

Occupational exposure limits

ACGIH

Material	Type	Value
CARBON DIOXIDE (124-38-9)	STEL	30000.0000 ppm
	TWA	5000.0000 ppm

U.S. - OSHA

Material	Type	Value
CARBON DIOXIDE (124-38-9)	PEL	5000.0000 ppm
		9000.0000 mg/m3
		54000.0000 mg/m3
	STEL	30000.0000 ppm
		10000.0000 ppm
		18000.0000 mg/m3

Personal protective equipment

Eye / face protection	Not normally needed.
Skin protection	No special protective equipment required.
Respiratory protection	No personal respiratory protective equipment normally required.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical & Chemical Properties

Appearance	
Color	Not available.
Odor	Not available.
Physical state	Gas.
pH	3.2 - 3.7 The pH of saturated CO2 solutions varies from 3.7 at 101 kPa (1 atm) to 3.2 at 2370 kPa (23.4 atm)
Melting point	Not available.
Freezing point	Not available.
Boiling point	-110.2 °F (-78.5 °C)
Flash point	Not available.
Evaporation rate	Not available.

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Flammability limits in air, upper, % by volume	Not available.
Flammability limits in air, lower, % by volume	Not available.
Vapor pressure	6439.45 kPa
Vapor density	1.522 at 21°C
Specific gravity	1.512
Relative density	Not available.
Solubility (water)	2 g/l
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
VOC	Not available.
Molecular weight	44.01 g/mol
Molecular formula	C-O2

10. Chemical Stability & Reactivity Information

Chemical stability	Material is stable under normal conditions.
Conditions to avoid	Excessive heat.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological Information

Chronic effects	Prolonged inhalation may be harmful.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

12. Ecological Information

Ecotoxicity	This product has no known eco-toxicological effects.
Persistence and degradability	Not available.

13. Disposal Considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Dispose in accordance with all applicable regulations.
Waste from residues / unused products	Not applicable.
Contaminated packaging	Not applicable.

14. Transport Information

DOT

Basic shipping requirements:

UN number	UN1013
Proper shipping name	Carbon dioxide
Hazard class	2.2
Subsidiary hazard class	2.2
Packaging exceptions	306
Packaging non bulk	302, 304
Packaging bulk	302, 314, 315
ERG number	120

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15. Regulatory Information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

CERCLA (Superfund) reportable quantity

None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Acute Health - No
Chronic Health - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

Section 302 extremely hazardous substance No

Section 311 hazardous chemical No

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

State regulations This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US - Pennsylvania RTK - Hazardous Substances: Listed substance

CARBON DIOXIDE (CAS 124-38-9) Listed.

16. Other Information

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings Health: 0
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 0
Flammability: 0
Instability: 0

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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NOTES:

High Pressure Carbon Dioxide

General Information

CARBON DIOXIDE

Carbon dioxide, as an extinguishing agent, has many desirable properties. It will not damage equipment and leaves no residue to be cleaned up. Since it is a gas, carbon dioxide will penetrate and spread to all parts of the protected hazard. It does not conduct electricity and, therefore, can be used on live electrical equipment. It can be effectively used on most combustible material.

Carbon dioxide extinguishes fire by reducing the oxygen concentration to a point where the atmosphere will no longer support combustion. The carbon dioxide concentration must be maintained for a sufficient period to allow the maximum temperature to be reduced below the auto-ignition temperature of the burning material. Carbon dioxide is most effective against flammable liquid fires. For most flammable liquids, reduction of the oxygen concentration to 15% (from the normal 21%) will be sufficient to extinguish the fire. For Class A (wood, and paper) combustibles, a reduction to 15% will control the fire. Some materials, such as acetylene and ethylene oxide, require a greater reduction of oxygen concentration for extinguishment. Still other materials, such as cellulose nitrate and metal hydrides, which do not require oxygen as they burn, cannot be extinguished by use of carbon dioxide.

PERSONNEL SAFETY



CAUTION

The discharge of carbon dioxide into an enclosed space can create an asphyxiant as well as toxic environment. It can also reduce visibility to a point where exits are difficult to locate by persons attempting to evacuate the area.

Any use of carbon dioxide in an occupied space should provide for the prompt evacuation of personnel and resuscitation of anyone trapped in the hazard area. Time delays, training, signs, alarms, and breathing apparatus should be provided to the personnel involved.

TYPES OF SYSTEMS

There are two basic types of systems: total flooding and local application.

Total Flooding

A total flooding system normally consists of a fixed supply of carbon dioxide connected to fixed piping with nozzles to direct the agent into an enclosed space about the hazard. In a total flooding system, the space around the hazard must be tight enough to hold the required percentage of carbon dioxide concentration long enough to extinguish the fire.

Local Application

A local application system consists of a fixed supply of carbon dioxide, piping, and nozzles to direct the agent at the hazard independent of any enclosure that may exist. The nozzles are arranged to discharge the carbon dioxide directly onto the burning material.

TYPES OF ACTUATION

There are three basic types of actuation for carbon dioxide systems: pneumatic, mechanical, and electrical.

Pneumatic

Pneumatic actuation utilizes gas pressure from either a remote cartridge actuator or from a cartridge located in a control panel such as an ANSUL AUTOMAN II-C release.

On a CV-98 valve, a 1/4 in. actuation line is attached to the pilot port on the side of the valve. Pneumatic pressure from the ANSUL AUTOMAN II-C or pilot cylinder opens the valve through this port.

Mechanical

Mechanical actuation is accomplished by a lever actuator mounted on top of the cylinder valve. By manually rotating the lever, the cylinder valve can be opened, allowing the carbon dioxide to discharge through the piping and nozzles.

Electrical

Electrical automatic actuation of the CV-98 cylinder valve can be accomplished by using an HF and booster actuator. The actuators are energized by an electric signal from the detection control panel.

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General Information

TYPES OF DETECTION

There is one type of automatic detection available for carbon dioxide systems, electric (control panel).

Electric

Electric operation of the carbon dioxide system is obtained through the use of electronic control systems which monitor and control various system functions. Detection devices available are: ionization smoke detectors, photoelectric smoke detectors, fixed temperature detectors, rate-of-rise heat detectors, flame detectors, or combustible vapor detectors. When a detector senses a fire, a signal is sent to the control panel. The panel in turn sends an electric signal to the actuator located on the cylinder valve. The actuator opens the cylinder valve causing the carbon dioxide to be released into the piping network and discharged out the nozzles.

High Pressure Carbon Dioxide

Planning

One of the key elements for fire protection is to correctly define the hazard and choose the best application method. This section is divided into two sub-sections: Application Methods and Hazard Analysis.

APPLICATION METHODS

Two types of approved application methods are available with the carbon dioxide system: total flooding and local application.

Total Flooding

Total flooding is defined as a system consisting of a fixed supply of carbon dioxide permanently connected to fixed piping, with fixed nozzles arranged to discharge carbon dioxide into an enclosed space or enclosure about the hazard. The enclosure must be adequate to contain the discharge of agent to achieve the required carbon dioxide concentration. Examples of this type of enclosure include unoccupied rooms, vaults, and machine enclosures.

Local Application

Local application is defined as a system consisting of a fixed supply of carbon dioxide permanently connected to a system of fixed piping with nozzles arranged so as to discharge the agent directly into the fire. Local application systems are used for the suppression of surface fires in flammable liquids, gases, and shallow solids where the hazard is not enclosed or where the enclosure does not conform to the requirements for total flooding. Examples of hazards that may be successfully protected by local application systems include dip tanks, quench tanks, oil-filled electric transformer, etc. Local application systems are divided into two types: rate-by-area and rate-by-volume. Rate-by-area method of system design is used where the fire hazard consists primarily of flat surfaces or low-level objects associated with horizontal surfaces. The rate-by-volume method of system design is used where the fire hazard consists of three-dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

HAZARD ANALYSIS

A thorough hazard analysis is required to determine the type and quantity of protection required. It is important to cover each element and accurately record the information. This information will be used to determine the size and type of carbon dioxide system required and also to determine at a later date if any changes were made to the hazard after the system was installed. Record size of hazard, any obstructions, unclosable openings, and anything else that would concern system performance. Review each of the following criteria:

Hazard Type

Briefly describe the types of hazards being protected. If protecting prefabricated booths or machines, record the manufacturer model number and anything unique about the hazard.

Hazard Dimensions

Sketch hazard and record all pertinent dimensions including all interior walls, location of doors and windows, and any permanent structures which may interfere with piping or discharge pattern.

Unclosable Openings

For enclosures that have unclosable openings, the following guidelines from the 2008 Edition of NFPA 12, the "Standard on Carbon Dioxide Extinguishing Systems," must be observed when total flooding:

"Any openings that cannot be closed at the time of extinguishment shall be compensated for by the addition of a quantity of carbon dioxide equal to the anticipated loss at the design concentration during a 1-minute period."

"If the quantity of carbon dioxide required for compensation exceeds the basic quantities required for flooding without leakage, the system shall be permitted to be designed for local application."

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Planning

HAZARD ANALYSIS (Continued)

Unclosable Openings (Continued)

Openings leading to adjacent areas containing hazards can be protected in several ways. The opening may be equipped with automatic closures operated by pressure trip devices which close the openings upon system actuation. Or, screening nozzles may be installed at the opening areas to prevent fire from spreading through the opening to adjacent areas. Any additional carbon dioxide required for screening the opening must be adjusted if the temperatures are outside the normal design range.

Types of Fires

Types of fires which can be extinguished by total flooding may be divided into two categories: surface fires involving flammable liquids, gases and solids, and deep-seated fires involving solids subject to smoldering. Local application systems can be used only for surface fire protection.

Surface Fires – Are the most common hazards particularly adaptable to extinguishment by total flooding systems. They are subject to prompt extinguishment when carbon dioxide is quickly introduced into the enclosure in sufficient quantity to overcome leakage and provide an extinguishing concentration for the particular materials involved. Cooking oils and grease will require longer discharge.

Deep-Seated – For deep-seated fires, the required extinguishing concentration shall be maintained for a sufficient period of time to allow the smoldering to be extinguished and the material to cool to a point at which reignition will not occur. The hazard should be inspected immediately after to make certain extinguishment is complete.

Hazard Atmosphere

The carbon dioxide system can be used in most industrial environments. If the hazard is designed as explosion-proof, the control system, releasing devices and electric valve actuators (if not approved for hazardous environments) must be located away from the hazard area and the system must be remotely piped to the area. Only the detectors, distribution piping, nozzles, or other nonelectrical parts may be located in the hazard.

Hazardous Material

Carbon dioxide is an effective agent to suppress the following types of fires:

Class A – Surface Fires: These fires involve ordinary combustible materials such as cloth, paper, rubber, and many plastics.

Class B – Flammable Liquid and Gas Fires – These fires involve such materials as oils, greases, tars, oil-based paints, lacquers, and gasoline. **Note:** Specific fuel must be identified as it will determine total flood concentration requirements.

Class C – Energized Electrical Equipment Fires – Common Class C devices include control rooms, transformers, oil switches, circuit breakers, rotating equipment, pumps, and motors.

Carbon dioxide is NOT effective on the following types of fires:

- Class D combustible metals such as sodium, potassium, magnesium, titanium, and zirconium.
- Chemicals containing their own oxygen supply, such as cellulose nitrate.
- Metal hydrides

Ventilation Considerations

The hazard ventilation system is very important when considering total flooding application, but should also be considered for local application. If possible, the ventilation system should be shut down and/or dampered before or simultaneously with the start of the carbon dioxide discharge. If the ventilation system cannot be shut down, the volume of air moved by the system during the discharge period must be added to the enclosure volume if a total flooding designed system is required.

Consider installing dampers wherever possible to restrict the fire to the protected area and enhance the fire protection.

Electrical Considerations

It is recommended that all electrical power sources associated with the protected hazard be shut down before system discharge. This eliminates the potential of a fire being electrically-reignited.

In addition to the above, review the following statements:

Live Uninsulated High Voltage Wire – For minimum clearances of live uninsulated high voltage wire, refer to NFPA 12 “Electrical Clearances.” Reduced clearance can result in line spikes being fed into the control system, releasing devices, or field wiring circuits.

120 VAC Primary Power Source – Determine if a 120 VAC primary power source is available for the control system or releasing device operation. The control system or releasing device requires an independent 120 VAC 50/60 Hz circuit. System wiring must comply with all local codes and applicable NFPA Standards.

Planning

HAZARD ANALYSIS (Continued)

Temperature Range

The following temperature ranges must be determined and noted to ensure proper placement and operation of the carbon dioxide and detection control components:

Hazard Area – Determine the minimum and maximum temperature of the hazard to be protected. This temperature may be any temperature that the distribution piping and detectors can withstand only if the agent tank, control system, or accessories are located outside of the hazard area.

For extreme temperature conditions, the following compensations must be made:

- If the enclosure temperature is above 200 °F (93 °C), the quantity of agent must be increased by 1% for each five degrees above 200° F (93 °C).
- If the temperature is below 0 °F (–18 °C), the agent quantity must be increased by 1% for each one degree below 0 °F (–18 °C).

Agent Cylinder – Carbon dioxide cylinder for total flooding systems must be located in an area with a temperature range from 0 °F to 130 °F (–18 °C to 54 °C). Ambient storage temperatures for local application systems must not exceed 120 °F (49 °C) nor be less than 32 °F (0 °C).

Detection/Control System – The detection/control system must be located in an area with a temperature range from 32 °F to 120 °F (0 °C to 49 °C).

Other Factors That Influence System Planning

The following additional factors require consideration to perform a thorough hazard analysis:

Physically Disabled Personnel – Care should be taken that proper signs and visual devices are placed so all personnel are aware that the system has been activated.

Response Time of Firefighting Service – Establish the maximum time required for firefighting service to respond to an alarm. This information can be used to determine if a reserve system is required. The reserve system can provide a second discharge in the event of a fire reflash.

Reserve System – If a reserve carbon dioxide system is required, determine if it should be permanently connected, or unconnected and located on the premises. The addition of a connected or unconnected reserve system will add to your job cost estimate.

Cylinder and Accessory Location – Establish a location that is acceptable with the end-user and verify the following:

- Temperature range is acceptable
- Piping limitations are not exceeded
- Components are not subject to damage or vandalism

Discharge Test – Determine if a discharge test is required. A discharge test will require proper preparation and will affect your total cost estimate.

Authority Having Jurisdiction – Contact the end-user or authority having jurisdiction to establish the requirements for:

- Minimum/maximum detector spacing
- Type of detection and control system that is acceptable
- Final inspection or discharge test required
- If reserve system is required
- What audible and/or visual alarm devices may be required

SECTION IV

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Planning

NOTES:

High Pressure Carbon Dioxide

Design

After completing the hazard analysis sub-section in Section 4 – Planning, proceed with the following elements to work up a complete design and bill of materials.

APPLICATION METHOD

Choose one of the following approved application methods. Depending on the hazard, it may be necessary to combine different application methods on the total system.

LOCAL APPLICATION (continued on p. 5-6)

Local application is defined as a system consisting of a fixed supply of carbon dioxide permanently connected to a system of fixed piping with nozzles arranged so as to discharge the agent directly into the fire. Local application systems are used for the suppression of surface fires in flammable liquids, gases, and shallow solids where the hazards not enclosed or where the enclosure does not conform to the requirements for total flooding. Examples of hazards that may be successfully protected by local application systems include dip tanks, quench tanks, oil-filled electric transformers, etc. Local application systems are divided in to two types: rate-by-area and rate-by-volume. Rate-by-area method of system design is used where the fire hazard consist primarily of flat surfaces or low-level objects associated with horizontal surfaces. The rate-by-volume method of design is used where the fire hazard consists of three-dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

TOTAL FLOODING

Total flooding is defined as a system consisting of a fixed supply of carbon dioxide permanently connected to fixed piping, with fixed nozzles arranged to discharge carbon dioxide into an enclosed space or enclosure about the hazard. The enclosure must be adequate to contain the discharge of agent to achieve the required carbon dioxide concentration. Examples of this type of enclosure include unoccupied rooms, vaults, and machine enclosures.

Total Flooding

The following steps must be followed, in the order they are presented, to properly design a High Pressure Carbon Dioxide total flooding system. A simple design example will be used throughout the steps to help understand each step.

STEP NO. 1 Determine hazard volume(s)

The first step in the design of a High Pressure Carbon Dioxide system is to calculate the volume of each area to be protected. Multiply the length times the width to determine the area, and then multiply the area times the height to determine the volume for each hazard area. If any area is an odd shape, the designer may need to divide it up into regular shapes that will allow volume calculations, and then total all of the volumes together to determine the actual volume of that area. If the irregular shape will affect distribution of agent, it may be best to calculate sections of the hazard as separate areas and include nozzles for each of these areas.

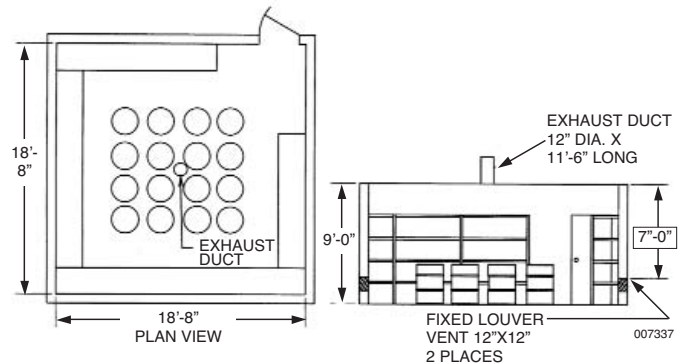


FIGURE 1

Complete this step for each area protected by the system.

Total Flood Example:

Flammable Liquid Storage Room = 18 ft 8 in. x 18 ft 8 in. x 9 ft = 3133.76 cu ft

STEP NO. 2 Determine volume of solid, permanent structures, or equipment

The volume of solid objects in each hazard area that are not removable can be deducted from the volume of the hazard. This volume may include columns, beams, cut-out room sections, closets that will always be closed, ducts that pass completely through the area without any openings, and any other large, permanently fixed objects that cannot be removed from the hazard enclosure.

Calculate the volume of all such objects and add them together to determine the amount of space to be deducted from the volume.

Complete this step for each enclosure protected by the system.

Example:

There are no solid, permanent structures or equipment to deduct from hazard areas.

SECTION V

Design

APPLICATION METHOD (Continued)

Total Flooding (Continued)

STEP NO. 3 Determination of unclosable openings

Any opening that cannot be closed at the time of discharge shall be compensated for by the addition of carbon dioxide agent equal to the anticipated loss at the design concentration during discharge.

Example:

There are two unclosable openings of 1 foot x 1 foot (fixed louver vents) which are located 7 feet below the hazard height.

$$(1 \text{ ft} \times 1 \text{ ft}) \times 2 \text{ vents} = 2 \text{ sq ft}$$

STEP NO. 4 Calculating agent quantity

The quantity of agent required for extinguishment is dependent upon whether the fire is a surface-type or deep-seated.

Surface Fires – It is assumed that extinguishment will occur as soon as the necessary concentration is achieved. Minimum design concentration for many common flammable liquids are given in Figure 2. For materials not listed in this table, values must be obtained from a recognized source or obtained by testing. The minimum design concentration used for any hazard must not be less than 34%.

Minimum Carbon Dioxide Concentrations For Extinguishment

Material	Theoretical Min. CO ₂ Concentration (%)	Minimum Design CO ₂ Concentration (%)
Acetylene	55	66
Acetone	27*	34
Aviation Gas Grades 115/145	30	36
Benzol, Benzene	31	37
Butadiene	34	41
Butane	28	34
Butane-1	31	37
Carbon Disulfide	60	72
Carbon Monoxide	53	64
Coal or Natural Gas	31*	37
Cyclopropane	31	37
Diethyl Ether	33	40
Dimethyl Ether	33	40
Dowtherm	38*	46
Ethane	33	40
Ethyl Alcohol	36	43
Ethyl Ether	38*	46
Ethylene	41	49
Ethylene Dichloride	21	34
Ethylene Oxide	44	53
Gasoline	28	34
Hexane	29	35
Higher Paraffin Hydrocarbons C _n H _{2m+2}	28	34
Hydrogen	62	75
Hydrogen Sulfide	30	36
Isobutane	30*	36
Isobutylene	26	34
Isobutyl Formate	26	34
JP-4	30	36
Kerosene	28	34
Methane	25	34
Methyl Acetate	29	35
Methyl Alcohol	33	40
Methyl Butene 1	30	36
Methyl Ethyl Ketone	33	40
Methyl Formate	32	39
Pentane	29	35
Propane	30	36
Propylene	30	36
Quench Lube Oils	28	34

Note: The theoretical minimum extinguishing concentrations in air for the above materials were obtained from a compilation of Bureau of Mines Limits of Flammability of Gases and Vapors (Bulletins 503 and 627). Those marked with * were calculated from accepted residual oxygen values.

FIGURE 2

Design

APPLICATION METHOD (Continued)

Total Flooding (Continued)

Because some carbon dioxide escapes from the enclosure with the displaced air, the actual amount of agent required is greater than the theoretical amount. For example, to achieve a carbon dioxide concentration of 34% would ideally require about one pound of carbon dioxide per 26 cubic feet of space. However, in actual practice, one pound of carbon dioxide is required per 22 cubic feet of space to achieve 34% concentration.

For enclosures of less than 50,000 cubic feet, the minimum quantities of agent and volume factors given in Figure 3 must be adhered to.

Volume Factors

Volume of Space (cu ft inclusive)	Volume Factor (cu ft lb CO ₂)	(lb CO ₂ cu ft)	Calculated Quantity (lb) Not Less Than
Up to 140	14	0.072	–
141 – 500	15	0.067	10
501 – 1600	16	0.063	35
1601 – 4500	18	0.056	100
4501 – 50000	20	0.050	250
Over 50000	22	0.046	2500

FIGURE 3

Total Flood Example:

The Flammable Liquid Storage Room is 3133.76 cu ft, therefore:

$$3133.76 \text{ cu ft} \times 0.056 \text{ lb CO}_2 / \text{cu ft} = 175.49 \text{ lb of CO}_2$$

The higher concentration achieved from using this table is based on the assumption that the leakage from a small enclosure will be greater on a volumetric basis, than from a large enclosure. If the minimum design concentration is greater than 34% for the hazard, the volume factor must be multiplied by the material conversion factor listed in Figure 4 to achieve the required greater concentration.

Material Conversion Factors

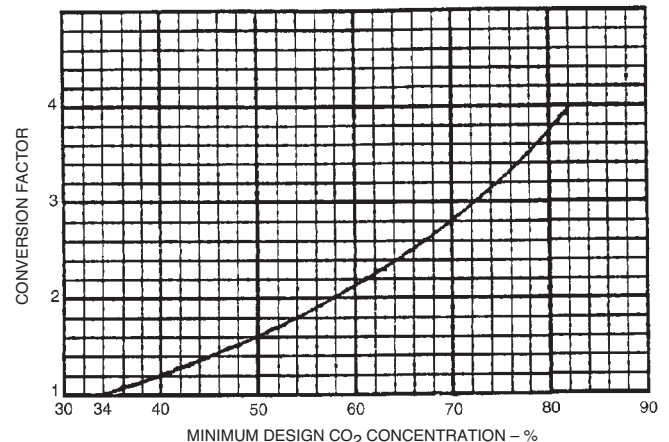


FIGURE 4
001858

Total Flood Example:

The Flammable Liquid Storage Room contains the following liquids:

- Kerosene
- Acetone
- Benzene
- Hexane
- Methyl Alcohol
- Propylene

The application would be based upon the fire hazard as a surface fire. For surface fires, the design concentration shall be achieved within 1 minute.

Methyl Alcohol requires the highest design concentration, therefore the minimum design concentration for this hazard is 40%.

Therefore; $175.49 \text{ lb of CO}_2 \times 1.2 \text{ (Material Conversion Factor)} = 210.59 \text{ lb of CO}_2$

Deep-Seated Fires – For deep-seated fires, the concentration of agent must be maintained for a substantial period of time, but not less than 20 minutes, to assure extinguishment. This consideration demands that the enclosure be relatively leak proof. Any leakage must be given careful consideration. The agent concentration is dependent upon the type of combustible material present. See Figure 5 to determine the correct flooding factors for deep-seated fires.

SECTION V

Design

APPLICATION METHOD (Continued)

Total Flooding (Continued)

Flooding Factors For Specific Hazards (Deep Seated)

Design Concentrations %	Flooding Factor		Specific Hazard
	ft ³ /lb CO ₂ (m ³ /kg CO ₂)	lb CO ₂ /ft ³ (kg CO ₂ /m ³)	
50	10 (0.62)	0.100 (1.60)	Dry electric, wiring insulation hazards in general. Spaces 0-2000 cu ft
50	12 (0.75)	0.083 (1.33)	Spaces greater than 2000 cu ft
65	8 (0.50)	0.125 (2.00)	Record (bulk paper) storage, ducts, and covered trenches
75	6 (0.38)	0.166 (2.66)	Fur storage vaults, dust collectors

FIGURE 5

For deep-seated fires, the design concentration shall be achieved within 7 minutes, but the rate shall be not less than that required to develop a concentration of 30% in 2 minutes.

The flooding factor for 30% design concentration is 0.043.

As an example for a hazard area of 7000 cu ft containing dry electrical, wiring and insulation, the quantity of CO₂ required is calculated as follows:

$$7000 \text{ cu ft} \times 0.043 \text{ (30\% factor)} = 301 \text{ lb of CO}_2 \div 2 \text{ minute} = 150.5 \text{ lb CO}_2 \text{ per minute flow}$$

then,

$$7000 \text{ cu ft} \times 0.083 = 581 \text{ lb CO}_2 \div 150.5 \text{ lb CO}_2 \text{ per minute flow} = 3.86 \text{ minutes}$$

Therefore, the time to reach 100% of the require design concentration is less than 7 minutes, this is within the design requirements for a deep seated fire.

Special conditions that may occur must be compensated for as follows:

- For ventilating systems that cannot be shut down, additional carbon dioxide shall be added to the space through the regular distribution system in an amount computed by dividing the volume moved during the liquid discharge period by the flooding factor. This shall be multiplied by the material conversion factor when the design concentration is greater than 34%.

Total Flood Example:

The Flammable Liquid Storage Room has a ventilation system of 360 cfm, but is designed to be shut down and dampered upon discharge of the carbon dioxide system.

For extreme temperature conditions, the following compensations must be made:

- If the enclosure temperature is above 200 °F (93 °C), the quantity of agent must be increased by 1% for each five degrees above 200 °F (93 °C).
- If the temperature is below 0 °F (17 °C), the agent quantity must be increased by 1% for each one degree below 0 °F (17 °C).

Total Flood Example:

The Flammable Liquid Storage Room temperature range is between 50 °F (10 °C) and 85 °F (29.4 °C), therefore no increase in agent is required.

STEP NO. 5 Calculation loss through openings

After calculating the minimum amount of carbon dioxide required, add to it any additional carbon dioxide needed to compensate for loss through openings, extreme temperature ranges, etc., as stated in the beginning of this section.

To determine the additional amount of CO₂ required to compensate for the loss through the unclosable openings, refer to Figure 6. Determine the height from the top of the hazard down to the center of the unclosable opening.

Find this dimension on the bottom line of the chart. Read up the chart to the diagonal line representing the % of CO₂ being designed for. At that intersect point, read to the left to determine the leakage rate in lbs. of CO₂ per minute per sq ft of opening.

Design

APPLICATION METHOD (Continued)**Total Flooding (Continued)**

Finally, multiply this number by 1/2 of the sq ft area of the unclosable opening. This will now give the additional amount of CO₂ required which must be added to the previous total. Remember, use only 1/2 of the total opening area since it is presumed that fresh air will enter through one-half of the opening and the protective gas will exit through the other half.

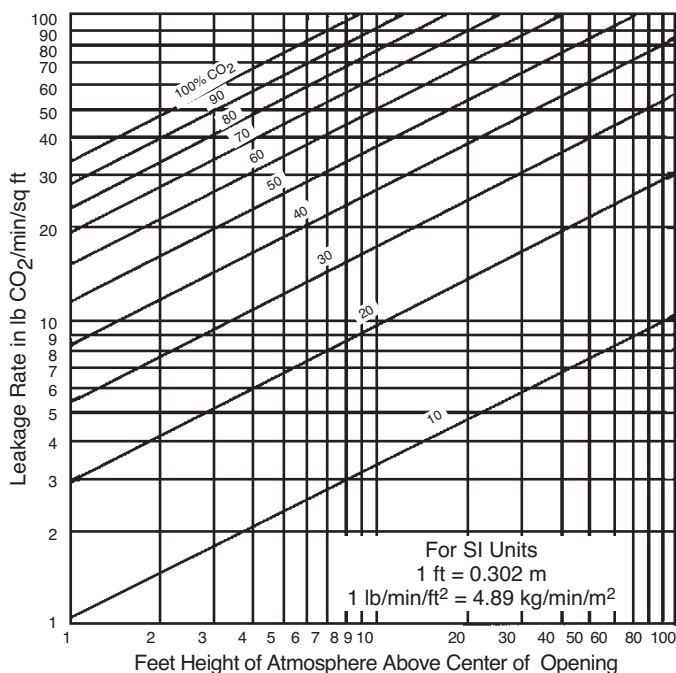


FIGURE 6

001859

Total Flood Example:

The hazard has two unclosable opening of 1 ft x 1 ft each. This is an area of 2 sq ft. The center of the opening is 7.5 ft down from the ceiling of the hazard. The Methyl Alcohol requires a carbon dioxide concentration of 40%. Referring to the chart in Figure 6, find 7.5 ft on the bottom line. Follow up the line until it intersects approximately 40% on the diagonal line. Reading over to the left gives a leakage rate of approximately 23 lb per min per sq ft of opening. Now multiply 23 lb x 1 sq ft (1/2 the total opening area) = 23 lb. 23 lb of additional CO₂ must now be added to the original amount of 210.6 lb for a new total of 233.6 lb.

Special situations must be given the same considerations previously mentioned under special conditions, Page 5-2. If the agent concentration must be maintained for an extended period of time, the agent discharge time must be increased accordingly to maintain the minimum concentration required.

For unusually tight enclosures, venting may be required to prevent a dangerous buildup of pressure within the enclosure. Small leaks in normal enclosures have been found to provide adequate venting in most cases.

STEP NO. 6 Numbers of Nozzles Required

There is no exact science when it comes to placing discharge nozzles in a hazard area. Some of the rules that should be followed are:

- 20 ft maximum spacing between nozzles total flooding only
- Not more than 10 ft from a wall or major obstruction total flooding only
- Try not to locate the nozzle near an unclosable opening unless using for screening
- Make certain nothing interferes with the discharge pattern of the nozzle
- Make certain the nozzle is not located so that it causes unduly splash of flammable liquids or creates dust clouds that might extend the fire, create an explosion, or otherwise adversely affect the contents of the enclosure.

When locating the nozzles, draw a sketch of the hazard and place the location of the nozzles on it. Dimension the location of the nozzles from the walls or major components in the hazard area. These locations and dimensions will be used later to determine piping lengths and number of fittings.

STEP NO. 7 Choosing Nozzle Type

Again, there is no exact science when choosing a nozzle for total flooding. Some style nozzles are better suited for certain type of hazards than others. Listed below are the styles of available total flooding nozzles and a short description of their discharge characteristics and possible usage:

- A or D Type Nozzle – Produces a soft discharge. Generally used in sub-floor areas where a too strong of discharge would drive the carbon dioxide out of the area.
- Sealed Type Nozzle – Sealed to prevent dirt or vapors from getting into the piping network. Generally used in ducts, hoods, or enclosed machinery spaces.
- Regular Type Nozzle – Produces a high velocity spray type pattern. Generally used in ducts and small enclosed hazards.
- Baffle Type Nozzle – Fan shape pattern. Spreads agent rapidly. Most commonly used nozzle for rooms and enclosed spaces. Usually mounted near ceiling.

SECTION V

9-1-10 Page 5-6

REV. 3

Design

APPLICATION METHOD (Continued)

Total Flooding (Continued)

EXTENDED RATE OF APPLICATION – Where leakage is appreciable and the design concentration must be obtained quickly and maintained for an extended period of time, carbon dioxide provided for leakage compensation may be applied at a reduced rate using small orifice nozzles.

This type of system is particularly applicable to enclosed rotating electrical apparatus, such as generators, motors, and convertors, but it may also be used on ordinary total flooding applications where suitable.

The minimum design concentration shall be obtained within the limits specified below:

- For surface fires, the design concentration shall be achieved within 1 minute.
- If a part of the hazard is to be protected by total flooding, the discharge rate for the total flooding portion shall be computed by dividing the quantity required for total flooding by the factor 1.4 and by the time of the local application discharge in minutes.
- For deep-seated fires, the design concentration shall be achieved within 7 minutes, but the rate shall be not less than that required to develop a concentration of 30% in 2 minutes.
- The extended rate of discharge shall be sufficient to maintain the minimum concentration.
- For enclosed rotating electrical equipment, a minimum concentration of 30% shall be maintained for the deceleration period, but not less than 20 minutes.

STEP NO. 8 Hydraulic Calculations

For estimating purposes, see Figure 20 to approximately determine the size of piping required for carbon dioxide discharge. Consult your piping sketch and determine flow rate and approximate pipe sizes. These pipe sizes are not to be used for final hydraulic system design. The designer must have knowledge of and access to the most recent version of the ANSUL HP CO₂ FLOW CALCULATION HYDRAULIC CALCULATION PROGRAM.

Local Application

Local application systems are divided into two types: rate-by-area and rate-by-volume. Rate-by-area method of system design is used where the fire hazard consists primarily of flat surfaces or low-level objects associated with horizontal surfaces. The rate-by-volume method of design is used where the fire hazard consists of three-dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

The discharge time for local application systems is a minimum of 30 seconds. This applies to normal fuels such as quench oil. When protecting fuels with an auto-ignition point below its boiling point, such as paraffin wax or cooking oils, the effective discharge time is increased to 3 minutes. This increase is to permit cooling of the fuel to prevent re-ignition.

Nozzle discharge rates shall be determined by either the area method or the volume method:

- The area method of system design is used where the fire hazard consists of flat surfaces or low level objects associated with horizontal surfaces.
- The volume method of system design is used where the fire hazard consists of three-dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

The agent quantity formula is as follows:

Amount of Agent Required = Number of Nozzles x Flow Rate Per Nozzle x 1.4 x Discharge Time Required

The number of cylinders required is obtained by dividing the total pounds of agent required by the size of the agent storage container to be used and then rounding the result up to the next whole number.

The following steps must be followed, in the order they are presented, to properly design a High Pressure Carbon Dioxide Local Application Rate by Area system. A simple design example will be used throughout the steps to help understand each step. Use the Design Calculations Worksheet in this section.

Local Application (Rate by Area)

The following two sample problems, rate by area, and rate by volume, are structured to lead you, step by step, through each of the required areas for designing a local application system.

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

STEP NO. 1 Determine hazard area(s)

The first step is to determine what area(s) and if the area(s) being protected is a liquid surface or a wetted surface.

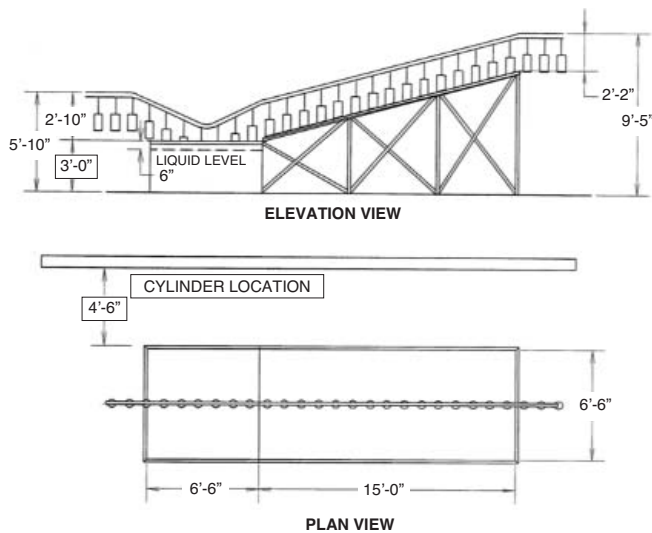


FIGURE 7
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Local Application (R x A) Example:

A paint dip tank (6 ft 6 in. long x 6 ft 6 in. wide) and drain-board (15 ft long x 6 ft 6 in. wide) is to be protected by means of a local application carbon dioxide system. The parts to be dipped are fed into the dip tank by means of an overhead conveyor system. Attached to the dip tank is a drainboard to reclaim any excess from the dripping operation. The ceiling height in the area is 14 ft. The area temperatures around the operation range between 50 °F to 85 °F.

STEP NO. 2 Determine location of nozzles

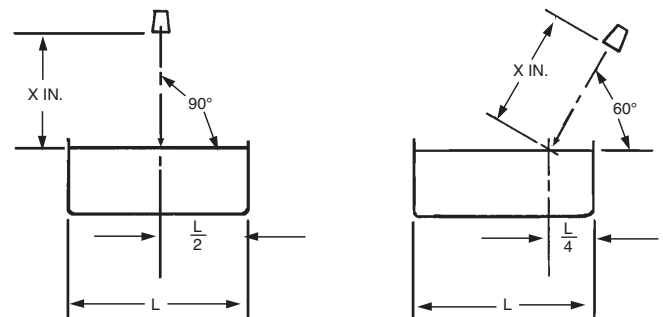
Local application carbon dioxide fire suppression systems employ overhead type nozzles. Each nozzle is rated for a specific flow rate at a given height over the protected surface. The nozzle is also rated to protect a specific square area based on a side-of-square dimension at a given height and flow rate. The overhead nozzles are not restricted to placement exactly perpendicular to the surface they are protecting. These nozzles may be installed at angles between 45 and 90 (perpendicular) from the plane of the hazard surface. See Figure 8 and 9. The following chart lists the aiming factors for angular placement of nozzles, based on a 6-inch freeboard.

Discharge Angle ⁽¹⁾	Aiming Factor ⁽²⁾
45 – 59	1/4
60 – 74	1/4 - 3/8
75 – 89	3/8 - 1/2
90 (Perpendicular)	1/2 (Center)

(1) Degrees from plane of hazard surface

(2) Fractional amount of nozzle coverage side-of-square

Local Application Nozzle Ranges



NOTE: Distance "X" and the flow rate are the same in both cases; only the aiming point for the nozzle changes.

FIGURE 8
001860

Local Application Nozzle Ranges

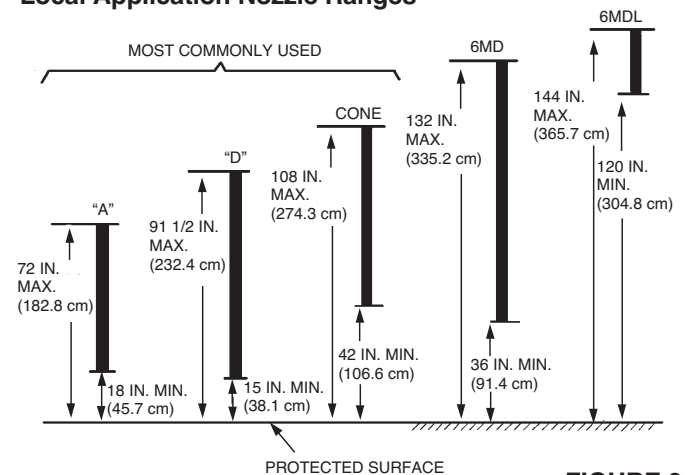


FIGURE 9
001861

The nozzle height above the hazard will determine flow rate and number of nozzles required, therefore, based on what the hazard configuration will allow, place the nozzles as close to the hazard as possible. This will then allow for the least number of nozzles and the least total amount of agent.

SECTION V

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

Figure 10 through Figure 14 show the overhead nozzle ratings for flow rate and side-of-square for specific heights above the surface being protected. For liquid or wetted surfaces, (rate by area) 6 in. Multi-Discharge, Type "A," Type "D," or Cone nozzles are normally used. For rate by volume, the 6 in. Multi-Discharge is normally used. Be sure to compare all nozzles and choose the most efficient one.

"A" Nozzle

Height (in.)	Flow Rate (lb/ min)	UL		FM		
		Side of Square Liquid (ft)	Wetted (ft)	Side of Square Liquid (ft)	Wetted (ft)	
18	14.0	1.58	1.87	13.7	1.58	1.87
21	16.0	1.70	2.00	15.5	1.73	2.05
24	18.0	1.82	2.15	17.2	1.88	2.21
27	19.9	1.91	2.27	19.0	2.03	2.39
30	21.7	2.02	2.40	20.7	2.07	2.45
33	23.6	2.13	2.51	22.5	2.12	2.51
36	26.0	2.24	2.65	24.3	2.16	2.57
39	27.5	2.32	2.74	26.0	2.21	2.63
42	29.5	2.40	2.85	28.3	2.25	2.66
45	31.4	2.48	2.95	33.7	2.25	2.66
48	33.0	2.57	3.03	38.0	2.25	2.66
51	35.1	2.64	3.13	39.4	2.25	2.66
54	37.0	2.72	3.23	40.9	2.25	2.66
57	38.9	2.80	3.30	42.3	2.44	2.90
60	41.0	2.88	3.41	43.8	2.63	3.11
63	42.8	2.96	3.51	45.2	2.81	3.33
64 1/2	44.0	3.00	3.55	45.9	2.90	3.44
66	44.8	3.00	3.55	46.6	3.00	3.55
69	46.6	3.00	3.55	48.1	3.00	3.55
72	48.5	3.00	3.55	49.5	3.00	3.55

Note: These tables shall not be extrapolated beyond the upper or lower limits shown.

FIGURE 10

"D" Nozzle

Height (in.)	UL FM		Side of Square	
	Flow Rate (lb/min)		Liquid (ft)	Wetted (ft)
15	11.0	11.0	1.58	1.87
18	12.5	12.8	1.71	2.00
21	14.3	14.6	1.85	2.17
24	16.0	16.4	1.97	2.32
27	17.5	18.2	2.11	2.51
30	19.0	20.0	2.24	2.65
33	20.5	21.8	2.24	2.65
36	22.0	23.6	2.24	2.65
39	23.3	25.4	2.24	2.65
42	24.7	26.0	2.24	2.65
45	26.0	26.6	2.24	2.65
48	27.5	27.2	2.24	2.65
51	29.0	27.8	2.24	2.65
54	30.5	28.4	2.24	2.65
57	32.0	29.0	2.24	2.65
60	33.5	30.7	2.24	2.65
63	35.0	32.4	2.24	2.65
66	36.5	34.1	2.24	2.65
69	38.0	35.8	2.24	2.65
72	39.5	37.5	2.24	2.65
75	40.8	39.2	2.24	2.65
78	42.2	40.9	2.24	2.65
81	43.6	42.6	2.24	2.65
84	45.0	44.3	2.24	2.65
87	46.4	46.0	2.24	2.65
90	47.8	47.7	2.24	2.65
91 1/2	48.5	48.5	2.24	2.65

Note: These tables shall not be extrapolated beyond the upper or lower limits shown.

FIGURE 11

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

Cone Nozzle

Height (in.)	UL/FM Flow Rate (lb/min)	Side of Square	
		Liquid (ft)	Wetted (ft)
42	21.0	2.47	2.91
45	26.5	2.67	3.16
48	31.5	2.86	3.39
51	37.0	3.03	3.59
54	41.5	3.20	3.78
57	46.5	3.36	3.97
60	51.5	3.51	4.14
63	57.0	3.65	4.31
66	62.0	3.80	4.48
69	67.0	3.92	4.63
72	72.0	4.05	4.78
75	77.0	4.17	4.94
78	82.0	4.29	5.08
81	87.0	4.41	5.23
84	92.0	4.53	5.36
87	97.0	4.64	5.49
90	102.0	4.75	5.61
93	107.0	4.85	5.75
96	112.5	4.96	5.86
99	117.0	4.98	5.89
102	122.0	5.00	5.91
105	127.0	5.00	5.91
108	132.0	5.00	5.91

Note: These tables shall not be extrapolated beyond the upper or lower limits shown.

FIGURE 12

6MD Nozzle

Height (in.)	UL/FM Flow Rate (lb/min)	Side of Square	
		Liquid (ft)	Wetted (ft)
36	28.5	2.26	2.66
39	31.0	2.32	2.74
42	33.0	2.38	2.81
45	35.5	2.43	2.88
48	38.0	2.49	2.95
51	40.0	2.55	3.02
54	42.5	2.61	3.08
57	45.0	2.66	3.15
60	47.0	2.72	3.21
63	49.5	2.77	3.28
66	52.0	2.83	3.35
69	54.0	2.88	3.41
72	56.5	2.93	3.46
75	58.5	2.98	3.52
78	61.0	3.03	3.59
81	63.5	3.08	3.65
84	66.0	3.13	3.70
87	68.0	3.18	3.76
90	70.5	3.23	3.81
93	73.0	3.27	3.87
96	75.5	3.32	3.92
99	77.0	3.36	3.97
102	79.5	3.40	4.02
105	82.0	3.43	4.06
108	84.5	3.47	4.11
111	86.5	3.53	4.18
114	89.0	3.53	4.18
117	91.5	3.53	4.18
120	94.0	3.53	4.18
123	96.0	3.53	4.18
126	98.0	3.53	4.18
129	100.5	3.53	4.18
132	103.0	3.53	4.18

Note: These tables shall not be extrapolated beyond the upper or lower limits shown.

FIGURE 13

6MDL Nozzle

Height (in.)	UL/FM Flow Rate (lb/min)	Side of Square	
		Liquid (ft)	Wetted (ft)
120	86.0	3.39	4.01
123	89.0	3.48	4.11
126	91.5	3.56	4.22
129	94.0	3.64	4.31
132	97.0	3.71	4.39
135	100.0	3.80	4.48
138	102.5	3.88	4.58
141	105.0	3.95	4.67
144	108.0	4.02	4.76

Note: These tables shall not be extrapolated beyond the upper or lower limits shown.

FIGURE 14

SECTION V

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

The number of nozzles required is based on the length and width of the hazard area. After the type of nozzle has been chosen and the height above the hazard has been determined, refer to the appropriate figure (Figures 10-14) for that nozzle and record the listed side-of-square. Then, use the following formula to determine total number of nozzles required:

$$\text{Number of Nozzles Required} = \frac{\text{Linear Length}}{\text{Side-of-Square}} \times \frac{\text{Linear Width}}{\text{Side-of-Square}}$$

In the case of local application type carbon dioxide fire suppression systems, only the liquid portion of the discharge is considered effective. The calculated quantity of agent, then, shall always be increased by 40%. This is done through the use of a multiplier with a value of 1.4 (140%).

Local Application (R x A) Example:

To prevent the nozzles from interfering with the operation and to allow for maintenance to the conveyor, tank, or drain, the overhead nozzles are requested to be no closer than 50 inches from the surface being protected.

Once the placement of the nozzles have been determined, the nozzle type and number is required.

Referring to the Nozzle Range Table, Figure 12, it is noted that the Cone Type nozzle will permit placement in a range that is acceptable for the sample problem.

It should be noted that even though other overhead nozzles meet the criteria of the example problem, the further the nozzle is from the hazard surface, the higher the flow rate must be; and, therefore, more agent is required.

The following table compares the Cone Type nozzles at same height for the liquid surface protection of the dip tank:

Nozzle Type	Height (in.)	Flow Rate (lb/min)	Side-of-Square (ft)	Number Required*	Total Flow (lb/min)
A	57	38.9	2.80	9	350.1
D	57	32.0	2.24	9	288
Cone	57	46.5	3.36	4	186.0

$$*\text{Number Required} = \frac{\text{Linear Length}}{\text{Side-of-Square}} \times \frac{\text{Linear Width}}{\text{Side-of-Square}}$$

With this comparison, it can easily be seen that of the three types of nozzles, the Cone type nozzle will provide the protection required with the fewest number of nozzles and the least amount of agent.

For the liquid surface of the dip tank, the Cone type nozzle at a height of 57 in. will protect an area having a side-of-square of 3.36 feet. The number required to protect the dip tank is:

$$\begin{aligned} \text{Number Required} &= \frac{\text{Linear Length}}{\text{Side-of-Square}} \times \frac{\text{Linear Width}}{\text{Side-of-Square}} \\ &= \frac{6.5 \text{ ft}}{3.36 \text{ ft}} \times \frac{6.5 \text{ ft}}{3.36 \text{ ft}} \\ &= 1.93 \times 1.93 \\ &= 2 \times 2 \\ &= 4 \text{ "Cone" Nozzles at 57 in. and } \\ &\quad 46.5 \text{ lb/min flow rate each} \end{aligned}$$

For the wetted surface of the drainboard, the Cone type nozzle at a height of 54 in. will protect an area having a side-of-square (wetted) of 3.78 feet. The number required to protect the drainboard is:

$$\begin{aligned} \text{Number Required} &= \frac{\text{Linear Length}}{\text{Side-of-Square}} \times \frac{\text{Linear Width}}{\text{Side-of-Square}} \\ &= \frac{15.0 \text{ ft}}{3.78 \text{ ft}} \times \frac{6.5 \text{ ft}}{3.78 \text{ ft}} \\ &= 3.97 \times 1.72 \\ &= 4 \times 2 \\ &= 8 \text{ "Cone" Nozzles at 54 in. and } \\ &\quad 41.5 \text{ lb/min flow rate each.} \end{aligned}$$

Now that the type, number and flow rate of each nozzle has been determined, the quantity of agent may now be calculated.

It should again be noted that only the liquid portion of the discharge is considered effective. The quantity of agent must, therefore, be increased by 40%. To do this, the calculation includes a multiplier of 1.4 (140%).

Also, the discharge time for local application systems protecting hazards containing normal fuels shall be a minimum of 30 second (0.5 minutes).

Given the above parameters, the following calculations for agent quantity can be made:

$$\text{Quantity of Agent} = \text{Number of Nozzles} \times \text{Flow Rate per Nozzle} \times 1.4 \times \text{Discharge Time}$$

$$\begin{aligned} \text{Liquid Surface} &= 4 \text{ Cone Nozzles} \times 46.5 \text{ lb/min/nozzle} \\ &\quad \times 1.4 \times 0.5 \text{ minutes} = 130.2 \text{ lb of carbon dioxide required} \end{aligned}$$

$$\begin{aligned} \text{Wetted Surfaces} &= 8 \text{ Cone Nozzles} \times 41.5 \text{ lb/min/nozzle} \\ &\quad \times 1.4 \times 0.5 \text{ minutes} = 232.4 \text{ lb of carbon dioxide required} \end{aligned}$$

$$\begin{aligned} \text{Total Agent Rq'd} &= 130.2 \text{ lb} + 232.4 \text{ lb} = 362.6 \text{ lb of carbon dioxide required using 100 lb cylinders.} \end{aligned}$$

$$\begin{aligned} \text{Number of Cylinders} &= \frac{\text{Agent Required}}{\text{Cylinder Size}} = \frac{362.6 \text{ lb}}{100 \text{ lb/cyl}} = 4-100 \text{ lb Cylinders} \end{aligned}$$

Design

APPLICATION METHOD (Continued)**Local Application (Continued)**

Since the agent supply is larger than required, the discharge time will be somewhat greater than 30 seconds.

NOTICE

Do not increase flow rate as this may cause splashing of fuel.

Local Application (Rate by Volume)

Another type of local application system is the rate by volume method. This type should be considered when the fire hazard consists of three-dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

Rate by volume (assumed enclosure): When attempting to design a system using this approach, several factors must be considered:

- The total discharge rate of the system shall be based on the volume of an assumed enclosure entirely surrounding the hazard.
- The assumed enclosure shall be based on an actual closed floor unless special provisions are made to take care of bottom conditions, such as local application or rate by area design applied from underneath.
- The assumed walls and ceiling of the enclosure shall be at least 2 ft from the main hazard unless actual walls are involved and shall enclose all areas of possible leakage, splashing, or spillage.
- No reduction shall be made for solid objects within the volume.
- A minimum dimension of 4 ft shall be used in calculating the volume of the assumed enclosure.
- If the hazard may be subject to winds or forced drafts, the assumed volume shall be increased to compensate for losses on the windward sides.
- The total discharge rate for the basic system shall be equal to 1 lb/min/cu ft of assumed volume.
- If the assumed enclosure has a closed floor and is partly defined by permanent continuous walls extending at least 2 ft above the hazard (where the walls are not normally a part of the hazard), the discharge rate may be proportionately reduced to not less than 0.25 lb/min/cu ft actual walls completely surrounding the enclosure.

Rate by volume is normally a less cost efficient way to protect a hazard but this approach should be considered if no other appropriate means of protection is available.

The first approach to look at in designing a rate by volume system is to design the system assuming there are no walls around or near the hazard. This approach requires increasing the hazard size by 2 ft all around (assume volume) and designing the system for this increased size.

The following example will take you through the necessary steps.

Rate by Volume Example 1

The hazard in question is a back-up generator located in a corner of a warehouse. The generator itself is 6 ft long x 3 ft wide x 4 ft high. When utilizing the first approach to designing a rate by volume system, add 2 ft completely around the hazard. This then gives a total hazard size of 10 ft long x 7 ft wide x 6 ft high. This increase in size now gives an assumed volume of 420 cu ft. See Figure 15.

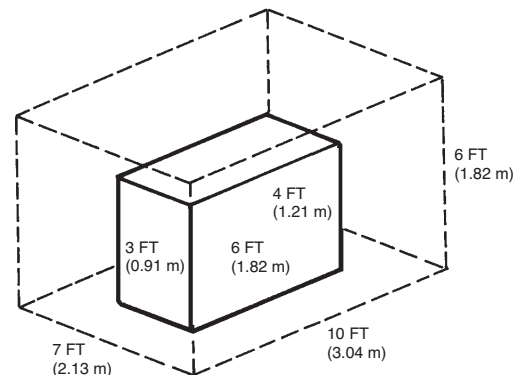


FIGURE 15
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The next step is to determine the system flow rate. This is done by multiplying the assumed volume x the system discharge rate. In this example the total assumed volume is 420 cu ft, the system discharge rate is 1 lb per minute per cu ft when no reduction is figured in for walls, therefore, the formula is:

$420 \text{ (volume in cu ft)} \times 1 \text{ (system discharge rate of 1 lb/min/cu ft)} = 420 \text{ lb/min system flow rate.}$

The next step is to determine the total amount of carbon dioxide required. This is accomplished by multiplying the total assumed volume x the system discharge rate x the liquid carbon dioxide factor of 1.4 x the minimum discharge time of 30 seconds.

$420 \text{ (volume in cu ft)} \times 1 \text{ (system discharge rate of 1 lb/min/cu ft)} \times 1.4 \text{ (liquid factor)} \times 0.5 \text{ (minimum discharge time)} = 294 \text{ lb of carbon dioxide required.}$

$294 \text{ (total carbon dioxide)} \div 100 \text{ (size of cylinder chosen)} = 2.94 \text{ or 3 cylinders required (rounded up).}$

SECTION V

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

Now, review the hazard to determine where to locate the nozzles and how many nozzles will be required. There is no exact science for locating local application nozzles. Choose as many nozzles as you feel it may take to adequately cover the assumed volume. The nozzles should be mounted around the perimeter of the assumed volume and pointed at the hazard. The number of nozzles required for a rate by volume system to protect a hazard in an open area is based on the distance the nozzle is located from the hazard, the listed nozzle flow rate for the nozzle at that distance, (the flow rate should be equal to or greater than that used for rate by area applications), and the configuration of the hazard being protected. In this example, four nozzles have been chosen. Nozzles should be placed to keep agent in assumed enclosure.

NOTICE

If the hazard contains liquids in depth, nozzles directed at such liquids shall have flow rates not greater than those for which the nozzle is listed at the given distance from the liquid surface. Higher flow rates could produce splashing of the liquid and possibly spread the fire outside the protected volume.

Next step is to determine flow rate per nozzle by dividing the system flow rate by the number of nozzles:

420 lb/min (system flow rate) divided by 4 (total number of nozzles) = 105 lb/min flow rate.

NOTICE

To establish nozzle flow requirements the distance used is from the nozzle to the closest point of the hazard being protected. In this example the nozzle must have a minimum listed flow rate of 105 lb/min at the chosen mounted height of the nozzle.

If no other rate by volume designs were to be looked at, then the next step would be to sketch the piping configuration and proceed to the hydraulic calculation program to determine pipe sizes. In this example though, we will continue on and look at additional types of rate by volume designs for this same hazard.

Rate by Volume Example 2

The next approach to this hazard would be to consider what the system requirements would be by designing the system utilizing the actual walls which are on two sides of the hazard.

The following steps detail this type of local application, rate by volume, approach:

The first step is to determine the new assumed volume. This is done by adding two ft to the sides of the hazard which are not enclosed by actual walls and using the actual distance that the hazard is from the actual walls. Again, in determining volume, two ft. must also be added to the height of the actual hazard. Determine the assumed volume by multiplying the length, width, and height together. See Figure 16.

$$14 \text{ ft long} \times 11 \text{ ft wide} \times 6 \text{ ft high} = 924 \text{ cu ft}$$

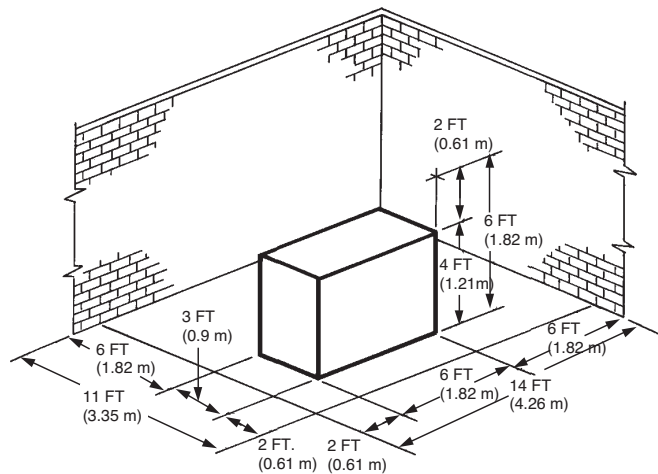


FIGURE 16
001863

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

Next, determine the % of closed perimeter (actual walls) compared to the total perimeter (total of assumed walls and actual walls). This is done by adding the actual wall lengths and dividing that number by the total of all walls (both actual and assumed). In this example, the actual walls total 25 ft (14 + 11) and the total perimeter totals 50 ft (14 + 14 + 11 + 11). See Figure 17.

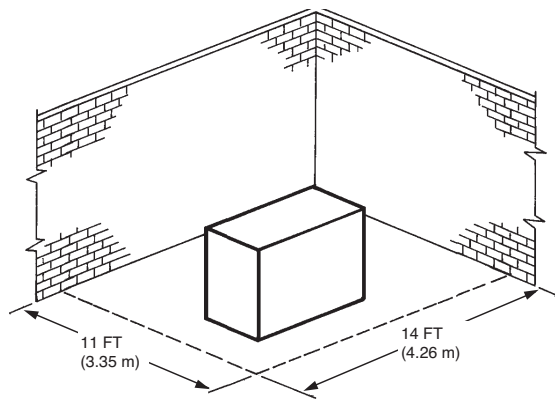


FIGURE 17
001864

% of enclosure = 25 ft divided by 50 ft = 0.5
0.5 x 100 = 50% perimeter closed

Now, knowing that 50% of the perimeter is closed, refer to the Rate By Volume Assumed Enclosure Chart, Figure 18, to determine the required nozzle discharge rate.

Rate By Volume (Assumed Enclosure)

Perimeter Closed	Discharge Rate
0%	1#/min/CF
10%	0.925#/min/CF
15%	0.8875#/min/CF
20%	0.85#/min/CF
25%	0.8125#/min/CF
30%	0.775#/min/CF
35%	0.7375#/min/CF
40%	0.70#/min/CF
45%	0.6625#/min/CF
50%	0.625#/min/CF
55%	0.5875#/min/CF
60%	0.55#/min/CF
65%	0.512#/min/CF
70%	0.475#/min/CF
75%	0.4375#/min/CF
80%	0.40#/min/CF
85%	0.3625#/min/CF
90%	0.325#/min/CF
93%	0.310#/min/CF
95%	0.290#/min/CF
100%	0.25#/min/CF

FIGURE 18

Referring to the chart, 50% closed perimeter allows a discharge rate of 0.625 lb/min/cu ft. Knowing this, the total amount of carbon dioxide required can now be calculated by the following formula:

Total agent required = Volume x Flow Rate per minute per cu ft x 1.4 (liquid factor) x 0.5 (minimum discharge time).

924 cu ft x 0.625 lb/min/cu ft x 1.4 x 0.5 = 404 lb of carbon dioxide required.

At this point, it appears that this approach is not as cost effective as Example No. 1 using the assumed volume method with no walls. But, if the closed perimeter approach is looked at by having the customer install some inexpensive, non-combustible concrete block walls around the open side of the hazard, the results may be considerably different.

Assume that the customer will install 6 ft high walls around the open sides of the hazard, calculate the amount of agent required by following the steps in Example 3.

SECTION V

Design

APPLICATION METHOD (Continued)

Local Application (Continued)

Rate by Volume Example 3

Once again, we are dealing with the same volume as Example 2 (924 cu ft) but this time the hazard has been enclosed on the two open sides by the addition of a concrete block wall. See Figure 19. The only wall opening that exists now is a 3.5 ft opening for access to the generator. Remember, the additional wall must only be 2 ft higher than the actual hazard.

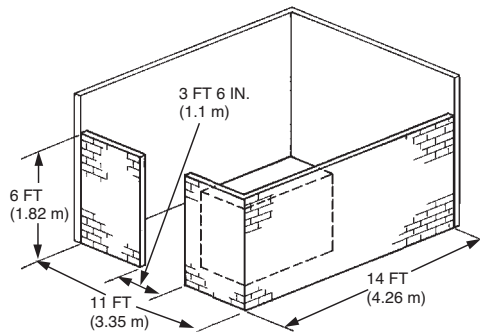


FIGURE 19
001865

Now, determine the % of closed perimeter (actual walls) compared to the total perimeter (total of assumed walls and actual walls). This is accomplished by adding the actual wall lengths and dividing that number by the total of all walls (both actual and assumed). In this example, the actual walls total 46.5 ft (14 + 11 + 14 + 7.5) and the total perimeter totals 50 ft (14 + 14 + 11 + 11).

% of enclosure = 46.5 ft divided by 50 ft = 0.93
0.93 x 100 = 93% perimeter closed

Referring to the Rate By Volume Assumed Enclosure Chart, Figure 18, 93% closed perimeter allows a discharge rate of 0.31 lb/min/cu ft. Knowing this, the total amount of carbon dioxide required can now be calculated by the following formula:

Total agent required = Volume x Flow Rate per Minute per Cu Ft x 1.4 (liquid factor) x 0.5 (minimum discharge time)

924 cu ft x 0.31 lb/min/cu ft x 1.4 x 0.5 = 200 lb of carbon dioxide required.

As you can see, by having the customer install a fairly inexpensive wall, the hazard can be protected by 2-100 lb cylinders instead of the next least amount of three as calculated in Example 1.

HYDRAULIC CALCULATIONS

For estimating purposes, the following Figure 20 can be used to approximately determine the size of piping required for carbon dioxide discharge. Consult your piping sketch and determine flow rate and approximate pipe sizes. These pipe sizes are not to be used for final hydraulic system design.

Pipe Size (in.)	Schedule	Nominal Flow With Average Conditions (lb/min)	Maximum Flow With Short Runs (lb/min)
1/2	40	60	100
3/4	40	150	200
1	80	250	300
1 1/4	80	500	600
1 1/2	80	800	900
2	80	1300	1600
2 1/2	80	2300	2500
3	80	3500	4000

Note: This table is for estimating purposes only. Flow calculations are required for all system installations.

Check valves or selector valves may be chosen through the use of this table.

FIGURE 20

The designer must have knowledge of and access to the most recent version of the ANSUL HP CO₂ FLOW CALCULATION HYDRAULIC CALCULATION PROGRAM.

Hand Hose Lines

Hand hose line systems may be used to supplement fixed fire protection systems or to supplement first aid fire extinguishers for the protection of specific hazards for which carbon dioxide is a suitable extinguishing agent. These systems shall not be used as a substitute for other fixed carbon dioxide fire extinguishing systems equipped with fixed nozzles, except where the hazard cannot adequately or economically be provided with fixed protection. The decision as to whether hose lines are applicable to the particular hazard shall rest with the authority having jurisdiction.

Hand hose lines stations shall be placed such that they are easily accessible and within reach of the most distant hazard which they are expected to protect. In general, they shall not be located such that they are exposed to the hazard nor shall they be located inside any hazard area protected by a total flooding system.

The rate and duration of discharge and consequently the amount of carbon dioxide shall be determined by the type and potential size of the hazard. A hand hose line shall have a sufficient quantity of carbon dioxide to permit its use for at least one minute.

Design**HYDRAULIC CALCULATIONS (Continued)****Hand Hose Lines (Continued)**

The carbon dioxide supply shall be located as close to the hose reel as possible so that liquid carbon dioxide will be supplied to the hose line with a minimum of delay after actuation.

Refer to UL Fire Protection Equipment Directory, under section titled Carbon Dioxide System Units, Hand Hose Line (FYWZ) for equivalent lengths of hose line components.

DETECTION SYSTEM REQUIREMENTS

Refer to ANSUL AUTOPULSE Detection and Control Installation, Programming, and Maintenance Manual.

ACTUATION REQUIREMENTS

Three types of actuation are available for the Carbon Dioxide system: manual, pneumatic, and electric.

Manual Actuation

Manual actuation can be used with or without automatic detection. When no detection is required, the lever actuator can be mounted on top of the carbon dioxide cylinder valve. The manual lever release actuator provides a manual means of agent cylinder actuation by direct manual actuation of its pull lever or cable actuation when used in conjunction with a remote manual pull station. In a two cylinder system, the remaining cylinder is actuated by the pressure generated within the distribution manifold. In three or more cylinder systems, two lever actuators are required, and a connecting link is used to provide simultaneous actuation of both manual cable-pull actuators. The maximum length of actuator cable which may be used in the remote line is 125 ft. The maximum number of corner pulley elbows is 18.

Pneumatic Actuation

Pneumatic actuation is used with the pilot port on the side of the CV98 valve. The pressure is supplied from an LT-30-R nitrogen cartridge located in the ANSUL AUTOMAN II-C release. The pressure pneumatically opens the cylinder valves. One pneumatic pilot cylinder is required in single or two cylinder systems and two pilot cylinders are required in systems with three or more cylinders. The maximum length of 1/4 inch Schedule 40 pipe is 150 ft. If it is necessary to have an actuation pipe run which exceeds the maximum allowable 1/4 in. pipe requirements, 1/4 in. stainless steel tubing with a wall thickness of 0.065 can be used for the actuation line. When this size tubing is used, a maximum of 300 ft, with no reductions for elbows or tees, is allowed.

Electric Actuation

Electric actuation is used with the HF electric actuator and booster actuator mounted on the carbon dioxide cylinder valve and an AUTOPULSE control system. See appropriate AUTOPULSE manual for detailed wiring information. The AUTOPULSE control system also provides a supervised method of tank actuation without limits on the tank location. In auxiliary or override applications, a lever actuator can be installed on top of the HF actuator.

A means of electric actuation of a selector valve is by the use of an HF electric actuator and booster actuator. See appropriate AUTOPULSE manual for detailed wiring information.

ACCESSORIES

Specific selection and placement of accessories that may be used with the carbon dioxide are:

Electric or Mechanical Manual Pull

The electric or mechanical manual pull station allows the carbon dioxide system to be manually operated at some point distant from the control system or cylinders. The pull station should be installed at a minimum height of 42 in. to a maximum height of 48 in. and located in the path of exit.

The total length of wire rope used for each mechanical manual pull station within a system must not exceed 125 ft.

The maximum number of pulley elbows that may be used per pull station is 18.

Selector Valves

Selector valves are used to direct the flow of carbon dioxide into a single hazard or a multiple hazard system.

Selector valves can be operated by either pneumatic pressure, an electric signal to operate an HF electric actuator attachment, remote cable pull, or manually at the valve. Selector valves range in size from 1/2 in. to 4 in. When installing cable operated selector valves, the maximum length of 1/16 in. cable that may be run to operate the selector valve is 125 ft with a maximum of 18 pulley elbows.

All style of selector valves can be actuated manually or by remote cable when adding a lever actuator to the top of the valve.

SECTION V

Design

ACCESSORIES (Continued)

Lock-out or Direction/Stop Valves

Direction/stop valves are used to either manually control the flow of carbon dioxide into a hazard area or to manually control the flow into one of several hazards being protected by a common bank of carbon dioxide cylinders. These valves are operated manually, either by the use of a handle attached directly to the valve or by means of a remote pull box which operates a sector attached to the valve. Lock-out valves can be used as a safety feature, keeping the flow of carbon dioxide from entering a hazard area, either because of a false discharge or to allow the occupants enough time to exit the area prior to the valve being manually opened.

When installing a remote pull station to operate the sector on a direction/stop valve, the maximum allowable length of 1/16 in. cable is 125 ft and the maximum allowable number of pulley elbows is 18.

Pressure Operated Siren

The pressure operated siren is used to warn personnel prior to a system discharge. The siren is operated with the carbon dioxide pressure from the system. The piping to the siren is normally run from the system distribution manifold and located before the time delay. The minimum decibel level at 10 ft is 90 dB. The design requirements are as follows:

- Required Pipe: 1/4 in., Schedule 40
- Flow Rate: 13.6 lb per minute
- Maximum Sirens: 4
- Maximum Pipe Length: 200 ft (61m) minus 1 ft (0.3m) for every elbow used

NOTICE

Design of system must include agent used through siren if siren is not located in the hazard area.

Pressure Switch

The pressure switch is operated by the carbon dioxide pressure when the system is discharged. The piping to the pressure switch is normally run from the distribution manifold. The pressure switch can be used to open or close electrical circuits to either shut down equipment or turn on lights or alarms.

The piping required to connect from the system manifold to the pressure switch is 1/4 inch Schedule 40. There is no maximum length requirement for this piping as the carbon dioxide will be drawn back through the distribution piping and out the nozzles.

Pressure Trip

The pressure trip is connected to the actuation or discharge line of a carbon dioxide system. By either pneumatic or manual actuation, the pressure trip can release spring or weight powered devices to close doors and windows, open fuel dump valves, close fire dampers or close fuel supply valves.

The piping required to connect from the system manifold to the pressure trip is 1/4 inch Schedule 40. This is no maximum length requirement for this piping as the carbon dioxide will be drawn back through the distribution piping and out the nozzles.

High Pressure Time Delay

To meet the requirements of NFPA 12, 2008 a mechanical time delay is required for all carbon dioxide systems that protect "Normally Occupied" or "Occupiable" spaces protected by total flooding systems, or local application systems where the discharge exposes personnel to concentrations of carbon dioxide in excess of 7.5 percent. These are areas where it is necessary to evacuate personnel prior to the discharge of a carbon dioxide system. The time delay uses nitrogen from an LT-10 cartridge (P/N 423423) to power the factory set delay mechanism. The time delay is activated by pressure from the pilot cylinders when they are released. The time delay is installed in the discharge piping, either directly after the control (pilot) cylinder, or further along the piping. A manual release is incorporated on the time delay valve to allow instant override of the time delay. After discharge is completed, the time delay can be returned to service by following the procedure in the "Resetting and Recharge" section of the "ANSUL Carbon Dioxide, Design, Installation, Recharge and Maintenance Manual." The length of time is factory set and is not adjustable. The time delay is available in delay settings of 10, 30, 68, and 88 seconds.

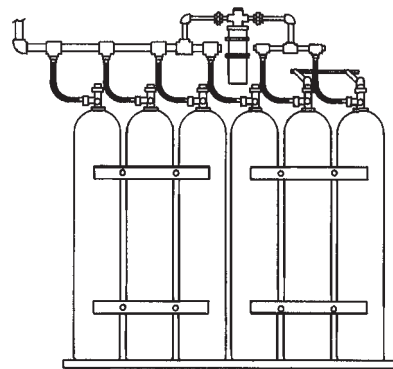


FIGURE 21
001867

Design**ACCESSORIES (Continued)****Alarms**

Several types of electric alarms are available. Each operate on 24 VDC and must be used on the alarm circuit of an AUTOPULSE Control System. Refer to appropriate AUTOPULSE installation, maintenance, and recharge manual for detailed design information.

RESERVE SYSTEM

Normally the authority having jurisdiction will determine whether a hazard requires a back up reserve set of carbon dioxide cylinders, either connected or spares.

IRI (Industrial Risk Insurers) requires the following:

- In high pressure systems an extra full complement of charged cylinders (connected reserve) manifolded and piped to feed into the automatic system should be provided on all installations. The reserve supply is actuated by manual operation of the main/reserve switch on either electrically operated or pneumatically operated systems.
- A connected reserve is desirable for four reasons:
 - Protection should reflash occur.
 - Reliability should the main bank malfunction.
 - Protection during impairment when main tanks are being replaced.
 - Protection of other hazards if selector valves are involved and multiple hazards are protected by the same set of cylinders.
- If a full complement of charged cylinders cannot be obtained or the empty cylinders recharged, delivered and reinstalled within 24 hours, a third complement of fully charged spare cylinders should be maintained on premises for emergency use. The need for spare cylinders may depend upon whether or not the hazard is under protection of automatic sprinklers.
- The current edition of NFPA 12, Standard on Carbon Dioxide Extinguishing Systems, states, "both main and reserve supplies for fixed storage systems shall be permanently connected to the piping and arrange for easy changeover, except where the authority having jurisdiction permits an unconnected reserve."

When designing a system, always determine if, and what kind of, reserve system is required.

Develop Bill of Materials

After completing the subsections of the design section, finalize the system design by completing a bill of material for each hazard area being protected. The bill of material, hazard sketches, hydraulic calculations, and any notes, should be kept on file for future reference.

Sample Problem

Refer to Section 12 for examples of typical applications. By reviewing these examples, it may help answer some questions concerning the total design process.

SECTION V

9-1-10 Page 5-18

REV. 3

Design

NOTES:

High Pressure Carbon Dioxide

Installation

All installations are to be performed in accordance with the parameters of this manual and all appropriate codes and standards from the local, state, and federal authority having jurisdiction.

Before the carbon dioxide system is installed, the qualified installer should develop installation drawings in order to locate the equipment, to determine an actuation and distribution piping routing, and to develop a bill of material.

For successful system performance, the carbon dioxide system components must be located within their approved temperature ranges. The ambient temperature ranges are 0 °F to 130 °F (-18 °C to 54 °C) for total flooding and 32 °F to 120 °F (0 °C to 49 °C) for local applications. All AUTOPULSE Control Systems are designed for indoor applications and for temperature ranges between 32 °F to 120 °F (0 °C to 49 °C).

MOUNTING COMPONENTS

Cylinder/Bracket Assembly

Carbon dioxide cylinders may be located inside or outside the protected space, although it is preferable to locate them outside of the space. They must not be located where they will be exposed to a fire or explosion in the hazard. When they are installed within the space they protect, a remote manual control must be installed to release the system safely from outside the hazard area.

The cylinders should be installed so that they can be easily removed after use or for weighing and inspection. Do not install the cylinders where they are exposed to direct sun rays.

See Figures 1 thru 7 for detailed mounting height information for all cylinder bracketing.

Clamp Installation – CV-98 Cylinder Assembly

Cylinder

Size	Dim. A	Dim. B	Dim. C	Dim. D
lb (kg)	in. (cm)	in. (cm)	in. (cm)	in. (cm)
35 (15.9)	9 (23)	18 (46)	9 3/4 (25)	12 3/4 (32)
50 (22.7)	12 (31)	26 (66)	9 3/4 (25)	12 3/4 (32)
75 (34.0)	12 (31)	29 (74)	10 1/2 (27)	13 1/2 (34)
100 (45.4)	12 (31)	31 (79)	12 (31)	15 1/8 (38)
120 (54.4)	14 (36)	38 (97)	12 7/16 (32)	15 9/16 (40)

Bracketing Without Uprights – Single Cylinder

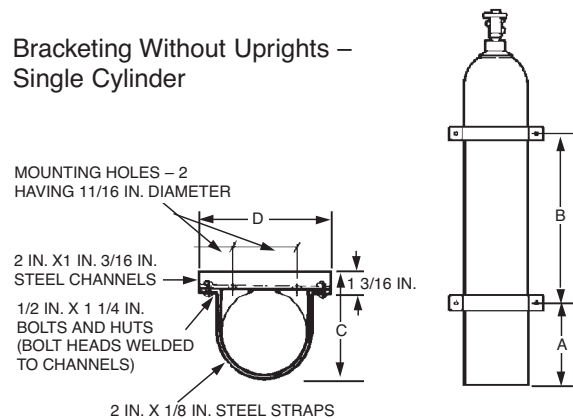


FIGURE 1
001868a/001868b

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size	Dimension A	Dimension B
lb (kg)	in. (cm)	in. (cm)
35 (15.9)	21 (53)	11 (28)
50 (22.7)	31 (79)	11 (28)
75 (34.0)	34 (86)	11 1/2 (29)
100 (45.4)	36 (91)	13 (33)
120 (54.4)	38 1/2 (98)	13 7/16 (34.5)

Bracketing Without Uprights – Single Row

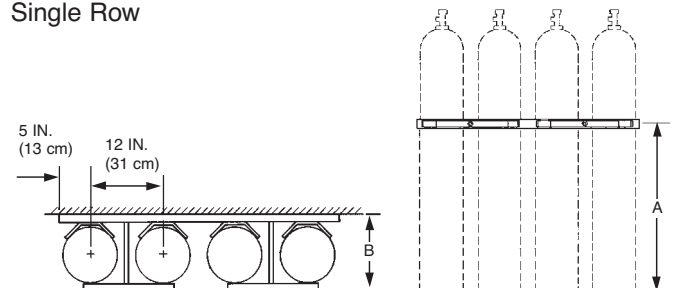


FIGURE 2
002260a/002260b

SECTION VI

Installation

MOUNTING COMPONENTS (Continued)

Cylinder/Bracket Assembly (Continued)

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B	
	in.	cm	in.	cm
35 (15.9)	21	(53)	21	(53)
50 (22.7)	31	(79)	21	(53)
75 (34.0)	34	(86)	22 1/2	(57)
100 (45.4)	36	(91)	26	(66)
120 (54.4)	38 1/2	(98)	26 7/8	(68)

Bracketing Without Uprights – Double Row

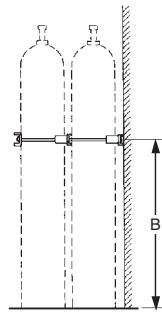
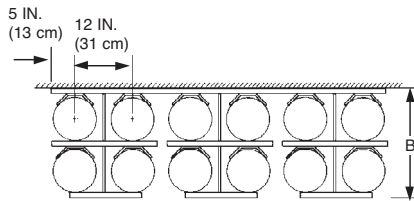


FIGURE 3
001869a/001869b

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B		Dimension C	
	in.	cm	in.	cm	in.	cm
35 (15.9)	21	(53)	25	(64)	80	(203)
50 (22.7)	31	(79)	25	(64)	80	(203)
75 (34.0)	34	(86)	26	(66)	80	(203)
100 (45.4)	36	(91)	29	(74)	80	(203)
120 (54.4)	38 1/2	(98)	30	(76)	85	(216)

Bracketing Without Uprights – Back To Back

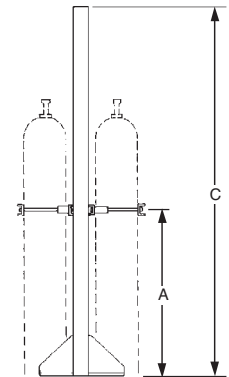
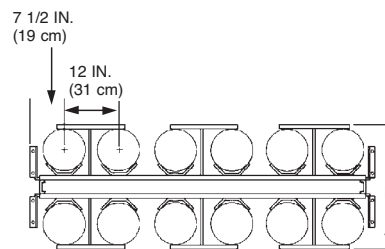
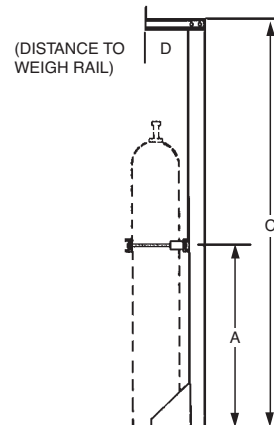
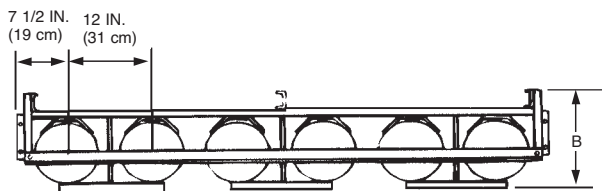


FIGURE 4
001870

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B		Dimension C		Dimension D	
	in.	cm	in.	cm	in.	cm	in.	cm
35 (15.9)	21	(53)	14	(36)	61 3/4	(156.8)	8	(20)
50 (22.7)	31	(79)	14	(36)	78 3/4	(200)	8	(20)
75 (34.0)	34	(86)	14 1/2	(37)	83 3/4	(212.7)	8	(20)
100 (45.4)	36	(91)	16	(41)	86 1/4	(219.1)	8	(20)
120 (54.4)	38 1/2	(98)	16	(41)	93	(236.2)	8	(20)

Bracketing Without Uprights – Single Row



*Dimensions are based on using weigh scale, Part No. 74241, and Lifting Yoke, Part No. 69877.

FIGURE 5
002253

Installation

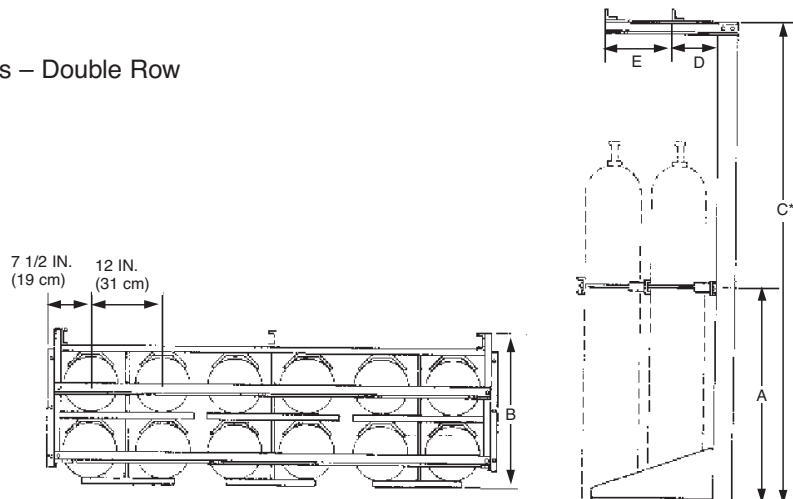
MOUNTING COMPONENTS (Continued)

Cylinder/Bracket Assembly (Continued)

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B		Dimension C		Dimension D		Dimension E	
	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
35 (15.9)	21	(53)	24	(61)	61 3/4	(156.8)	8	(20)	11	(28)
50 (22.7)	31	(79)	24	(61)	78 3/4	(200)	8	(20)	11	(28)
75 (34.0)	34	(86)	25 1/2	(65)	83 3/4	(212.7)	8	(20)	11	(28)
100 (45.4)	36	(91)	29	(74)	86 1/4	(219.1)	8	(20)	11	(28)
120 (54.4)	38 1/2	(98)	30	(76)	93	(236.2)	8	(20)	11	(28)

Bracketing With Uprights – Double Row



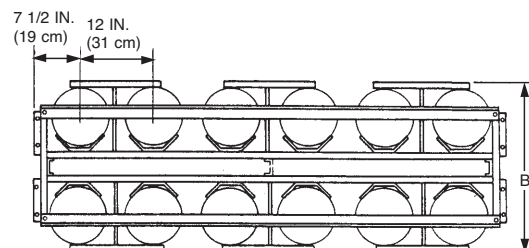
*Dimensions are based on using weigh scale, Part No. 74241, and Lifting Yoke, Part No. 69877.

FIGURE 6
002271

Bracketing Installation – CV-98 Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B		Dimension C		Dimension D	
	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
35 (15.9)	21	(53)	25	(64)	61 3/4	(156.8)	8	(20)
50 (22.7)	31	(79)	25	(64)	78 3/4	(200)	8	(20)
75 (34.0)	34	(86)	26	(66)	83 3/4	(212.7)	8	(20)
100 (45.4)	36	(91)	29	(74)	86 1/4	(219.1)	8	(20)
120 (54.4)	38 1/2	(98)	30	(76)	93	(236.2)	8	(20)

Bracketing With Uprights – Single Row Back To Back



*Dimensions are based on using weigh scale, Part No. 74241, and Lifting Yoke, Part No. 69877.

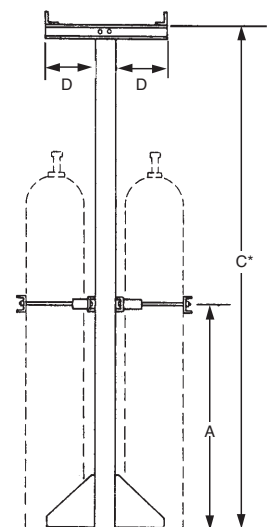


FIGURE 7
001873

SECTION VI

9-1-10 Page 6-4

REV. 3

Installation

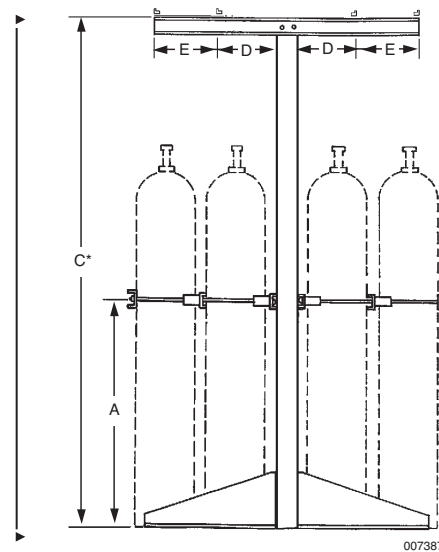
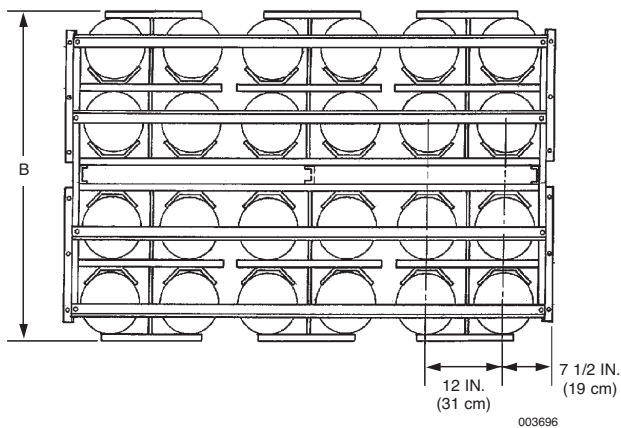
MOUNTING COMPONENTS (Continued)

Cylinder/Bracket Assembly (Continued)

Bracketing Installation – Cylinder Assembly

Cylinder Size lb.	Dimension A (kg)	Dimension A		Dimension B		Dimension C		Dimension D		Dimension E	
		in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)	in.	(cm)
35	(15.9)	21	(53)	45	(114)	61 3/4	(156.8)	8	(20)	11	(28)
50	(22.7)	31	(79)	45	(114)	78 3/4	(200)	8	(20)	11	(28)
75	(34.0)	34	(86)	48	(122)	83 3/4	(212.7)	8	(20)	11	(28)
100	(45.4)	36	(91)	48	(122)	86 1/4	(219.1)	8	(20)	11	(28)
120	(54.4)	38 1/2	(98)	55	(140)	93	(236.2)	8	(20)	11	(28)

Bracketing With Uprights – Double Row Back To Back



*Dimensions are based on using weigh scale, Part No. 74241, and Lifting Yoke, Part No. 69877.


FIGURE 7a

Installation


MOUNTING COMPONENTS (Continued)

Cylinder/Bracket Assembly (Continued)

1. Mount each carbon dioxide cylinder by completing the following:

 CAUTION
Do not remove the safety shipping caps at this time. They are provided to prevent accidental actuation and discharge during shipping and handling. If valve assembly is accidentally operated, velocity of unrestricted escaping gas is forceful enough to cause injury, especially about the face and head.

- a. Assemble bracket components. See Bracketing Parts List, located in the Appendix Section, for details of cylinder bracketing and component assembly.
- b. If a reserve system is being installed, mount the reserve cylinder(s) directly next to the main system cylinder(s).

 CAUTION
Proper fasteners must be used when mounting cylinder bracketing to wall or support. Failure to mount properly could cause cylinder movement upon discharge.

- c. Securely mount bracketing to rigid wall or support.
- d. Fasten cylinder(s) securely in bracketing.
- e. The actuated pilot valves must be located in the distribution manifold as far from the manifold outlet as possible.

Releasing Devices

Different types of Releasing/Detection systems are available with the carbon dioxide system:

- AUTOPULSE Control System using electric detection with electric actuation.

For detailed information on detection systems, refer to the following:

- ANSUL Detection and Control Application Manual
- NFPA 12 Standard for Carbon Dioxide Extinguishing Systems
- NFPA 72 National Fire Alarm Code

INSTALLING ACTUATION PIPING

Before installing any actuation piping, the piping design must be determined. This will confirm that the lengths of actuation piping does not exceed the maximum allowable.

General Piping Requirements

1. Use only 1/4 in. Schedule 40 black iron, hot-dipped galvanized, chrome-plated, or stainless steel pipe/braided hose and fittings conforming to ASTM A120, A53, or A106.
2. Before assembling the pipe and fittings, make certain all ends are carefully reamed and blown clear of chips and scale. Inside of pipe and fittings must be free of oil and dirt.
3. The piping and fitting connections must be sealed with pipe tape. When applying pipe tape, start at the second male thread and wrap the tape (two turns maximum) clockwise around the threads, away from the pipe opening.

NOTICE

Do not allow tape to overlap the pipe opening, as this could cause possible blockage of the gas pressure. Thread sealant or compound must not be used.

4. Cast iron pipe and fittings are not acceptable.
5. Actuation piping must be rigidly supported by UL listed hangers as described on Page 6-6.

SECTION VI

Installation

INSTALLING ACTUATION PIPING (Continued)

Actuation Piping Installation

1. Install 1/4 in. Schedule 40 pipe from gas outlet port on the ANSUL AUTOMAN II-C release to cylinder location. Use one of the 1/2 in. (1.3 cm) knockouts provided in the top, bottom, or side of the enclosure to exit the piping.
2. Maximum length of all 1/4 in. actuation piping cannot exceed 150 ft (45.7 m).
3. If pneumatic operated accessories are required to be operated from the actuation pressure, branch off the 1/4 in. actuation piping and run to each accessory.
4. Install 1/4 in. tee in the actuation piping approximately 24 in. (61 cm) before first carbon dioxide cylinder and install vent plug, Part No. 42175. See Figure 8.
5. Install actuation hose, Part No. 31809, 32335, or 32336 (depending on length required) between actuation piping and either the pneumatic actuator or the CO₂ valve. A 1/4 in. male adaptor, Part No. 32338, 31810, or 32334, is required on each end of the actuation hose. See Figure 8.

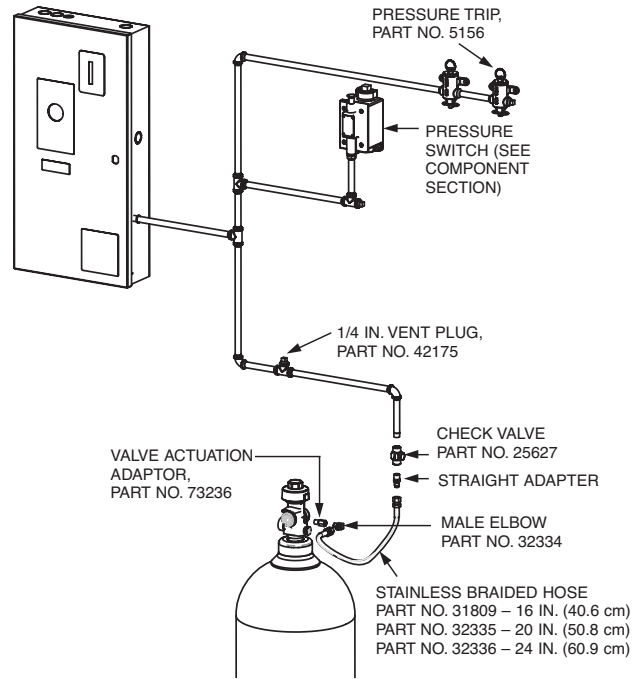


FIGURE 8
008609

INSTALLING DISTRIBUTION PIPING

Hanger Applications

Install the pipe hangers in accordance with good piping practice as well as the following:

1. The maximum spacing between hangers must not exceed those listed below.

Pipe Size in. NPT	Maximum Spacing Between Hangers	
	ft	(m)
1/4	4	(1.2)
1/2	6	(1.8)
3/4	8	(2.4)
1	12	(3.7)
1 1/4	12	(3.7)
1 1/2 and larger	15	(4.6)

2. A hanger should be installed between fittings when the fittings are more than 2 ft (0.6 m) apart.
3. A hanger should be installed at a maximum of 1 ft (0.3 m) from the nozzle.

Installation

INSTALLING DISTRIBUTION PIPING (Continued)

Hanger Applications (Continued)

- The hangers must be UL listed and rigidly supported. The Hanger Application Table and Figure 9 list some typical hangers used for different mounting surfaces.

Hanger Application Table

Hanger Type	Application
No. 1	For attaching to wood beams
No. 2	On level ceilings of sufficient thickness to permit proper fastening
No. 3	For 2 in. and smaller pipe under sloping ceilings and roofs
No. 4	For special cases where punching is more economical than using clamps
No. 5	For sheathed ceilings of wood construction with sufficient thickness
No. 6	For most cases except where plastering is done after installation
No. 7	For attaching to concrete beams
No. 8	For attaching to lower flange of beam or truss
No. 9	To keep piping closer to beam than is possible with clamp and ring
No. 10	Suitable for 3/4 to 2 in. pipe where necessary to hang pipe at a distance from wall
No. 11	For attaching to channel iron
No. 12	For attaching to bottom of steel beams

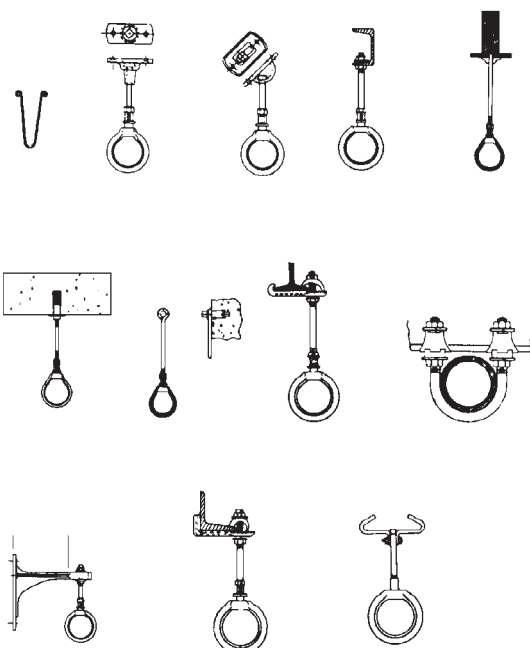


FIGURE 9
001875/3 rows

General Piping Requirements

- Pipe shall conform to ASTM specifications A53 or A106; stainless steel to be TP304 or TP316 for threaded connections or TP304, TP316, TP304L, or TP316L for welded connections.
- A120 pipe SHALL NOT BE USED.
- All pipe up to and including 3/4 in. size to be standard weight black, stainless, or galvanized steel (Schedule 40).
- All pipe over 3/4 in. size to be extra heavy black, stainless, or galvanized steel (Schedule 80); stainless steel to be TP304 or TP316 for threaded connections or TP304, TP316, TP304L, or TP316L for welded connections.
- Class 300 galvanized malleable iron or ductile iron fittings should be used through 2 in. size; and galvanized forged steel fittings in all larger sizes.
- Refer to NFPA 12, "Carbon Dioxide Extinguishing Systems" for detailed piping requirements.
- Cylinder and piping to be securely bracketed especially at the fittings and nozzles.
- Ream, clean, and blow out all pipe before installing.
- All dead end pipe lines to be provided with a 1/2 in. capped nipple, 2 in. long. See Figure 10.

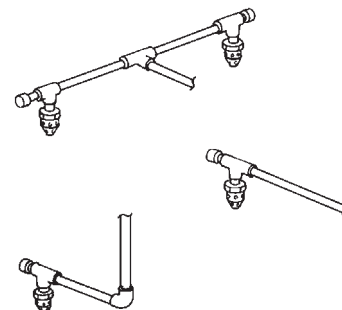


FIGURE 10
001876

- After assembly, blow out entire pipe system before installing discharge nozzles.

SECTION VI

Installation

INSTALLING DISTRIBUTION PIPING (Continued)

Distribution Manifold And Piping

- Starting with the cylinder manifold, securely mount the manifold at the appropriate height as shown in Figure 11. Make certain that if accessories piping is to be done later that the end of the manifold contains a tee instead of an elbow. The outlet of the tee will later be reduced down to 1/4 in. for piping to the accessories.
- Continue piping remainder of the distribution piping, following piping sketch and computer design completed in System Design Section.

NOTICE

All piping shall be laid out to reduce friction losses to a reasonable minimum and care shall be taken to avoid possible restrictions due to foreign matter or faulty fabrication.

- Before installing nozzles, blow air through complete piping system to determine there is no blockage.
- Install discharge nozzles as specified on the computer design piping output sheet.
- Install male end of flexible discharge bend, Part No. 427082, into each manifold inlet. Wrench tighten.
- With cylinders securely mounted in bracket, attach female end of flexible discharge bend to cylinder valve outlet. Wrench tighten.

CAUTION

Make certain flexible discharge bend is attached to valve outlet and NOT the fill port inlet. The valve outlet port is the higher of the two threaded ports.

Header Installation – Cylinder Assembly

Cylinder Size lb (kg)	Dimension A		Dimension B		Dimension C	
	in.	(cm)	in.	(cm)	in.	(cm)
35 (15.9)	48 1/2	(123)	12	(31)	12	(31)
50 (22.7)	64 1/2	(164)	12	(31)	12	(31)
75 (34.0)	69 1/2	(177)	12	(31)	12	(31)
100 (LC) (45.4)	72 1/2	(184)	12	(31)	12	(31)
120 (54.4)	79	(200)	12	(31)	12	(31)

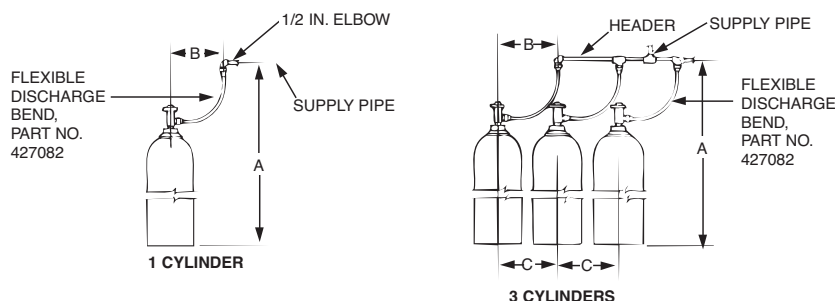


FIGURE 12

004306

- If accessory piping is required, see Installing Accessories, for detailed piping information.

MAIN/RESERVE SYSTEM

NFPA 12, Standard on Carbon Dioxide Extinguishing Systems, Edition, states, "Both main and reserve supplies for fixed storage systems shall be permanently connected to the piping and arranged for easy changeover, except where the authority having jurisdiction permits an unconnected reserve."

When piping a connected reserve system, the reserve cylinders must be segregated from the pressure of the main system. This is accomplished by adding check valves in the distribution manifold. It is also necessary to install a header vent plug on each side of the manifold. This is required because of the addition of the check valves in the manifold. See Figure 12.

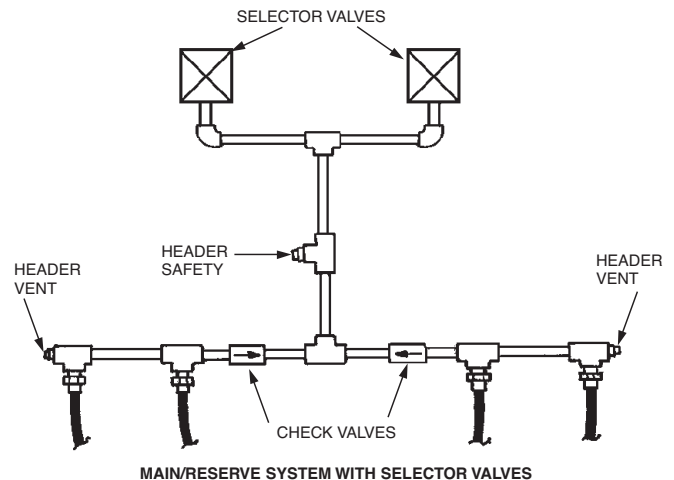


FIGURE 11

007459

Installation

INSTALLING DETECTION/ACTUATION SYSTEM

Several types of detection systems are available for use with the ANSUL carbon dioxide extinguishing system. Some detection systems offer supervised input and output circuits and battery back-up while other types offer unsupervised mechanical, electrical, or pneumatic detection. The type of hazard or the authority having jurisdiction will determine the detection system requirements.

Supervision of automatic systems and manual lockout valves must be provided unless specifically waived by the authority having jurisdiction. Interconnections between the components that are necessary for the control of the system and life safety, such as detection, actuation, alarms, power sources, etc., must be supervised. An open circuit, ground fault condition, or loss of integrity in the pneumatic control lines that would impair full system operation shall result in a trouble signal. The alarm and trouble signals must be transmitted by one of the methods described in NFPA 72 National Fire Alarm Code.

High pressure pneumatic operated slave cylinder connections immediately adjacent to pilot cylinder need not be supervised.

AUTOPULSE Control System With HF Electric Actuator

The AUTOPULSE Control System is an electronic device incorporating an internal power supply, "on-line" emergency batteries, and solid-state electronics. The system can incorporate either ionization, photoelectric, heat, flame, or combustible vapor detectors.

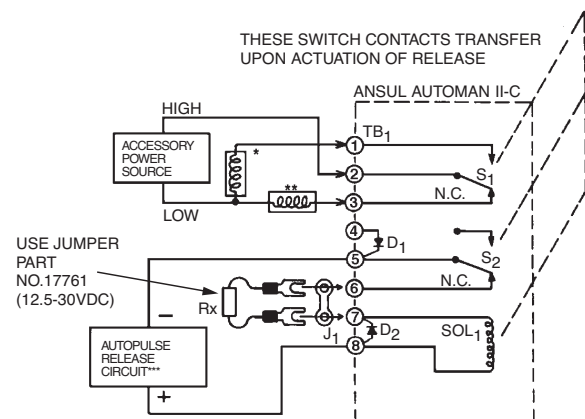
The AUTOPULSE Control system offers electric valve actuation by the use of the ANSUL HF Actuator, Part No. 73327 for the CV-98 valve cylinder.

For detailed installation instructions, refer to the appropriate AUTOPULSE Control Systems Manual and the HF Electric Actuator Application and Installation Sheet, Part No. 73330.

AUTOPULSE Control System With ANSUL AUTOMAN II-C With Pneumatic Actuation

In some cases it is advisable to have electric supervised detection with pneumatic valve actuation. This can be accomplished by incorporating an AUTOPULSE Control system for the detection and an ANSUL AUTOMAN II-C release for the pneumatic actuation.

1. See the appropriate AUTOPULSE Control manual for detailed installation instructions.
2. Once the electrical portion of the detection system is completed, mount the ANSUL AUTOMAN II-C release in a convenient location to both the AUTOPULSE panel and the carbon dioxide cylinders.
3. Complete wiring required between the AUTOPULSE control panel and the ANSUL AUTOMAN II-C release, Part No. 17728 or 31492. See Figure 13.



*AUXILIARY ALARMING DEVICES, SEE S₁ RATINGS

**FUEL SHUT-OFF VALVE, BLOWER MOTOR, DOOR CLOSER, ETC., SEE S₁ RATINGS

***POLARITY SHOWN IN THE ALARM CONDITIONS

FIGURE 13

001879

4. See Actuation Piping Requirements listed on Page 6-5.

NOTICE

It is only required to actuate two pilot cylinders in the total system (systems with a supply of less than three cylinders require only one pilot cylinder). The remainder of the cylinders will be actuated by back-pressure from the pilot cylinders. In a connected reserve system, two pilot cylinders are required on the main and two on the reserve.

SECTION VI

Installation

INSTALLING THE DETECTION SYSTEM (Continued)

Quartzoid Bulb Actuator (QBA-5)

The Quartzoid Bulb Actuator (QBA-5) release actuates the carbon dioxide system pilot cylinder by releasing the carbon dioxide in its cylinder through 1/8 in. pipe. The QBA-5 is available in three temperature ratings. The unit should be mounted directly above the hazard. The unit is equipped with a mounting bracket. See Figure 14.

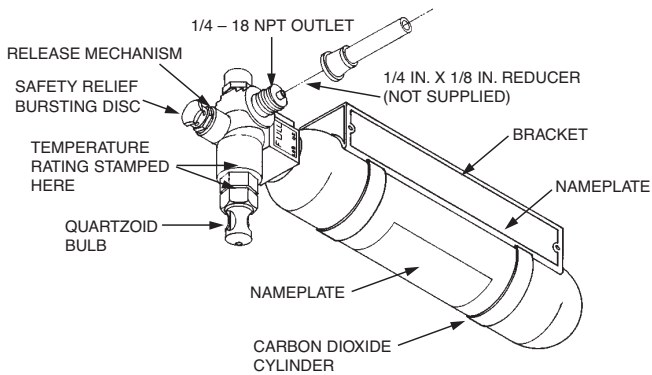


FIGURE 14

001400

The maximum length of 1/8 in. pipe between the Quartzoid Bulb Actuator and the carbon dioxide pilot cylinders is 100 ft (30.5 m).

In order to determine the normal operating temperature at the QBA-5 location, utilize a maximum registering thermometer, Part No. 15240.

Part No.	Description
42267	QBA-5 Assembly with bracket 135 °F (57 °C)
42274	QBA-5 Assembly with bracket 175 °F (79 °C)
42276	QBA-5 Assembly with bracket 250 °F (121 °C)
41893	QBA-5 Assembly without bracket 135 °F (57 °C)
41894	QBA-5 Assembly without bracket 175 °F (79 °C)
41895	QBA-5 Assembly without bracket 250 °F (121 °C)

INSTALLING ACTUATORS

When installing actuators on the carbon dioxide valve, different styles are available depending on the requirements of the system design or type of valve. Actuators can be stacked to get the options of manual, pneumatic, and electric actuation.

Manual

Two styles of lever actuators are available which offer manual actuation at the cylinder and can be connected to a remote manual pull station. Manual actuation is accomplished by pulling the valve hand lever. The lever design contains a forged mechanical detent which secures the lever in the open position when actuated.

CAUTION

Before mounting the lever actuator(s) on the cylinder valves, make certain the lever actuator is in the "SET" position. If the lever actuator is not in the "SET" position, cylinder will discharge when lever actuator is installed.

See Figure 15 for installation details.

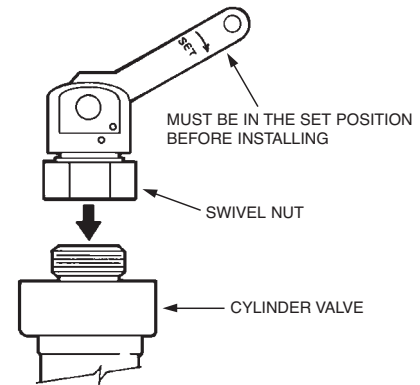


FIGURE 15

001849

If the system requires two lever actuators, use connecting link, Part No. 42514, to tie the two together. See Figure 16.

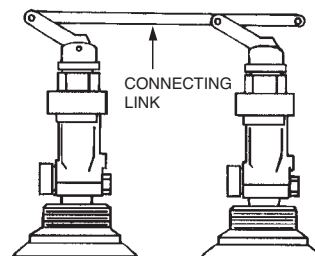


FIGURE 16

001885

Installation

INSTALLING ACTUATORS (Continued)

Electric – CV-98 Valve

Refer to appropriate AUTOPULSE Manual and HF electric actuator application and installation sheet (Part No. 73330) for detailed information.

A maximum of two CV-98 electric actuators can be installed on a single AUTOPULSE release circuit.



CAUTION

Before installing electric actuator to top of CV-98 valve, make certain piston in bottom of actuator is free to move up and down. If piston is in the down position, **DO NOT INSTALL.**



CAUTION

Make certain all electric power from the panel to the actuator has been disconnected. Failure to disconnect power may cause system to accidentally discharge.

Installing the Booster Actuator

1. Make certain the booster actuator is in the set (armed) position. This can be confirmed by visually checking the position of the top and bottom pins. When in the set position, the top pin will be approximately flush with the top of the actuator. The bottom pin will be flush with the inside surface of the actuator. If the actuator requires setting, use the arming tooling, Part No. 429847, and follow the instructions listed in “Resetting the Booster Actuator.”
2. Hand tighten the actuator unto the cylinder valve or the selector valve.



CAUTION

Make certain all electric power from the panel to the actuator has been disconnected. Failure to disconnect power may cause system to accidentally discharge.

Installing the HF Actuator

1. Make certain the HF actuator is set (armed) position. When in the set position, the top pin will be flush with the top of the actuator. If the actuator requires setting, use the arming tool, Part No. 75433, and follow the instructions listed in “Resetting the HF Actuator.”
2. Hand tighten the HF actuator onto the booster actuator.
3. Refer to HF Electric Actuator Instruction Sheet, Part No. 73330, for detailed wiring information.

Stacking Actuators

Some system designs require more than one type of actuation means. Actuators can be stacked, one on top of the other, to accomplish this. Figure 17 shows the different ways the actuators can be arranged.

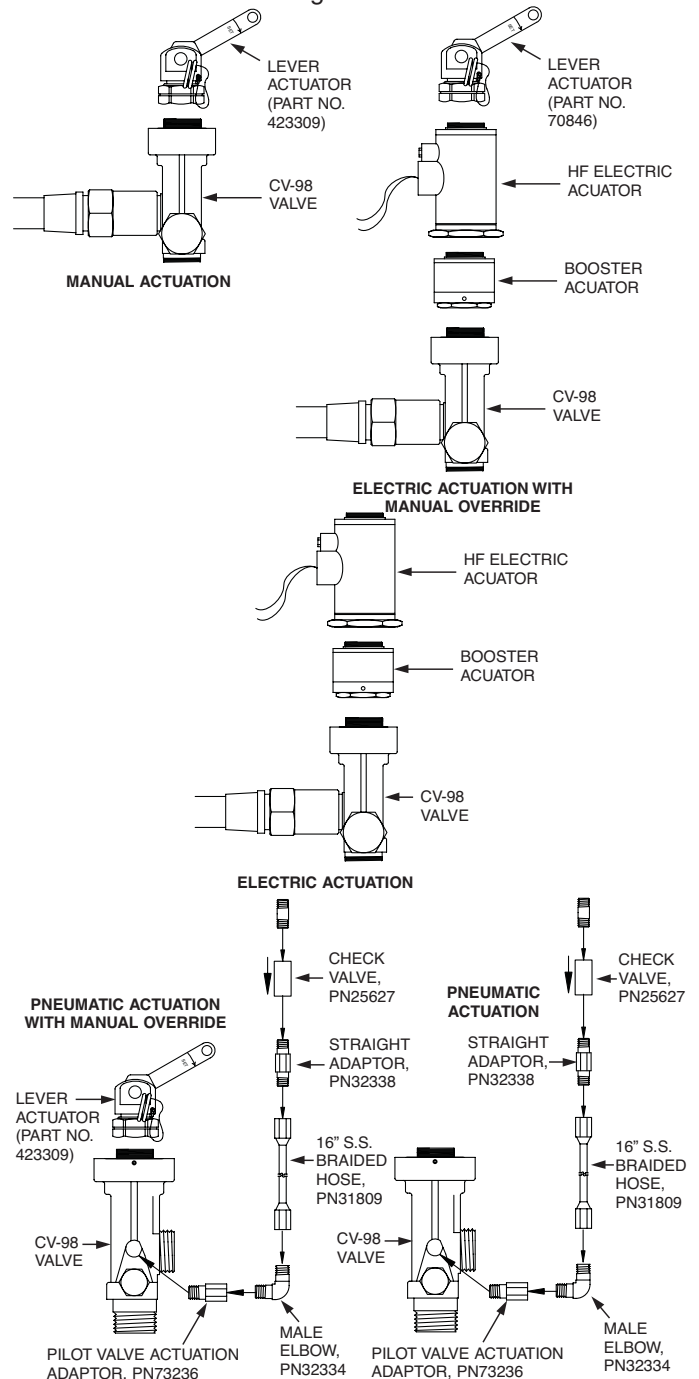


FIGURE 17

007427

SECTION VI

Installation

INSTALLING ACCESSORIES

Manual Pull Station

MECHANICAL PULL STATION TO ANSUL AUTOMAN II-C RELEASE – To install a mechanical pull station complete the following steps:

1. Insert ring pin in ANSUL AUTOMAN II-C release. See Figure 18.

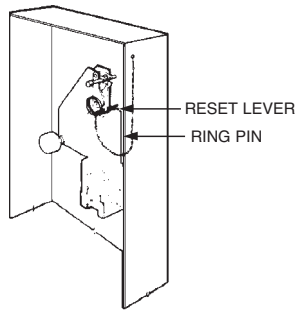


FIGURE 18
001894

2. If necessary, remove cartridge and install safety shipping cap on cartridge.
3. Select a convenient location in the path of exit for mounting the pull station(s) to the wall. Height and location of pull station should be determined in accordance with authority having jurisdiction.

The total length of the wire rope used for each manual pull station within a system must not exceed 125 ft (38 m).

The maximum number of pulley elbows that may be used per system is 18.

4. If junction box(es) is used, fasten a 4 in. (10 cm) junction box to wall or in wall where pull station is to be mounted, with mounting screws positioned so that when pull station cover is positioned in place, the printing will appear right side up and readable.

ALTERNATE METHOD OF CONNECTION:

- a. Thread 3/4 x 1/2 in. reducing coupling to bushing on back of each cover assembly.
- b. Mount pull station cover(s) directly to wall at selected location so that printing is right side up and readable.

5. Install and secure 1/2 in. conduit, pulley tee (if required), and pulley elbows from each pull station to release assembly as necessary.

If a pulley tee is used, it must be installed between the release assembly and first pulley elbow. The ambient temperature range of the pulley tee is between 32 °F to 130 °F (0 °C to 54 °C).

6. Feed wire rope from each pull station through conduit and each pulley elbow to cable lever located at release assembly.

NOTICE

Make certain that wire rope rides on top and in center of pulley sheave. If the wire rope has been spliced to accommodate a longer run, do not allow the spliced ends to be within 12 in. (30 cm) of any pulley elbow or conduit adaptor.

7. Fasten pull station assembly to each junction box (if junction box is used).
8. Thread wire rope through rear guide hole in manual trip lever on release.
9. Pull all slack out of wire rope and thread end through sleeve, Part No. 4596.
10. Loop the wire rope back up around and through top of sleeve.
11. Position sleeve approximately 1/2 in. (1.3 cm) and crimp to secure wire rope. (Use the National Telephone Supply Company Nicopress Sleeve tool Stock No. 51-C-887 or equal to properly crimp stop sleeve.) See Figure 19.

MECHANICAL PULL STATION TO LEVER RELEASE – To install a mechanical pull station complete the following steps:

1. Select a convenient location in the path of exit for mounting the pull station(s) to the wall. Height and location of pull station should be determined in accordance with authority having jurisdiction.

The total length of the wire rope used for each manual pull station within a system must not exceed 125 ft (38 m).

The maximum number of pulley elbows that may be used per system is 18.

2. If junction box(es) is used, fasten a 4 in. (10 cm) junction box to wall or in wall where pull station is to be mounted, with mounting screws positioned so that when pull station cover is positioned in place, the printing will appear right side up and readable.

Installation

INSTALLING ACCESSORIES (Continued)

Manual Pull Station (Continued)

ALTERNATE METHOD OF CONNECTION:

- a. Thread 3/4 x 1/2 in. reducing coupling to bushing on back of each cover assembly.
- b. Mount pull station cover(s) directly to wall at selected location so that printing is right side up and readable.
3. Install and secure 1/2 in. conduit, dual/triple junction box, and pulley elbows from each pull station to release assembly as necessary.
4. Feed wire rope from pull station through conduit and each pulley elbow to cable lever located at release assembly.

NOTICE

Make certain that wire rope rides on top and in center of pulley sheave. If the wire rope has been spliced to accommodate a longer run, do not allow the spliced ends to be within 12 in. (30 cm) of any pulley elbow or conduit adaptor.

5. Fasten pull station assembly to each junction box (if junction box is used).



CAUTION

Wire or pin the actuator lever in the "SET" position before connecting the cable to the lever. Failure to comply could result in accidental agent discharge.

6. Wire or pin the actuator lever in the "SET" position to prevent accidental discharge when installing the cable. See Figure 19.
7. Feed cable through hole in actuator lever and fasten with cable clamp. See Figure 19.

8. When installing, make certain there is at least 7 in. (17.8 cm) of free cable between the cable clamp and the flared end fitting for proper operation of lever. See Figure 19.

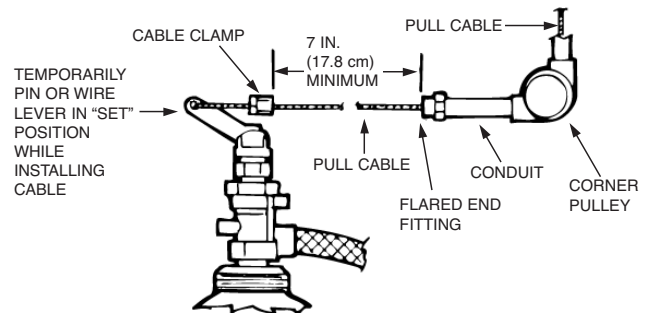


FIGURE 19

001895

9. Remove wire or pin that was used to hold the lever in place during cable installation.

ELECTRIC PULL STATION TO AUTOPULSE CONTROL PANEL – The electric pull station must be mounted in an area where it will not be exposed to physical abuse or a corrosive environment. The pull station should be mounted no higher than 60 in. (153 cm) from the floor, or what the authority having jurisdiction requires. See AUTOPULSE Installation, Operation, and Maintenance Manuals for detailed wiring instructions.

PNEUMATIC STATION TO PNEUMATIC CYLINDER VALVE – To install a manual pneumatic actuator complete the following steps:

1. Select a convenient location in the path of exit for mounting the pneumatic station to the wall. Height and location of pull station should be determined in accordance with authority having jurisdiction.

The total length of 1/4 in. piping used for each pneumatic station within a system must not exceed 125 ft (38 m).

SECTION VI

Installation

INSTALLING ACCESSORIES (Continued)

Manual Pull Station (Continued)

2. Weld or bolt mounting bracket to the selected surface. See Figure 20.

NOTICE

Where bolting the mounting bracket is preferred, use 3/8 in. (corrosion-resistant) bolts of appropriate length, with lockwashers and nuts.

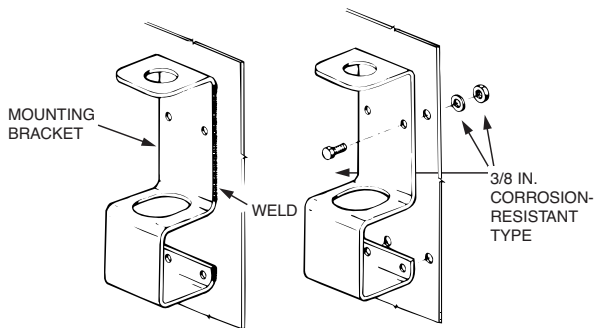


FIGURE 20
001898

3. Unscrew the RED actuator button from the actuator stem and slide actuator body through mounting hole on bracket. See Figure 21.
4. Rotate actuator body for desired location of actuation piping outlet connection. Screw locknut firmly onto actuator body and insert ring pin. Reassemble button onto the stem. See Figure 21.

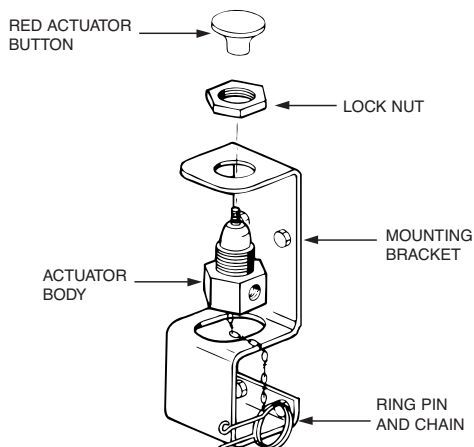


FIGURE 21
001899

5. Affix the appropriate operating nameplate adjacent to the manual actuator so that it is visible to attending personnel. See Figure 22.
6. Make certain ring pin is inserted through the RED actuator button to ensure safe cartridge installation. See Figure 22.

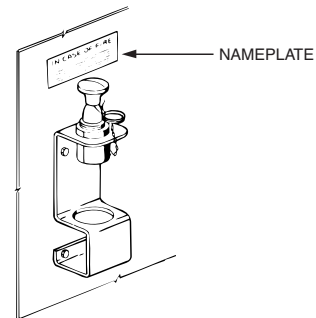


FIGURE 22
001900

7. Seal ring pin to actuator stem with visual inspection seal, Part No. 197. Make certain visual inspection seal is looped through ring pin and around actuator stem. Do not wrap seal around the boot cover. See Figure 23.

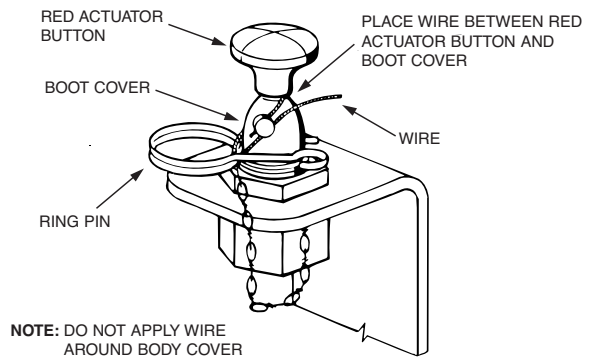


FIGURE 23
001901

8. Install 1/4 in. actuation piping from manual actuator to pneumatic actuator(s) on cylinder valve(s). Make certain safety vent plug, Part No. 42175, is installed in actuation line.
9. Install nitrogen cartridge in actuator body.

Installation

INSTALLING ACCESSORIES (Continued)

Alarms

Several types of alarms are available for use with the carbon dioxide system. Some require 24 VDC power and others require 120 VAC. Make certain that the alarm chosen is compatible with the detection system control panel used.

24 VDC ALARMS – All alarms used with the AUTOPULSE Control System require 24 VDC power. See the Component Index in the appropriate AUTOPULSE Installation, Operation, and Maintenance Manual for description of available alarms.

120 VAC ALARMS – This type of alarm bell can only be utilized with an ANSUL AUTOMAN II-C Release. It can not be used on an AUTOPULSE Control System.

To properly install the 120 VAC alarm, complete the following:

NOTICE

All wiring installations must comply with local, state, and federal codes and must be completed by a licensed electrician.

1. Install the alarm by first selecting a mounting location and installing a 4 in. octagon or 4 in. square junction box.
2. Run 1/2 in. conduit from the releasing device to the junction box.
3. Feed lead-in wires from release and power supply junction box.
4. Refer to appropriate wiring diagrams and connect wires in release junction box.
5. Disassemble alarm by removing bolt from face of bell housing.
6. Connect lead-in wires to leads from rear of alarm plunger mechanism.
7. Secure alarm plunger mechanism mounting plate to junction box.
8. Reassemble bell housing to alarm mechanism.

Selector Valves

Before installing the selector valves it is necessary to determine the required size of the valve. This is calculated by following the Design Section of the manual and by using the ANSUL High Pressure Carbon Dioxide Flow Calculation Program. The location of the selector valve should have been determined on the piping sketch and approved by the authority having jurisdiction.

Selector valves are available in the following sizes: 1 in., 2 in., 3 in., and 4 in. 1 in. selector valves are threaded and are used for 1/2 in., 3/4 in, and 1 in. pipe sizes. 2 in. selector valves are threaded and are used for 1 1/4 in., 1 1/2 in., and 2 in. pipe sizes. Reducing bushings are not supplied by ANSUL. The 3 in. and 4 in. selector valves have an American Standard Raised Face flange. The 3 in. selector valve flange is a standard 8 hole pattern requiring a 7/8 in. bolt. The 4 in. selector valve flange is a standard 8 hole pattern requiring 1 in. bolts.

There are three basic types of operation for the selector valves: electrical, pneumatic and mechanical. The following general rules apply to all selector valve installations.

At the location where the valve(s) are to be mounted make certain they will not be subject to damage or corrosion.



CAUTION

Make certain directional arrow on valve body points in the direction of agent flow. If valve is incorrectly installed, system will not discharge.

Install valve(s) in the distribution piping making certain there is enough room above the valve to install the required actuation components. Also, make certain the flow direction arrow on the valve body is in the correct orientation.

NOTICE

If valve is very heavy, precautions must be taken to properly support the weight of the valve in the distribution piping network.

ELECTRICAL INSTALLATIONS:

Installing the Booster Actuator

Electrical installations require the use of a booster actuator, Part No. 428949 and an HF actuator, Part No. 73327. Refer to "HF Electric Actuator Application and Installation" Instruction, Part. No. 73330. The booster actuator is first installed directly to the actuation port of the selector valve. Make certain the booster actuator is in the set (armed) position. This can be confirmed by visually checking the position of the top and bottom pins.

When in the set position the top pin will be approximately flush with the top of the actuator. The bottom pin will be flush with the inside surface of the actuator. If the booster actuator requires setting use the arming tool, Part No. 429847, and follow the instructions listed in "Resetting the Booster Actuator."

Hand tighten the booster actuator onto the selector valve.

SECTION VI

9-1-10 Page 6-16

REV. 3

Installation

INSTALLING ACCESSORIES (Continued)

Selector Valves (Continued)

ELECTRICAL INSTALLATIONS (Continued)

Installing the HF Actuator

Make certain the HF actuator is in the set (armed) position. When in the set position the top pin will be flush with the top of the actuator. If the actuator requires setting use the arming tool, Part No. 75433, and follow the instructions listed in "Resetting the HF Actuator."

Hand tighten the HF actuator onto the booster actuator.

If all other installations are complete connect electrical power to the HF actuator.

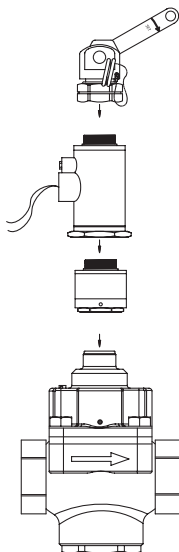


FIGURE 24

007384

PNEUMATIC INSTALLATIONS

The pressure operated stackable actuator, Part No. 428566, is necessary when pneumatic actuation is required for the selector valves. Pressure is typically supplied through the use of an AUTOMAN II-C Releasing Device. Make certain the pin in the pressure operated stackable actuator is in the set position. This can be confirmed by visually checking to make sure the pin is flush with the inside surface of the actuator. If the actuator requires setting use the arming tool, Part No. 75433. This actuator must be manually reset after each use. The actuator is installed by wrench tightening the swivel nut on top of the selector valve. A 1/4 in. pressure actuation line must then be attached to the 1/8 in. pressure port on the side of the actuator. Selector Valve Pneumatic Actuation Line Kit, Part No. 436127, must be used in the actuation line for the pressure operated stackable actuator.

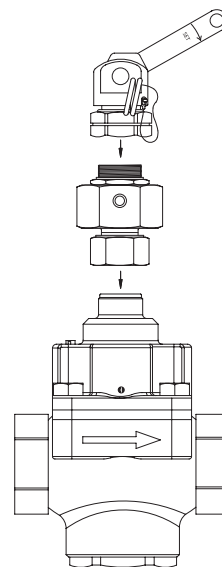


FIGURE 25

007385

Installation

INSTALLING ACCESSORIES (Continued)

MECHANICAL INSTALLATIONS

The manual lever release actuator provides a manual means of actuating the selector valve. Make certain the lever is in the set position and the pin is pushed up before installing the actuator. The manual lever release can be installed directly on top of the selector valve using Part No. 427207, on top of the pressure operated stackable actuator using Part No. 427207, or on top of the HF electric actuator using Part No. 70846.

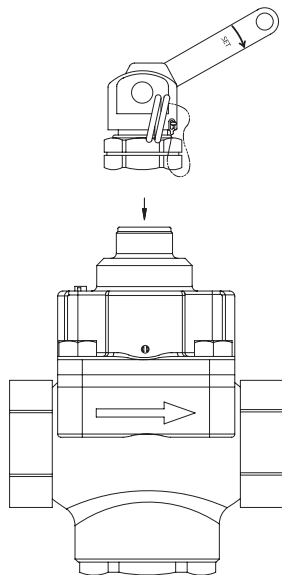


FIGURE 26

007386

Lock Handle Stop Valves

The 1/2 in. through 2 in. lock handle stop valves are threaded ball valves and the 3 in. and 4 in. lock handle stop valves are flanged ball valves. The valve must be installed in the direction of the flow label. When installing the valve, make certain the threads on the mating pipe are free from grit, dirt, or burrs. Care must be taken to assure that any pipe sealants used are not so excessively applied to the pipe threads that the valve cavity becomes obstructed. The valves are equipped with a monitoring switch to provide constant supervision of the valve at the control panel. Each valve shipping assembly includes detailed wiring instructions.

Direction/Stop Valves

Directional valves can be manually actuated in two ways; either at the valve with the hand lever or remotely with a manual cable pull station attached to a sector located on the directional valve.

Before installing the valve in the carbon dioxide discharge piping, make certain there is enough clearance for either the hand lever to swing freely or the sector to rotate properly. See Figure 28 for dimension information.

NOTICE

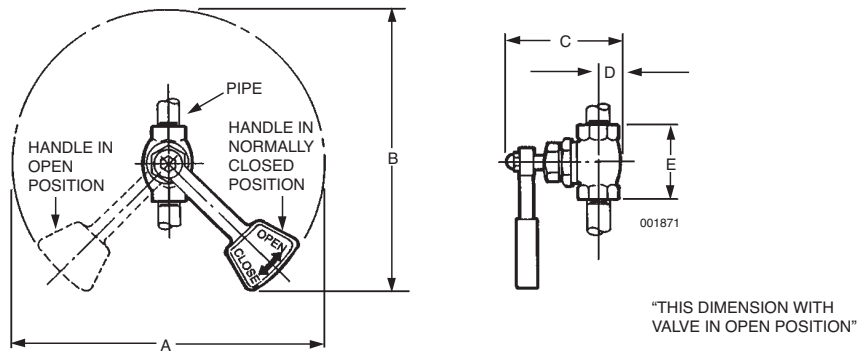
Maximum distance a manual cable pull station can be located from the sector on the directional valve is 125 ft (38.1 m). Operating force must be a maximum of 40 lb and require no more than 14 in. (35 cm) of travel to open valve.

SECTION VI

Installation

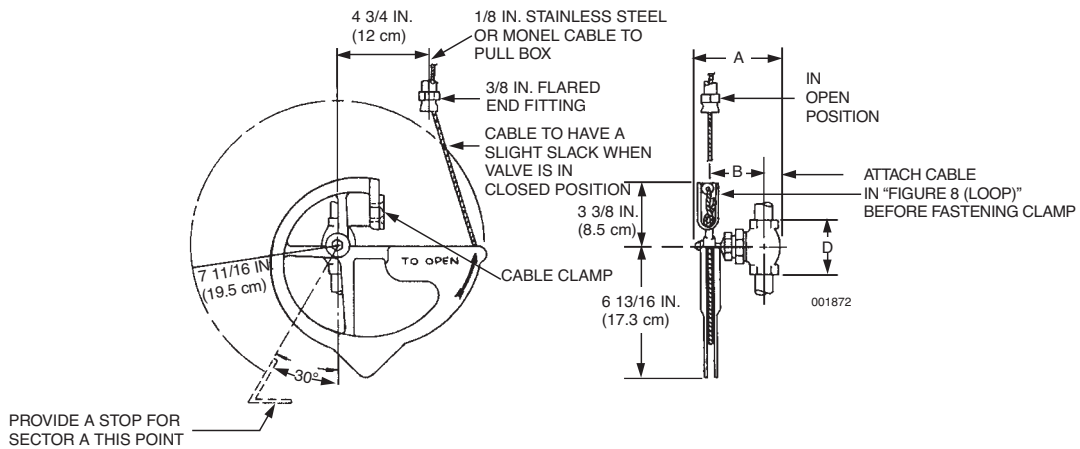
INSTALLING ACCESSORIES (Continued)

Direction/Stop Valves (Continued)



"THIS DIMENSION WITH VALVE IN OPEN POSITION"

Valve Size	A in. (cm)	B in. (cm)	C in. (cm)	D in. (cm)	E in. (cm)
1/2 in.	10 (25.4)	9 3/8 (23.8)	4 3/4 (12)	7/8 (2.2)	2 15/16 (7.4)
3/4 in.	14 (35.5)	12 3/4 (32.3)	5 5/8 (14.2)	1 1/8 (2.8)	3 5/8 (9.2)
1 in.	14 (35.5)	12 3/4 (32.3)	6 3/8 (16.1)	1 7/16 (3.6)	4 1/8 (10.4)
1 1/4 in.	17 (43.1)	15 5/8 (39.6)	7 7/8 (20)	1 11/16 (4.2)	5 (12.7)
1 1/2 in.	17 (43.1)	15 5/8 (39.6)	8 1/4 (20.9)	1 7/8 (4.7)	5 1/2 (13.9)



Valve Size	A in. (cm)	B in. (cm)	C in. (cm)	D in. (cm)
1/2 in.	4 3/4 (12)	3 (7.6)	7/8 (2.2)	2 15/16 (7.4)
3/4 in.	5 5/8 (14.2)	3 5/8 (9.3)	1 1/8 (2.8)	3 5/8 (9.2)
1 in.	6 5/16 (16)	4 1/8 (10.4)	1 7/16 (3.6)	4 1/8 (10.4)
1 1/4 in.	8 1/8 (20.6)	5 1/4 (13.3)	1 11/16 (4.2)	5 (12.7)
1 1/2 in.	8 1/4 (20.9)	5 3/8 (13.6)	1 7/8 (4.7)	5 1/2 (13.9)

FIGURE 28

Installation

INSTALLING ACCESSORIES (Continued)

Pressure Trip

Pressure trips are used to actuate spring loaded or weighted mechanisms generally used to close doors or windows. The pressure trip should be securely mounted in the appropriate location and piped with 1/4 in. actuation piping back to the release device.

Pressure trips can be piped off the carbon dioxide discharge piping, which is the preferred method, or if the system is utilizing a mechanical release device, the pressure trip can be piped off the actuation line. See Figure 29.

Pressure trips can be piped in series and the last pressure trip must contain a 1/4 in. plug in the outlet port. See Figure 29. Maximum of two pressure trips in a single actuation line. Operating pressure must be a minimum of 75 psi (517 kPa) with a maximum load of 70 lb (31.8 kg).

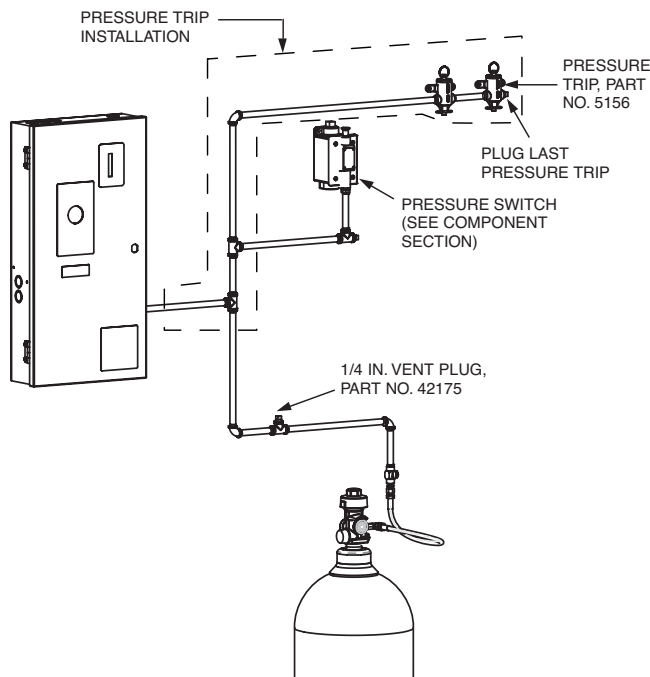


FIGURE 29

008610

Pressure Switch

Pressure switches are used to pneumatically operate electrical circuits which, in turn, will operate alarms, lights, or turn on or turn off equipment.

Pressure switches can be piped off the carbon dioxide discharge manifold, which is the preferred method, or if the system is utilizing an ANSUL AUTOMAN II-C release device, the pressure switch can be piped off the actuation line. See Figure 29.

1. Mount pressure switch(es) in desired location(s) with appropriate fasteners.
2. Install piping from main actuation line or from the carbon dioxide distribution manifold to pressure switch fitting. Piping to be 1/4 in. Schedule 40, black or galvanized steel pipe.

Wire each pressure switch to other compatible components in accordance with manufacturer's instructions. A QUALIFIED ELECTRICIAN should connect all electrical components in accordance with the authority having jurisdiction.

Time Delay

The time delay is available in settings of 10, 30, 68, and 88 second delays. The time delay should be installed in the carbon dioxide distribution piping. On one and two cylinder systems, the time delay should be mounted as close to the cylinder as possible. On multiple cylinder systems, the time delay should be mounted in the discharge manifold, between the pilot cylinders and the slave cylinders. The time delay can be mounted in any position: vertical, horizontal, or any angle in between. For ease of resetting, ANSUL recommends installing the LT-10-R cartridge so it can be easily removed and replaced. Flow through the time delay is indicated by an arrow on the valve body. The time delay has 3/4 in. NPT inlet and outlet threads which will require reducing couplings if the manifold piping is less than 3/4 in. pipe. To prevent accidental activation of the time delay the LT-10-R cartridge should not be installed until the system is ready to be placed into service.



CAUTION

Use only approved LT-10-R nitrogen cartridges (Part No. 423423). Use of unapproved cartridges will result in improper system operation.

Pressure Operated Siren

The pressure operated siren operates off the carbon dioxide of the system. The siren should be piped with 1/4 in. Schedule 40 piping coming off the system discharge manifold and located before the time delay.

A maximum of four sirens are allowed on a single system.

The maximum pipe length is 200 ft (61 m) minus 1 ft (0.3 m) for every elbow used.

Sirens and piping should be securely mounted with the proper fasteners.

SECTION VI

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REV. 3

Installation

INSTALLING ACCESSORIES (Continued)

Odorizer

An Odorizer is an optional component added to a system that will emit a wintergreen scent when carbon dioxide has been discharged from a system. It includes a housing pressurized by carbon dioxide from the system, a burst disc, and a glass ampoule filled with oil of wintergreen.

Connection to the discharge piping system is through a 3/4 in. NPT male thread on the Odorizer.

Note: Use joint compound sparingly

The Odorizer must be installed as the last component (except the discharge nozzles) in the piping network.

Note: Oil of wintergreen liquid can be corrosive and can also damage seals and gaskets.

Note: The Odorizer must be installed so that the oil of wintergreen cannot migrate back to the cylinders, where damage to the internal pressure vessel could occur.

The Odorizer must be installed upright, with the threaded connection to the discharge piping at the bottom.

If oil of wintergreen is not to be discharged for testing, the Odorizer must be removed.

Note: The owner may wish to discharge the oil of wintergreen to train personnel what to expect after a discharge.

Note: If the Odorizer is removed, replace with a pipe plug before a discharge test to prevent leakage of carbon dioxide.

Note: Be sure to reinstall the Odorizer or replace the ampoule and burst disc after all testing has been completed. Care must be observed when replacing a spent ampoule due to broken glass.

High Pressure Carbon Dioxide**Testing and Placing in Service****TESTING ELECTRIC DETECTION/ACTUATION SYSTEM – AUTOPULSE CONTROL SYSTEM – CV98 VALVE / HF ACTUATOR / BOOSTER ACTUATOR****CAUTION**

Electric HF actuators, Part No. 73327 and Booster Actuator, Part No.428949, must not be installed on carbon dioxide CV-98 cylinder valve during test. If installed, testing of the electric detection system will cause actuation and discharge of the fire suppression system.

In order to properly test the electric detection and actuation system, refer to the appropriate AUTOPULSE Control System Installation, Operation, and Maintenance Manual, and the HF Electric Actuator Application and Installation Sheet, Part No. 73330.

When HF Electric Actuator/Booster Actuator is actuated correctly, the piston in the bottom of the actuators will be locked in the down position. It will need to be reset using the correct reset tools (HF Actuator Arming Tool, Part No. 75433 and Booster Actuator Reset Tool, Part No. 429847). See HF Electric Actuator Application and Installation Sheet, Part No. 73330 for resetting instructions.

TESTING ELECTRIC DETECTION SYSTEM – ANSUL AUTOMAN II-C RELEASE

When utilizing an ANSUL AUTOMAN II-C release for electric detection or in combination with an AUTOPULSE Control System, refer to ANSUL AUTOMAN II-C Releasing Device Installation, Operation, and Maintenance Manual, Part No. 17788, or for explosion-proof version, Part No. 31496, for detailed information.

TESTING TIME DELAY

To determine if the time delay is functioning properly, test in accordance with the following steps:

CAUTION

Disconnect all system cylinders from actuation and distribution piping before running time delay test. Failure to disconnect system cylinders could cause cylinder actuation during time delay test.

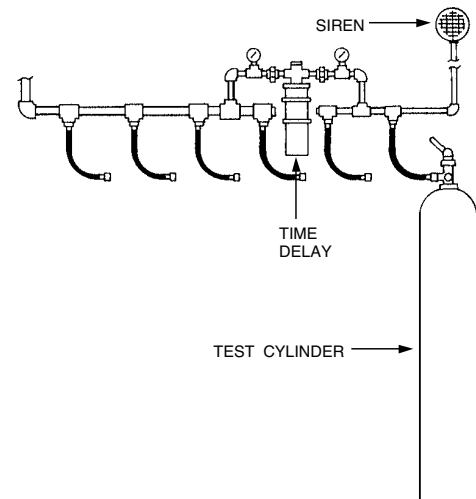
1. Fill the test cylinder and allow it to stabilize for a minimum of 48 hours for cylinders of 50 lb (22.7 kg) capacity and 72 hours for larger cylinders. The test cylinder must be equipped with a siphon tube.

NOTICE

The test cylinder should be adequately sized to allow for a minimum of 50 lb (22.7 kg) plus an additional 13.6 lb/min (6.17 kg/min) for each siren in the system.

2. Install a pressure gauge between the test cylinder and the time delay device. The gauge should be calibrated with a capability of at least 1500 psi (103 bar) with increments of 10 psi (0.7 bar).

Disconnect the piping from the outlet of the time delay and install another pressure gauge. See Figure 1.

**FIGURE 1**
000927**NOTICE**

The timing cycle should begin when carbon dioxide is introduced into the time delay device inlet and should end when the pressure gauge in the outlet of the time delay reads 50 psi (3.5 bar).

SECTION VII

9-1-10 Page 7-2

REV. 3

Testing and Placing in Service

TESTING TIME DELAY (Continued)

3. Install new LT-10-R cartridge as follows:
 - a. Remove safety shipping cap from nitrogen cartridge (LT-10-R), Part No. 423423, and weigh. **Note:** Fill weight must be +/- 1/4 oz. (7.1 g) of weight stamped on cartridge.
 - b. Before installing cartridge, verify that the puncture pin in the cartridge actuator is fully retracted.
 - c. Install cartridge. Hand tighten.
4. Open the test cylinder to allow flow into the inlet of the time delay and simultaneously begin timing.
5. Observe the pressure gauge approximately 2-3 seconds after opening the test cylinder and record the pressure reading.
6. Observe the pressure gauge on the outlet of the time delay. When the gauge reads 50 psi (3.5 bar), stop timing. Record the time delay period measured.
7. The time delay should operate at the set time of -0 seconds to +20% of the set time. **Example:** A 30 second time delay should operate at 30 to 36 seconds regardless of the ambient temperature.
8. To allow excess pressure to be released from the LT-10-R cartridge, depress the button on the purge valve located on the time delay control head.
9. Once pressure has been relieved, remove the spent LT-10-R cartridge.
10. Allow the remaining pressure in the time delay to vent through the actuator head for fifteen minutes.
11. Install new LT-10-R cartridge as follows:
 - a. Remove safety shipping cap from nitrogen cartridge (LT-10-R), Part No. 423423, and weigh. **Note:** Fill weight must be +/- 1/4 oz. (7.1 g) of weight stamped on cartridge.
 - b. Before installing cartridge, verify that the puncture pin in the cartridge actuator is fully retracted.
 - c. Install cartridge. Hand tighten.

High Pressure Carbon Dioxide

Resetting and Recharge

CLEAR ELECTRICAL EQUIPMENT

Refer to AUTOPULSE installation, operation, and maintenance manuals for detailed instructions on resetting the electric detection system.

NOTICE

If AUTOPULSE Control System is utilizing an ANSUL AUTOMAN II-C releasing device for pneumatic actuation, AUTOPULSE panel will remain in trouble condition until ANSUL AUTOMAN II-C is re-cocked.

If utilizing an ANSUL AUTOMAN II-C release with thermal detectors, detectors must be cooled down, below their set point, before release can be reset.

Refer to ANSUL AUTOMAN II-C Installation, Operation, and Maintenance Manuals, Part No. 17788 and 31496, for detailed instructions.

CHECK ELECTRICAL AND MECHANICAL EQUIPMENT

Piping and Nozzles

A fire condition could cause damage to the piping, nozzles, and possibly support members. Check all rigid pipe supports and all fitting connections. Take the nozzles off the piping, inspect them for damage, corrosion, or obstructions, then clean and reinstall, making certain they are aimed correctly.

Electric Detection System

ANSUL AUTOMAN II-C RELEASING DEVICE – For complete resetting instructions, refer to Installation, Operation, and Maintenance Manuals, Part No. 17788 and 31496.

ANSUL AUTOPULSE CONTROL SYSTEM – For complete resetting instructions, refer to the appropriate installation, operation, and maintenance manual, as well as the HF Electric Actuator Application and Installation Sheet, Part No. 73330.

H.A.D. Detection System

To properly reset the H.A.D. system, complete the following:

1. Check the condition of all H.A.D. heads and all tubing runs in the hazard area. Make certain no damage has been caused to them from the fire.
2. Remove the control head from the discharged carbon dioxide cylinder.
3. The carbon dioxide cylinder can now be removed for recharge.
4. Reset the control head by moving the control head indicator to the "SET" position. Indicator arrow on reset control must point to "SET."

5. If H.A.D. control head was actuated manually, reset manual release lever, insert ring pin, and secure with visual inspection seal.

Pressure Switch

Reset the pressure switch by completing the following steps:

1. Make certain all pressure in the line to the switch has been properly relieved.
2. Push in red knob on end of pressure switch plunger.
3. Make certain electrical function has been correctly reset.

PLACE SYSTEM BACK IN SERVICE

Recharge CO₂ Cylinder

Because of the number of different style valves existing in older systems, this manual will address recharging for the current CV-98 valve and also two other styles, the CV-90 and the AP8 valve.

CV-98 and CV-90 VALVE

The following steps must be followed when removing discharged CV-98 and CV-90 cylinders from the system:

1. Disconnect the flex bend from the cylinder(s) outlet.
2. Remove all actuators from the cylinder valves.
3. If necessary, remove 1/4 in. actuation hose from pneumatic actuation port.
4. If necessary, install plug, Part No. 42410, into pneumatic actuation port and wrench tighten.
5. With cylinder secured in bracket, relieve any remaining pressure in the cylinder by completing the following:
 - a. Make certain discharge cap IS NOT on valve outlet. See Figure 1.

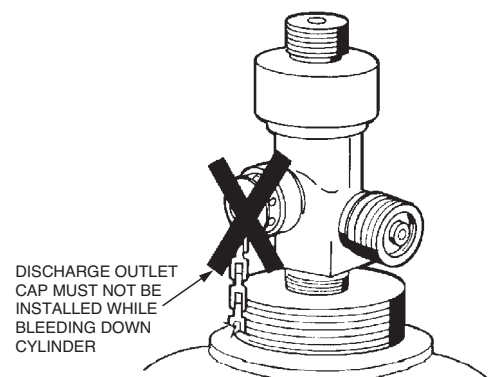



FIGURE 1
001515

SECTION VIII

PLACE SYSTEM BACK IN SERVICE (Continued)

Recharge CO2 Cylinder (Continued)

CV-98 and CV-90 VALVE (Continued)

 **CAUTION**

Attach bleed down device, Part No. 426028 for the CV-98 or Part No. 416656 for CV-90, to fill inlet of discharged cylinders only. Never attach this device to fully charged cylinders as this will cause high pressure to discharge out of the fill inlet. Also, install device hand tight only. Do not wrench tighten. **Note:** Bleed-down device, Part No. 416656, CANNOT be used on CV-98 valve and Bleed-down device, Part. No. 426028, CANNOT be used on CV-90.

- b. Attach bleed down device, Part No. 426028 for the CV-98 or Part No. 416656 for CV-90, to valve fill inlet. See Figure 2.

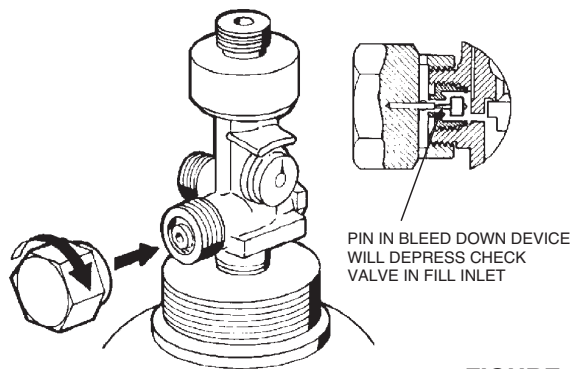


FIGURE 2
001853

- c. Bleed residue pressure from cylinder. Make certain cylinder is completely empty before removing bleed down device.
- d. With cylinder completely empty, remove bleed down device and install safety shipping cap.
- e. Complete Steps A through D on all discharged cylinders, both pilot and slave.

Refilling CV-98 or CV-90 Valve Cylinders

NOTICE

If maintenance is performed on the CV-90 valve before recharging, use Mobil 1 oil on all O-Rings. Mobil 1 oil is the **ONLY** approved lubricant for the CV-90 valve.

The following steps must be followed when recharging the CV-98 and CV-90 valve:

1. Remove shipping cap and weigh cylinder. Compare actual cylinder weight with weight stamped on cylinder shoulder. Also check the last date stamped on the cylinder. Refer to NFPA 12 (Standard on Carbon Dioxide Extinguishing Systems) for hydrostatic test guidelines.
2. If pressure and/or weight must be relieved, perform the following:
 - a. Secure cylinder.
 - b. Make certain discharge outlet cap IS NOT in place on valve outlet. See Figure 3.

NOTICE

When depressing the actuation plunger, the anti-recoil will close on the valve outlet, but a small amount of CO₂ will discharge out of the outlet, around the anti-recoil device.

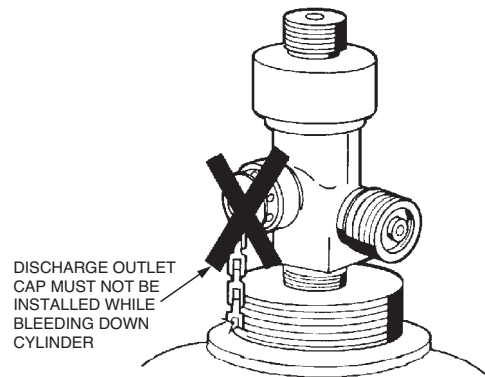


FIGURE 3
001515

- c. Depress actuation plunger stem, located on top of valve, and relieve all cylinder pressure. See Figure 4. It may be necessary to repeat this step a number of times until all pressure is relieved.

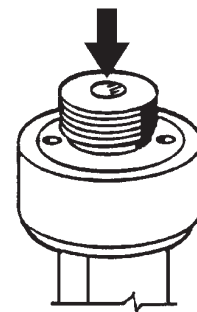


FIGURE 4
001516

Resetting and Recharge

PLACE SYSTEM BACK IN SERVICE (Continued)

Refilling CV-98 or CV-90 Valve Cylinders (Continued)

- With cylinder completely empty, once again, depress actuation plunger down until it bottoms out (approximately 3/8 in. (0.9 cm)) and quickly release. This will cause the plunger stem to pop up flush or within 0.010 in. (0.2 mm) below the top of the actuation attachment port. This is the correct position for proper seating.



CAUTION

Failure to use proper fill adaptor may cause the valve to actuate due to back pressure build-up.

NOTICE

For recharging the CV 98 and CV-90 cylinder valve, it is necessary to have a special fill adaptor assembly. The assembly, Part No. 45389 for the CV-90 and Part No. 423659 for CV-98, consists of a fill adaptor, having a 1/2-14 straight male thread for hose attachment and a discharge outlet cap.

- Attach the fill adaptor to the side filling inlet of the valve. See Figure 5. The side filling inlet is the lower of the two large threaded ports. Make certain the washer is in place in the fill adaptor. Screw the adaptor on the valve filling inlet, wrench tighten.
- Screw the knurled discharge outlet cap on the discharge outlet, the highest large threaded port on the side of the valve. See Figure 5. This should be hand tight only as the pin inside the cap acts to open the anti-recoil. By holding the anti-recoil open, the residual pressure under the main valve seat is relieved, allowing the valve to properly close.

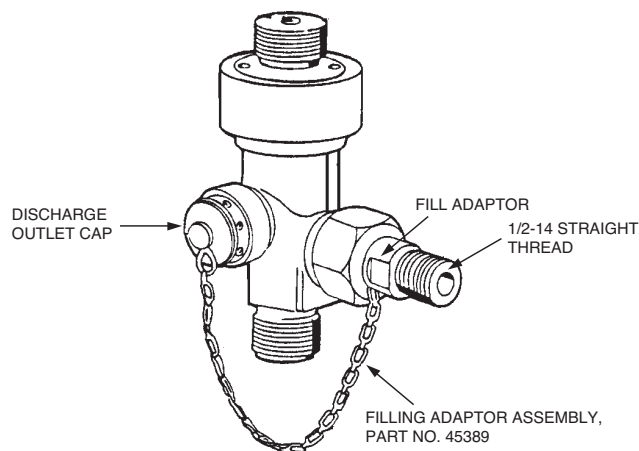


FIGURE 5

001517

- Place the cylinder on scale and secure with bracket or chain to prevent movement during filling.



CAUTION

To prevent injury or damage, take proper safety precautions when filling carbon dioxide cylinders.

- Attach filling hose to fill adaptor and begin filling by slowly opening the fill valve. Gradually open the fill valve until it is completely open.

NOTICE

If the top actuation plunger on the CV-90 drops during recharge, the valve has opened. Stop filling and refer to instructions in CV-90 O-Ring Reconditioning Kit, Part No. 415250.

You may see a slight amount of residual CO₂ coming out the discharge outlet during recharging. This is acceptable and will stop when the cylinder pressure increases high enough to completely seat the valve main seal.

- Fill to cylinder capacity.

NOTICE

If CO₂ continues to discharge out the CV-90 valve outlet after recharge is complete, the main seal is leaking. Reclaim CO₂ and replace the valve with a new CV-98 valve. Refer to Valve Consolidation Bulletin located in the appendix.

- Check cylinder valve for leaks.

NOTICE

When filling the CV-98 cylinder, dry ice may occasionally form on the seat of the fill check. The best method is to warm the fill port to melt the dry ice. A heat gun is the recommended method to melt the dry ice. DO NOT use a torch or other direct flame device for this purpose as it could damage the valve and cause it to fail, potentially injuring the filler.

- Mark the date and weight on the record card attached to the neck of the cylinder. Replace valve shipping cap to prevent damage during shipping and handling.

SECTION VIII

Resetting and Recharge

FILLING ADAPTORS

The CV-98 valve utilizes filling adaptors different from those used for the CV-90 valve. When filling the CV-98 cylinder assemblies, use the following components:

CV-98 Fill Adaptor for CO₂ Cylinders Part No. 423659

CV-98 Conversion Adaptor (Converts CV-90 Fill Adaptor for use on CV-98 valves) Part No. 423657

AP-8 VALVE

For recharging the AP-8 cylinder valve, it is necessary to have a special filling adaptor assembly. The assembly, Part No. 45389, is composed of a hose adaptor, having a 1/2-14 male thread for hose attachment and a discharge outlet cap.

The hose adaptor is attached to the side filling inlet, normally covered with a knurled cap with four holes in it. See Figure 6. Be sure that the O-Ring is in place around the charging hole in the adaptor before attaching adaptor. Install adaptor wrench tight.

The knurled discharge outlet cap should be attached onto the discharge outlet, the lowest outlet on the side of the valve. See Figure 6. This should be attached hand tight only as the pin inside the cap acts to hold open the outlet check. By holding the outlet check open, the residual pressure under the main valve seat is relieved, allowing the valve to close properly.

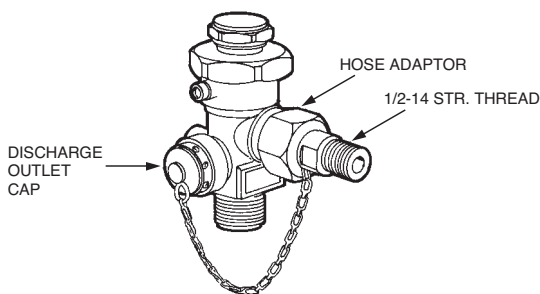


FIGURE 6
001921

CAUTION

To prevent injury or damage, take proper safety precautions when filling carbon dioxide cylinders.

To recharge cylinder, place cylinder on scale and secure with bracket or chain to prevent movement during filling. Attach filling adaptor as described above. Attach filling hose to adaptor and fill with dry CO₂ to proper weight. The total full weight of the cylinder and valve is stamped on the side of the valve.

When the charging hose and adaptor are detached, the check in the filling inlet will seat under pressure and no further sealing is necessary. The knurled cap should be replaced on the filling inlet for protection.

Check valve for possible leaks. Should a leak be discovered, the following information may help in determining what the cause is.

Note: Repair parts for the AP-8 valve are no longer available. If cleaning and lubrication does not solve the problem, refer to the Valve Consolidation bulletin located.

Any leak at the valve outlet indicates leakage past the main check. This could be caused by:

- Nick on the main seat.
- Foreign material on or damage to the main seal of the main check.
- The main check is not seating properly due to distortion of the valve bore. Such distortion is usually evident in the area of the safety disc due to over-torquing of the safety disc nut. A maximum torque of 23 ft lb (31.2 Nm) is to be used when installing the safety disc nut.

Leakage out of the top of the valve (with the bonnet cap removed), usually also indicates leakage past the main check.

Leakage out the vent may be due to a number of reasons:

- Leakage past the pressure release check, Part No. 42394, due to foreign material on the seat, damage to its seal, or a scored release check seat, Part No. 42413.
- Leakage past the copper washer, Part No. 42255, below the release check seat.



CAUTION

When removing the piston assembly, Part No. 42416, make certain piston is not forced down before taking it from the valve body. If piston is forced down, either by hand or by the tool used to remove it, it could cause the valve to open and the cylinder to discharge.

Whether leakage is due to a. or b. above, it can be determined by removing the bonnet cap and the piston assembly, Part No. 42416, and observing whether the leak is at the periphery of the release check seat (indicating leakage past the copper washer) or past the check stem (indicating leakage past the check).

- Leakage out of the vent may also be caused by leakage past the copper washer, Part No. 42387, under the valve bonnet.

Resetting and Recharge

AP-8 VALVE (Continued)

Leakage at the filling inlet can be caused by:

- a. Ice forming in the inlet or attachments
- b. Leakage past the filling check due to foreign material on the seat, damage to its seal, or scoring of the seat.

Be sure to mark the date and weight on the record card attached to the neck of the cylinder. Replace valve shipping cap to prevent damage during handling and shipping.

RESETTING ACTUATORS

Pneumatic Valve Actuator – CV-90/MAX Valve

Reinstall each pneumatic valve actuator by completing the following steps:

1. Ensure that pneumatic valve actuator internal piston is in the full “UP” position by forcing the piston up, by hand or with a short length of 1/8 in. to 1/4 in. pipe. See Figure 7.

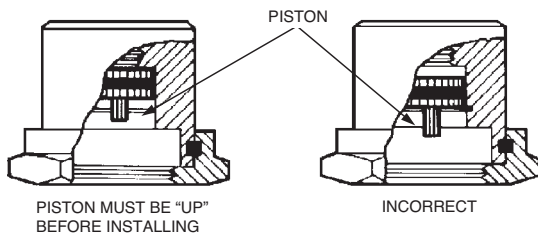


FIGURE 7
001883

2. Remove the actuation safety shipping cap from the top of the valve and wrench-tighten the pneumatic actuator to the slave assembly.
3. Repeat Steps 1 and 2 for each additional pneumatic valve actuator.

CV-98 Electric Actuator – Replace Metron Protractor

To replace the METRON PROTRACTOR in the electric actuator, complete the following steps:

1. Remove power from electric actuator circuit.
2. If equipped, remove manual actuator.
3. Remove electric actuator from cylinder valve.

4. Unscrew actuator cap. See Figure 8.

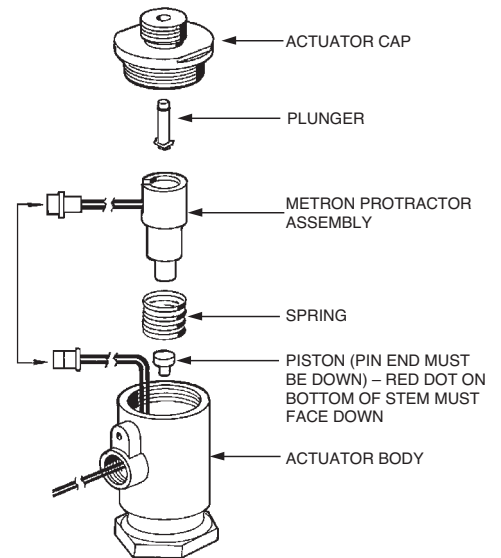


FIGURE 8
001854

5. Lift actuated METRON PROTRACTOR assembly housing out of actuator body and disconnect wire plug. See Figure 8.
6. Discard used METRON PROTRACTOR assembly. A discharged METRON PROTRACTOR will have the stainless steel pin extending approximately 1/8 – 3/16 in. out of the bottom. On a new METRON PROTRACTOR, the pin will not be visible. See Figure 9.

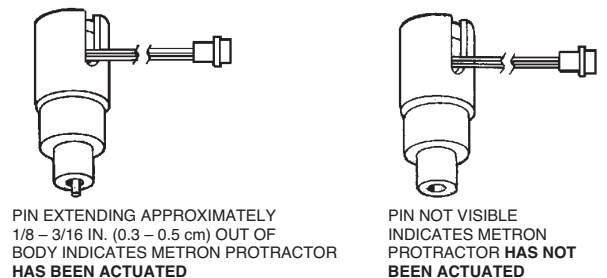


FIGURE 9
001855

SECTION VIII


Resetting and Recharge

RESETTING ACTUATORS (Continued)

CV-98 Electric Actuator – Replace Metron Protractor (Continued)

7. Before positioning new METRON PROTRACTOR housing assembly, Part No. 423958, into electric actuator body, remove the piston. Thoroughly clean piston and inside bottom surface of actuator body of any dirt or foreign material. As the pin is emitted from a METRON PROTRACTOR when it operates, a small metal disc is ejected. This metal disc may be found resting on the piston inside the actuator body. Before replacing the actuated METRON PROTRACTOR assembly with a new one, make certain this metal disc is removed from the piston area. Replace piston back into body. When replacing piston, make certain pin end is facing down. Red dot on bottom of stem must be facing down. See Figure 10.

8. Position METRON PROTRACTOR housing assembly back into electric actuator body, making certain METRON PROTRACTOR housing assembly and spring are properly seated in bottom of actuator body. See Figure 10.

 **CAUTION**

Before completing Step No. 8, make certain the control panel is reset and the release circuit is not in an actuated mode.

9. Plug wire connector together. See Figure 8.
10. Carefully tuck wire connector at an approximately 45° angle down along the inside of METRON PROTRACTOR housing assembly between the spring and the inside of the actuator body. **Note:** Make certain wires are not located over top of housing.
11. Make certain plunger moves freely up and down. See Figure 10.
12. Screw actuator cap back on actuator body. Securely tighten.
13. Make certain piston on bottom of actuator is free to move up and down. See Figure 10. **Note:** If pin is not visible in bottom hole of actuator, the piston has been re-installed incorrectly. Red dot on bottom of piston stem must be visible from bottom of actuator. Disassemble and correct.

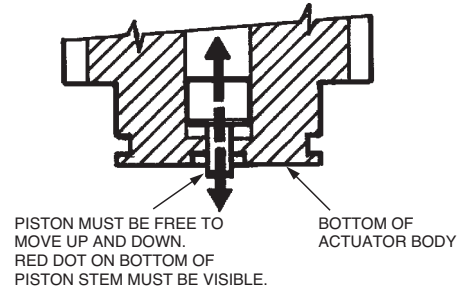




FIGURE 10
001857

After the cylinder(s) has been secured back in the bracket and discharge hose(s) have been reconnected, attach the actuator(s) by completing the following:

 **CAUTION**

Make certain all electric power from the panel to the actuator has been disconnected. Failure to disconnect power may cause system to accidentally discharge.

1. Make certain CV-98 actuator has been recharged with a new METRON PROTRACTOR assembly.

 **CAUTION**

Before installing electric actuator to top of CV-98 valve, make certain piston in bottom of actuator is free to move up and down. Refer to Figure 10.

2. Attach CV-98 actuator to top thread of CV-98 valve. Securely tighten.
3. If the manual actuator was used, apply a small amount of lubricant, such as WD-40, to the pin between the handle and the body.
4. Attach manual actuator to CV-98 electric actuator.

Resetting and Recharge

RESETTING ACTUATORS (Continued)

HF Electric Valve Actuator

Note: HF Electric Actuator cannot be used to actuate an AP-8 valve.

CAUTION

The carbon dioxide system will actuate if the HF electric actuator pin is down, in the fired position. Before each installation, make certain all actuators are in the armed condition.

Before reinstalling HF electric actuator, check to see if the actuator is armed or fired.

1. Check to see if the actuator is armed or fired by referring to steps a. and b. respectively.
 - a. The actuator is armed if the following conditions exist: See Figure 11.
 - When the plunger is pushed, the actuator pin will move freely up and down approximately 1/8 in. (3.2 mm).
 - When the actuator is held upright, the plunger will be approximately flush with the top surface of the actuator.
 - The pin is retracted 0.010 to 0.015 in. (0.25 to 0.38 mm) inside the reference surface at the bottom of the actuator.

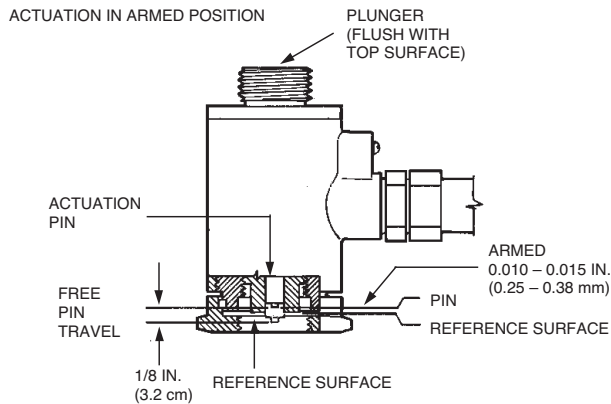


FIGURE 11
001922

- b. The actuator is in the fired position if the following conditions exist: See Figure 12.

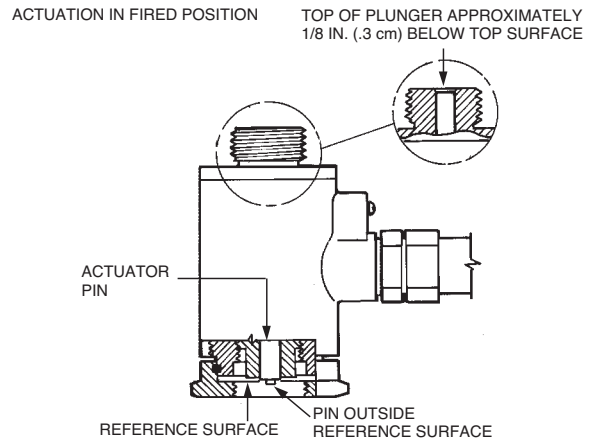


FIGURE 12
001923

- When pushed, the actuator pin will have no movement.
 - When the actuator is held upright, the plunger will be below the top surface of the actuator.
2. To arm the actuator, use arming tool, Part No. 75433, to force the pin inside the reference surface until a distinct “click” is heard. See Figure 13. To verify that the actuator is properly armed, repeat Step 1.

NOTICE
Considerable force, 45-50 lb (13-23 kg) is required to arm the HF electric actuator.

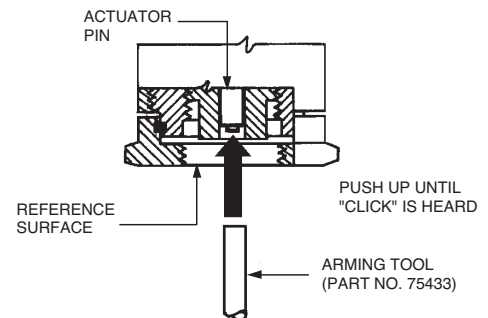


FIGURE 13
001924

SECTION VIII

Resetting and Recharge

RESETTING ACTUATORS (Continued)

HF Electric Valve Actuator (Continued)

3. If no other actuators are to be installed on top of the HF electric actuator, reinstall black safety cap after arming.
4. To install HF actuator to cylinder valve, remove actuation shipping cap from top threads of CV-90 cylinder valve. **Note:** When installing to a CV-98 cylinder valve or selector valve, first install the booster actuator. See booster actuator resetting instructions below.
5. Make certain HF electric actuator is properly armed. See Step 2.
6. Thread the HF electric actuator onto top threads of cylinder valve or booster actuator as appropriate. Do not exceed 10 ft lb torque. See Figure 14.
7. Feed lead and wire seal, Part No. 75568, through hole in actuator swivel hex. Wrap around actuator body, over conduit connection, and back to swivel hex. Then, crimp seal to wire.

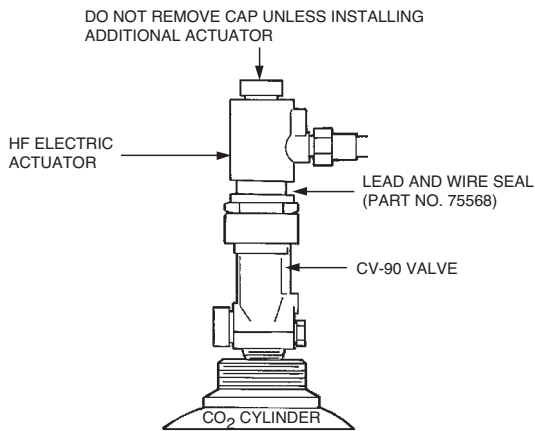


FIGURE 14
001851

Resetting the Booster Actuator

The booster actuator must be reset after each use. A reset tool, Part No. 429847, is required. To reset, complete the following steps:

1. Remove the booster actuator from the CV-98 valve or the selector valve.
2. Make certain the internal threaded plug in the reset tool, Part No. 429847, is backed out approximately half way.
3. Hand tighten the reset tool into the bottom of the booster actuator.
4. Turn the internal threaded plug of the reset tool clockwise (into the booster actuator) until a "snap" is heard.
5. Back out the internal threaded plug one to two turns.
6. Unscrew the reset tool from the booster actuator.

7. Check to confirm that it is reset properly: the top pin of the booster actuator will be approximately flush with the top of the actuator. The bottom pin will be flush with the inside surface of the actuator.

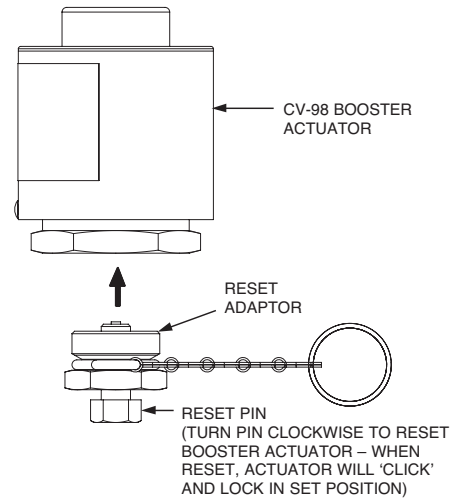


FIGURE 15
007025

Once both the HF actuator and the booster actuator are reset, install both and restore electrical power to the system if all other recharge steps have been completed.

Manual Lever Actuator

Before installing manual actuator back onto cylinder valve or electric actuator, make certain manual actuator is in the "SET" position. On manual actuator with ring pins, make certain ring pin is in position and secured with a visual inspection seal.

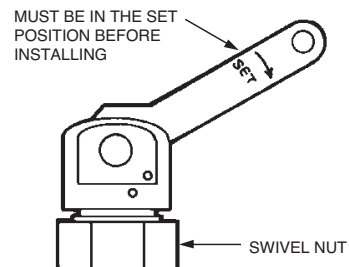


FIGURE 16
001850

Resetting and Recharge

RESETTING ACTUATORS (Continued)

Manual Pull Station

Reset remote manual pull station by using the appropriate means for the specific device:

1. If necessary, remove set screw that is retaining the break glass rod.
2. If necessary, carefully remove any remaining broken glass from station.
3. Press and position handle in proper location against cover and slide the replacement glass break rod, Part No. 4834, through stud and handle.
4. Tighten set screw into stud.

Replace ANSUL AUTOMAN II-C Cartridge

Install new cartridge by completing the following steps:

1. Remove shipping cap and weigh replacement cartridge. Replace if weight is 1/2 ounce (14.2 g), or more, below weight stamped on cartridge.
2. Make certain release mechanism is cocked and lock bar is installed. Then, install replacement cartridge into release assembly and hand tighten.
3. Remove lock bar.
4. Secure cover on ANSUL AUTOMAN and seal with visual inspection seal.
5. Record recharge date on tag attached to unit and/or in a permanent file.

Time Delay

Once the time delay has been activated it may be reset and returned to service.

1. To allow excess pressure to be released from the LT-10-R cartridge, depress the button on the purge valve located on the time delay control head.
2. Once pressure has been relieved remove the spent LT-10-R cartridge.
3. Allow the remaining pressure in the time delay to vent through the actuator head for fifteen minutes.
4. Install new LT-10-R cartridge as follows.
 - a. Remove safety shipping cap from nitrogen cartridge (LT-10-R), Part No. 423423, and weigh. **Note:** Fill weight must be +/- 1/4 oz (7.1 g) of weight stamped on cartridge.
 - b. Before installing cartridge, verify that the puncture pin in the cartridge actuator is fully retracted.
 - c. Install cartridge. Hand tighten.



CAUTION

Use only approved LT-10-R nitrogen cartridges (Part No. 423423). Use of unapproved cartridges will result in improper system operation.

HPCO₂ Odorizer

Replace ampoule and burst disc assembly by completing the following steps:

1. Remove Odorizer Assembly from piping.
2. Remove ruptured burst disc assembly and Odorizer cap.
3. Remove broken ampoule from Odorizer and clean all parts. Care must be observed when removing a spent ampoule due to broken glass.
4. Using Recharge Kit, Part No. 42284, carefully install new burst disc and ampoule.
5. Thread cap on Odorizer and re-install onto piping. Ensure all parts are wrench tightened to prevent CO₂ from leaking during discharge.

SECTION VIII

9-1-10 Page 8-10

REV. 3

Resetting and Recharge

NOTES:



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High Pressure Carbon Dioxide

Inspection

Inspection is a “quick check” that a system is operable. It is intended to give reasonable assurance that the system is fully charged and will operate. This is done by seeing that the system has not been tampered with and there is no obvious physical damage, or condition, to prevent operation. The value of an inspection lies in the frequency, and thoroughness, with which it is conducted. Systems should be inspected at regular monthly intervals, or at more frequent intervals when circumstances require.

The following visual checks should be performed during a CO₂ system inspection:

MANUAL PULL STATION

Check that it has not been tampered with and is ready for operation. Lead and wire seal or break rod must be in place.

DETECTORS

Check that they are in place, not damaged or coated with dirt, grease, paint, or any contaminating substance.

CONTROL SYSTEM

Make certain the panel has not been tampered with and that the green “power on” light is illuminated. No other system lights should be on.

ANSUL AUTOMAN II-C RELEASING DEVICE

Make certain the releasing device has not been tampered with, and that the visual inspection seal is not broken or missing.

CYLINDER

Check that the mounting brackets are secure. Visually check cylinder for any dents or signs of corrosion.

CYLINDER ACTUATOR

Make certain the electric, pneumatic, or manual actuator(s) are in place. Check that the actuation piping and/or wiring has not been tampered with or disconnected.

DISTRIBUTION PIPING AND NOZZLES

Check that the piping is secure and nozzles are in place. Make certain the nozzles are not covered with dirt, grease, or paint. Make certain nozzles are aimed in the proper direction.

ALARMS AND SIRENS

Check that they are in place and are not damaged.

MISCELLANEOUS

Make a check list of details that are important to the system which are not discussed above, i.e., has the hazard size or configuration been changed? Are dampers or doors jarred open where they shouldn't be? Are special signs in place? Are nozzles obstructed by equipment moved in the area? Are there any conditions that would hinder the operation of the system?

SECTION IX

9-1-10 Page 9-2

REV. 3

Inspection

NOTES:

High Pressure Carbon Dioxide

Maintenance

SEMI-ANNUAL MAINTENANCE EXAMINATION

Systems shall be maintained at regular intervals, not more than six-months apart, or when specifically indicated by an inspection. Maintenance is a “thorough check” of the system. It is intended to give maximum assurance that a system will operate effectively and safely. It includes a thorough examination and any necessary repair, recharge, or replacement. It will reveal if there is a need for hydrostatic testing of the cylinder.

NOTICE

Before proceeding with semi-annual maintenance examination, insert lock bar in ANSUL AUTOMAN II-C release and remove nitrogen cartridge. Install safety shipping cap on cartridge.

1. Note appearance of the system and component parts, checking for mechanical damage or corrosion.
2. Remove HF, CV-90, or CV-98 electric valve actuator or H.A.D. actuator (if provided) from each cylinder and reinstall actuation safety shipping cap on the valve.
3. Remove pneumatic valve actuator or lever actuator (if provided) from each tank and reinstall safety shipping cap on the valve assembly.
4. Remove cylinder(s) from distribution piping by disconnecting flexible hose at the valve outlet. Install safety shipping cap on cylinder valve.
5. Check nameplate(s) for readability, corrosion, or looseness.
6. Check distribution piping for mechanical damage or corrosion. Make certain piping connections are tight and hangers are secured to prevent excessive pipe movement during a discharge.
7. Examine each discharge nozzle for mechanical damage, corrosion, or obstructions. Make certain discharge nozzle orifices are clear and aimed correctly at the hazard.
8. Check actuation piping for mechanical damage or corrosion. Make certain the piping connections are tight and hangers are secure.
9. Check each pull station for mechanical damage. Make certain each pull station is unobstructed, that operating instructions are visible and (if provided), break glass rod is in place.
10. If provided, make certain each electric or pneumatic detector is unobstructed and not damaged. Inspect each detector for dirt and dust accumulation.

11. Weigh each cylinder by completing the following:
 - a. Loosen the mounting bracket on the cylinder.
 - b. Attach the weigh scale, Part No. 74241, to the weigh rail above the cylinder. Thread lifting yoke, Part No. 69877, on cylinder collar threads and lift cylinder from floor. Record weight while cylinder is suspended. See Figure 1.

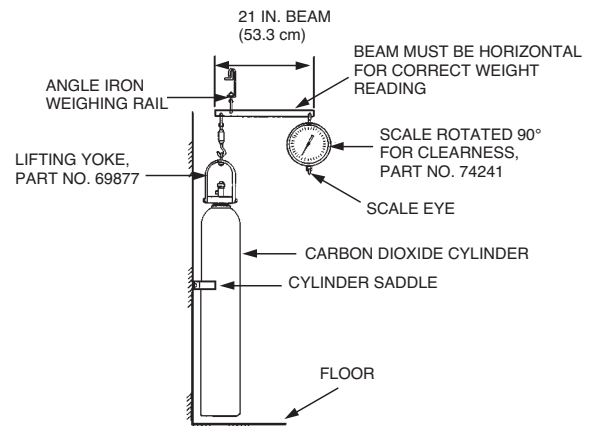


FIGURE 1
001925

- c. Compare actual weight with weight stamped on the cylinder collar. If cylinder weight loss exceeds 10 percent of weight stamped on cylinder collar, cylinder must be recharged or replaced.
- d. Check hydrostatic date stamped on cylinder collar. Cylinder may require hydrostatic testing. Refer to NFPA 12, Standard on Carbon Dioxide Extinguishing Systems, for detailed instructions concerning hydrostatic test requirements.

CAUTION

DO NOT reinstall any actuator to cylinder valve at this time. Actuators must remain off valve until they have been tested. If actuators are mounted on cylinder valve at this time, accidental actuation and discharge will result when actuators are tested.

12. Reattach flex bend to cylinder valve outlet and reclamp cylinder in bracket.

SECTION X

9-1-10 Page 10-2

REV. 3

Maintenance

SEMI-ANNUAL MAINTENANCE EXAMINATION

(Continued)

Thermal Detection/Electric ANSUL AUTOMAN II-C Release

1. Make certain ring pin is in place in ANSUL AUTOMAN II-C release mechanism. See Figure 2.

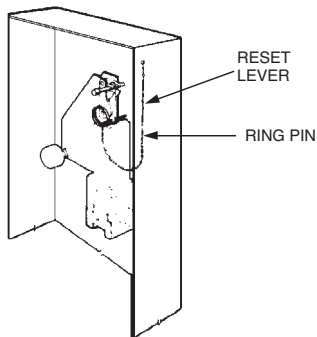


FIGURE 2

001894

2. Make certain no pneumatic actuator(s) are installed on any cylinder valves.



CAUTION

During this maintenance test, if any pneumatic actuators are installed to cylinder valves, the testing of the system will cause cylinder discharge.

3. If necessary, install LT-30-R cartridge in ANSUL AUTOMAN II-C release. Hand tighten.
4. Remove ring pin and manually test system by operating the remote manual pull station or push "STRIKE" button on ANSUL AUTOMAN II-C release.
5. After operating manually, check that all functions have been accomplished and the pneumatic cylinder actuator(s) have actuated.
6. Cock ANSUL AUTOMAN II-C release mechanism using cocking lever, Part No. 26310, and install ring pin.
7. Remove empty nitrogen cartridge and reset all auxiliary devices.

8. Remove gasket from cartridge receiver in ANSUL AUTOMAN II-C release mechanism. Check gasket for elasticity or cuts and replace if necessary. Clean and coat gasket lightly with a good grade of extreme temperature grease. Reinstall gasket into cartridge receiver.



CAUTION

Pneumatic cylinder actuator must be reset prior to installing on cylinder valve or system will actuate.

9. Reset pneumatic cylinder actuator(s). See Figure 3.

NOTICE

Piston should move up and down with little resistance. If not, a small amount of Dow Corning 4 Silicone grease should be placed into the piston bore when the piston is up. Operate the piston up and down 2 or 3 times. If the piston is still hard to move, the actuator should be replaced. Make certain actuator is left in the reset (piston up) position.

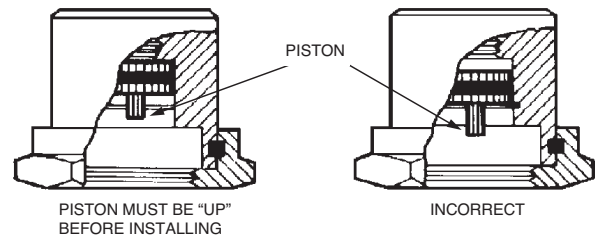


FIGURE 3

001883

10. Make certain the release mechanism is cocked and ring pin is removed.

Maintenance

SEMI-ANNUAL MAINTENANCE EXAMINATION
(Continued)Thermal Detection/Electric ANSUL AUTOMAN II-C
Release (Continued)

- Test each thermal detector by submerging in a pan of hot or boiling water or by using an approved heat lamp. Test each detector individually and recock release mechanism after each test.

NOTICE

If system does not fire, check the integrity of the solenoid by using an ohmmeter and measure the resistance of the solenoid coil. If it is not within the resistance range, replace solenoid. There are two different solenoids used in the ANSUL AUTOMAN II-C release and their resistance is as follows:

Number Stamped on Solenoid	Resistance Measurement
P4-2025	12-18 ohms
TBX16-C-12 VDC	21-32 ohms

- With release mechanism cocked, install ring pin. See Figure 2.
- Before installing cartridge, reset all additional equipment by referring to appropriate section of Resetting and Recharge, Section 9.
- Remove shipping cap and weigh each nitrogen cartridge. Replace if weight is 1/2 ounce (14.2 g), or more, below weight stamped on cartridge.
- Make certain release mechanism is cocked and ring pin is installed, screw replacement cartridge into release mechanism and hand tighten.
- Remove ring pin.
- Install cover on enclosure, install ring pin through "STRIKE" button, and secure with visual seal, Part No. 197.
- Reinstall pneumatic actuator(s) on cylinder valves. Make certain actuator(s) have been reset before installing on cylinder valve.
- Record semi-annual maintenance date on tag attached to unit and/or in a permanent file.

H.A.D. Detection/Mechanical Control Head

**CAUTION**

For systems with dual control heads, remove both heads before testing.

- With mechanical control head disconnected from cylinder, remove locking pin and operate local manual control to test proper operation of head.
- Replace locking pin and reset control head. DO NOT attach control head to cylinder valve.
- Inspect H.A.D. detectors and clean off all foreign substances. Failure to clean detecting device will seriously impair the efficiency of the automatic feature of the system which may result in a failure to detect the fire.
- To test the H.A.D. detector, make certain the control head is not mounted on the cylinder valve. Submerge H.A.D. detector in container of hot water, 180 °F to 200 °F, (82 °C to 93 °C). It is not advisable to use torch on detectors since they are very sensitive to heat. Check control heads to see that they have operated.

**CAUTION**

Be sure head is reset. Indicator arrow must be in "SET" position. Failure to reset will cause accidental discharge of the system. Allow detectors to cool for at least five minutes before resetting control heads.

- Reset control head, reinstall on cylinder valve, and wrench tighten swivel nut. Do not exceed 10 ft lb (13.6 Nm) torque.
- Install new seal wire on control head(s).
- Record semi-annual maintenance date on tag attached to unit and/or in a permanent file.

General Annual System Verification

- Check and test the carbon dioxide system for operation.
- Check that there have been no changes to the size, type, and configuration of the hazard and system.
- Check and test all time delay for operation.
- Check and test all audible alarm for operation.
- Check and test all visual signal for operation.
- Check that all warning signs are installed.

SECTION X

9-1-10 Page 10-4

REV. 3

Maintenance

SEMI-ANNUAL MAINTENANCE EXAMINATION

(Continued)

Electric Detection/AUTOPULSE Control System



CAUTION

Remove the electric valve actuator and any additional actuators from the cylinder valve prior to testing the AUTOPULSE Control System. Failure to do so will cause accidental system discharge.

Perform system semi-annual maintenance by following the instructions listed in the appropriate AUTOPULSE Control System Installation, Operation, and Maintenance Manual and the following:

- HF Electric Actuator Application and Installation Sheet, Part No. 73330
- CV-98 Electric Actuator Application and Installation Sheet, Part No. 426003
- CV-90 Electric Actuator Application and Installation Sheet, Part No. 426882



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High Pressure Carbon Dioxide

Typical Applications

In order to help understand the design process, four example hazards are covered in this section. There may be different design approaches that can be taken for each hazard. The examples are only intended to show what has to be done to complete the design and hydraulic calculations.

An outline of each of the example hazards is provided and each item is listed in the numerical order in which it should be performed.

SECTION XI

Typical Applications

EXAMPLE NO.1 – DIP TANKS – RATE BY AREA APPLICATION

A dip tank operation may consist of a simple hand-held basket of parts or may be a more complex operation with material being conveyed to the tank by an overhead mono-rail conveyor, or parts dipped by an overhead hoist.

The tank may or may not be enclosed by a hinged lid and often has a drain board or drip area which may or may not be enclosed.

The hazard to be protected would be the liquid surface of the tank, any hanging material above the drip area, the drain board/drip area, and any associated pumps within the area.

If an exhaust system is utilized, this must also be protected.

It is essential that all pumps, motorized conveyor, heaters, and ventilation fans be stopped. The exhaust duct, if any, must be dampered to close upon system actuation.

If paint and varnish operations are present, it is common practice for the dipped parts to be dried in a bake oven. The authority having jurisdiction may require that the oven also be protected.

Hazard:

The dip tank is 8 ft 6 in. x 4 ft 3 in. with a 6 in. free board.

The drainboard is 7 ft x 4 ft 3 in.

Nozzles are not to be closer than 30 in. from the surface.

Hanging parts are within 1 ft 6 in. from the surface.

Factory Mutual is the insurance authority.

Step No. 1: Determine the Hazard Area(s)

The first step is to determine what areas are to be protected and if the areas are a liquid surface or a wetted surface. In this example the dip tank measuring 8 ft 6 in. long by 4 ft 3 in. wide is considered a fuel in depth or liquid surface hazard. The drainboard measuring 7 ft long by 4 ft 3 in. wide would be considered a wetted surface hazard.

Step No. 2: Determine the Location, Number, and Type of Nozzles Required

Nozzles should be located where they will not interfere with the work process or any maintenance requirements of the equipment. When choosing the type of nozzle to use it will be advantageous to pick a nozzle which provides the greatest area of coverage using the lowest possible flow rate. In this case it has been determined the nozzles will be mounted 30 in. above the hazard and a Type "D" nozzle would be the most efficient based on the coverage and flow rate of the nozzle.

For the liquid surface of the dip tank, the D type nozzle at a height of 30 in. will protect an area having a side-of-square of 2.24 feet. The number of nozzles required to protect the dip tank is calculated as follows:

$$\begin{aligned} \text{Nozzles Required} &= \frac{\text{Linear Length}}{\text{Side of Square}} \times \frac{\text{Linear Width}}{\text{Side of Square}} \\ &= \frac{8.5 \text{ ft}}{2.24 \text{ ft}} \times \frac{4.25 \text{ ft}}{2.24 \text{ ft}} \\ &= 3.8 \times 1.9 \\ &= 4 \times 2 \\ &= 8 \text{ D type nozzles at 30 in. with a flow rate of 20 lb/min} \end{aligned}$$

For the wetted surface of the drainboard, the D type nozzle at a height of 30 in. will protect an area having a side-of-square (wetted) of 2.65 feet. The number of nozzles required to protect the drainboard is calculated as follows:

$$\begin{aligned} \text{Nozzles Required} &= \frac{\text{Linear Length}}{\text{Side of Square}} \times \frac{\text{Linear Width}}{\text{Side of Square}} \\ &= \frac{7.0 \text{ ft}}{2.65 \text{ ft}} \times \frac{4.25 \text{ ft}}{2.65 \text{ ft}} \\ &= 2.6 \times 1.6 \\ &= 3 \times 2 \\ &= 6 \text{ D type nozzles at 30 in. with a flow rate of 20 lb/min} \end{aligned}$$

Step No. 3: Determine the Quantity of Agent Required

Now that the type, number, and flow rate of each nozzle has been determined, the quantity of agent can now be calculated. For local applications only, the liquid portion of the discharge is effective therefore the quantity of agent must be increased by 40%.

The liquid discharge times for local applications must be a minimum of 30 seconds (0.5 minutes). Total agent requirements are then calculated as follows:

$$\begin{aligned} \text{Agent Quantity} &= \text{Number of Nozzles} \times \text{Flow Rate per Nozzle} \times 1.4 \times \text{Discharge Time} \\ &= 14 \text{ D Nozzles} \times 20 \text{ lb/min/nozzle} \\ &\quad \times 1.4 \times 0.5 \text{ minutes} \\ &= 196 \text{ lb of CO}_2 \end{aligned}$$

Typical Applications

EXAMPLE NO.1 – DIP TANKS – RATE BY AREA APPLICATION (Continued)

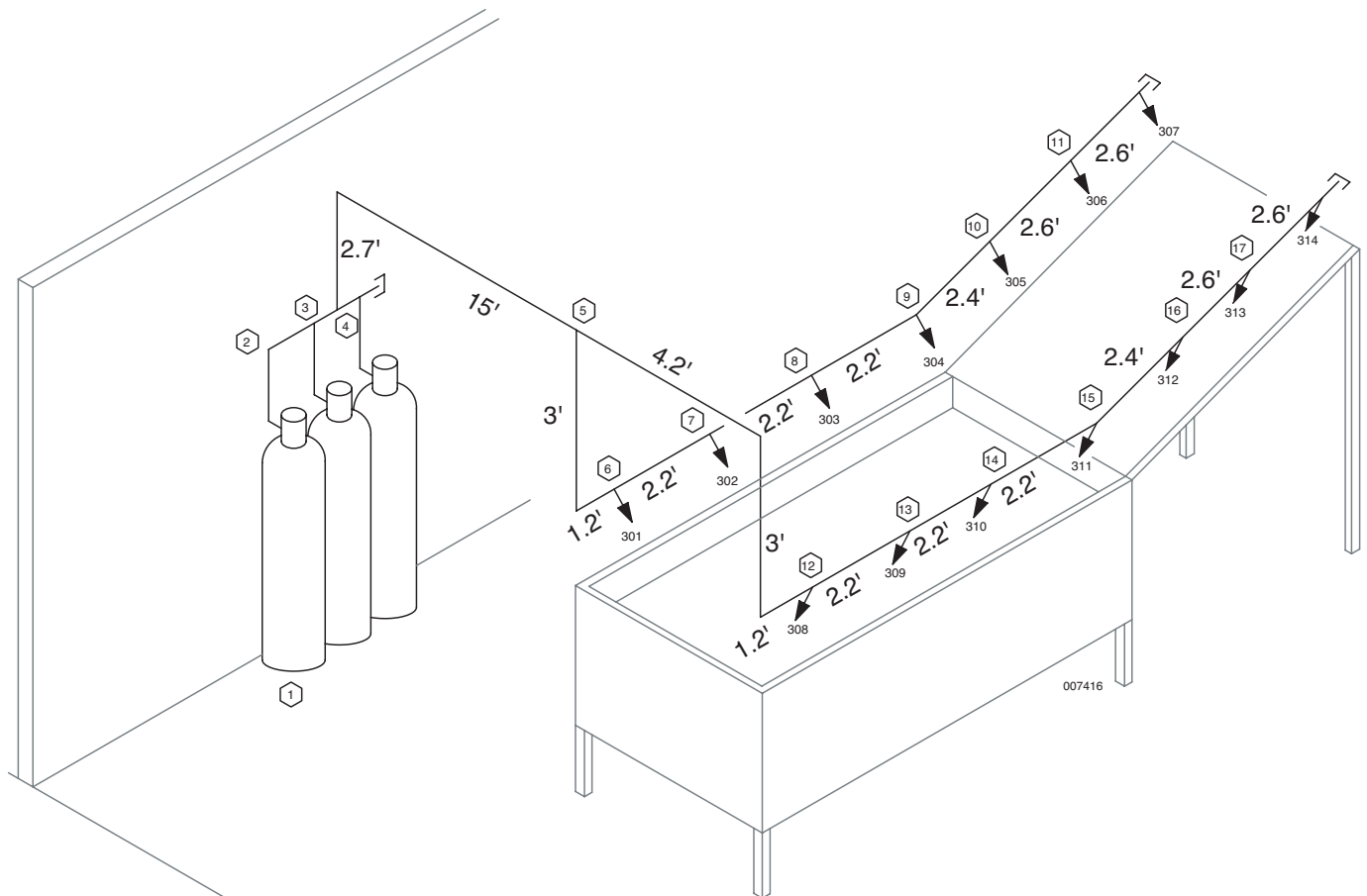
Step No. 4: Isometric Drawing

Complete a drawing or sketch of the pipe layout from the agent cylinders to all the nozzles. The pipe isometric should be as accurate as possible and include all pipe lengths from the most remote agent cylinder out to all of the 14 nozzles.

Step No. 5: Flow Calculations

Node points for entering information into the CO₂ hydraulic flow calculation can be inserted on the pipe isometric drawing completed in Step No. 4. These node points are then entered into the High Pressure Carbon Dioxide Flow Calculation Program to verify the design meets the 30 second minimum discharge time and the flow rate requirements at the nozzles.

Note: In this example it was necessary to use 225 lb of agent to confirm the design hydraulically.



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Typical Applications

EXAMPLE NO.1 – DIP TANKS – RATE BY AREA APPLICATION (Continued)

ANSUL CO₂ FLOW CALCULATION PROGRAM

System Conditions

Number of cylinders: 3 each containing 75 lb CO₂. Total agent 225 lb
 Engineering units (ft, lbs, psia) are specified
 Local Application system
 Flow rate is specified for each nozzle
 Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Pipe Data Input

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Elev (ft)	90's Tee	Side Tee	Thru Cplg	Union/ CO ₂	Qty (ft)	Eql
1	2	1/2 - 40T	0.10	0.00	0	0	0	0	0.00	38.0
2	3	0 - DFT	0.50	0.00	1	0	0	0	0.00	0.0
3	4	0 - DFT	0.50	0.00	0	1	0	0	0.00	0.0
4	5	0 - DFT	17.70	2.70	1	1	0	0	0.00	0.0
5	6	0 - DFT	4.20	-3.00	1	1	0	0	0.00	0.0
6	301	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
6	7	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
7	302	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
7	8	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
8	303	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
8	9	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
9	304	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
9	10	0 - DFT	2.40	0.00	0	0	1	0	0.00	0.0
10	305	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
10	11	0 - DFT	2.60	0.00	0	0	1	0	0.00	0.0
11	306	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
11	307	0 - DFT	2.70	0.00	0	1*	1	0	20.00	0.0
5	12	0 - DFT	8.40	-3.00	2	0	1	0	0.00	0.0
12	308	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
12	13	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
13	309	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
13	14	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
14	310	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
14	15	0 - DFT	2.20	0.00	0	0	1	0	0.00	0.0
15	311	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
15	16	0 - DFT	2.40	0.00	0	0	1	0	0.00	0.0
16	312	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
16	17	0 - DFT	2.60	0.00	0	0	1	0	0.00	0.0
17	313	0 - DFT	0.10	0.00	0	1	0	0	20.00	0.0
17	314	0 - DFT	2.70	0.00	0	1*	1	0	20.00	0.0

* Section contains one or more side tees configured as dirt traps.

Typical Applications

EXAMPLE NO.1 – DIP TANKS – RATE BY AREA APPLICATION (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS

Agent Storage Conditions

Nominal Storage Pressure is 750 psi at 70 degrees Fahrenheit

75 lb of carbon dioxide is stored in each of 3 cylinders.

Total carbon dioxide discharged is 225 lb

Pressure Drop Results

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Equiv Length(ft)	Elev (ft)	Tee/Mfld	Start psi	Term psi	Flow (lbs/min)
1	2	1/2 40 T	0.1	38.1	0.0	CV-98	750	727	93.7
2	3	1/2 40 T	0.5	2.1	0.0	1 cyl	727	725	93.7
3	4	1/2 40 T	0.5	3.6	0.0	2 cyl	725	712	187.4
4	5	1/2 40 T	17.7	22.4	2.7	3 cyl	712	484	281.1
5	6	1/2 40 T	4.2	8.9	-3.0	Side	484	458	140.5
6	301	1/2 40 T	0.1	3.2	0.0	Side	458	458	20.39
6	7	1/2 40 T	2.2	3.2	0.0	Thru	458	452	120.11
7	302	1/2 40 T	0.1	3.2	0.0	Side	452	452	20.11
7	8	1/2 40 T	2.2	3.2	0.0	Thru	452	446	100.0
8	303	1/2 40 T	0.1	3.2	0.0	Side	446	446	20.0
8	9	1/2 40 T	2.2	3.2	0.0	Thru	446	445	80.0
9	304	1/2 40 T	0.1	3.2	0.0	Side	445	445	20.0
9	10	1/2 40 T	2.4	3.4	0.0	Thru	445	443	60.0
10	305	1/2 40 T	0.1	3.2	0.0	Side	443	443	20.0
10	11	1/2 40 T	2.6	3.6	0.0	Thru	443	441	40.0
11	306	1/2 40 T	0.1	3.2	0.0	Side	441	441	20.0
11	307	1/2 40 T	2.7	6.8	0.0	Thru	441	441	20.0
5	12	1/2 40 T	8.4	12.5	-3.0	Thru	484	461	140.6
12	308	1/2 40 T	0.1	3.2	0.0	Side	461	461	20.42
12	13	1/2 40 T	2.2	3.2	0.0	Thru	461	455	120.18
13	309	1/2 40 T	0.1	3.2	0.0	Side	455	455	20.18
13	14	1/2 40 T	2.2	3.2	0.0	Thru	455	449	100.0
14	310	1/2 40 T	0.1	3.2	0.0	Side	449	449	20.0
14	15	1/2 40 T	2.2	3.2	0.0	Thru	449	448	80.0
15	311	1/2 40 T	0.1	3.2	0.0	Side	448	448	20.0

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Typical Applications

EXAMPLE NO.1 – DIP TANKS – RATE BY AREA APPLICATION (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS Version

Pressure Drop Results

<u>Sec Start</u>	<u>Sec End</u>	<u>Nominal Pipe Size</u>	<u>Length (ft)</u>	<u>Equip Length(ft)</u>	<u>Elev (ft)</u>	<u>Tee/ Mfld</u>	<u>Start psi</u>	<u>Term psi</u>	<u>Flow (lb/min)</u>
15	16	1/2 40 T	2.4	3.4	0.0	Thru	448	446	60.0
16	312	1/2 40 T	0.1	3.2	0.0	Side	446	446	20.0
16	17	1/2 40 T	2.6	3.6	0.0	Thru	446	444	40.0
17	313	1/2 40 T	0.1	3.2	0.0	Side	444	444	20.0
17	314	1/2 40 T	2.7	6.8	0.0	Thru	444	444	20.0

Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Nozzle Performance Summary

<u>Nozzle Number</u>	<u>Nominal Pipe Size</u>	<u>Nozzle Code</u>	<u>Weight (lb) Discharged</u>	<u>Initial Vapor Time (sec)</u>	<u>Liquid Time (sec)</u>	<u>End of Discharge Time (sec)</u>
301	1/2 40 T	4.00	16.4	0.2	34.3	34.5
302	1/2 40 T	4.00	16.1	0.2	34.3	34.5
303	1/2 40 T	4.00	16.0	0.3	34.3	34.5
304	1/2 40 T	4.00	16.0	0.3	34.2	34.5
305	1/2 40 T	4.00	16.0	0.4	34.1	34.5
306	1/2 40 T	4.00	16.0	0.6	33.9	34.5
307	1/2 40 T	4.00	15.9	0.8	33.7	34.5
308	1/2 40 T	4.00	16.4	0.2	34.3	34.5
309	1/2 40 T	4.00	16.2	0.3	34.2	34.5
310	1/2 40 T	4.00	16.0	0.3	34.2	34.5
311	1/2 40 T	4.00	16.0	0.4	34.2	34.5
312	1/2 40 T	4.00	16.0	0.5	34.1	34.5
313	1/2 40 T	4.00	16.0	0.7	33.9	34.5
314	1/2 40 T	4.00	15.9	0.9	33.6	34.5

Total carbon dioxide discharged is 225 lb

Messages

Hydraulic calculation was successful.

Shortest liquid discharge time for Local Application Nozzle is 33.6 sec

The system is calculated using nozzle codes rounded and fixed at nearest 1/2 code. Convergence of nozzle flow rate and pressure to $\pm 2.5\%$

Typical Applications

EXAMPLE NO. 2 – TRANSFORMERS – TOTAL FLOOD APPLICATION

Transformers may either be set in the open or enclosed in vaults. Transformers in vaults are treated as surface type total flood hazards. If there is a possibility that a heated transformer core could produce a deep seated fire in the insulation, then treating the hazard as a deep seated application could be justified. This should be determined by consulting with the owner and the authority having jurisdiction. In this example the transformer is classified as a surface type fire with a minimum design concentration of 34%. Electrical equipment should be shut down at the time of discharge.

Hazard:

A transformer vault has the dimensions of 10 ft x 12 ft x 15 ft high. The vault has one unclosable opening measuring 2 ft x 1 ft with its center line 3 ft from the ceiling.

Step No. 1: Determine the Hazard Volume

The first step is to calculate the volume of the enclosure being protected. Multiply the length times the width to determine the area and then multiply the area times the height to determine the volume.

Transformer Vault = 10 ft x 12 ft x 15 ft = 1,800 cu ft

Step No. 2: Determine Volume of Structural Deductions

The volume of solid objects in the hazard area that are not removable can be deducted from the volume being protected. Volume reductions may be taken for such structures as beams, columns, cut out room sections, ducts which pass completely through the area without any openings, and any other large, permanently fixed objects that cannot be removed from the hazard.

In this example there are no solid, permanent structures or equipment to deduct from the hazard.

Step No. 3: Determine the Area of Unclosable Openings

Any opening that cannot be closed at the time of discharge shall be compensated for by the addition of carbon dioxide agent equal to the anticipated loss of agent during discharge.

The vault has one unclosable opening measuring 2 ft x 1 ft with its center line 3 ft from the ceiling. Unclosable opening = 2 ft x 1 ft = 2 sq ft

Step No. 4: Calculate the Agent Quantity

The quantity of agent required to protect this hazard is determined by multiplying the hazard volume by a flooding factor found in the chart in Figure 3 of the design section of the manual.

Agent Quantity = 1,800 cu ft x 0.056 lb CO₂/cu ft = 100.8 lb of CO₂

Step No. 4: Calculate the Agent Quantity for Unclosable Opening

After calculating the minimum amount of carbon dioxide required for the hazard volume, an agent amount must be determined for the loss through the unclosable opening. To determine the amount of additional agent required refer to Figure 6 in the design section of the manual.

In this example the center of the unclosable opening is located 3 ft. down from the top of the hazard. Find this dimension on the bottom of the chart in Figure 6. Read up the chart to the diagonal line representing a 34% design concentration. At that intersect point read to the left to determine the leakage rate in lbs. of CO₂/min/sq ft of opening.

Finally, multiply this number by 1/2 of the sq ft area of the unclosable opening. This is the amount of agent which must be added to the initial agent quantity determined in Step No. 4.

Agent Quantity for Unclosable Opening = 12 lb (from the chart in Figure 6) x 1 sq ft (1/2 the total opening area) = 12 lb of CO₂.]

Step No. 4: Calculate the Total Agent Quantity Required for the Hazard

The total agent required to protect the hazard is the sum of our hazard volume agent requirements and our agent requirements for the unclosable opening.

Total Agent Required = 100.8 lb + 12 lb = 112.8 lb or 113 lb of CO₂

For this design we will use two 75 lb CO₂ cylinders.

Step No. 5: Isometric Drawing

Complete a drawing or sketch of the pipe layout from the agent cylinders to all the nozzles. Refer to Step No. 6 in the design section of the manual on page 6-5 for the general requirements of nozzle placement. The pipe isometric should be as accurate as possible and include all pipe lengths from the most remote agent cylinder out to the nozzle.

Step No. 6: Flow Calculations

Node points for entering information into the CO₂ hydraulic flow calculation can be inserted on the pipe isometric drawing completed in Step No. 5. These node points are then entered into the High Pressure Carbon Dioxide Flow Calculation Program to confirm the design hydraulically.

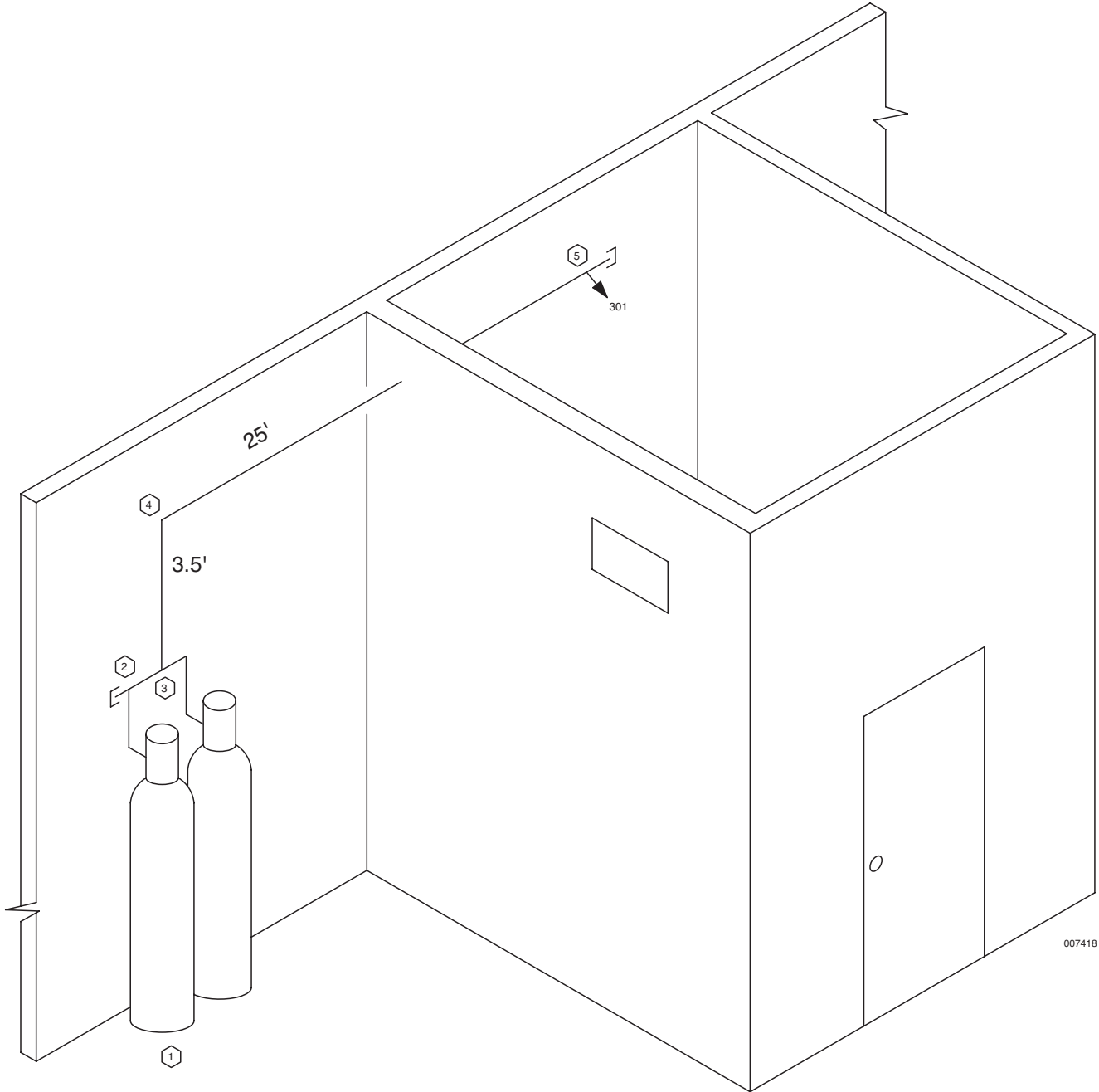
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REV. 3

Typical Applications

EXAMPLE NO. 2 – TRANSFORMERS – TOTAL FLOOD APPLICATION (Continued)



Typical Applications

EXAMPLE NO. 2 – TRANSFORMERS – TOTAL FLOOD APPLICATION (Continued)

ANSUL CO₂ FLOW CALCULATION PROGRAM

System Conditions

Number of cylinders: 2 each containing 75 lb CO₂. Total agent 150 lb
 Engineering units (ft, lbs, psia) are specified
 Total flooding system
 Quantity of carbon dioxide is specified for each nozzle
 Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Pipe Data Input

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Elev (ft)	90's Tee	Side Tee	Thru Cplg	Union/ CO ₂	Qty (ft)	EqI
1	2	1/2 – 40T	0.10	0.00	0	0	0	0	0.00	38.0
2	3	0 – DFT	0.50	0.00	1	0	0	0	0.00	0.0
3	4	0 – DFT	3.50	3.50	0	1	0	0	0.00	0.0
4	5	0 – DFT	25.00	0.00	1	0	0	0	0.00	0.0
5	301	0 – DFT	0.10	-0.10	0	1*	0	0	150.00	0.0

* Section contains one or more side tees configured as dirt traps.

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REV. 3

Typical Applications

EXAMPLE NO. 2 – TRANSFORMERS – TOTAL FLOOD APPLICATION (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS

Agent Storage Conditions

Nominal Storage Pressure is 750 psi at 70 degrees Fahrenheit
75 lb of carbon dioxide is stored in each of 2 cylinders
Total carbon dioxide discharged is 150 lb

Pressure Drop Results

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Equiv Length (ft)	Elev (ft)	Tee/ Mfld	Start psi	Term psi	Flow (lb/min)
1	2	1/2 40 T	0.1	38.1	0.0	CV-98	750	734	74.02
2	3	1/2 40 T	0.5	2.1	0.0	1 cyl	734	734	74.02
3	4	1/2 40 T	3.5	6.6	3.5	2 cyl	734	720	148.04
4	5	1/2 40 T	25.0	26.6	0.0	720	673	148.04	
5	301	1/2 40 T	0.1	3.2	-0.1	673	666	148.04	

Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Nozzle Performance Summary

Nozzle Number	Nominal Pipe Size	Nozzle Code	Weight (lb) Discharged	Initial Vapor Time (sec)	Liquid Time (sec)	End of Discharge Time (sec)
301	1/2 40 T	8.00	150.0	0.4	43.2	43.6

Total carbon dioxide discharged is 150 lb

Messages

Hydraulic calculation was successful.

The system is calculated using nozzle codes rounded and fixed at nearest 1/2 code. Convergence of nozzle flow rate and pressure to $\pm 2.5\%$

Typical Applications

EXAMPLE NO. 3 – TRANSFORMERS – RATE BY VOLUME LOCAL APPLICATION

Transformers which are not enclosed in a vault can be protected using a rate by volume local application. This method should be used when the hazard is not enclosed and consists of three dimensional irregular objects that cannot be easily reduced to equivalent surface areas.

Electrical equipment should be shut down at the time of discharge.

Hazard:

A free standing transformer with dimensions of 4 ft x 4 ft x 5 ft high.

Step No. 1: Determine the Assumed Hazard Volume

The first step is to calculate the assumed volume of the area around the transformer. The assumed volume is determined by adding 2 ft. all around the transformer and then multiplying the assumed length x width x height to arrive at the volume.

$$\begin{aligned} \text{Assumed Transformer Volume} &= (4 + 2 + 2) \times (4 + 2 + 2) \times (5 + 2) \\ &= 8 \times 8 \times 7 \\ &= 448 \text{ cu ft} \end{aligned}$$

Step No. 2: Determine System Flow Rate

Calculating the system flow rate is done by multiplying the assumed volume by the system discharge rate. In this example the system discharge rate is 1 lb per minute per cubic foot of protected volume. If the object being protected is partially enclosed a reduction in the discharge rate is available based on the percentage of closed perimeter around the hazard. Figure 18 in the design section of the manual can be consulted to determine the appropriate system flow rate.

$$\begin{aligned} \text{System Flow Rate} &= 448 \text{ cu ft} \times 1 \text{ lb/min/cu ft} \\ &= 448 \text{ lb per minute} \end{aligned}$$

Step No. 3: Calculate the Agent Quantity

Determining the total amount of carbon dioxide required is accomplished by multiplying the total assumed volume x the system discharge rate x the liquid carbon dioxide factor of 1.4 x the minimum discharge time of 30 seconds.

$$\begin{aligned} \text{Agent Quantity} &= 448 \text{ cu ft (assumed volume)} \times 1 \text{ lb/min/cu ft (system discharge rate)} \\ &\times 1.4 \text{ (liquid factor)} \times 0.5 \text{ (30 second discharge time)} \\ &= 313.6 \text{ lb of CO}_2 \end{aligned}$$

For this design we will use three 120 lb CO₂ cylinders.

Step No. 4: Determine Nozzle Location

Review the hazard to determine where to locate the nozzles and how many nozzles will be required. Since this is a local application you will need to use nozzles which are listed for local applications, not total flood. The nozzles should be positioned around the perimeter of the assumed volume. In general the number of nozzles required for a rate by volume system to protect a hazard in an open area is based on the distance the nozzle is located from the hazard, the listed flow rate for the nozzle at that distance, and the configuration of the hazard being protected.

Step No. 5: Isometric Drawing

Complete a drawing or sketch of the pipe layout from the agent cylinders to all the nozzles. Refer to Step No. 6 in the design section of the manual on page 6-5 for the general requirements of nozzle placement. The pipe isometric should be as accurate as possible and include all pipe lengths from the most remote agent cylinder out to the nozzles.

Step No. 6: Flow Calculations

Node points for entering information into the CO₂ hydraulic flow calculation can be inserted on the pipe isometric drawing completed in Step No. 5. These node points are then entered into the High Pressure Carbon Dioxide Flow Calculation Program to confirm the design hydraulically.

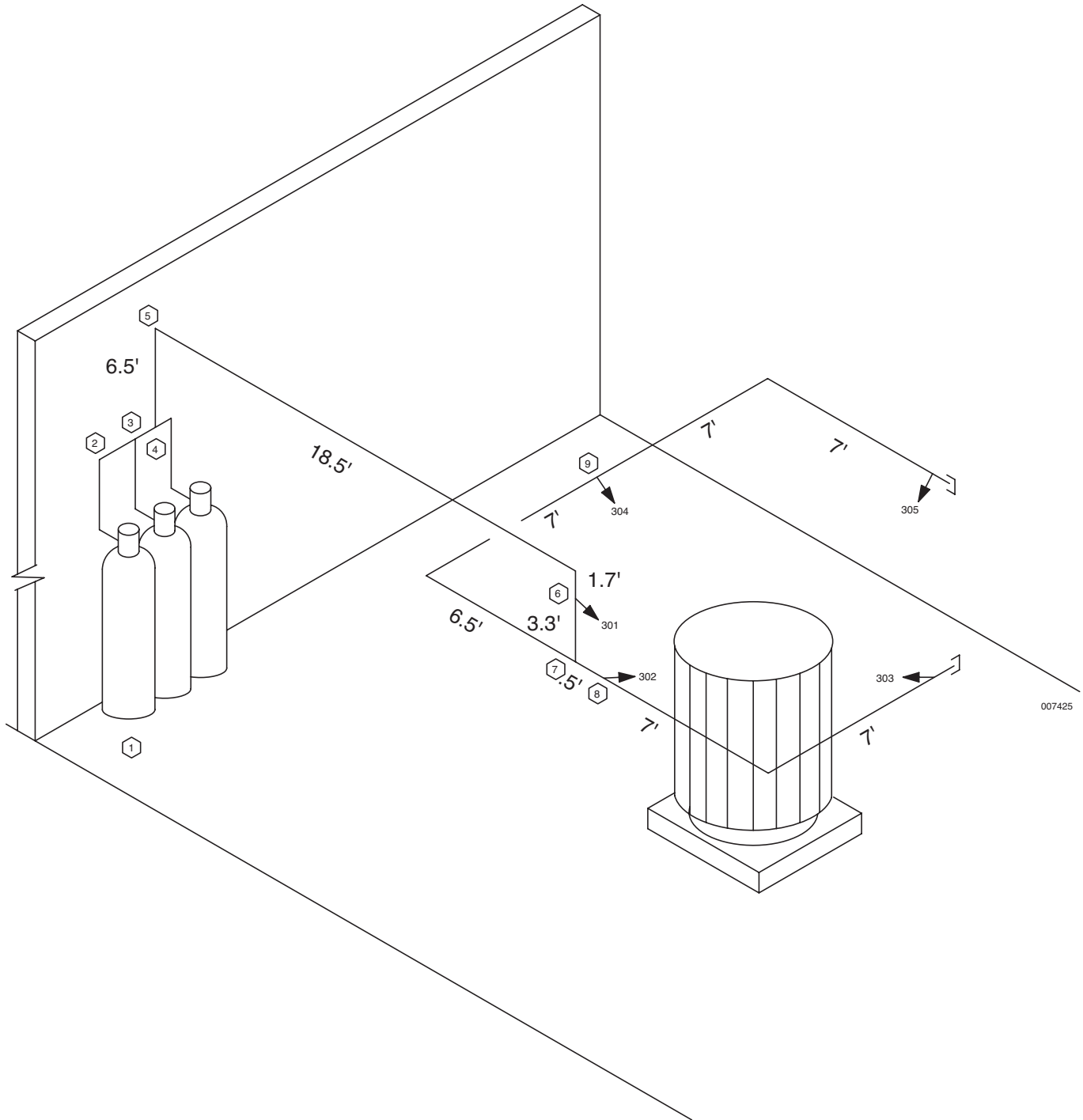
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REV. 3

Typical Applications

EXAMPLE NO. 3 – TRANSFORMERS – RATE BY VOLUME LOCAL APPLICATION (Continued)



Typical Applications

EXAMPLE NO. 3 – TRANSFORMERS – RATE BY VOLUME LOCAL APPLICATION (Continued)

ANSUL CO₂ FLOW CALCULATION PROGRAM

System Conditions

Number of cylinders: 3 each containing 120 lb CO₂. Total agent 360 lb
 Engineering units (ft, lbs, psia) are specified
 Local Application system
 Flow rate is specified for each nozzle
 Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Pipe Data Input

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Elev (ft)	90's Tee	Side Tee	Thru Cplg	Union/ CO ₂	Qty (ft)	EqI
1	2	1/2 – 40T	0.10	0.00	0	0	0	0	0.00	38.0
2	3	0 – DFT	1.00	0.00	1	0	0	0	0.00	0.0
3	4	0 – DFT	0.50	0.00	0	1	0	0	0.00	0.0
4	5	0 – DFT	6.50	6.50	0	1	0	0	0.00	0.0
5	6	0 – DFT	20.20	-1.70	2	0	0	0	0.00	0.0
6	301	0 – DFT	0.10	0.00	0	1	0	0	95.00	0.0
6	7	0 – DFT	3.30	-3.30	0	0	1	0	0.00	0.0
7	8	0 – DFT	0.50	0.00	0	1	0	0	0.00	0.0
8	302	0 – DFT	0.10	0.00	0	1	0	0	95.00	0.0
8	303	0 – DFT	14.00	0.00	1	1*	1	0	95.00	0.0
7	9	0 – DFT	13.50	0.00	1	1	0	0	0.00	0.0
9	304	0 – DFT	0.10	0.00	0	1	0	0	95.00	0.0
9	305	0 – DFT	14.00	0.00	1	1*	1	0	95.00	0.0

* Section contains one or more side tees configured as dirt traps.

SECTION XI

Typical Applications

EXAMPLE NO. 3 – TRANSFORMERS – RATE BY VOLUME LOCAL APPLICATION (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS

Agent Storage Conditions

Nominal Storage Pressure is 750 psi at 70 degrees Fahrenheit
120 lb of carbon dioxide is stored in each of 3 cylinders
Total carbon dioxide discharged is 360 lb

Pressure Drop Results

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Equiv Length (ft)	Elev (ft)	Tee/ Mfld	Start psi	Term psi	Flow (lb/min)
1	2	1/2 40 T	0.1	38.1	0.0	CV-98	750	675	158.27
2	3	1/2 40 T	1.0	2.6	0.0	1 cyl	675	670	158.27
3	4	3/4 40 T	0.5	4.6	0.0	2 cyl	670	657	316.54
4	5	1 80 T	6.5	11.3	6.5	3 cyl	657	625	474.81
5	6	1 80 T	20.2	25.0	-1.7		625	554	474.81
6	301	1/2 40 T	0.1	3.2	0.0	Side	554	554	93.54
6	7	3/4 40 T	3.3	4.7	-3.3	Thru	554	524	381.27
7	8	1/2 40 T	0.5	3.6	0.0	BHT	524	501	189.54
8	302	1/2 40 T	0.1	3.2	0.0	Side	501	498	93.18
8	303	1/2 40 T	14.0	19.7	0.0	Thru	501	479	96.36
7	9	1/2 40 T	13.5	18.2	0.0	BHT	524	383	191.73
9	304	1/2 40 T	0.1	3.2	0.0	Side	383	380	96.07
9	305	1/2 40 T	14.0	19.7	0.0	Thru	383	350	95.66

Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Nozzle Performance Summary

Nozzle Number	Nominal Pipe Size	Nozzle Code	Weight (lb) Discharged	Initial Vapor Time (sec)	Liquid Time (sec)	End of Discharge Time (sec)
301	1/2 40 T	7.50	71.1	0.3	32.4	32.7
302	1/2 40 T	8.00	70.8	0.3	32.4	32.7
303	1/2 40 T	8.50	73.0	0.6	32.2	32.7
304	1/2 40 T	10.00	72.9	0.4	32.3	32.7
305	1/2 40 T	10.50	72.3	0.7	32.0	32.7

Total carbon dioxide discharged is 360 lb

Typical Applications**EXAMPLE NO. 3 – TRANSFORMERS – RATE BY VOLUME LOCAL APPLICATION (Continued)****ANSUL HP CO₂ FLOW CALCULATIONS****Messages**

Hydraulic calculation was successful.

Shortest liquid discharge time for Local Application Nozzle is 32. sec

The system is calculated using nozzle codes rounded and fixed at nearest 1/2 code. Convergence of nozzle flow rate and pressure to $\pm 2.5\%$

SECTION XI

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REV. 3

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM

A typical wave solder machine consists of an enclosure and fume exhaust system. The machine usually employs a motorized conveyor for moving parts from flux tubs to a preheater and then to the solder pots.

In this example, we will assume the access doors are left open and the surface will be treated as a local application, calculated using rate x area. The exhaust duct will be treated as a total flood application.

All the heat sources, pumps, conveyor and exhaust systems must be shut down prior to the system discharge. It is also essential that the duct be dampered with the damper to close upon system actuation.

Hazard:

The surface area of the wave solder machine to be protected measures 15 ft x 4 ft. The nozzles will be mounted 3 ft above the protected surface. The exhaust duct has a 12 in. diameter and is 18 ft long.

The design and agent requirements for the local application portion of the hazard will be determined first and then the protection of the duct will be considered.

Step No. 1: Determine the Hazard Area(s)

The first step is to determine the surface area of the inside the wave solder machine to be protected.

$$\text{Surface Area} = 15 \text{ ft} \times 4 \text{ ft}$$

Step No. 2: Determine the Location, Number and Type of Nozzle Required

Nozzles should be located where they will not interfere with the work process or any maintenance requirements of the equipment. When choosing the type of nozzle to use it will be advantageous to pick a nozzle which provides the greatest area of coverage using the lowest possible flow rate. (Refer to the nozzle charts in the design section of the manual). In this case it has been determined the nozzles will be mounted 36 in. above the hazard and a Type "D" nozzle would be the most efficient based on the coverage and flow rate of the nozzle. This would be considered a liquid surface.

The D type nozzle at a height of 36 in. will protect an area having a side-of-square of 2.24 ft. The number of nozzles required to protect the dip tank is calculated as follows:

$$\begin{aligned} \text{Nozzles Required} &= \frac{\text{Linear Length}}{\text{Side of Square}} \times \frac{\text{Linear Width}}{\text{Side of Square}} \\ &= \frac{15 \text{ ft}}{2.24 \text{ ft}} \times \frac{4 \text{ ft}}{2.24 \text{ ft}} \\ &= 6.7 \times 1.8 \\ &= 7 \times 2 \\ &= 14 \text{ D type nozzles at 36 in. with a flow rate of 22 lb/min} \end{aligned}$$

Step No. 3: Calculate the Agent Quantity for the Local Application

When number and flow rate of each nozzle has been determined the quantity of agent can be calculated. For local applications only the liquid portion of the discharge is effective therefore the quantity of agent must be increased by 40%.

The liquid discharge times for local applications must be a minimum of 30 seconds (0.5 minutes). Total agent requirements are then calculated as follows:

$$\begin{aligned} \text{Agent Quantity} &= \text{Number of Nozzles} \times \text{Flow Rate per Nozzle} \times 1.4 \times \text{Discharge Time} \\ &= 14 \text{ D Nozzles} \times 22 \text{ lb/min/nozzle} \times 1.4 \times 0.5 \text{ minutes} \\ &= 215.6 \text{ lb of CO}_2 \end{aligned}$$

Step No. 4: Calculate the Agent Quantity for the Duct

The duct would be considered a deep seated, total flood application. To determine the required agent for the duct we first need to calculate the duct volume and then multiply this volume by a flooding factor of 0.125 which will provide a 65% design concentration for the duct.

$$\begin{aligned} \text{Agent Quantity} &= 15 \text{ cu ft (duct volume)} \times 0.125 \text{ (flooding factor for 65\% concentration)} \\ &= 1.9 \text{ lb of CO}_2 \end{aligned}$$

Step No. 5: Calculate the Total Agent Quantity for the System

The total carbon dioxide required to protect the hazard will be the sum of the agent required for the local application and the total flood application.

$$\text{Total Agent Required} = 215.6 + 1.9 = 217.5 \text{ lb of CO}_2$$

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)

Step No. 6: Determine the Minimum Flow Rate for the Duct

When part of a hazard is protected by a total flooding system, the discharge rate for the total flooding part is determined by dividing the quantity of agent required for total flooding by the factor 1.4 and by the time of the local discharge time in minutes.

$$\begin{aligned}\text{Flow Rate} &= \frac{1.9 \text{ lb}}{(1.4)(.5)} \\ &= 2.8 \text{ lb/minute}\end{aligned}$$

In this example the total flood application in the duct must have a system flow rate of at least 2.8 lb of CO₂ per minute.

Step No. 7: Isometric Drawing

Complete a drawing or sketch of the pipe layout from the agent cylinders to all the nozzles. The pipe isometric should be as accurate as possible and include all pipe lengths from the most remote agent cylinder out to all of the nozzles. It is important to remember that when assigning node points to the nozzles on combination systems, the local application nozzles are numbered 301-499 and the total flood nozzles are numbered 501-599.

Step No. 8: Flow Calculations

Node points for entering information into the CO₂ hydraulic flow calculation can be inserted on the pipe isometric drawing completed in Step No. 7. These node points are then entered into the High Pressure Carbon Dioxide Flow Calculation Program to verify the design meets the 30 second minimum discharge time and the flow rate requirements at the nozzles.

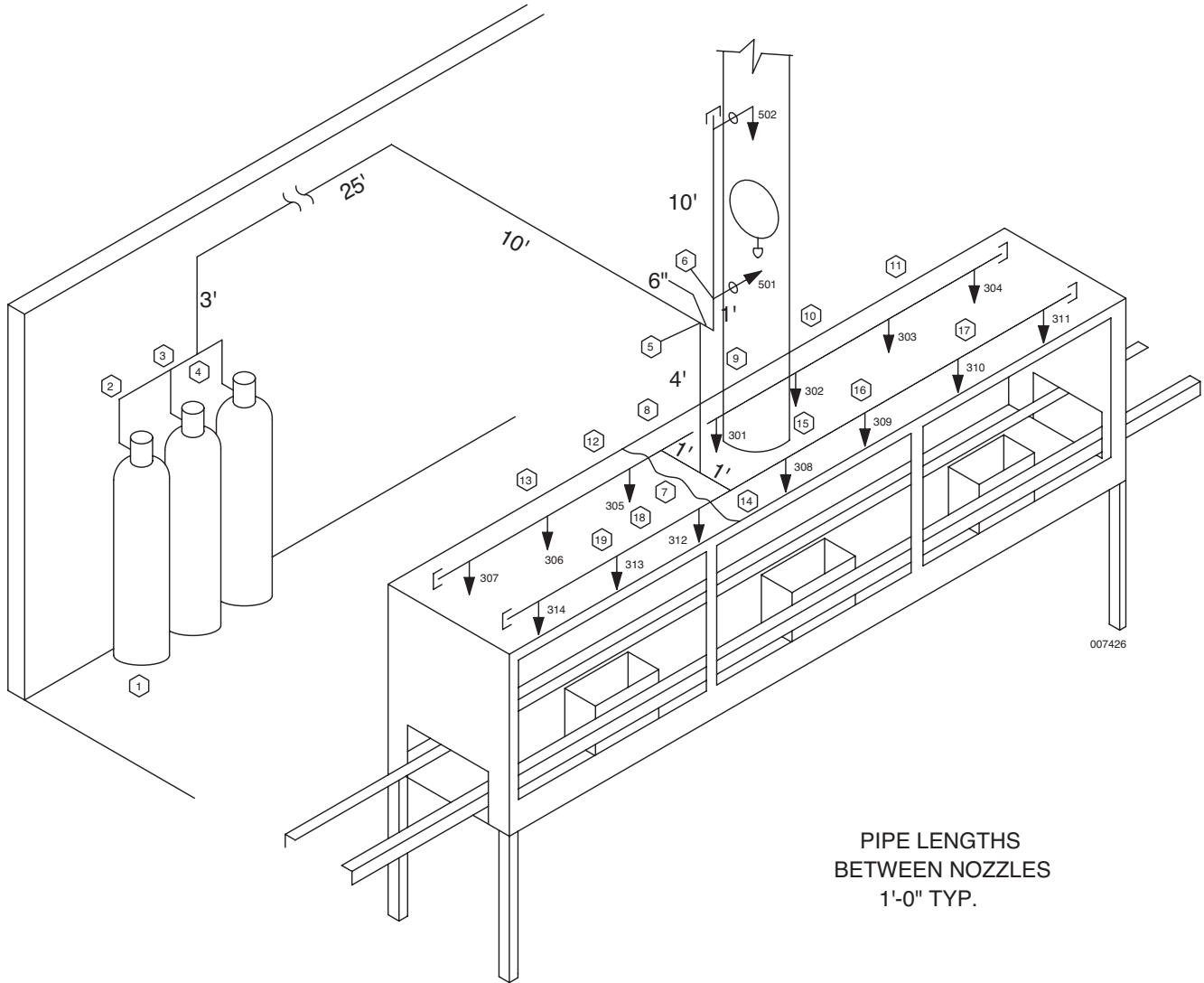
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REV. 3

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)



Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)

ANSUL CO₂ FLOW CALCULATION PROGRAM

System Conditions

Number of cylinders: 3 each containing 100 lb CO₂. Total agent 300 lb

Engineering units (ft, lbs, psia) are specified

Combination Local Application/Total flooding system

Flow rate is specified for each local application nozzle – Quantity of CO₂ specified for total flood nozzles

Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Pipe Data Input

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Elev (ft)	90's Tee	Side Tee	Thru Cplg	Union/ CO ₂	Qty (ft)	EqI
1	2	1/2 – 40T	0.10	0.00	0	0	0	0	0.00	38.0
2	3	0 – DFT	1.00	0.00	1	0	0	0	0.00	0.0
3	4	0 – DFT	0.50	0.00	0	0	1	0	0.00	0.0
4	5	0 – DFT	38.00	3.00	2	1	0	0	0.00	0.0
5	6	0 – DFT	1.50	1.00	1	0	1	0	0.00	0.0
6	501	0 – DFT	0.10	0.00	0	1	0	0	3.00	0.0
6	502	0 – DFT	10.10	10.00	1	1*	1	0	3.00	0.0
5	7	0 – DFT	4.00	-4.00	0	1	0	0	0.00	0.0
7	8	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
8	9	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
9	301	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
9	10	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0
10	302	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
10	11	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0
11	303	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
11	304	0 – DFT	1.10	0.00	0	1*	1	0	25.00	0.0
8	12	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
12	305	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
12	13	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0
13	306	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
13	307	0 – DFT	1.10	0.00	0	1*	1	0	25.00	0.0
7	14	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
14	15	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
15	308	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
15	16	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0

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REV. 3

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)

ANSUL CO₂ FLOW CALCULATION PROGRAM

Pipe Data Input (Continued)

<u>Sec Start</u>	<u>Sec End</u>	<u>Nominal Pipe Size</u>	<u>Length (ft)</u>	<u>Elev (ft)</u>	<u>90's Tee</u>	<u>Side Tee</u>	<u>Thru Cplg</u>	<u>Union/ CO₂</u>	<u>Qty (ft)</u>	<u>Eq</u>
16	309	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
16	17	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0
17	310	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
17	311	0 – DFT	1.10	0.00	0	1*	1	0	25.00	0.0
14	18	0 – DFT	1.00	0.00	0	1	0	0	0.00	0.0
18	312	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
18	19	0 – DFT	1.00	0.00	0	0	1	0	0.00	0.0
19	313	0 – DFT	0.10	0.00	0	1	0	0	25.00	0.0
19	314	0 – DFT	1.10	0.00	0	1*	1	0	25.00	0.0

* Section contains one or more side tees configured as dirt traps.

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS

Agent Storage Conditions

Nominal Storage Pressure is 750 psi at 70 degrees Fahrenheit

100 lb of carbon dioxide is stored in each of 3 cylinders

Total carbon dioxide discharged is 300 lb

Pressure Drop Results

Sec Start	Sec End	Nominal Pipe Size	Length (ft)	Equiv Length (ft)	Elev (ft)	Tee/ Mfld	Start psi	Term psi	Flow (lb/min)
1	2	1/2 40 T	0.1	38.1	0.0	CV-98	750	707	121.51
2	3	1/2 40 T	1.0	2.6	0.0	1 cyl	707	705	121.51
3	4	1/2 40 T	0.5	1.5	0.0	2 cyl	705	691	243.02
4	5	3/4 40 T	38.0	46.2	3.0	3 cyl	691	532	364.54
5	6	1/2 40 T	1.5	4.1	1.0	Thru	532	532	7.14
6	501	1/2 40 T	0.1	3.2	0.0	Side	532	532	3.57
6	502	1/2 40 T	10.1	15.8	10.0	Thru	532	530	3.56
5	7	3/4 40 T	4.0	8.1	-4.0	Side	532	487	357.4
7	8	1/2 40 T	1.0	4.1	0.0	BHT	487	459	178.7
8	9	1/2 40 T	1.0	4.1	0.0	BHT	459	454	101.73
9	301	1/2 40 T	0.1	3.2	0.0	Side	454	454	25.38
9	10	1/2 40 T	1.0	2.0	0.0	Thru	454	453	76.34
10	302	1/2 40 T	0.1	3.2	0.0	Side	453	453	25.45
10	11	1/2 40 T	1.0	2.0	0.0	Thru	453	453	50.9
11	303	1/2 40 T	0.1	3.2	0.0	Side	453	453	25.45
11	304	1/2 40 T	1.1	5.2	0.0	Thru	453	453	25.45
8	12	1/2 40 T	1.0	4.1	0.0	BHT	459	458	76.97
12	305	1/2 40 T	0.1	3.2	0.0	Side	458	458	25.66
12	13	1/2 40 T	1.0	2.0	0.0	Thru	458	458	51.31
13	306	1/2 40 T	0.1	3.2	0.0	Side	458	458	25.66
13	307	1/2 40 T	1.1	5.2	0.0	Thru	458	458	25.66
7	14	1/2 40 T	1.0	4.1	0.0	BHT	487	459	178.7
14	15	1/2 40 T	1.0	4.1	0.0	BHT	459	454	101.73
15	308	1/2 40 T	0.1	3.2	0.0	Side	454	454	25.38
15	16	1/2 40 T	1.0	2.0	0.0	Thru	454	453	76.34
16	309	1/2 40 T	0.1	3.2	0.0	Side	453	453	25.45
16	17	1/2 40 T	1.0	2.0	0.0	Thru	453	453	50.9
17	310	1/2 40 T	0.1	3.2	0.0	Side	453	453	25.45
17	311	1/2 40 T	1.1	5.2	0.0	Thru	453	453	25.45

SECTION XI

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REV. 3

Typical Applications

EXAMPLE NO. 4 – WAVE SOLDER MACHINE – TOTAL FLOOD/LOCAL APPLICATION SYSTEM (Continued)

ANSUL HP CO₂ FLOW CALCULATIONS

Pressure Drop Results

<u>Sec</u> <u>Start</u>	<u>Sec</u> <u>End</u>	<u>Nominal</u> <u>Pipe Size</u>	<u>Length</u> <u>(ft)</u>	<u>Equiv</u> <u>Length (ft)</u>	<u>Elev</u> <u>(ft)</u>	<u>Tee/</u> <u>Mfld</u>	<u>Start</u> <u>psi</u>	<u>Term</u> <u>psi</u>	<u>Flow</u> <u>(lb/min)</u>
14	18	1/2 40 T	1.0	4.1	0.0	BHT	459	458	76.97
18	312	1/2 40 T	0.1	3.2	0.0	Side	458	458	25.66
18	19	1/2 40 T	1.0	2.0	0.0	Thru	458	458	51.31
19	313	1/2 40 T	0.1	3.2	0.0	Side	458	458	25.66
19	314	1/2 40 T	1.1	5.2	0.0	Thru	458	458	25.66

Calculation based on 70 degree Fahrenheit pre-discharge Pipeline Temperature

Nozzle Performance Summary

<u>Nozzle</u> <u>Number</u>	<u>Nominal</u> <u>Pipe Size</u>	<u>Nozzle</u> <u>Code</u>	<u>Weight (lb)</u> <u>Discharged</u>	<u>Initial Vapor</u> <u>Time (sec)</u>	<u>Liquid</u> <u>Time (sec)</u>	<u>End of Discharge</u> <u>Time (sec)</u>
501	1/2 40 T	1.50	2.9	0.7	34.8	35.5
502	1/2 40 T	1.50	2.8	5.6	29.9	35.5
301	1/2 40 T	4.50	20.9	0.3	35.2	35.5
302	1/2 40 T	4.50	21.0	0.4	35.1	35.5
303	1/2 40 T	4.50	21.0	0.4	35.1	35.5
304	1/2 40 T	4.50	20.9	0.5	35.0	35.5
305	1/2 40 T	4.50	21.1	0.3	35.2	35.5
306	1/2 40 T	4.50	21.1	0.4	35.1	35.5
307	1/2 40 T	4.50	21.1	0.4	35.1	35.5
308	1/2 40 T	4.50	20.9	0.3	35.2	35.5
309	1/2 40 T	4.50	21.0	0.4	35.1	35.5
310	1/2 40 T	4.50	21.0	0.4	35.1	35.5
311	1/2 40 T	4.50	20.9	0.5	35.0	35.5
312	1/2 40 T	4.50	21.1	0.3	35.2	35.5
313	1/2 40 T	4.50	21.1	0.4	35.1	35.5
314	1/2 40 T	4.50	21.1	0.4	35.1	35.5

Total carbon dioxide discharged is 300 lb

Messages

Hydraulic calculation was successful.

Shortest liquid discharge time for Local Application Nozzle is 35. sec

Combination Total Flood/Local Application System

Local Application Nozzle Numbers are 301 to 499

Total Flood Nozzle Numbers are 501 to 600

The system is calculated using nozzle codes rounded and fixed at nearest 1/2 code. Convergence of nozzle flow rate and pressure to $\pm 2.5\%$

High Pressure Carbon Dioxide

CO₂ Valve Consolidation

CV-98 MANIFOLD INSTRUCTIONS

In response to concerns about the various high pressure CO₂ cylinder valves we have produced in the past, ANSUL has standardized on the CV-98 valve with the goal of having it as the only available CO₂ cylinder valve in the field; replacement parts for all valves made prior to the CV-98 will be phased out in the near future. ANSUL has created a listed and approved process for combining multiple types of cylinder valves on a common manifold; existing ANSUL valves can be replaced on a one-to-one basis with the CV-98 valve.

If a pilot valve needs to be replaced, consideration should be given to upgrading to currently available releasing and actuation components. If a new actuation system will not be utilized, or the CV-98 system actuation parameters are not met, ANSUL recommends moving a slave cylinder of the original valve type into the pilot position. The new CV-98 valve cylinder should be placed into the slave position; this will prevent the need to replace the existing actuation system.

Note: In any system where the CV-98 valve cylinder must be used as a pilot cylinder, the actuation system must adhere to the following requirements:

Pneumatic – Automan Release

- Maximum length of 150 ft (45.7 m) of 1/4 in., Schedule 40 pipe

Pneumatic – QBA-5 Actuator

- Maximum length of 100 ft (30.5 m) of 1/8 in., Schedule 40 pipe

Pneumatic – Manual Actuator

- Maximum length of 125 ft (38.1 m) of 1/4 in., Schedule 40 pipe

Electric – HF Electric Actuator

- 24 VDC circuit with a minimum current of 0.57 amps

Manual – Cable Pull

- Maximum length of 125 ft (38.1 m) of wire rope.
- Maximum of 18 Pulley Elbows (Part Numbers 415670 or 423250)

The subsequent instructions should be followed once it has been determined that an existing valve needs to be replaced:

1. Identify the type of valve currently in the system (see matrix on Page 3-6 for reference).
2. Refer to matrix for required replacement parts. Order replacement valves and other components necessary to convert the valve and system.

3. If cylinder is not empty, safely remove remaining CO₂ from cylinder.



WARNING

Cylinder(s) must be properly secured and all personnel in immediate area must be evacuated prior to a system discharge. Failure to comply may result in death, injury, or property damage as CO₂ displaces oxygen and creates a hazardous environment.

4. Remove the valve and siphon tube from the cylinder.
5. Re-certify the cylinder per 49 CFR 173 requirements.
6. Attach the siphon tube to the new cylinder valve.
Exception: Valve assemblies for the 25, 35, and 50 lb cylinders are shipped with a factory installed siphon tube; do not remove factory installed siphon tube.
7. Install the new valve and siphon tube to re-certified cylinder.
8. Torque the valve/siphon tube assembly into the cylinder at 160 ft lb (217 Newton meters) (a minimum of two threads should be visible).
9. Re-charge the cylinder per Section 9 “Resetting And Recharge” section of the ANSUL Carbon Dioxide Systems Components, Design, Installation, and Recharge Manual.
10. Disable and lock-out the system if not already done.
11. Attach the “CV-98 Reconditioned Label” (Part No. 434449) to the cylinder in a readily visible location (label is packaged with valve assembly).

THIS CYLINDER HAS BEEN RECONDITIONED WITH A CV-98 VALVE. SERVICE TO THIS CYLINDER SHALL BE BASED UPON THE CV-98 VALVE.

LABEL NO. 434449

SECTION XII – APPENDIX

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REV. 3

CO₂ Valve Consolidation

CV98 MANIFOLD INSTRUCTIONS (Continued)

12. Install the cylinder in its bracket. If the original system consists of a MAX valve, refer to Figure 1 for guidance to convert the manifold to accept a CV-98 cylinder valve.

MAX VALVE TO CV-98 VALVE MANIFOLD CONVERSION

Note: Install components as identified in the following figure.

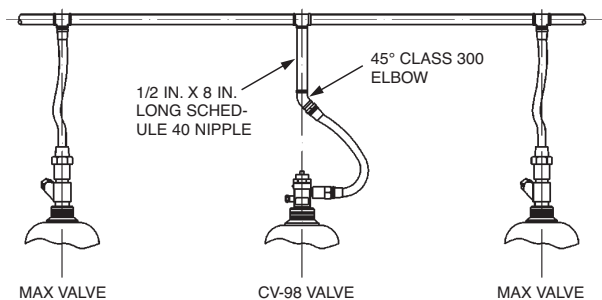


FIGURE 1
007477

13. Modify the actuation system if necessary.
14. Place the system back in service.
15. Notify appropriate personnel that the system is back on-line.

REPLACEMENT PARTS MATRIX

The following matrixes can be used to identify the components required to convert an older style cylinder valve or any of its related components to the equivalent CV98 component. In many cases not only will the cylinder valve require replacement but any related components like the siphon tube, flexible bend, and actuators will also need replacement.

Notes

1. 25 lb cylinders are no longer available. If a cylinder valve on a 25 lb cylinder requires replacement the entire cylinder must be replaced with a 35 lb CV98 cylinder. Associated components may also require replacement.
2. Replacement of VFN and AP-8 Cylinder Valves will also require replacement of the actuator if an actuator is included on the valve, and the cylinder can not be relocated to a slave cylinder position.
3. The CV98 cylinder valve does not require a pneumatic actuator. Pneumatic actuation is performed through a port on the side of the valve. Refer to the installation section of the "Carbon Dioxide Systems" Design, Installation, Recharge and Maintenance manual for component selection and installation instructions.
4. Pneumatic actuators for the MAX and CV90 valves remain available as replacement parts (Pneumatic Actuator – 32096, Pneumatic Actuator with Manual Override – 32094).

Instructions

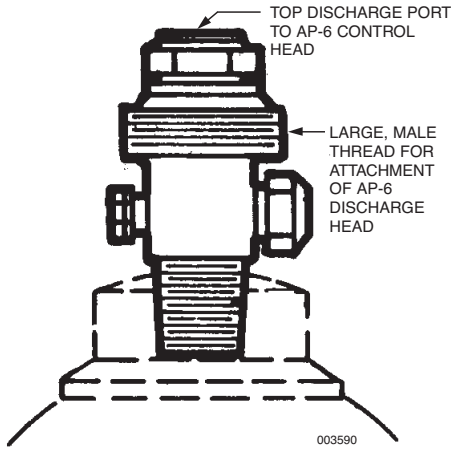
To determine the CV98 Components required to replace an older style component:

1. Determine which valve your system is using and find the corresponding chart.
2. Locate the component to be replaced for the appropriate cylinder size on the left side of the matrix.
3. An X in that row indicates a required CV98 Component to replace an older style component.
4. All of the indicated components in that row must be ordered and replaced in order to maintain system functionality.
5. The appropriate replacement components and their associated part numbers are shown in the columns above the Xs.

SECTION XII – APPENDIX

CO₂ Valve Consolidation

VF/VFN



Components To Be Replaced		Replacement Components												
		35 lb CV-98 Cylinder – 426242	CV-98 Valve w/35 lb Cylinder Siphon Tube – 426045	CV-98 Valve w/50 lb Cylinder Siphon Tube – 426046	CV-98 Cylinder Valve – 426009	75 lb CV-98 Cylinder Siphon Tube – 79812	100 lb CV-98 Cylinder Siphon Tube – 79813	CV-98 Flexible Discharge Bend – 427082	CV-98 Lever Release for Manual Actuation – 423309	See Note 3 on Page 1	HF Electric Actuator – 73327	Booster Actuator – 428949	Lever Release for HF Actuator – 70846	AP-8/ Sel. Viv. Lever Release – 42484
25 lb Cylinder	Cylinder Valve	X					X							
	Siphon Tube	X					X							
	Flexible Discharge Bend	X					X							
	Lever Release	X					X	X						
	Pneumatic Actuation	X					X		X					
	Manual and Pneumatic	X					X	X	X					
	Electric Actuator	X					X			X	X			
	Electric Actuator w/ Lever Release	X					X			X	X	X		
35 lb Cylinder	Cylinder Valve		X				X							
	Siphon Tube		X				X							
	Flexible Discharge Bend		X				X							
	Lever Release		X				X	X						
	Pneumatic Actuation		X				X		X					
	Manual and Pneumatic		X				X	X	X					
	Electric Actuator		X				X			X	X			
	Electric Actuator w/ Lever Release		X				X			X	X	X		
50 lb Cylinder	Cylinder Valve			X			X							
	Siphon Tube			X			X							
	Flexible Discharge Bend			X			X							
	Lever Release			X			X	X						
	Pneumatic Actuation			X			X		X					
	Manual and Pneumatic			X			X	X	X					
	Electric Actuator			X			X			X	X			
	Electric Actuator w/ Lever Release			X			X			X	X	X		
75 lb Cylinder	Cylinder Valve				X	X	X							
	Siphon Tube				X	X	X							
	Flexible Discharge Bend				X	X	X							
	Lever Release				X	X	X	X						
	Pneumatic Actuation				X	X	X		X					
	Manual and Pneumatic				X	X	X	X	X					
	Electric Actuator				X	X	X			X	X			
	Electric Actuator w/ Lever Release				X	X	X			X	X	X		
100 lb Cylinder	Cylinder Valve				X		X	X						
	Siphon Tube				X		X	X						
	Flexible Discharge Bend				X		X	X						
	Lever Release				X		X	X	X					
	Pneumatic Actuation				X		X	X		X				
	Manual and Pneumatic				X		X	X	X	X				
	Electric Actuator				X		X	X			X	X		
	Electric Actuator w/ Lever Release				X		X	X			X	X	X	

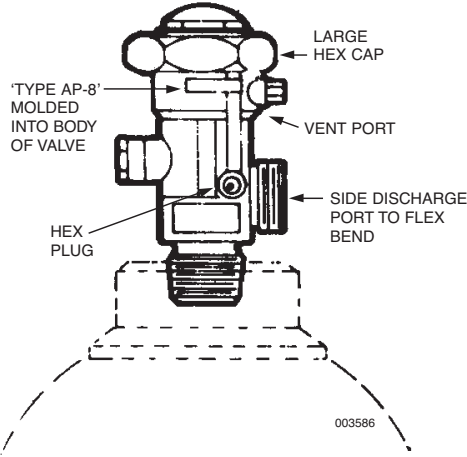
SECTION XII – APPENDIX

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REV. 3

CO₂ Valve Consolidation

AP-8

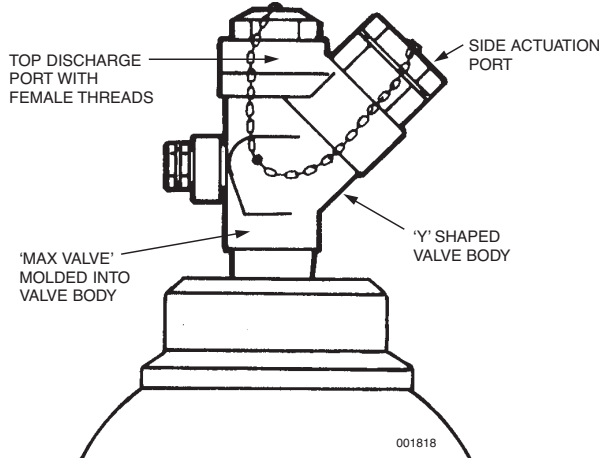


		Replacement Components												
		35 lb CV-98 Cylinder – 426242	CV-98 Valve w/35 lb Cylinder Siphon Tube – 426045	CV-98 Valve w/50 lb Cylinder Siphon Tube – 426046	CV-98 Cylinder Valve – 426009	75 lb CV-98 Cylinder Siphon Tube – 79812	100 lb CV-98 Cylinder Siphon Tube – 79813	CV-98 Flexible Discharge Bend – 427082	CV-98 Lever Release for Manual Actuation – 423309	See Note 3 on Page 1	HF Electric Actuator – 73327	Booster Actuator – 428949	Lever Release for HF Actuator – 70846	AP-8/ Sel. Vlv. Lever Release – 42484
Components To Be Replaced														
25 lb Cylinder	Cylinder Valve		X											
	Siphon Tube		X											
	Flexible Discharge Bend							X						
	Lever Release													X
	Pneumatic Actuation	X							X					
35 lb Cylinder	Manual and Pneumatic Actuation	X							X	X				
	Electric Actuator	X									X	X		
	Electric Actuator w/ Lever Release	X									X	X	X	
	Cylinder Valve		X											
50 lb Cylinder	Siphon Tube		X											
	Flexible Discharge Bend							X						
	Lever Release													X
	Pneumatic Actuation		X							X				
	Manual and Pneumatic Actuation		X						X	X				
75 lb Cylinder	Electric Actuator		X								X	X		
	Electric Actuator w/ Lever Release		X								X	X	X	
	Cylinder Valve			X	X									
	Siphon Tube			X	X									
100 lb Cylinder	Flexible Discharge Bend							X						
	Lever Release													X
	Pneumatic Actuation			X	X					X				
	Manual and Pneumatic Actuation			X	X				X	X				
	Electric Actuator			X	X						X	X		
Electric Actuator w/ Lever Release			X	X						X	X	X		

SECTION XII – APPENDIX

CO₂ Valve Consolidation

MAX



Replacement Components												
35 lb CV-98 Cylinder – 426242	CV-98 Valve w/35 lb Cylinder Siphon Tube – 426045	CV-98 Valve w/50 lb Cylinder Siphon Tube – 426046	CV-98 Cylinder Valve – 426009	75 lb CV-98 Cylinder Siphon Tube – 79812	100 lb CV-98 Cylinder Siphon Tube – 79813	CV-98 Flexible Discharge Bend – 427082	CV-98 Lever Release for Manual Actuation – 423309	See Note 4 on Page 1	HF Electric Actuator – 73327	Booster Actuator – 428949	Lever Release for HF Actuator – 70846	AP-8/ Sel. Vlv. Lever Release – 42484

Components To Be Replaced												
50 lb Cylinder	Cylinder Valve		X			X						
	Siphon Tube		X			X						
	Flexible Discharge Bend		X			X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
75 lb Cylinder	Cylinder Valve		X	X		X						
	Siphon Tube		X	X		X						
	Flexible Discharge Bend		X	X		X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
100 lb Cylinder	Cylinder Valve		X		X	X						
	Siphon Tube		X		X	X						
	Flexible Discharge Bend		X		X	X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		

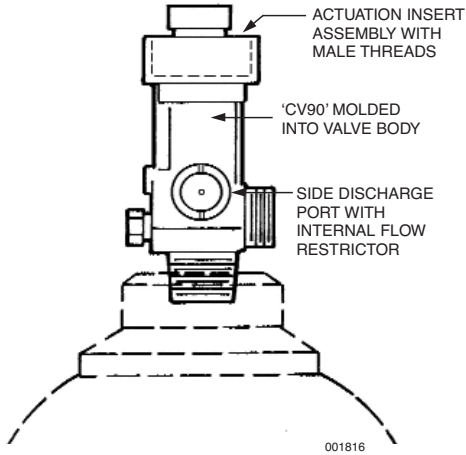
SECTION XII – APPENDIX

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REV. 3

CO₂ Valve Consolidation

CV90



Replacement Components												
35 lb CV-98 Cylinder – 426242	CV-98 Valve w/35 lb Cylinder Siphon Tube – 426045	CV-98 Valve w/50 lb Cylinder Siphon Tube – 426046	CV-98 Cylinder Valve – 426009	75 lb CV-98 Cylinder Siphon Tube – 79812	100 lb CV-98 Cylinder Siphon Tube – 79813	CV-98 Flexible Discharge Bend – 427082	CV-98 Lever Release for Manual Actuation – 423309	See Note 4 on Page 1	HF Electric Actuator – 73327	Booster Actuator – 428949	Lever Release for HF Actuator – 70846	AP-8/ Sel. Viv. Lever Release – 42484

Components To Be Replaced												
25 lb Cylinder	Cylinder Valve *	X										
	Siphon Tube *	X										
	Flexible Discharge Bend					X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
35 lb Cylinder	Cylinder Valve *	X										
	Siphon Tube *	X										
	Flexible Discharge Bend					X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
50 lb Cylinder	Cylinder Valve *		X									
	Siphon Tube *		X									
	Flexible Discharge Bend					X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
75 lb Cylinder	Cylinder Valve *			X								
	Siphon Tube *				X							
	Flexible Discharge Bend					X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		
100 lb Cylinder	Cylinder Valve *			X								
	Siphon Tube *				X							
	Flexible Discharge Bend					X						
	Lever Release										X	
	Pneumatic Actuation							X				
	Manual and Pneumatic Actuation							X				
	Electric Actuator								X	X		

* Early CV90 cylinder valves (those manufactured prior to mid-1992) utilized coarse threads for the joint between the cylinder valve and the siphon tube. CV90 valves and siphon tubes with coarse (1.00-12UNF-2A) threads will require replacement of both the cylinder valve and the siphon tube when either requires replacement. CV90 cylinder valve and siphon tubes manufactured after mid-1992 include the current threads specifications (.9375-32UN-2) as the current version of those components.

These installation instructions are intended for use with the Ansul CV-98 Electric Actuator (Part No. 423684). Personnel responsible for the installation, recharge, or maintenance of an electrically-actuated Fire Suppression System must read and fully understand these instructions before attempting to install or service the CV-98 electric actuator.



CAUTION

The fire suppression system could actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN resulting in serious personal injury if these instructions and precautions are not followed. Always read instructions and follow them carefully during installation.

APPLICATION

When installed in accordance with article 500 through 503 of the National Electrical Code, the CV-98 electric actuator (Part No. 423684) may be used in the following hazardous locations:

- N.E.C. Class I, Division 1, Groups B, C, D
- N.E.C. Class II, Division 1, Groups E, F, G

The CV-98 electric actuator is approved for use in temperature ranges of 0 °F to 130 °F (-18 °C to 54 °C), depending on type of system.

APPROVED VALVES

The CV-98 electric actuator is designed for installation on, and electric actuation of, only the following valves:

Valve

- CV-98 CO₂ Cylinder Valve
- CV-98 INERGEN Cylinder Valve
- ▶ Electric Operated Selector Valve

When used with the above valves, see appropriate installation, maintenance manual for approved systems temperature ranges.

DESCRIPTION

The CV-98 electric actuator specifications are:

Resistance Range (ohms)	0.9-1.6
Maximum NO Fire Current	
30 sec. Pulse	0.15A
0.050 sec. Pulse	0.3A
Minimum Single Firing Current	
D.C.	0.6A
10 ms. Pulse	0.9A
Maximum Monitoring Current	0.01A

The swivel coupling at the lower actuator body has 1 1/8-18 female threads for connection to the approved valves. The 1 1/8-18 male threads at the top of the actuator are provided for attachment of manual actuators. When manual actuators are not used, a protective cap is provided to prevent access to the actuator pin.

The red (+) and black (-) wire leads exit from the side opening which contains female threads for the installation of a standard 1/2 in. conduit.

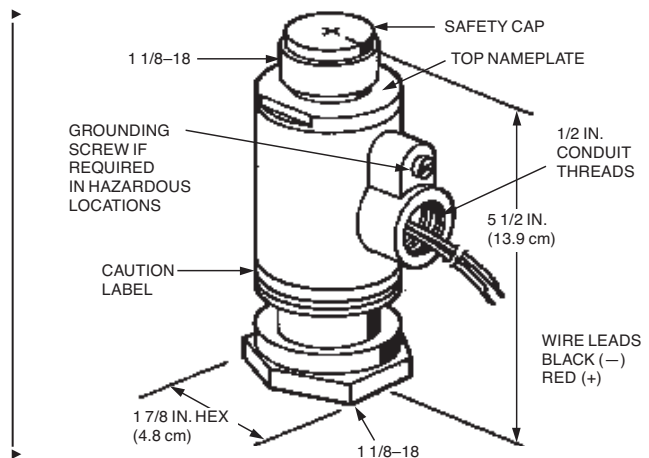


FIGURE 1
001395

**CV-98 ELECTRIC ACTUATOR
APPLICATION AND INSTALLATION**

Page 2 3-1-99
REV. 1

POWER AND LINE RESISTANCE CALCULATIONS

Total circuit resistance including the resistance of the In-Line Resistor, Actuator(s), and the wiring must not exceed the values given in Table 1. For calculations use 1.8 Ohms as the resistance value for the actuator.

<u>CONTROL PANEL</u>	<u>MAX. ALLOWABLE CIRCUIT RESISTANCE</u>
AUTOPULSE 442R, IQ-301, IQ-396X	31 Ohms
AUTOPULSE Four	28 Ohms

TABLE 1

EXAMPLE 1: An actuator is installed on an Autopulse 442R release circuit using 500 feet of 14 AWG (1000 feet round trip) wire having a resistance of 3.14 Ohms per 1000 ft. The total circuit resistance is calculated as follows:

Actuator resistance	1.8 Ohms
In-Line Resistor	23.0 Ohms
<u>Wiring Resistance</u>	<u>3.1 Ohms</u>
Total Resistance	27.9 Ohms

EXAMPLE 2. Two actuators are installed on an Autopulse 442R release circuit using 500 feet of 14 AWG (1000 feet round trip) wire having a resistance of 3.14 Ohms per 1000 ft. The total circuit resistance is calculated as follows:

Actuator resistance (1.8 Ohms x 2)	3.6 Ohms
In-Line Resistor	23.0 Ohms
<u>Wiring Resistance</u>	<u>3.1 Ohms</u>
Total Resistance	29.7 Ohms

The control panel must be capable of providing a minimum of .75 amperes to operate the actuator. For power calculations during an alarm condition assume 1.3 Amperes of current consumption on the release circuit unless the release circuit is inherently limited to less. If the release circuit is inherently limited to less than 1.3 amperes then assume the maximum available current draw from that circuit. In any case the current must be above .600 A.

When calculating total available current for other current consuming circuits of a control panel, assume that the release circuit to which the actuator is connected will consume 1.3 amperes unless the circuit is inherently limited to less. If the actuator is connected to an inherently current limited circuit of less than 1.3 amperes then assume the current consumption to be the maximum available value for that circuit. Because two actuators installed on a single release circuit are installed in series, assume the current draw for one actuator.

EXAMPLE 3: A control panel has three output circuits available to power external devices. The control panel's Installation, Operation, and Maintenance Manual states that there is a total of 2.25 amperes available for output and release functions, but any one circuit cannot exceed 1.5 amperes. If a CV-98 actuator is connected to one of the output circuits there are 0.95 amperes available to be shared between the remaining two circuits.

Total available current:	2.25 Amperes
Actuator current:	<u>1.30 Amperes</u>
Current available for remaining circuits:	0.95 Amperes

EXAMPLE 4: A control panel has three output circuits available to power external devices. The control panel's Installation, Operation, and Maintenance Manual states that there is a total of 2.25 amperes available for output and release functions. The output circuits are inherently current limited to 1 ampere. If a CV-98 actuator is connected to one of the output circuits there are 1.25 amperes available to be shared between the remaining two circuits.

Total available current:	2.25 Amperes
Actuator current:	<u>1.00 Amperes</u>
Current available for remaining circuits:	1.25 Amperes

INSTALLATION

Wiring

- Figure 2 shows a typical diagram for wiring one CV-98 electric actuator (Part No. 423684) to the release circuit of AUTOPULSE microprocessor-based control panel Polarity must be observed when wiring this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

When using either one or two CV-98 electric actuators, an in-line resistor, Part No. 426001, must always be used.

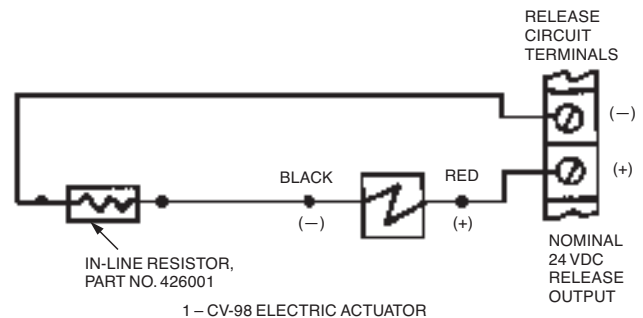


FIGURE 2
002431

- Two CV-98 electric actuators (Part No. 423684) may be wired to the release circuit of an AUTOPULSE microprocessor-based control panel. Figure 3 shows a typical diagram for wiring of two actuators. Polarity must be observed when wiring this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

When using either one or two CV-98 electric actuators, an in-line resistor, Part No. 426001, must always be used.

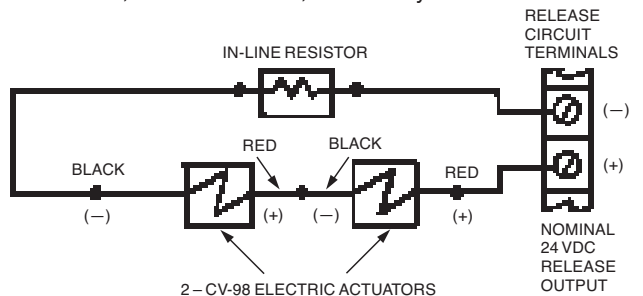


FIGURE 3
002436

INSTALLATION (Continued)

- Figure 4 shows a typical diagram for main/reserve actuator wiring to the release circuit of an AUTOPULSE micro-processor-based control panel. Polarity must be observed when wiring this circuit. A selector switch is required for this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

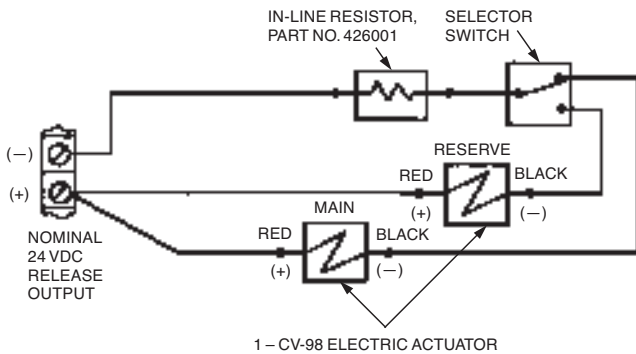


FIGURE 4
002432

- When using the CV-98 electric actuator in hazardous locations, a conduit seal must be installed within 18 in. (45 cm) of the actuator conduit as shown in Figure 5. All wiring must be in accordance with Articles 500 through 503 of the National Electrical Code.

NOTE: Make certain main power and battery back-up are both disconnected when servicing the actuator in a hazardous environment.

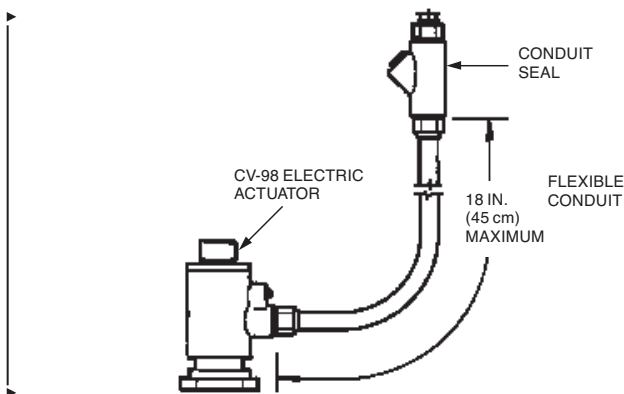


FIGURE 5
002433

Mounting Manual Actuators To CV-98 Electric Actuator

CAUTION

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN if the manual actuator pins are not fully retracted. Before each installation and after each actuation, remove manual actuators and ensure that each actuator pin is in the full "up" position.

Before the CV-98 electric actuator is installed on the discharge valve, any manual valve actuator(s) must be reset and attached to the CV-98 electric actuator. This is accomplished by completing the following steps:

- If manual actuator(s) is being installed, remove the safety cap from the top threads of the CV-98 electric actuator.

CAUTION

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN if the manual actuator(s) is not properly reset with the pin in the full "up" position. Before each installation and after each actuation, remove and reset manual actuators. See Figure 6.

Make certain manual actuator(s) is properly reset (actuator pin in fully retracted position) before installing on CV-98 electric actuator. See Figure 6.



PIN FULLY RETRACTED
ON MANUAL ACTUATORS

FIGURE 6
002434

- Thread manual actuator onto top threads of CV-98 electric actuator. (Do not exceed 10 ft. lb. (13.6 Nm) torque.)
- Check that CV-98 electric actuator piston pin is free to move up and down, which signifies that the actuator is in an unactuated condition.
- Go on to Mounting To A CV-98 CO₂/INERGEN Valve.

Mounting To A CV-98 CO₂/INERGEN Valve

Mounting the CV-98 electric actuator (with any manual actuators already reset and installed) is always the last step in the installation of a system. The procedures for mounting the CV-98 electric actuator to a CV-98 CO₂/INERGEN valve is as follows:

CAUTION

Make certain the tank is connected to the discharge manifold and is securely mounted to a rigid foundation. Failure to comply may result in violent tank movement if accidentally actuated.

Evacuate all personnel from the area of discharge while installing the actuators. Accidental system actuation will discharge Carbon Dioxide into the protected area without warning causing possible severe injury or death if personnel remain in the atmosphere.

**CV-98 ELECTRIC ACTUATOR
APPLICATION AND INSTALLATION**

Page 4 3-1-99
REV. 1

INSTALLATION (Continued)

Mounting To A CV-98 CO₂/INERGEN Valve (Continued)

1. Remove actuation shipping cap from top threads of the CV-98 valve.
2. Make certain piston in bottom of CV-98 electric actuator is free to move up and down.
3. Thread the CV-98 electric actuator onto top threads of CV-98 CO₂/INERGEN valve. (Do not exceed 10 ft. lb. (13.6 Nm) torque.) See Figure 7.

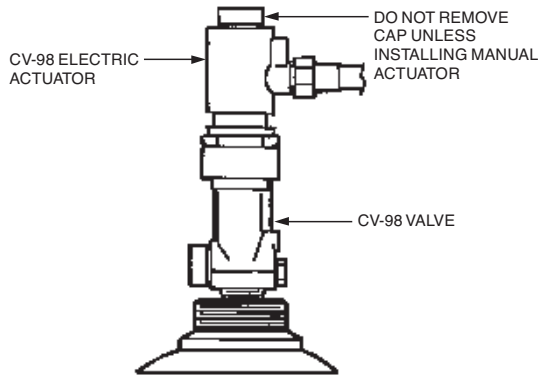


FIGURE 7
001851

INSTALLING CV-98 ELECTRIC ACTUATOR ON SELECTOR VALVE

Selector Valve Electric Actuation Kit, Part No. 426893, must be used when converting a selector valve with a pressure actuator to an electric operated selector valve.

The selector valve electric actuation kit contains a CV-98 electric actuator, a brass adaptor for attaching the actuator to the selector valve, a 1/4 in. pipe plug to close the pneumatic port on the selector valve, and a warning tag to attach to the valve warning that the plug must always be in place when electric actuation is utilized.

To attach the CV-98 electric actuator to the selector valve:

1. Install brass adaptor, Part No. 426674, into top port of selector valve. See Figure 8. Wrench tighten.
2. Install 1/4 in. pipe plug, Part No. 24838, into the pneumatic actuation port on selector valve. See Figure 8. Wench Tighten.

CAUTION

The 1/4 in. pipe plug must be installed in the pressure actuator located on top of the selector valve when used with CV-98 electric actuator. Remote pressure actuation is not permitted in this configuration.

3. Attach the warning tag, Part No. 426894, near the pipe plug. See Figure 8.
4. Make certain piston in bottom of CV-98 electric actuator, Part No. 423684, is free to move up and down and install the actuator to the brass adaptor on top of the selector valve. See Figure 8. Tighten securely. (Do not exceed 10 ft. lb. (13.6 Nm) torque).
5. If required, attach proper lever actuator, either Part No. 423309, 423310, or 423311, to top of CV-98 electric actuator.

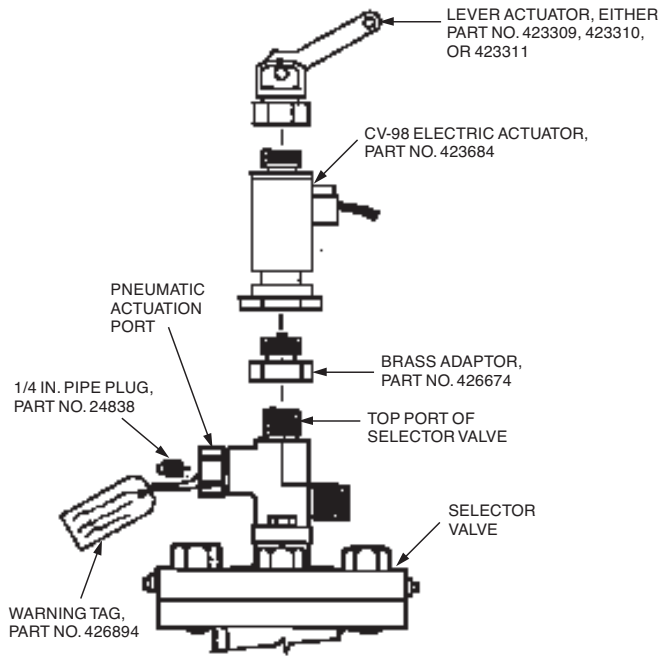


FIGURE 8
003550

REPLACE METRON PROTRACTOR IN ELECTRIC ACTUATOR

To replace the METRON PROTRACTOR in the electric actuator, complete the following steps:

1. Remove power from electric actuator circuit.
2. Remove electric actuator from cylinder valve.
3. Unscrew actuator cap. See Figure 9.

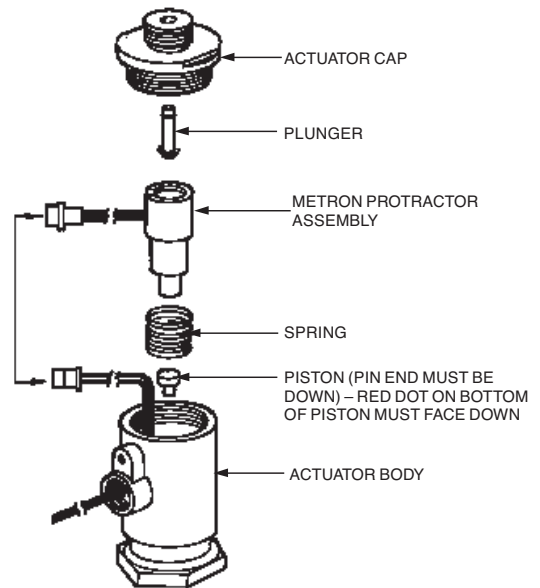


FIGURE 9
001854

**REPLACE METRON PROTRACTOR IN ELECTRIC ACTUATOR
(Continued)**

4. Lift actuated METRON PROTRACTOR assembly housing out of actuator body and disconnect wire plug. See Figure 9.
5. Discard used METRON PROTRACTOR assembly. A discharged METRON PROTRACTOR will have the stainless steel pin extending approximately 1/8 – 3/16 in. out of the bottom. On a new METRON PROTRACTOR, the pin will not be visible. See Figure 10.

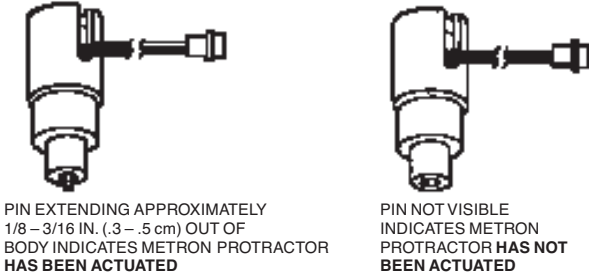


FIGURE 10
001855

6. Before positioning new METRON PROTRACTOR housing assembly into electric actuator body, remove the piston. Thoroughly clean piston and inside bottom surface of actuator body of any dirt or foreign material. As the pin is emitted from a METRON PROTRACTOR when it operates, a small metal disc is ejected. This metal disc may be found resting on the piston inside the actuator body. Before replacing the actuated METRON PROTRACTOR assembly with a new one, make certain this metal disc is removed from the piston area. Replace piston back into body. When replacing piston, make certain pin end is facing down.

NOTICE

The design of this explosion proof enclosure requires that the inside be clean in order for the unit to function properly.

7. Position METRON PROTRACTOR housing assembly back into electric actuator body, making certain METRON PROTRACTOR housing assembly and spring are properly seated in bottom of actuator body. See Figure 9.

CAUTION

Before completing Step No. 8, make certain the control panel is reset and the release circuit is not in an actuated mode.

8. Plug wire connector together. See Figure 9.
9. Carefully tuck wire connector at an approximately 45° angle down along side of METRON PROTRACTOR housing assembly. **NOTE: Make certain wires are not located over top of housing.**
10. Make certain plunger moves freely up and down. See Figure 9.
11. Screw cap back on actuator body. Securely tighten.

12. Make certain piston on bottom of actuator is free to move up and down. Red dot on bottom of piston stem must be visible. See Figure 11. **NOTE:** If pin is not visible in bottom hole of actuator, the piston has been re-installed incorrectly. Disassemble and correct.

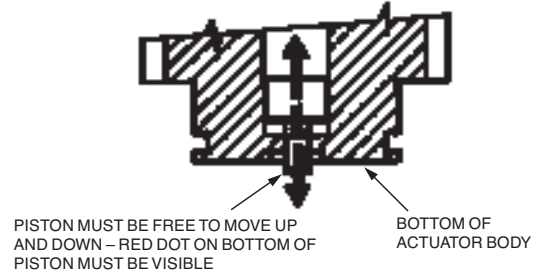


FIGURE 11
001857

PLACING BACK IN SERVICE

After the cylinder(s) has been secured back in the bracket and discharge hose(s) have been reconnected (if necessary, reconnect 1/4 in. actuator hose to ball check port) and wrench tightened, attach the actuator(s) by completing the following:

Electric Actuator

CAUTION

Make certain all electric power from the panel to the actuator has been disconnected. Failure to disconnect power may cause system to accidentally discharge.

1. Make certain actuator has been recharged with a new METRON PROTRACTOR assembly.

CAUTION

Before installing electric actuator to top of a CV-98 valve or an electric selector valve, make certain piston in bottom of actuator is free to move up and down. Refer to Figure 11.

2. Attach actuator to top thread of CV-98 valve. Securely tighten.
3. If the manual actuator was used, apply a small amount of lubricant, such as WD-40, to the pin between the handle and the body.

See INERGEN DESIGN, INSTALLATION, RECHARGE, AND MAINTENANCE MANUAL and CARBON DIOXIDE SYSTEMS COMPONENTS, DESIGN, INSTALLATION, RECHARGE AND MAINTENANCE MANUAL for resetting of manual actuators, selector valves, manual pull stations, and cartridge replacement.

MAINTENANCE

The CV-98 valve requires no field maintenance. The valve is sealed shut and must not be opened. Should the valve require repair, it must be returned to Ansul for complete replacement.

CV-98 ELECTRIC ACTUATOR TEST PROCEDURE

Release Circuit Testing

CAUTION

Before performing the release circuit test, notify the appropriate personnel that testing of the fire suppression system will occur and take the necessary action to prevent the unwanted shutdown of equipment controlled by the fire suppression system.

1. Remove the CV-98 electric actuator from the cylinder valve.
2. Disconnect the RED and the BLACK wire leads of the CV-98 electric actuator from the release circuit wiring.
3. Connect an ammeter in place of the CV-98 actuator. See Figure 12. Make certain the ammeter is capable of measuring 1.5 amp @ 24 VDC.

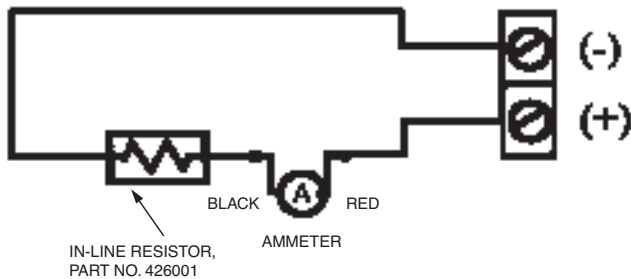


FIGURE 12
003800

4. Activate the release circuit of the control unit. This is normally accomplished by activating detector(s) or operating an electric manual release station.
5. Observe the current reading on the ammeter. The ammeter reading must read a minimum of 0.6 amps and typically no more than 1.5 amps.
6. If a current reading of less than 0.6 amps is present, check the release circuit wiring and programming of the control unit and correct as necessary. Repeat Steps No. 4 and No. 5.
7. Reset the fire suppression system control unit.

CV-98 Electric Actuator Test

1. Disconnect the RED and BLACK wires of the CV-98 actuator from the release circuit.
2. Connect a digital multimeter to the RED and BLACK wire leads of the CV-98 and measure the actuator resistance. Setup the multimeter to read resistance, **do not select the diode scale.**
3. The resistance of the actuator should be between 0.9 to 1.8 ohms.
4. a) If the Metron Protractor has been fired, a resistance typically greater than 80 ohms will be measured. (Note: Some meters may read an open circuit condition.) The Metron Protractor assembly must then be replaced.
b) If a direct short condition is read, a component or wire inside the actuator is shorted and the CV-98 electric actuator assembly should be replaced.
5. Install a new Metron Protractor if necessary, and then repeat Step No. 2 to retest the CV-98 actuator.
6. Re-assemble the CV-98 actuator as necessary and reconnect all wiring to the actuator.

These installation instructions are intended for use with the Ansul CV-90 Electric Actuator (Part No. 426876). Personnel responsible for the installation, recharge, or maintenance of an electrically-actuated Fire Suppression System must read and fully understand these instructions before attempting to install or service the CV-90 electric actuator.



CAUTION

The fire suppression system could actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN resulting in serious personal injury if these instructions and precautions are not followed. Always read instructions and follow them carefully during installation.

APPLICATION

When installed in accordance with article 500 through 503 of the National Electrical Code (NFPA 70), the CV-90 electric actuator (Part No. 426877) may be used in the following hazardous locations:

- N.E.C. Class I, Division 1, Groups B, C, D
- N.E.C. Class II, Division 1, Groups E, F, G



CAUTION

Do not use CV-90 electric actuator on selector valves. This actuator will not perform properly.

The CV-90 electric actuator is approved for use in temperature ranges of 0 °F to 130 °F (-18 °C to 54 °C), depending on type of system.

APPROVED VALVES

The CV-90 electric actuator is designed for installation on, and electric actuation of only the following valves:

Valve

- CV-90 CO₂ Cylinder Valve
- CV-90 INERGEN Cylinder Valve

When used with the above valves, see appropriate installation, maintenance manual for approved systems temperature ranges.

DESCRIPTION

The CV-90 electric actuator specifications are:

Resistance Range (ohms)	0.9-1.6
Maximum NO Fire Current	
30 sec. Pulse	0.15A
0.050 sec. Pulse	0.3A
Minimum Single Firing Current	
D.C.	0.6A
10 ms. Pulse	0.9A
Maximum Monitoring Current	0.01A

The swivel coupling at the lower actuator body has 1 1/4-18 female threads for connection to the approved valves. The 1 1/4-18 male threads at the top of the actuator are provided for attachment of manual actuators. When manual actuators are not used, a protective cap is provided to prevent access to the actuator pin.

To identify the CV-90 electric actuator, the top nameplate and caution label are color-coded blue. The swivel nut is also stamped CV-90.

The red (+) and black (-) wire leads exit from the side opening which contains female threads for the installation of a standard 1/2 in. conduit.

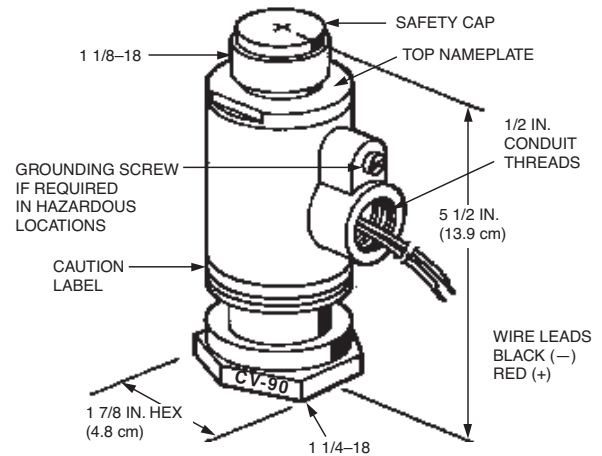


FIGURE 1
001395

**CV-90 ELECTRIC ACTUATOR
APPLICATION AND INSTALLATION**

POWER AND LINE RESISTANCE CALCULATIONS

Total circuit resistance including the resistance of the In-Line Resistor, Actuator(s), and the wiring must not exceed the values given in Table 1. For calculations use 1.8 Ohms as the resistance value for the actuator.

<u>CONTROL PANEL</u>	<u>MAX. ALLOWABLE CIRCUIT RESISTANCE</u>
AUTOPULSE 442R, IQ-301, IQ-396X	31 Ohms
AUTOPULSE Four	28 Ohms

TABLE 1

EXAMPLE 1: An actuator is installed on an Autopulse 442R release circuit using 500 feet of 14 AWG (1000 feet round trip) wire having a resistance of 3.14 Ohms per 1000 ft. The total circuit resistance is calculated as follows:

Actuator resistance	1.8 Ohms
In-Line Resistor	23.0 Ohms
<u>Wiring Resistance</u>	<u>3.1 Ohms</u>
Total Resistance	27.9 Ohms

EXAMPLE 2. Two actuators are installed on an Autopulse 442R release circuit using 500 feet of 14 AWG (1000 feet round trip) wire having a resistance of 3.14 Ohms per 1000 ft. The total circuit resistance is calculated as follows:

Actuator resistance (1.8 Ohms x 2)	3.6 Ohms
In-Line Resistor	23.0 Ohms
<u>Wiring Resistance</u>	<u>3.1 Ohms</u>
Total Resistance	29.7 Ohms

The control panel must be capable of providing a minimum of .75 amperes to operate the actuator. For power calculations during an alarm condition assume 1.3 Amperes of current consumption on the release circuit unless the release circuit is inherently limited to less. If the release circuit is inherently limited to less than 1.3 amperes then assume the current consumption to be the maximum available value for that circuit. Because two actuators installed on a single release circuit are installed in series, assume the current draw for one actuator.

When calculating total available current for other current consuming circuits of a control panel, assume that the release circuit to which the actuator is connected will consume 1.3 amperes unless the circuit is inherently limited to less. If the actuator is connected to an inherently current limited circuit of less than 1.3 amperes then assume the current consumption to be the maximum available value for that circuit. Because two actuators installed on a single release circuit are installed in series, assume the current draw for one actuator.

EXAMPLE 3: A control panel has three output circuits available to power external devices. The control panel's Installation, Operation, and Maintenance Manual states that there is a total of 2.25 amperes available for output and release functions, but any one circuit cannot exceed 1.5 amperes. If a CV-90 actuator is connected to one of the output circuits there are 0.95 amperes available to be shared between the remaining two circuits.

Total available current:	2.25 Amperes
Actuator current:	<u>1.30 Amperes</u>
Current available for remaining circuits:	0.95 Amperes

EXAMPLE 4: A control panel has three output circuits available to power external devices. The control panel's Installation, Operation, and Maintenance Manual states that there is a total of 2.25 amperes available for output and release functions. The output circuits are inherently current limited to 1 ampere. If a CV-90 actuator is connected to one of the output circuits there are 1.25 amperes available to be shared between the remaining two circuits.

Total available current:	2.25 Amperes
Actuator current:	<u>1.00 Amperes</u>
Current available for remaining circuits:	1.25 Amperes

INSTALLATION

Wiring

- Figure 2 shows a typical diagram for wiring one CV-90 electric actuator (Part No. 426877) to the release circuit of AUTOPULSE microprocessor-based control panel Polarity must be observed when wiring this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

When using either one or two CV-90 electric actuators, an in-line resistor, Part No. 426001, must always be used.

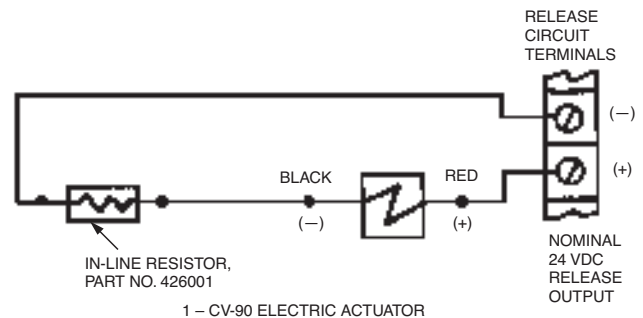


FIGURE 2
002431

- Two CV-90 electric actuators (Part No. 426877) may be wired to the release circuit of an AUTOPULSE microprocessor-based control panel. Figure 3 shows a typical diagram for wiring of two actuators. Polarity must be observed when wiring this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

When using either one or two CV-90 electric actuators, an in-line resistor, Part No. 426001, must always be used.

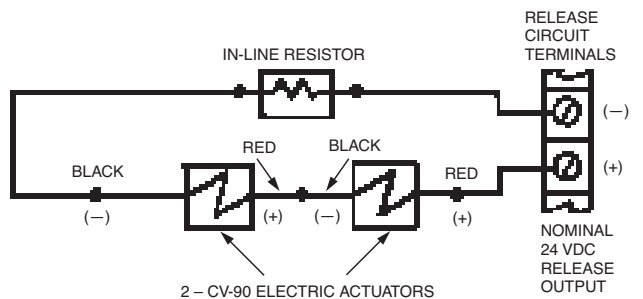


FIGURE 3
002436

INSTALLATION (Continued)

- Figure 4 shows a typical diagram for main/reserve actuator wiring to the release circuit of an AUTOPULSE micro-processor-based control panel. Polarity must be observed when wiring this circuit. A selector switch is required for this circuit. (Always check with the control panel manual for specific details pertaining to release circuit wiring.)

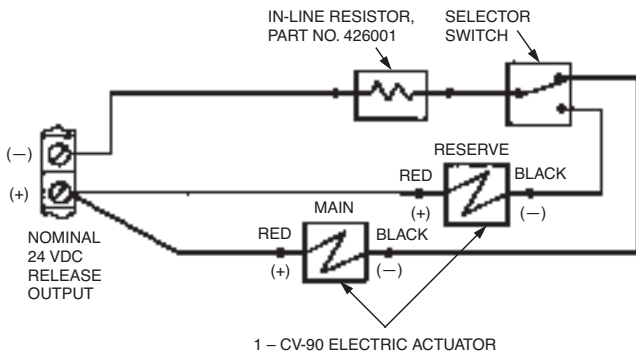


FIGURE 4
002432

- When using the CV-90 electric actuator in hazardous locations, a conduit seal must be installed within 18 in. (45 cm) of the actuator conduit as shown in Figure 5. All wiring must be in accordance with Articles 500 through 503 of the National Electrical Code (NFPA 70).

NOTE: Make certain main power and battery back-up are both disconnected when servicing the actuator in a hazardous environment.

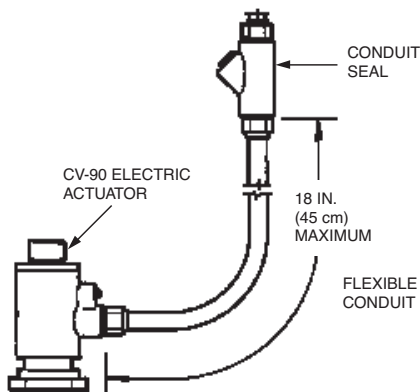


FIGURE 5
002433

Mounting Manual Actuators To CV-90 Electric Actuator

CAUTION

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN if the manual actuator pins are not fully retracted. Before each installation and after each actuation, remove manual actuators and ensure that each actuator pin is in the full "up" position.

Before the CV-90 electric actuator is installed on the discharge valve, any manual valve actuator(s) must be reset and attached to the CV-90 electric actuator. This is accomplished by completing the following steps:

- If manual actuator(s) is being installed, remove the safety cap from the top threads of the CV-90 electric actuator.

CAUTION

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide or INERGEN if the manual actuator(s) is not properly reset with the pin in the full "up" position. Before each installation and after each actuation, remove and reset manual actuators. See Figure 6.

Make certain manual actuator(s) is properly reset (actuator pin in fully retracted position) before installing on CV-90 electric actuator. See Figure 6.



PIN FULLY RETRACTED
ON MANUAL ACTUATORS

FIGURE 6
002434

- Thread manual actuator onto top threads of CV-90 electric actuator. (Do not exceed 10 ft. lb. (13.6 Nm) torque.)
- Check that CV-90 electric actuator piston pin is free to move up and down, which signifies that the actuator is in an unactuated condition.
- Go on to Mounting To A CV-90 CO₂/ INERGEN Valve.

Mounting To A CV-90 CO₂/ INERGEN Valve

Mounting the CV-90 electric actuator (with any manual actuators already reset and installed) is always the last step in the installation of a system. The procedures for mounting the CV-90 electric actuator to a CV-90 CO₂/ INERGEN valve is as follows:

CAUTION

Make certain the tank is connected to the discharge manifold and is securely mounted to a rigid foundation. Failure to comply may result in violent tank movement if accidentally actuated.

Evacuate all personnel from the area of discharge while installing the actuators. Accidental system actuation will discharge Carbon Dioxide into the protected area without warning causing possible severe injury or death if personnel remain in the atmosphere.

Complete Step No. 1, No. 2, and No. 3 only if replacing an existing solenoid actuator with a CV-90 electric actuator.

- Remove all manual actuators located on top of the CV-90 valve.
- When removing the solenoid valve, first unscrew the actuation hose from the elbow in the ball check port. See Figure 7. Next, remove the solenoid valve hex nut from the fill port. See Figure 7. Lastly, remove the elbow and the adaptor from the ball check port.

INSTALLATION (Continued)

Mounting To A CV-90 CO₂/INERGEN Valve (Continued)

NOTICE

When removing the adaptor from the ball check port, make certain the spring and ball remain in place in the valve. On valves manufactured before March 1995, the spring and ball were not captured in place.

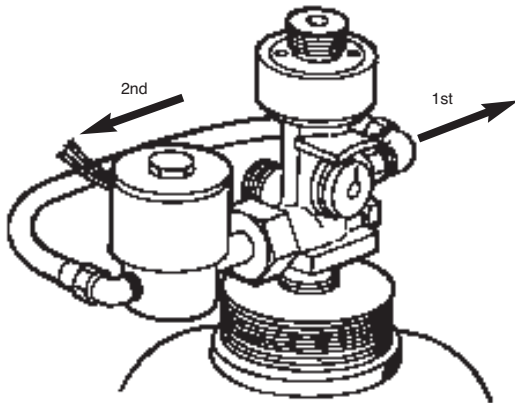


FIGURE 7
002194

3. Install pipe plug (Part No. 42411 for valves manufactured after March 1995 or Part No. 42410 for valves manufactured before or during March 1995). Lightly coat pipe plug threads with Hercules Pro-Dope sealant, or equal. No sealant on first thread. Do not turn in past flush with valve body. Torque to 25 in/lbs.
4. Remove actuation shipping cap from top threads of the CV-90 valve (if necessary).
5. Make certain piston in bottom of CV-90 electric actuator is free to move up and down.
6. Thread the CV-90 electric actuator onto top threads of CV-90 CO₂/INERGEN valve. (Do not exceed 10 ft. lb. (13.6 Nm) torque.) See Figure 8.
7. If retrofitting to a system which originally had manual actuator(s) on top of the CV-90 valve, these actuator(s) will not fit on top of the CV-90 electric actuator. CV-98 manual actuators, Part No. 423309, 423310, or 423311, will have to be used.

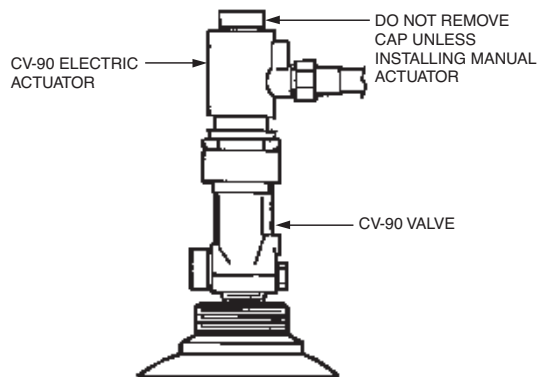


FIGURE 8
001851

REPLACE METRON PROTRACTOR IN ELECTRIC ACTUATOR

To replace the METRON PROTRACTOR in the electric actuator, complete the following steps:

1. Remove power from electric actuator circuit.
2. Remove electric actuator from cylinder valve.
3. Unscrew actuator cap. See Figure 9.

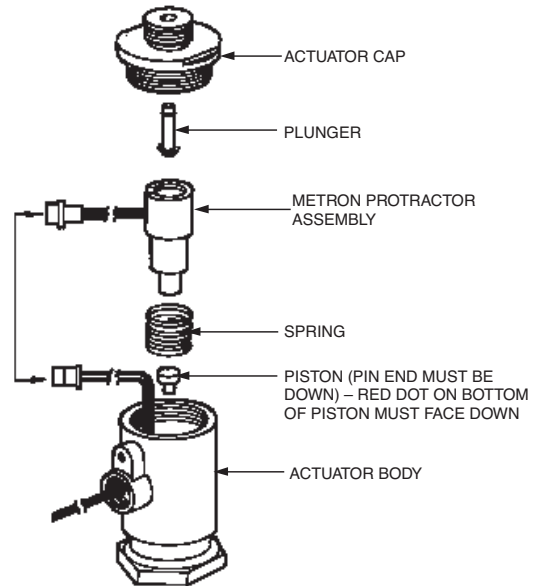


FIGURE 9
001854

4. Lift actuated METRON PROTRACTOR assembly housing out of actuator body and disconnect wire plug. See Figure 9.
5. Discard used METRON PROTRACTOR assembly. A discharged METRON PROTRACTOR will have the stainless steel pin extending approximately 1/8 – 3/16 in. out of the bottom. On a new METRON PROTRACTOR, the pin will not be visible. See Figure 10.

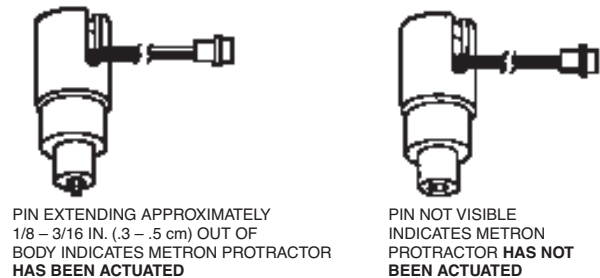


FIGURE 10
001855

**REPLACE METRON PROTRACTOR IN ELECTRIC ACTUATOR
(Continued)**

- Before positioning new METRON PROTRACTOR housing assembly into electric actuator body, remove the piston. Thoroughly clean piston and inside bottom surface of actuator body of any dirt or foreign material. As the pin is emitted from a METRON PROTRACTOR when it operates, a small metal disc is ejected. This metal disc may be found resting on the piston inside the actuator body. Before replacing the actuated METRON PROTRACTOR assembly with a new one, make certain this metal disc is removed from the piston area. Replace piston back into body. When replacing piston, make certain pin end is facing down.

NOTICE

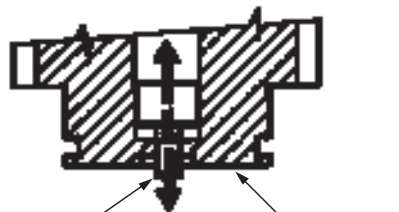
The design of this explosion proof enclosure requires that the inside be clean in order for the unit to function properly.

- Position METRON PROTRACTOR housing assembly back into electric actuator body, making certain METRON PROTRACTOR housing assembly and spring are properly seated in bottom of actuator body. See Figure 9.

CAUTION

Before completing Step No. 8, make certain the control panel is reset and the release circuit is not in an actuated mode.

- Plug wire connector together. See Figure 9.
- Carefully tuck wire connector at an approximately 45° angle down along side of METRON PROTRACTOR housing assembly. **NOTE: Make certain wires are not located over top of housing.**
- Make certain plunger moves freely up and down. See Figure 9.
- Screw cap back on actuator body. Securely tighten.
- Make certain piston on bottom of actuator is free to move up and down. Red dot on bottom of piston stem must be visible. See Figure 11. **NOTE: If pin is not visible in bottom hole of actuator, the piston has been re-installed incorrectly. Disassemble and correct.**



PISTON MUST BE FREE TO MOVE UP AND DOWN – RED DOT ON BOTTOM OF PISTON MUST BE VISIBLE

BOTTOM OF ACTUATOR BODY

FIGURE 11
001857

PLACING BACK IN SERVICE

After the cylinder(s) has been secured back in the bracket and discharge hose(s) have been reconnected and wrench tightened, attach the actuator(s) by completing the following:

Electric Actuator

CAUTION

Make certain all electric power from the panel to the actuator has been disconnected. Failure to disconnect power may cause system to accidentally discharge.

- Make certain actuator has been recharged with a new METRON PROTRACTOR assembly.

CAUTION

Before installing electric actuator to top of CV-90 valve, make certain piston in bottom of actuator is free to move up and down. Refer to Figure 11.

- Attach actuator to top thread of CV-90 valve. Securely tighten.
- If the manual actuator was used, apply a small amount of lubricant, such as WD-40, to the pin between the handle and the body.

See INERGEN DESIGN, INSTALLATION, RECHARGE, AND MAINTENANCE MANUAL and CARBON DIOXIDE SYSTEMS COMPONENTS, DESIGN, INSTALLATION, RECHARGE AND MAINTENANCE MANUAL for resetting of manual actuators, CV-90 valves, manual pull stations, and cartridge replacement.

CV-90 ELECTRIC ACTUATOR TEST PROCEDURE

Release Circuit Testing

CAUTION

Before performing the release circuit test, notify the appropriate personnel that testing of the fire suppression system will occur and take the necessary action to prevent the unwanted shutdown of equipment controlled by the fire suppression system.

1. Remove the CV-90 electric actuator from the cylinder valve.
2. Disconnect the RED and the BLACK wire leads of the CV-90 electric actuator from the release circuit wiring.
3. Connect an ammeter in place of the CV-90 actuator. See Figure 12. Make certain the ammeter is capable of measuring 1.5 amp @ 24 VDC.

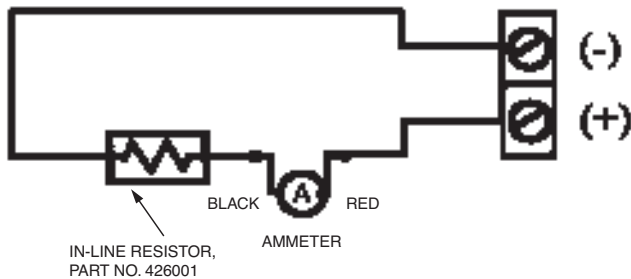
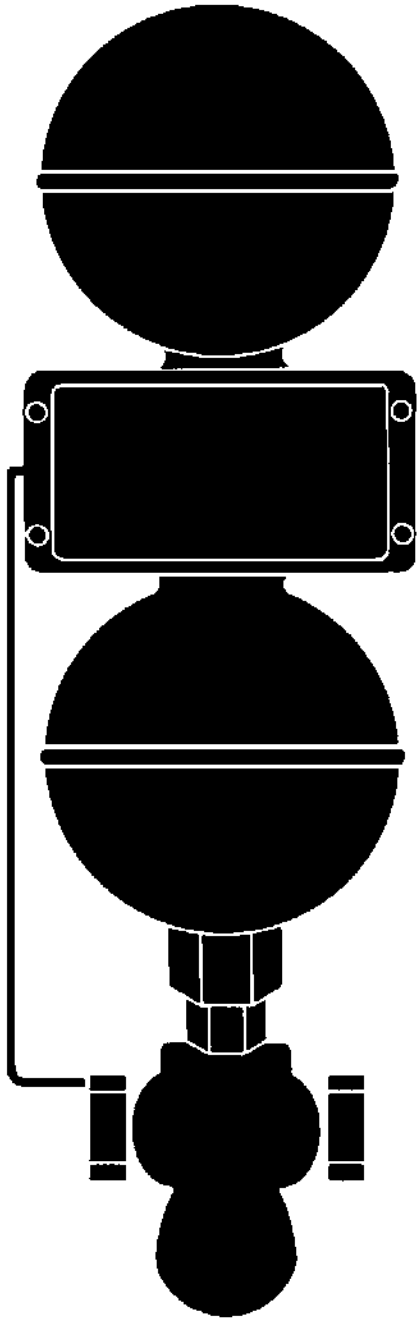
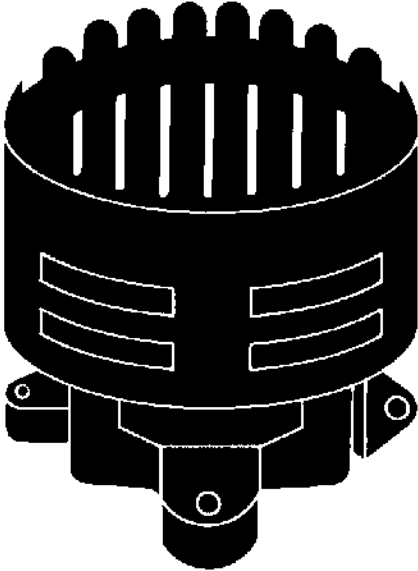
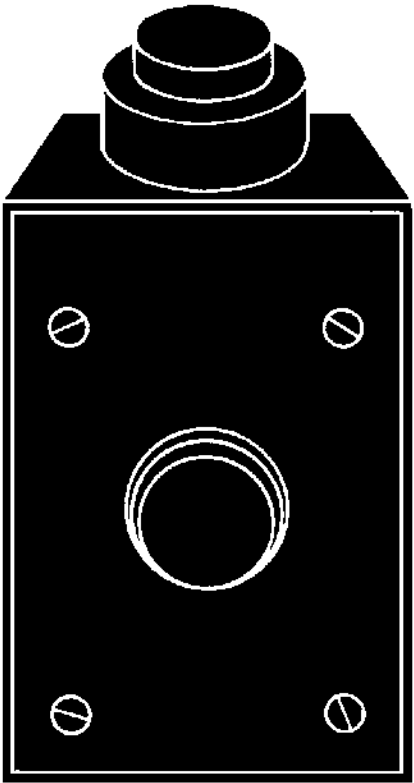
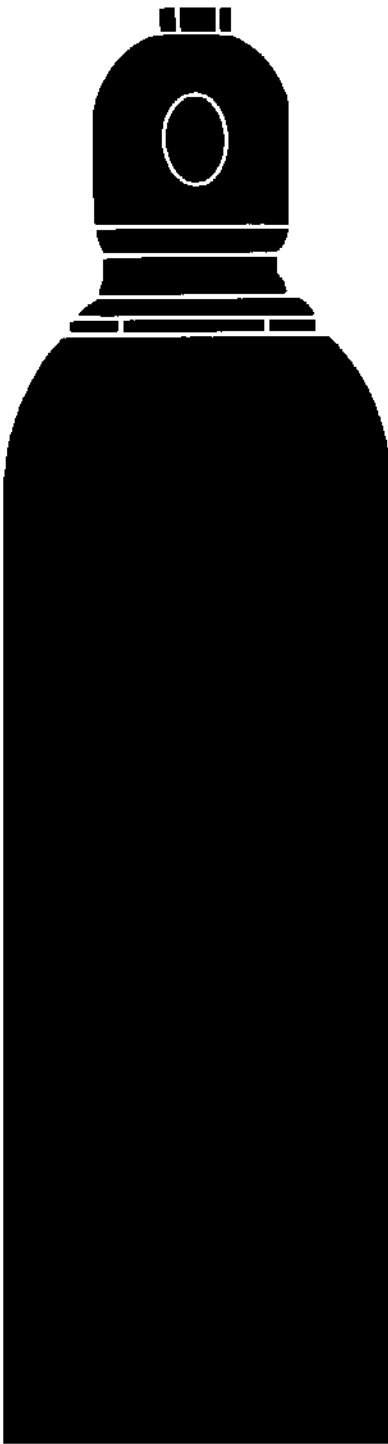


FIGURE 12
003800

4. Activate the release circuit of the control unit. This is normally accomplished by activating detector(s) or operating an electric manual release station.
5. Observe the current reading on the ammeter. The ammeter reading must read a minimum of 0.6 amps and typically no more than 1.5 amps.
6. If a current reading of less than 0.6 amps is present, check the release circuit wiring and programming of the control unit and correct as necessary. Repeat Steps No. 4 and No. 5.
7. Reset the fire suppression system control unit.

CV-98 Electric Actuator Test

1. Disconnect the RED and BLACK wires of the CV-90 actuator from the release circuit.
2. Connect a digital multimeter to the RED and BLACK wire leads of the CV-90 and measure the actuator resistance. Setup the multimeter to read resistance, **do not select the diode scale.**
3. The resistance of the actuator should be between 0.9 to 1.8 ohms.
4. a) If the Metron Protractor has been fired, a resistance typically greater than 80 ohms will be measured. (Note: Some meters may read an open circuit condition.) The Metron Protractor assembly must then be replaced.
b) If a direct short condition is read, a component or wire inside the actuator is shorted and the CV-98 electric actuator assembly should be replaced.
5. Install a new Metron Protractor if necessary, and then repeat Step No. 2 to retest the CV-90 actuator.
6. Re-assemble the CV-90 actuator as necessary and reconnect all wiring to the actuator.



Submitted by _____ Date _____ Due Date _____

In order to expedite the processing of system proposals, it is necessary to give us ALL the information asked for in this form. Fill out the General Information first. Then fill out the section which pertains to the hazard under consideration.

GENERAL INFORMATION

PROSPECT'S NAME _____

ADDRESS _____

PERSON CONTACTED _____ TITLE _____

QUOTATION ADDRESSED TO _____ TITLE _____

DISTRIBUTOR _____ ADDRESS _____

ORIGINAL TO BE MAILED TO: CUSTOMER DISTRIBUTOR SALESMAN

APPROVAL REQUIRED BY IRI FM Fire Dept. Other _____

HAZARD _____

TYPE OF SYSTEM: Manual Automatic

PREFERRED TYPE OF AUTOMATIC: Rate of Rise Fixed Temperature Electric Photoelectric

IONIZATION Other Detection – Type _____

TYPE OF MANUAL: Local Control Remote Control

CONNECTED RESERVE: Yes No

SPARE CYLINDERS: Yes No ALARM REQUIRED: Bell Siren

Blueprints or sketch to scale showing size and detail of hazards must be sent with proposal. Show location of hazards with regard to their relation to each other if two or more are to be protected. Show space available for cylinders and specify distance from hazard. Show location of remote manual controls. Also answer applicable questions on "Check List for Total Flooding", "Local Application", "Rotating Electrical Equipment", and "Hose Reels". Use space provided for sketches.

TOTAL FLOODING CHECKLIST

1. Name of space _____

2. Contents of space _____

3. Size of space: _____ ft. _____ in. long X _____ ft. _____ in. wide X _____ ft. _____ in. high.

4. Is ceiling Flat Sloped Peaked

5. If ceiling has exposed beams, show size and arrangement on sketch.

6. Electrical equipment to be shut down:

Name: _____ Rating: _____ Volts: _____ Amps: _____

Name: _____ Rating: _____ Volts: _____ Amps: _____

7. Can all electric equipment be shut down with one switch? Yes No. If "no" how many switches are required?

TOTAL FLOODING CHECKLIST (Continued)

8. Method of ventilation: Forced, If "forced", locate number, size and location of all intake and exhaust ducts on sketch.
 Natural. Are ducts equipped with dampers? Yes No. If "no", can dampers be installed? Yes No.

NOTE: It is Ansul policy to shut down or damper ventilation equipment prior to the discharge of carbon dioxide.

9. On sketch show number, size and location of all doors, windows, other openings. Indicate whether normally open or normally closed and indicate if they can be arranged for automatic closing.
10. Operating temperature: _____°F. Maximum _____°F. Minimum _____
11. If hazard is an oven, type of heating: Gas Electric Steam
12. Are people working in hazard? Yes No

LOCAL APPLICATION CHECKLIST

Hazard to be protected – Check appropriate box.

1. Dip tank: _____ ft. _____ in. long X _____ ft. _____ in. wide, with _____ in. freeboard.
2. Drainboard: _____ ft. _____ in. long X _____ ft. _____ in. wide.
3. Quench tank: _____ ft. _____ in. long X _____ ft. _____ in. wide, with _____ in. freeboard.
4. Spray booth: _____ ft. _____ in. long X _____ ft. _____ in. wide X _____ ft. _____ in. high.
Booth opening: _____ ft. _____ in. wide X _____ ft. _____ in. high.
5. Mixing tank: _____ ft. _____ in. diameter _____ ft. _____ in. high. (See Question 12)

6. Coating machine:

a. Number, diameter and width of coating rolls _____

b. Coated material is _____ ft. _____ in. long X _____ ft. _____ in. wide.

c. Material coated One Side Only, or Both Sides

d. Describe coating process: _____

7. Flammable material: Lacquer Paint Varnish Oil Other

If lacquer, specify type _____ If other, specify and provide MSDS _____

8. Name and dimensions of equipment dipped or quenched: _____

9. How is material dipped? Hand Conveyor Hoist Other Motor Driven

If other, specify: _____

10. If material is dipped by conveyor or is drained over tank, what is the height of top of material above tank or drainboard. (Show on sketch.)

11. Are there baffles or structures across dip or quench tanks that will affect nozzle location? Describe: _____

LOCAL APPLICATION CHECKLIST (Continued)

12. If hazard is mixing or storage tank, answer the following questions:

a. Are tanks closed? Yes No

b. Do tanks have Bolted Covers, or Hinged Covers

c. Size of cover _____

d. Indicate size and location of all openings (hatches, fill lines, vent lines, etc.) on sketch.

13. If heating equipment is involved:

a. Type of heating equipment: Gas Steam Electric _____ Volts _____ Amps

b. Maximum operating temperature _____ °F.

14. Electrical equipment to be shut down:

Name: _____ Rating: _____ Volts: _____ Amps: _____

Name: _____ Rating: _____ Volts: _____ Amps: _____

15. Can all electrical equipment be shut down with one switch? Yes No

If "no", how many switches are required? _____

16. Method of ventilation: Forced Natural

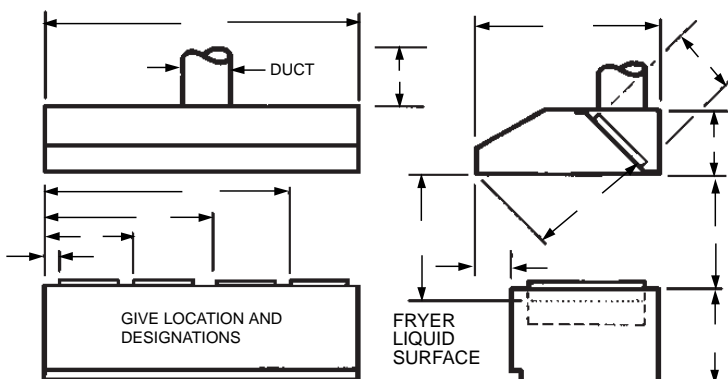
If forced, locate number, size and location of all intake and exhaust ducts on sketch. Are ducts equipped with dampers?

Yes No. If "no", can dampers be installed? Yes No

17. Ceiling height of room in which hazard is located: _____ ft. _____ in.

18. For range hoods, supply the following information:

a. Fill in dimensions or make sketch.



b. Fryer size (container only) L _____ W _____

L _____ W _____

If industrial fryer, does hood raise: YES NO

If yes, specify type of protection required Total Flood Only Total Flood and Local Application

c. Auxiliary cooking surfaces sizes L _____ W _____

L _____ W _____

L _____ W _____

001062

LOCAL APPLICATION CHECKLIST (Continued)

d. If electric powered: Volts _____ Amps _____

e. If gas powered: Gas line size _____

f. On overall sketch, show approximate locations of cylinders, remote actuator(s), exhaust fan(s), fire damper(s).

19. For protection of all hazards not covered by the above questions, complete drawings or dimensioned sketches must be furnished.

ROTATING ELECTRICAL EQUIPMENT CHECKLIST

1. Type of machine to be protected:

Generator Converter Motor

2. Voltage available for electric system: _____ AC DC

3. Is machine:

a. Self-contained recirculating (i.e., no pits or ducts)

b. Closed recirculating (i.e., sits over pit)

c. Non-recirculating (i.e., air passes in and out)

4. Decelerating time for machine to stop without braking is _____ minutes.

Static air volume of machine is _____ cubic feet.

HOSE REEL CHECKLIST

1. Type hazard to be protected

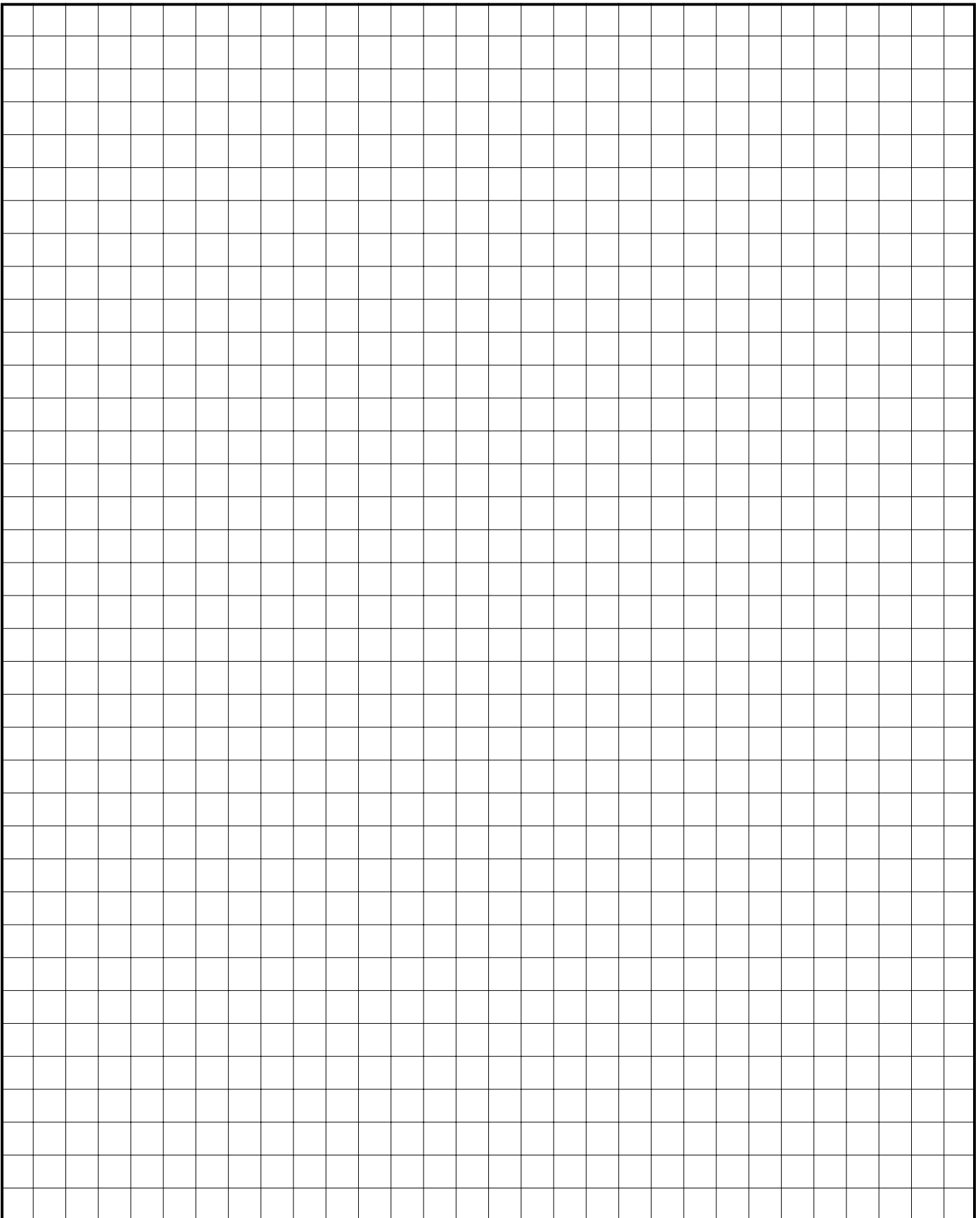
2. Size and quantity of cylinders required

Size _____ lb. Quantity _____

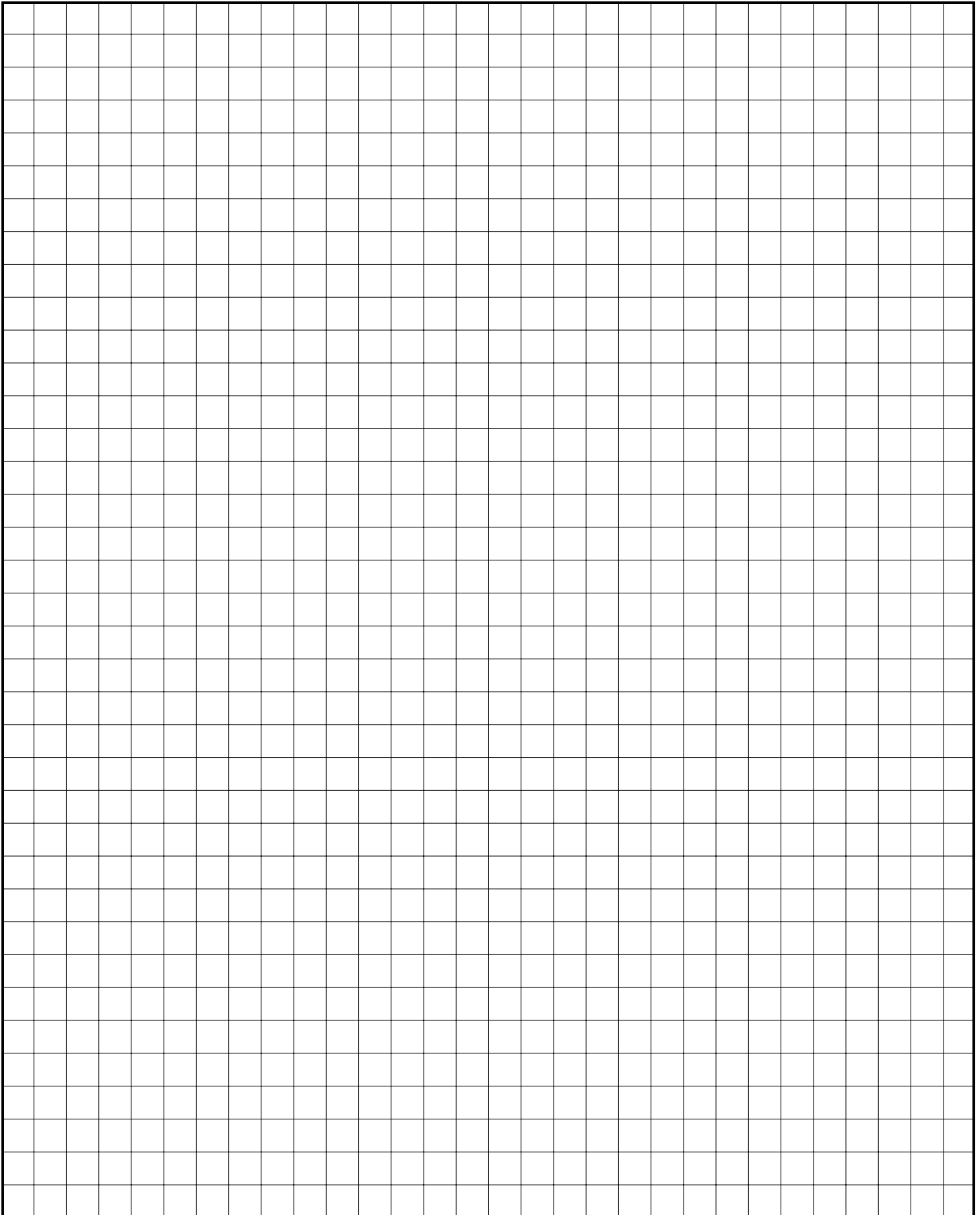
3. Control type: Local Manual Remote Manual Electric

4. Length of hose required _____

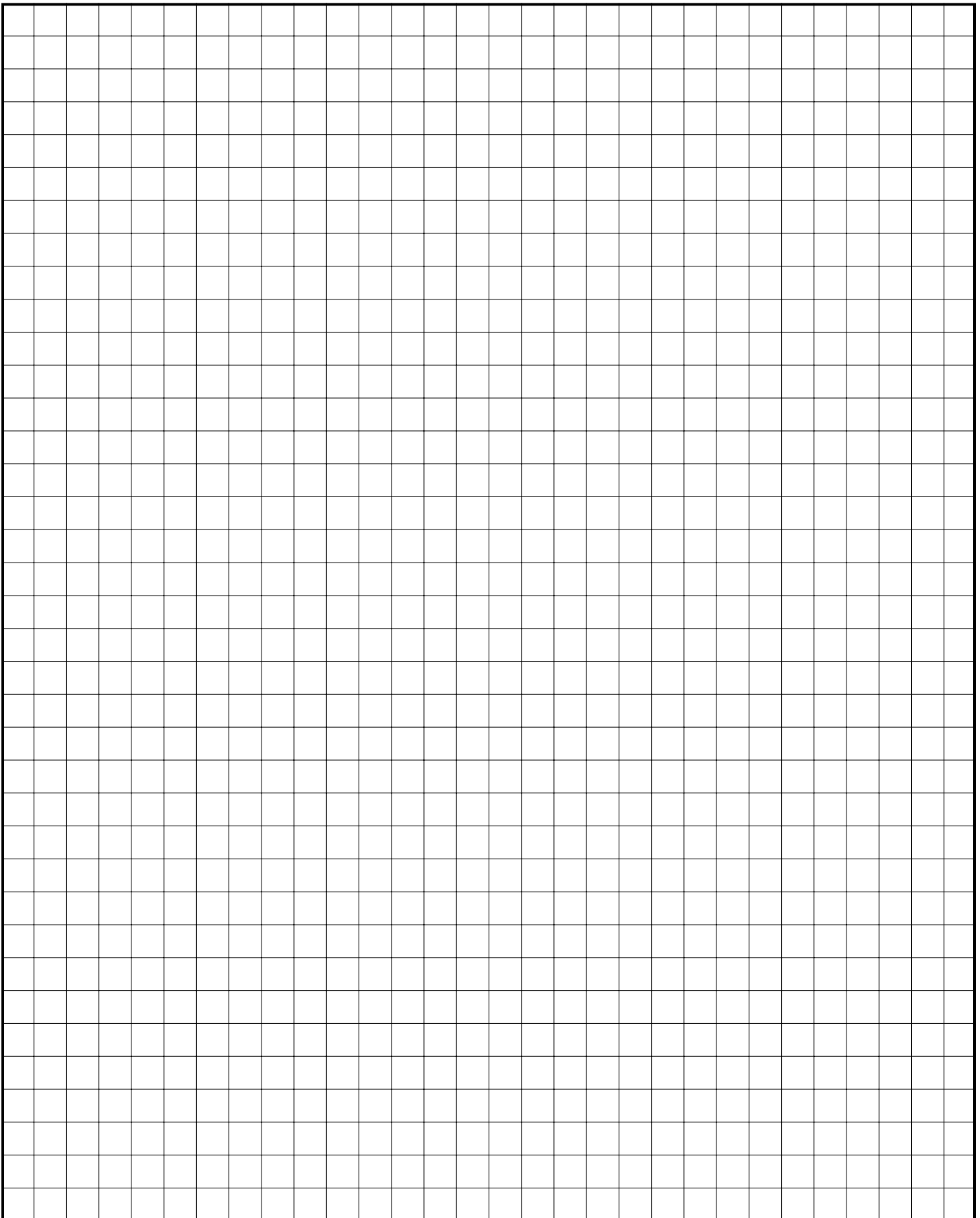
Scale: 1 square equals _____



Scale: 1 square equals _____



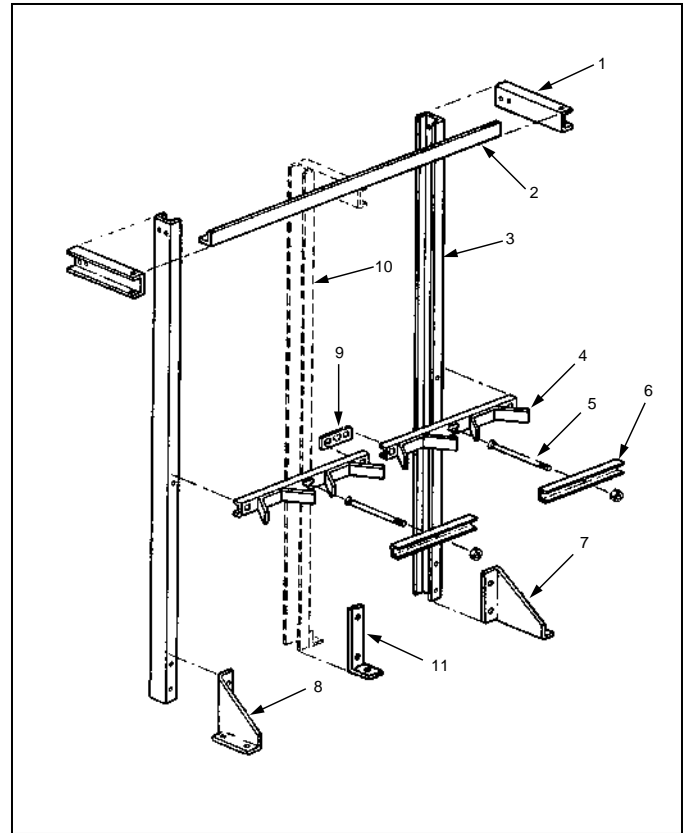
Scale: 1 square equals _____





Parts List for Single Row Cylinder Bracketing With Weigh Rail

Item No.	Part Description	No.
1	Weigh Rail Support	71683
2	Weigh Rail	—
	Two Cylinders	73266
	Three Cylinders	73267
	Four Cylinders	73268
	Five Cylinders	73269
	Six Cylinders	73270
3	Upright (For Either Right Or Left Side)	73257
4	Backframe Assembly	—
	Two Cylinders	79638
	Three Cylinders	79639
	Four Cylinders	79640
	Five Cylinders	79641
	Six Cylinders	79642
5	Carriage Bolt With Nut	—
	10 in. (25 cm) Long – For 50 lb. (22.7 kg) Cylinders	73250
	10.5 in. (27 cm) Long – For 75 lb. (34 kg) Cylinders	73251
	12 in. (31 cm) Long – For 100 lb. (45.4 kg) Cylinders	73252
6	Cylinder Clamp	—
	Two Cylinders	73091
	Three Cylinders	73092
7	Bracket Foot – Right Side	73554
8	Bracket Foot – Left Side	73553
9	Connector – Required For Attaching Back Frames Together For Seven Or More Cylinders	79413
10	Center Upright – Required With Weigh Rail Assembly Of Seven Or More Cylinders In A Row	73256
▶ 11	Center Upright Foot	418508



002182

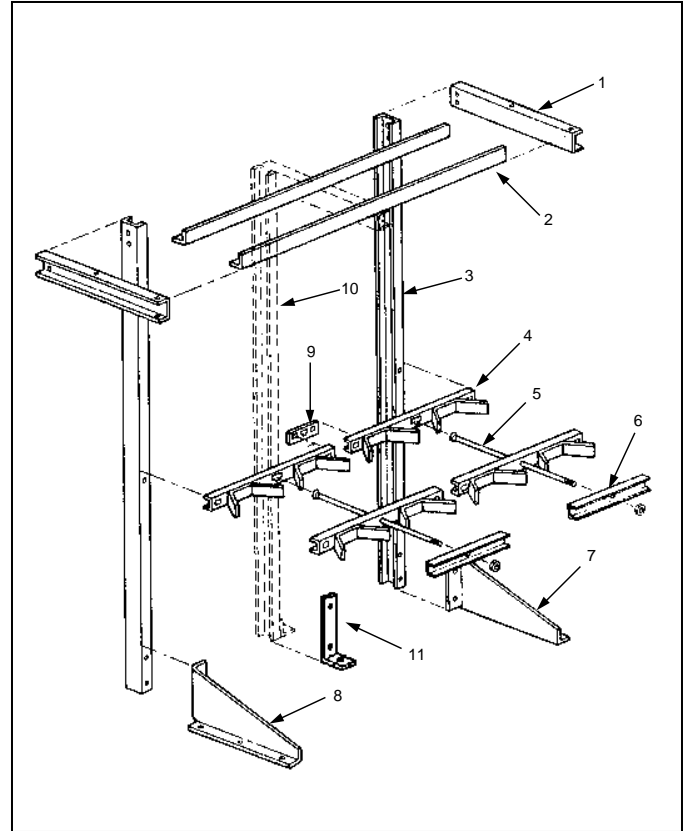
Note:

- Some drilling required for assembly of feet, backframes, and weigh rails.
- When bolting components together, use the following size bolts, nuts, flatwashers, and lockwashers:
 - Backframe to Upright – one 2 1/2 in. (6.4 cm) x 1/2 in. diameter bolt, nut, flatwasher, and lockwasher (9/16 in. (1.4 cm) clearance hole required).
 - Weigh Rail to Weigh Rail Support – one 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolt, nut, flatwasher, and lockwasher (15/32 in. (1.2 cm) clearance hole required).
 - Weigh Rail Support to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Bracket Foot to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Backframe Connector to Backframe – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers.



Parts List for Double Row Cylinder Bracketing With Weigh Rail

Item No.	Part Description	No.
1	Weigh Rail Support	71682
2	Weigh Rail	—
	Two Cylinders	73266
	Three Cylinders	73267
	Four Cylinders	73268
	Five Cylinders	73269
	Six Cylinders	73270
3	Upright (For Either Right Or Left Side)	73257
4	Backframe Assembly	—
	Two Cylinders	79638
	Three Cylinders	79639
	Four Cylinders	79640
	Five Cylinders	79641
	Six Cylinders	79642
5	Carriage Bolt With Nut	—
	30 in. (51 cm) Long – For 50 lb. (22.7 kg) Cylinders	73253
	20.5 in. (52 cm) Long – For 75 lb. (34 kg) Cylinders	73254
	22 in. (64 cm) Long – For 100 lb. (45.4 kg) Cylinders	73255
6	Cylinder Clamp	—
	Two Cylinders	73091
	Three Cylinders	73092
7	Bracket Foot – Right Side	73556
8	Bracket Foot – Left Side	73555
9	Connector – Required For Attaching Back Frames Together For Seven Or More Cylinders	79413
10	Center Upright – Required With Weigh Rail Assembly Of Seven Or More Cylinders In A Row	73256
▶ 11	Center Upright Foot	418508



002183

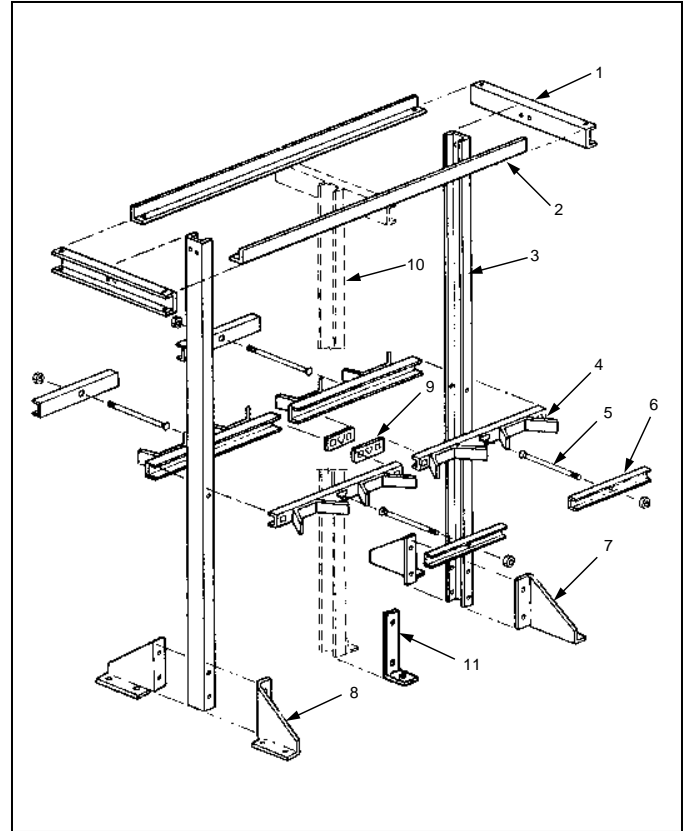
Note:

- Some drilling required for assembly of feet, backframes, and weigh rails.
- When bolting components together, use the following size bolts, nuts, flatwashers, and lockwashers:
 - Backframe to Upright – one 2 1/2 in. (6.4 cm) x 1/2 in. diameter bolt, nut, flatwasher, and lockwasher (9/16 in. (1.4 cm) clearance hole required).
 - Weigh Rail to Weigh Rail Support – one 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolt, nut, flatwasher, and lockwasher (15/32 in. (1.2 cm) clearance hole required).
 - Weigh Rail Support to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Bracket Foot to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Backframe Connector to Backframe – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers.



Parts List for Back To Back Cylinder Bracketing With Weigh Rail

Item No.	Part Description	No.
1	Weigh Rail Support	71684
2	Weigh Rail	—
	Two Cylinders	73266
	Three Cylinders	73267
	Four Cylinders	73268
	Five Cylinders	73269
	Six Cylinders	73270
3	Upright (For Either Right Or Left Side)	73257
4	Backframe Assembly	—
	Two Cylinders	79638
	Three Cylinders	79639
	Four Cylinders	79640
	Five Cylinders	79641
	Six Cylinders	79642
5	Carriage Bolt With Nut	—
	10 in. (25 cm) Long – For 50 lb. (22.7 kg) Cylinders	73250
	10.5 in. (27 cm) Long – For 75 lb. (34 kg) Cylinders	73251
	12 in. (31 cm) Long – For 100 lb. (45.4 kg) Cylinders	73252
6	Cylinder Clamp	—
	Two Cylinders	73091
	Three Cylinders	73092
7	Bracket Foot – Right Side	73554
8	Bracket Foot – Left Side	73553
9	Connector – Required For Attaching Back Frames Together For Seven Or More Cylinders	79413
10	Center Upright – Required With Weigh Rail Assembly Of Seven Or More Cylinders In A Row	73256
▶ 11	Center Upright Foot	418508



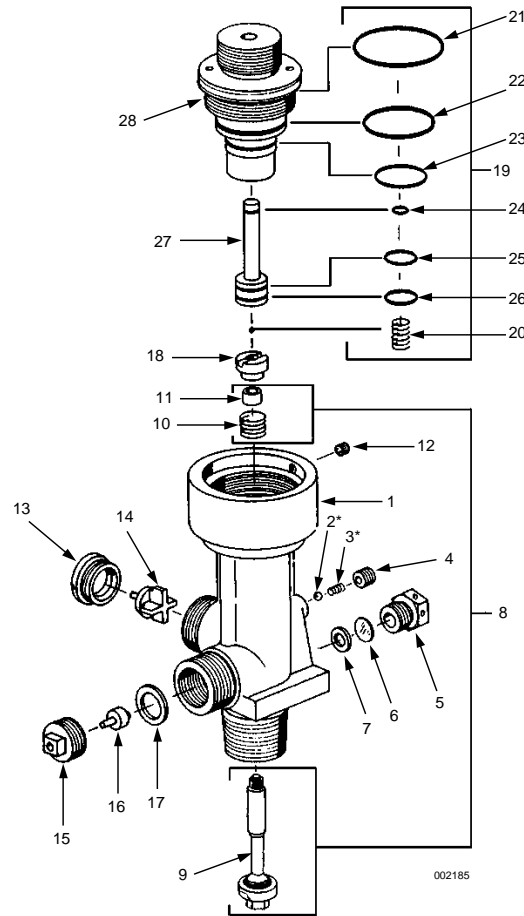
002184

Note:

- Some drilling required for assembly of feet, backframes, and weigh rails.
- When bolting components together, use the following size bolts, nuts, flatwashers, and lockwashers:
 - Backframe to Upright – one 2 1/2 in. (6.4 cm) x 1/2 in. diameter bolt, nut, flatwasher, and lockwasher (9/16 in. (1.4 cm) clearance hole required).
 - Weigh Rail to Weigh Rail Support – one 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolt, nut, flatwasher, and lockwasher (15/32 in. (1.2 cm) clearance hole required).
 - Weigh Rail Support to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Bracket Foot to Upright – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers (15/32 in. (1.2 cm) clearance holes required).
 - Backframe Connector to Backframe – two 1 1/2 in. (3.8 cm) x 7/16 in. diameter bolts, nuts, flatwashers, and lockwashers.

**CARBON DIOXIDE
SYSTEM
PARTS LIST**

**CV90
CYLINDER
VALVE**



*Note: All valves manufactured after March 1995 do not have a removable ball and spring.
Note: Safety nut (Item No. 5) must be installed within 290-300 in. lbs. (32.8 – 33.9 Nm) of torque.

FIG. NO.	DESCRIPTION	PART NO.
—	CV90 Valve Shipping Assembly	79075
1	Body	417511
2	Ball	40018
3	Spring	42409
4	Pipe Plug	42411
5	Safety Nut	77366
6	Safety Disc	45010
7	Safety Washer	45011
8	Main Seal Kit Shipping Assembly	415251
9	Stem Assembly	79972
10	Spring	79389
11	Seal	79133
12	Set Screw	79401
13	Recoil Seat	79390
14	Valve	79391
15	Inlet Seat	42412
16	Pressure Release Plug	42394
17	Gasket	41447
18	Spring Stop	79131
19	Reconditioning Kit Shipping Assembly	415250
20	Spring	79082
21	O-Ring	79627
22	O-Ring	79626
23	O-Ring	79625
24	O-Ring	11873
25	O-Ring — .070 in. Cross Section	79623
26	O-Ring — .103 in. Cross Section	79624
27	Plunger	79392
28	Actuation Insert	79394
29	Spanner Wrench (not shown)	415252
30	Cap Shipping (Top and Fill Part) – Not Shown	77726
31	Safety Shipping Cap – Not Shown	73066

These installation instructions are intended for use with the ANSUL® HF Electric Actuator (Part No. 73327). Personnel responsible for the installation, recharge, or maintenance of an electrically-actuated, SPA-50, Carbon Dioxide, INERGEN® or Halon 1301 Fire Suppression System must read and fully understand these instructions before attempting to install or service an HF electric actuator.

WARNING

The fire suppression system could actuate releasing hazardous, high pressure Carbon Dioxide, INERGEN, Halon 1301 or Dry Chemical resulting in serious personal injury if these instructions and precautions are not followed. Always read instructions and follow them carefully during installation.

APPLICATION

When installed in accordance with article 500 through 503 of the National Electrical Code, the HF electric actuator (Part No. 73327) may be used in the following hazardous locations:

- N.E.C. Class I, Division 1, Groups B, C, D
- N.E.C. Class II, Division 1, Groups E, F, G

The HF electric actuator is approved for use in temperature ranges of –65 °F to 130 °F (–54 °C to 54 °C), depending on type of system.*

* For hazardous locations, the HF electric actuator is approved for use in temperature ranges of –13 °F to 130 °F (–25 °C to 54 °C).

APPROVED VALVES

The HF electric actuator is designed for installation on, and electric actuation of **only** the following valves:

Valve	Part No.
CV90 CO ₂ Cylinder Valve	79075
MAX CO ₂ Cylinder Valve, 3/4 in.* and Stackable Backpressure Actuator	70333 (valve only) 70326 (actuator only)
Halon Tank Valve, High Flow, 1 in.	30927
Halon Tank Valve, High Flow, 2 in.	31017
Halon Tank Valve, High Flow, 3 in.	57980
SPA-50 Tank Valve	68208
CV-98 INERGEN Cylinder Valve**	423033
CV-98 CO ₂ Cylinder Valve**	423685
Valve, Selector,** 1 1/4 in., 1 1/2 in., 2 in.	427150
Valve, Selector,** w/Pneumatic Actuator, 2 in., 2 1/2 in., 3 in.	57433
Valve, Selector,** w/Pneumatic Actuator, 4 in.	57445
Valve, Selector,** Pressure Operated Actuator, 1 in., 2 in.	428566

* The stackable backpressure actuator is required when the HF electric actuator is to be used with the MAX CO₂ valve.

** Booster Actuator, Part No. 428949, must be used in combination with the HF actuator.

When used with the above valves, see appropriate installation, maintenance manual (CDCASM – CO₂, SPA-TB – SPA-50, Part No. 416655 – 150 Bar INERGEN®, Part No. 430149 – 200 Bar INERGEN, and Part No. 32850 – Halon) for approved systems temperature ranges.

WARNING

When the HF electric actuator is armed, the internal pin assembly is under high spring tension. Never attempt to disassemble the HF electric actuator under any circumstances as the pin assembly could act as a dangerous projectile.

DESCRIPTION

The HF electric actuator specifications are:

Nominal Voltage	Rated Voltage		Actuator Part No.
	Minimum	Maximum	
12 VDC @ .57 amps	10.4 VDC*	14 VDC	73327

* Minimum operating voltage is 9.0 VDC

CAUTION

If maximum voltage is exceeded, the internal components could be damaged resulting in actuator malfunction when attempting to reset the actuator or at next operation. The actuator will not function if minimum voltage is not applied during operation. Make certain control unit release circuit is within actuator electrical rating. Control unit release circuit must be polarity reversing.

The swivel coupling at the lower actuator body has 1 1/4–8 female threads for connection to the approved valves. The 1 1/4–18 male threads at the top of the actuator are provided for attachment of additional actuators. When additional actuators are not used, a protective cap (black) is provided to prevent access to the actuator pin.

The blue (+) and black (–) wire leads exit from the side opening which contains female threads for the installation of a standard 1/2 in. conduit connector.

An actuator arming tool can be ordered under Part No. 75433.

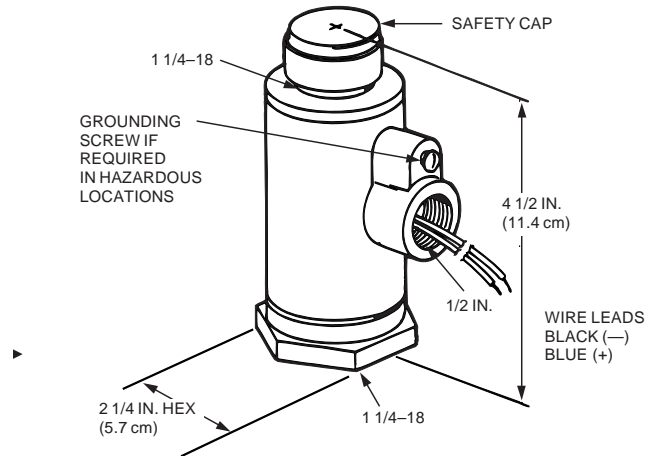


FIGURE 1
006361

INSTALLATION

Installing the Booster Actuator

1. Make certain the booster actuator is in the "set" (armed) position. This can be confirmed by visually checking the position of the top and bottom pins. When in the "set" position, the top pin will be approximately flush with the top of the actuator. The bottom pin will be flush with the inside surface of the actuator. If the actuator requires setting, use the arming tool, Part No. 429847. See reset instructions on Page 6 of this document.
2. Hand tighten the actuator onto the cylinder valve or the selector valve.

Installing the HF Actuator

1. If all other installations are complete, connect electrical power to the HF actuator. Refer to appropriate AUTOPULSE® manual and this document for detailed wiring information.
2. Make certain the HF actuator is in "set" (armed) position. When in the "set" position, the top pin will be flush with the top of the actuator. If the actuator requires setting, use the arming tool, Part No. 75433.
3. Hand tighten the HF actuator onto the booster actuator (if required) or onto the valve.

Wiring

1. Figure 2 shows a typical diagram for wiring one HF electric actuator (Part No. 73327) to the release circuit of AUTOPULSE 442R control unit. Polarity must be observed when wiring this circuit. (Always check with the control unit manual for specific details pertaining to release circuit wiring.) When only one actuator is required, an in-line resistor, Part No. 73606, must be installed.

2. Two HF electric actuators (Part No. 73327) may be wired to the release circuit of an AUTOPULSE microprocessor-based control unit. Figure 3 shows a typical diagram for wiring of two actuators. Polarity must be observed when wiring this circuit. The installation of an in-line supervisory device is required for many IQ-301/IQ-396X release circuits.

For Canadian applications, an in-line supervisory device is required for all 442R/IQ-301/IQ-396X release circuits. The in-line supervisory device should be installed as close as practical to the HF Actuator(s). Always check with the control unit manual for specific details pertaining to release circuit wiring.

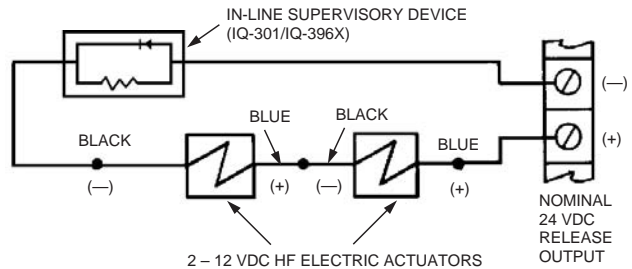


FIGURE 3
007023

3. For main/reserve system applications, HF electric actuators (Part No. 73327) with in-line resistor, Part No. 73606, are required. Figure 4 shows a typical diagram for main/reserve actuator wiring to the release circuit of an AUTOPULSE control unit. Polarity must be observed when wiring this circuit. A selector switch is required for this circuit. The installation of an in-line supervisory device is required for many IQ-301/IQ-396X release circuits.

For Canadian applications, an in-line supervisory device is required for all 442R/IQ-301/IQ-396X release circuits. The in-line supervisory device should be installed as close as practical to the HF Actuator(s). Always check with the control unit manual for specific details pertaining to release circuit wiring.

When system design requires two actuators for main and two for reserve systems, an in-line resistor is not required.

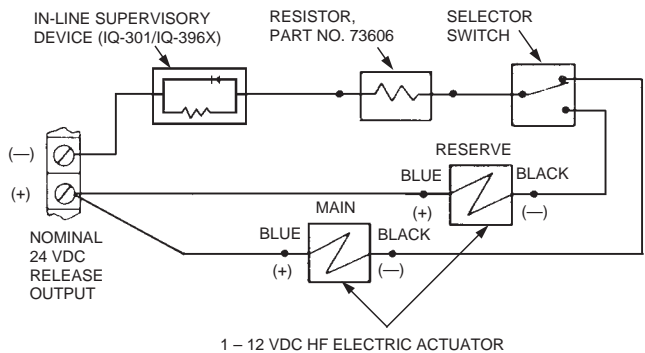


FIGURE 4
007024

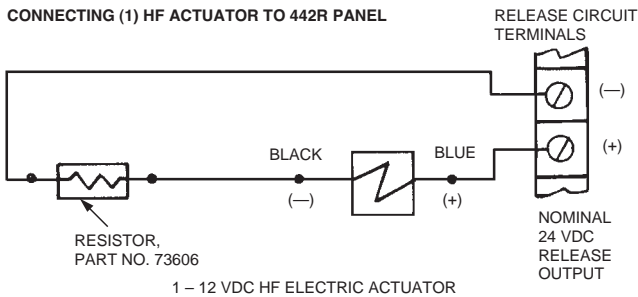


FIGURE 2
002431

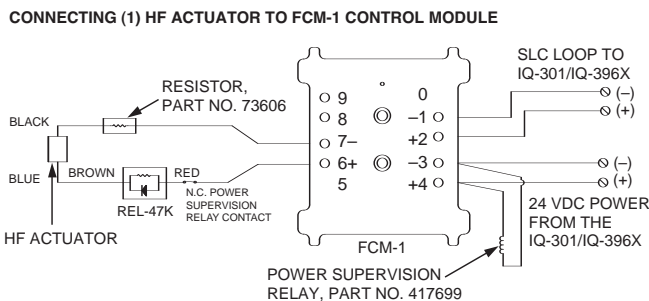


FIGURE 2A
007022

INSTALLATION (Continued)

Wiring (Continued)

- When using the HF electric actuator in hazardous locations, a conduit seal must be installed within 18 in. (45 cm) of the actuator conduit connector as shown in Figure 5. All wiring must be in accordance with Articles 500 through 503 of the National Electrical Code.

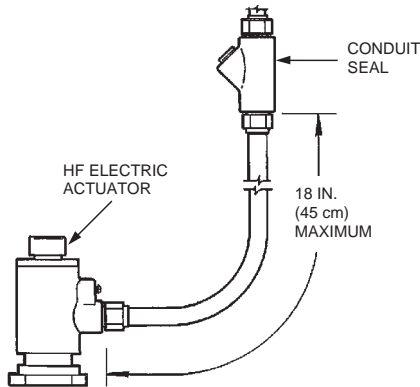


FIGURE 5
002423

Checking and Arming

WARNING

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide, INERGEN, Halon 1301 or Dry Chemical if the actuator pins are not fully retracted. Before each installation and after each actuation, remove all actuators and ensure that each actuator pin is in the full "up" position.

- Remove safety plug from female threads at the bottom of the HF electric actuator.
- Remove safety cap from threads at top of actuator.
- Check to see if actuator is armed or fired by referring to steps **a** and **b** respectively.

- The actuator is armed if the following conditions exist (See Figure 6):

- When the plunger is pushed, the actuator pin will move freely up and down approximately 1/8 in. (3.2 mm).
- When the actuator is held upright, the plunger will be approximately flush with the top surface of the actuator.
- The pin is retracted .010 to .015 in. (.25 to .38 mm) inside the reference surface at the bottom of the actuator.

ACTUATION IN ARMED POSITION

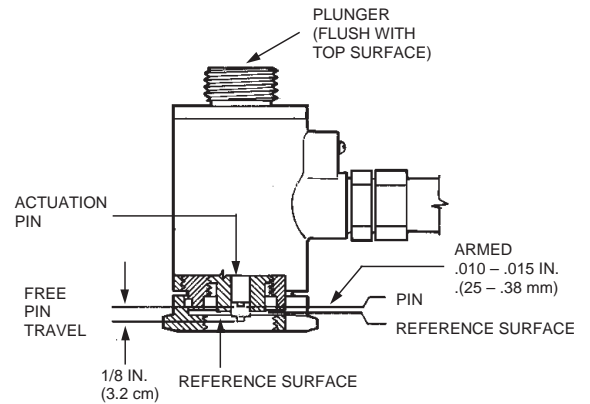


FIGURE 6
001922

- The actuator is in the fired position if the following conditions exist (See Figure 7):

- When pushed, the actuator pin will have no movement.
- When the actuator is held upright, the plunger will be below the top surface of the actuator.

ACTUATION IN FIRED POSITION

TOP OF PLUNGER APPROXIMATELY 1/8 IN. (.3 cm) BELOW TOP SURFACE

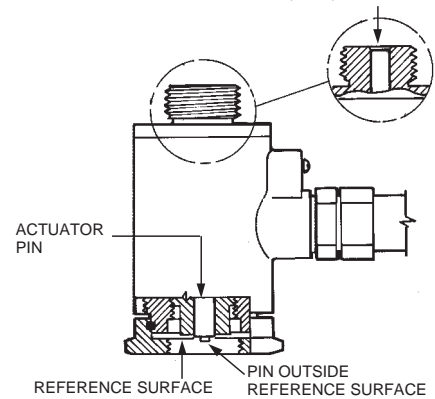


FIGURE 7
001923

INSTALLATION (Continued)

Checking and Arming (Continued)

- To arm the actuator, use arming tool (Part No. 75433) to force the pin inside the reference surface until a distinct “click” is heard. (See Figure 8.) To verify that the actuator is properly armed, repeat step 3.

NOTICE

Considerable force, 45 – 50 lbs. (20 – 23 kg) is required to arm the HF electric actuator.

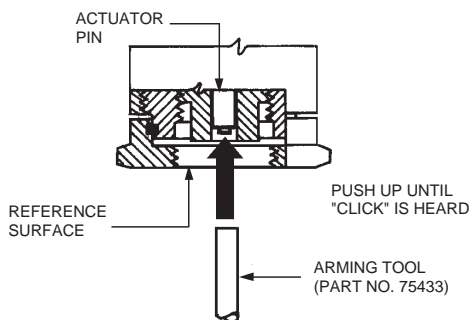


FIGURE 8
001924

- If no other actuators are to be installed on top of the HF electric actuator, reinstall safety cap after arming.

Functional Test

WARNING

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide, INERGEN, Halon 1301 or Dry Chemical if the actuator is mounted to the valve when performing a functional test. Never install actuator when activating the release circuit for a functional test.

Before the HF electric actuator is mounted to a valve, it must be test fired as follows:

- Activate the release circuit of the control unit to operate the HF electric actuator(s). This is normally accomplished by activating a detector(s) or operating an electric pull station.

NOTICE

This actuator test is typically performed in conjunction with other control unit checks for activation of alarms, time delays, shutdown devices, and other devices connected directly to the control unit output and relay circuits. Refer to the control unit instruction manual.

- Check that HF electric actuator has fired – See Step 3 of Checking and Arming. The actuator may not fire immediately. It is common for a control unit to run through a time delay before it activates the release output to the HF electric actuator(s).
- If the actuator(s) has not fired, check the control unit or wiring for release circuit trouble (correct if required). Then, repeat Steps 1 and 2. If actuator(s) still does not fire, it must be replaced and the test must be repeated. If actuator(s) fires properly, re-arm the actuator(s) and refer to Mounting.

Mounting Additional Actuators To HF Electric Actuator

Before the HF electric actuator is installed on the discharge valve, any additional valve actuator(s) must be reset and attached to the HF electric actuator. This is accomplished by completing the following steps:

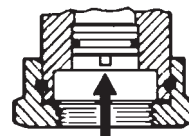
- If additional actuator(s) is being installed, remove the safety cap from the top threads of the HF electric actuator.

2. **CAUTION**

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide, INERGEN, Halon 1301 or Dry Chemical if the additional actuator(s) is not properly reset with the pin in the full “up” position. Before each installation and after each actuation, remove and reset all actuators. See Figure 9.

Make certain additional actuator(s) is properly reset (actuator pin in fully retracted position) before installing on HF electric actuator. See Figure 9.

- Thread actuator onto top threads of HF electric actuator. (Do not exceed 10 ft. lb. (13.6 Nm) torque.)
- Check that HF electric actuator is still properly armed. (Refer to Step 3 of Checking and Arming.)
- Refer to the appropriate system manual for proper mounting instructions.



PIN FULLY RETRACTED
ON MANUAL ACTUATORS

FIGURE 9
002434

Installing the Booster Actuator

- Make certain the booster actuator is in the “set” (armed) position. This can be confirmed by visually checking the position of the top and bottom pins. When in the “set” position, the top pin will be approximately flush with the top of the actuator. The bottom pin will be flush with the inside surface of the actuator. If the actuator requires setting, use the arming tool, Part No. 429847. See reset instructions on Page 6 of this document.
- Hand tighten the actuator onto the cylinder valve or the selector valve.

Installing the HF Actuator

- If all other installations are complete, connect electrical power to the HF actuator. Refer to appropriate AUTOPULSE manual and this document for detailed wiring information.
- Make certain the HF actuator is in “set” (armed) position. When in the “set” position, the top pin will be flush with the top of the actuator. If the actuator requires setting, use the arming tool, Part No. 75433.
- Hand tighten the HF actuator onto the booster actuator (if required) or onto the valve.

INSTALLATION (Continued)

Mounting To A MAX CO₂ Cylinder Valve

Mounting the HF electric actuator (with any additional actuators already reset and installed) is always the last step in the installation of a system. The procedures for mounting the HF electric actuator to a MAX CO₂ cylinder valve are as follows:

! WARNING

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide if one of the following conditions exist: the HF electric or stackable backpressure actuator is not properly armed; the valve core is depressed; the valve actuation is removed.

Evacuate all personnel from the area of discharge while installing the actuators. Accidental system actuation will discharge Carbon Dioxide into the protected area without warning causing possible severe injury or death if personnel remain in the atmosphere.

Make certain the cylinder is connected to the discharge manifold and is securely bracketed to a rigid foundation. Failure to comply may result in violent cylinder movement if accidentally actuated.

1. Remove the standard backpressure actuator from MAX valve actuation cap. Do not remove valve actuation cap. (See Figure 10.)

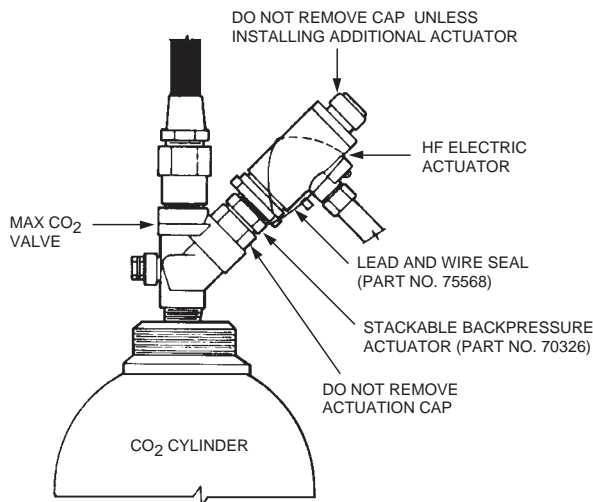


FIGURE 10
006515

2. Using the arming tool, reset (arm) the Stackable Backpressure Actuator (Part No. 70326) by pushing the actuator pin to the fully retracted position.
3. Thread stackable backpressure actuator into MAX valve actuation cap. (Use 10 ft. lb. (13.6 Nm) torque.)
4. Make certain HF electric actuator is properly armed. (Refer to step 3 of Checking and Arming.)
5. Thread HF electric actuator onto stackable backpressure actuator. (Do not exceed 10 ft. lb. (13.6 Nm) torque.)
6. Feed lead and wire seal (Part No. 75568) through hole in actuator swivel hex. Wrap around actuator body, over conduit connection, and back to swivel hex. Then, crimp seal to wire.

Mounting To A High Flow Halon Valve, SPA-50 Valve or CV90 CO₂ Valve

Mounting the HF electric actuator (with any additional actuators already reset and installed) is always the last step in the installation of a system. The procedures for mounting the HF electric actuator to a high flow Halon valve, SPA-50 or CV90 CO₂ valve are as follows:

! WARNING

Make certain the tank is connected to the discharge manifold and is securely mounted to a rigid foundation. Failure to comply may result in violent tank movement if accidentally actuated.

The fire suppression system will actuate discharging Halon 1301, high pressure Carbon Dioxide or Dry Chemical if the actuator is not properly armed when mounted to the valve.

Evacuate all personnel from the area of discharge while installing the actuators. Accidental system actuation will discharge Halon 1301 or Carbon Dioxide into the protected area without warning causing possible severe injury or death if personnel remain in the atmosphere.

1. Remove actuation shipping cap from top threads of Halon valve, CV90 CO₂ Valve, or SPA-50 Dry Chemical Valve.
2. Make certain HF electric actuator is properly armed. (Refer to step 3 of Checking and Arming.)
3. Thread the HF electric actuator onto top threads of Halon valve, CV90 CO₂ valve, or SPA-50 Dry Chemical Valve. (Do not exceed 10 ft. lb. (13.6 Nm) torque.) See Figure 11.
4. Feed lead and wire seal (Part No. 75568) through hole in actuator swivel hex. Wrap around actuator body, over conduit connection, and back to swivel hex. Then, crimp seal to wire.

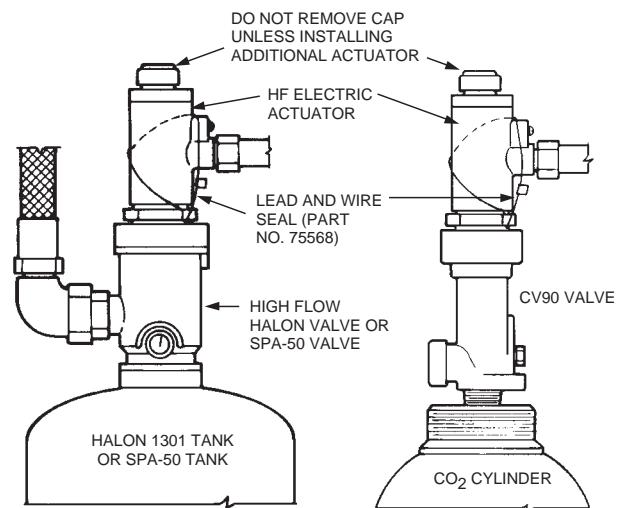


FIGURE 11
006516

HF ELECTRIC ACTUATOR APPLICATION AND INSTALLATION

6-1-04 Page 6

RESETTING BOOSTER ACTUATOR (See Figure 12)

1. If necessary, remove the booster actuator from the CV-98 valve or selector valve.
2. Before installing reset tool, Part No. 429847, on the booster actuator, make certain the reset pin of the reset tool is backed out approximately three (3) turns.
3. Thread the reset tool into the booster actuator until hand tight/snug.
4. Using a 9/16 in. open end wrench, turn the reset pin clockwise (in) until the booster actuator resets. The booster actuator will "click" when it resets.
5. Remove the reset tool from the booster actuator. Re-install the booster actuator onto the CV-98 valve or selector valve.

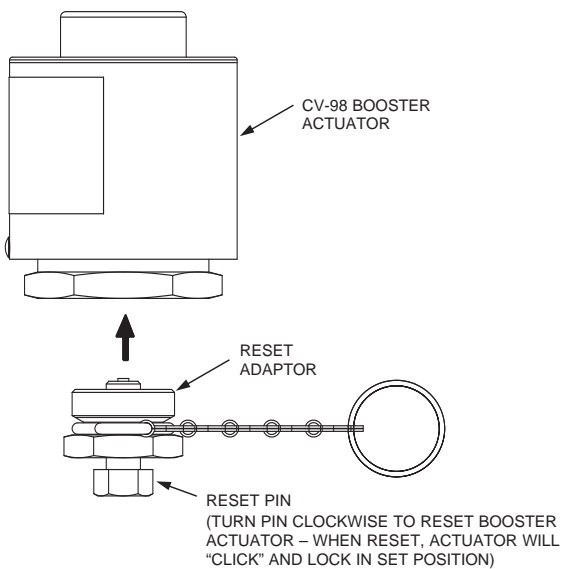


FIGURE 12
007025

RECHARGE AND MAINTENANCE

During recharge and maintenance of the entire fire suppression system, the following should be performed for the HF electric actuator.

1. Remove the HF electric actuator and any additional actuators from the discharge valve.

2.

WARNING

The fire suppression system will actuate releasing hazardous, high pressure Carbon Dioxide if the standard backpressure actuator is not properly armed before being installed in the MAX CO₂ valve.

For MAX CO₂ valve – Using the arming tool, reset (arm) the stackable backpressure actuator by pushing the actuator pin to the fully retracted position. Thread stackable backpressure actuator into MAX valve actuation cap. (Use 10 ft. lb. torque.)

For high flow Halon valve, SPA-50 valve, and CV90 CO₂ valve – Install actuation safety cap on top of valve.

3. Recharge CO₂ cylinder and perform the following procedures observing all safety precautions:
 - a. Checking and Arming
 - b. Functional Test
 - c. Mounting